

### Cable Tray Systems



With over 20 years experience, we are continually enhancing our cable tray to suit your needs:

**FAST** – Save on-site time and labour with our unique integrated accessory couplers **VERSATILE** – Advanced hole pattern offers the most flexible fixing & looming options **SPECIALIST** – In-house design experts available for your bespoke product needs **QUALITY** – Designed and manufactured in Britain, approved under BS EN 9001



- Easy-fix Integrated Accessory Couplers
   CONNECTIONS ARE SIMPLER, FASTER & STRONGER
- Light, Medium & Heavy Duty Tray
   UP TO AND INCLUDING WIDTHS OF 900mm
- Accessories & Finishes
   FOR EVERY INSTALLATION AND ANY ENVIRONMENT

Armorduct are the UK's leading independent manufacturer of cable containment systems.

We specialise in providing the perfect cable management solutions for every project, large or small, using our in-house design and manufacturing capabilities.

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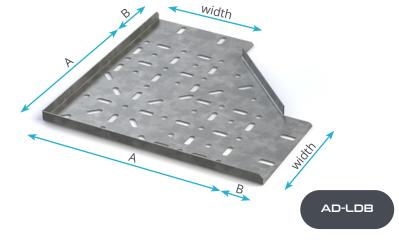
### **LIGHT DUTY TRAY PRE-GALV 3m**

	Width	Height
AD-LD2/PG	50mm	
AD-LD3/PG	75mm	
AD-LD4/PG	100mm	
AD-LD6/PG	150mm	15mm
AD-LD9/PG	225mm	
AD-LD12/PG	300mm	
AD-LD18/PG	450mm	
AD-LD24/PG	600mm	

Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### FLAT 90°BEND PRE-GALV

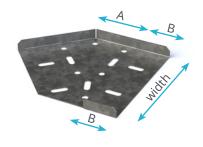
	Width	Α	В
AD-LDB2/PG	50mm	154	30
AD-LDB3/PG	75mm	179	
AD-LDB4/PG	100mm	204	
AD-LDB6/PG	150mm	254	40
AD-LDB9/PG	225mm	329	40
AD-LDB12/PG	300mm	404	
AD-LDB18/PG	450mm	553	
AD-LDB24/PG	600mm	703	



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### **FLAT 45° BEND PRE-GALV**

	Width	Α	В
AD-LDF2/PG	50mm	19	30
AD-LDF3/PG	75mm	29	
AD-LDF4/PG	100mm	40	
AD-LDF6/PG	150mm	60	40
AD-LDF9/PG	225mm	90	40
AD-LDF12/PG	300mm	122	
AD-LDF18/PG	450mm	184	
AD-LDF24/PG	600mm	246	



AD-LDF

 $\label{pre-Galv} \textit{Pre-Galv} \ \textit{as} \ \textit{standard} \ \textit{-} \ \textit{change} \ \textit{suffix} \ \textit{on} \ \textit{partcode} \ \textit{for} \ \textit{alternative} \ \textit{finish}. \ \textit{All sizes} \ \textit{shown} \ \textit{in} \ \textit{mm}.$ 

















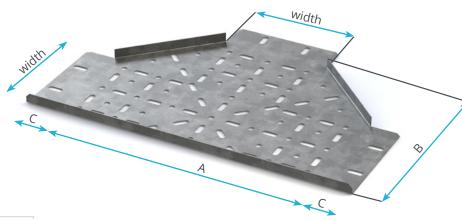
### **FLAT TEE PRE-GALV**

	Width	А	В	С
AD-LDT2/PG	50mm	260	154	30
AD-LDT3/PG	75mm	285	179	
AD-LDT4/PG	100mm	310	204	
AD-LDT6/PG	150mm	360	254	40
AD-LDT9/PG	225mm	435	329	40
AD-LDT12/PG	300mm	510	404	
AD-LDT18/PG	450mm	659	553	
AD-LDT24/PG	600mm	809	703	

Fixing Screws & Nuts
TO BE ORDERED SEPARATELY
See Page 17.

AD-LDT

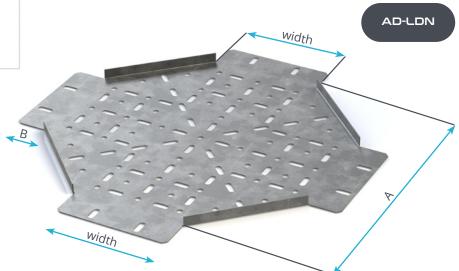
Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

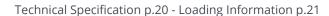


### **INTERSECTION PRE-GALV**

	Width	А	В
AD-LDN2/PG	50mm	260	30
AD-LDN3/PG	75mm	285	
AD-LDN4/PG	100mm	310	
AD-LDN6/PG	150mm	360	40
AD-LDN9/PG	225mm	435	40
AD-LDN12/PG	300mm	510	
AD-LDN18/PG	450mm	659	
AD-LDN24/PG	600mm	809	



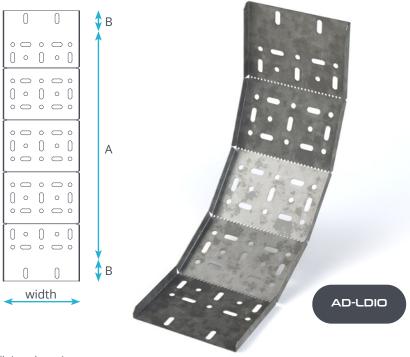






### ADJUSTABLE INTERNAL / EXTERNAL 90° BEND PRE-GALV

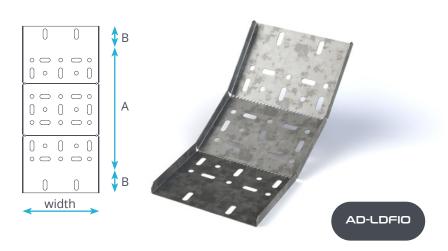
	Width	А	В
AD-LDIO2/PG	50mm		30
AD-LDIO3/PG	75mm		
AD-LDIO4/PG	100mm		
AD-LDIO6/PG	150mm	440	40
AD-LDIO9/PG	225mm		40
AD-LDIO12/PG	300mm		
AD-LDIO18/PG	450mm		
AD-LDIO24/PG	600mm		



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### ADJUSTABLE INTERNAL / EXTERNAL 45° BEND PRE-GALV

	Width	А	В
AD-LDFIO2/PG	50mm		30
AD-LDFIO3/PG	75mm		
AD-LDFIO4/PG	100mm		40
AD-LDFIO6/PG	150mm	240	
AD-LDFIO9/PG	225mm		
AD-LDFIO12/PG	300mm		
AD-LDFIO18/PG	450mm		
AD-LDFIO24/PG	600mm		





















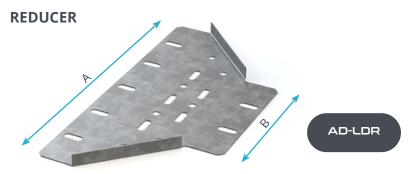




Please state your required finish using the suffix on the partcode.

### **REDUCER -** USE PARTCODE **AD-LDR** then suffix e.g AD-LDR3-2/PG

from A	50mm	75mm	100mm	150mm	225mm	300mm	450mm
75mm	3-2/PG	Х	Х	X	X	Х	Х
100mm	4-2/PG	4-3/PG	Х	Х	Х	Х	Х
150mm	6-2/PG	6-3/PG	6-4/PG	Х	Х	X	Х
225mm	9-2/PG	9-3/PG	9-4/PG	9-6/PG	Х	Х	Х
300mm	12-2/PG	12-3/PG	12-4/PG	12-6/PG	12-9/PG	Х	Х
450mm	18-2/PG	18-3/PG	18-4/PG	18-6/PG	18-9/PG	18-12/PG	Х
600mm	24-2/PG	24-3/PG	24-4/PG	24-6/PG	24-9/PG	24-12/PG	24-18/PG



### **STRAIGHT COUPLER (PAIR)**



### **ADVANCED TRAY DESIGN**



- Vertical and horizontal looming options
- Increased options for bracket fixing
- Multiple cable/zip tying options that allow for more cables to run on a narrower tray
- Example shown is Medium Duty

FOR ALL LIGHT, MEDIUM & HEAVY DUTY TRAY SIZES



AD-MD2/PG

AD-MD3/PG

AD-MD4/PG

AD-MD6/PG

AD-MD9/PG

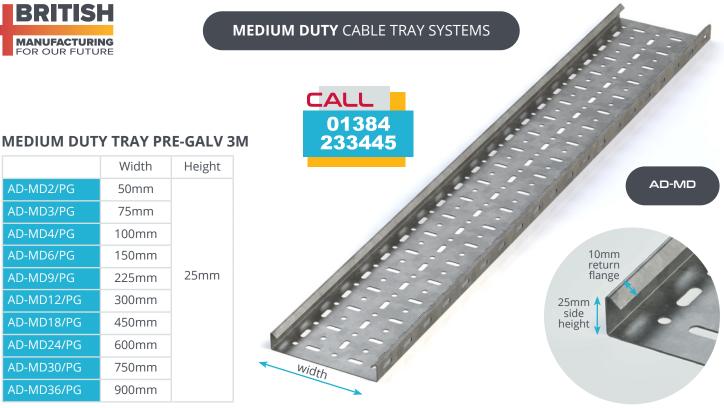
AD-MD12/PG

AD-MD18/PG

AD-MD24/PG

AD-MD30/PG

AD-MD36/PG



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

Height

25mm

### FLAT 90°BEND PRE-GALV

	Width	Α	В
AD-MDB2/PG	50mm	154	30
AD-MDB3/PG	75mm	179	
AD-MDB4/PG	100mm	204	
AD-MDB6/PG	150mm	254	
AD-MDB9/PG	225mm	329	40
AD-MDB12/PG	300mm	404	
AD-MDB18/PG	450mm	553	
AD-MDB24/PG	600mm	703	
AD-MDB30/PG	750mm	853	
AD-MDB36/PG	900mm	1003	

Width

50mm

75mm

100mm

150mm

225mm

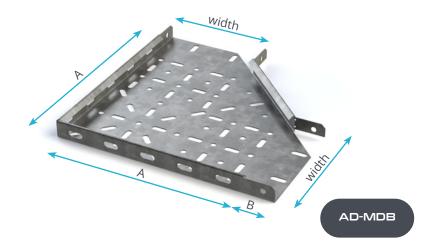
300mm

450mm

600mm

750mm

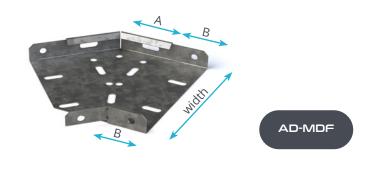
900mm



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### FLAT 45° BEND PRE-GALV

	Width	Α	В
AD-MDF2/PG	50mm	19	30
AD-MDF3/PG	75mm	29	
AD-MDF4/PG	100mm	40	
AD-MDF6/PG	150mm	60	
AD-MDF9/PG	225mm	90	40
AD-MDF12/PG	300mm	122	
AD-MDF18/PG	450mm	184	
AD-MDF24/PG	600mm	246	
AD-MDF30/PG	750mm	308	
AD-MDF36/PG	900mm	370	

















Please state your required finish using the suffix on the partcode.



### **FLAT TEE PRE-GALV**

	Width	А	В	С
AD-MDT2/PG	50mm	260	154	30
AD-MDT3/PG	75mm	285	179	
AD-MDT4/PG	100mm	310	204	
AD-MDT6/PG	150mm	360	254	
AD-MDT9/PG	225mm	435	329	40
AD-MDT12/PG	300mm	510	404	
AD-MDT18/PG	450mm	659	553	
AD-MDT24/PG	600mm	809	703	
AD-MDT30/PG	750mm	959	853	
AD-MDT36/PG	900mm	1109	1003	

Fixing Screws & Nuts
TO BE ORDERED SEPARATELY

See Page 17.

Width

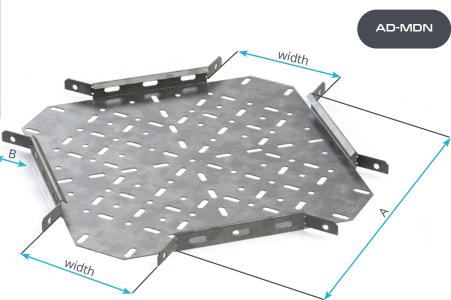
Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### AD-MDT

### **INTERSECTION PRE-GALV**

	Width	А	В
AD-MDN2/PG	50mm	260	30
AD-MDN3/PG	75mm	285	
AD-MDN4/PG	100mm	310	
AD-MDN6/PG	150mm	360	
AD-MDN9/PG	225mm	435	40
AD-MDN12/PG	300mm	510	
AD-MDN18/PG	450mm	659	
AD-MDN24/PG	600mm	809	
AD-MDN30/PG	750mm	959	
AD-MDN36/PG	900mm	1109	

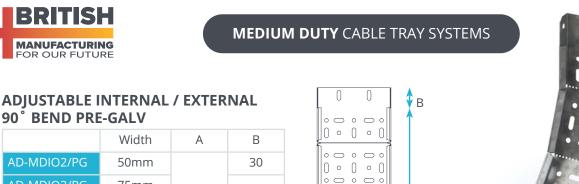








90° BEND PRE-GALV



AD-MDIO2/PG 50mm AD-MDIO3/PG 75mm AD-MDIO4/PG 100mm AD-MDIO6/PG 150mm 40 AD-MDIO9/PG 225mm 440 AD-MDIO12/PG 300mm AD-MDIO18/PG 450mm AD-MDIO24/PG 600mm AD-MDIO30/PG 750mm AD-MDIO36/PG 900mm

Width

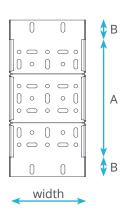
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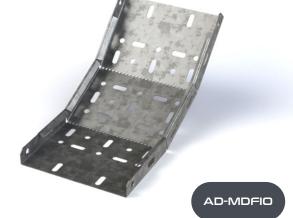
AD-MDIO

Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### ADJUSTABLE INTERNAL / EXTERNAL 45° BEND PRE-GALV

	Width	А	В
AD-MDFIO2/PG	50mm		30
AD-MDFIO3/PG	75mm		
AD-MDFIO4/PG	100mm		
AD-MDFIO6/PG	150mm		40
AD-MDFIO9/PG	225mm	240	40
AD-MDFIO12/PG	300mm	240	
AD-MDFIO18/PG	450mm		
AD-MDFIO24/PG	600mm		
AD-MDFIO30/PG	750mm		
AD-MDFIO36/PG	900mm		



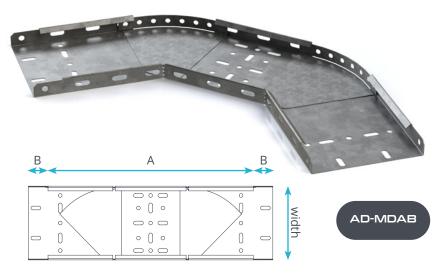


Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### ADIUSTABLE FLAT BEND PRE-GALV

,			
	Width	Α	В
AD-MDAB2/PG	50mm	260	30
AD-MDAB3/PG	75mm	300	
AD-MDAB4/PG	100mm	340	
AD-MDAB6/PG	150mm	420	40
AD-MDAB9/PG	225mm	540	
AD-MDAB12/PG	300mm	660	

Larger sizes available on request.



### **AVAILABLE FINISHES:**















Please state your required finish using the suffix on the partcode.



CLOSED LID	VENTILATED LID	Width	Α
AD-MD2LID/CC/PG	AD-MD2LID/VC/PG	50mm	55
AD-MD3LID/CC/PG	AD-MD3LID/VC/PG	75mm	80
AD-MD4LID/CC/PG	AD-MD4LID/VC/PG	100mm	105
AD-MD6LID/CC/PG	AD-MD6LID/VC/PG	150mm	155
AD-MD9LID/CC/PG	AD-MD9LID/VC/PG	225mm	230
AD-MD12LID/CC/PG	AD-MD12LID/VC/PG	300mm	305
AD-MD18LID/CC/PG	AD-MD18LID/VC/PG	450mm	455
AD-MD24LID/CC/PG	AD-MD24LID/VC/PG	600mm	605
AD-MD30LID/CC/PG	AD-MD30LID/VC/PG	750mm	755
AD-MD36LID/CC/PG	AD-MD36LID/VC/PG	900mm	905

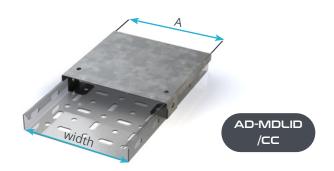
Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

For more information about **CABLE TRAY LID SYSTEMS** please see p.18

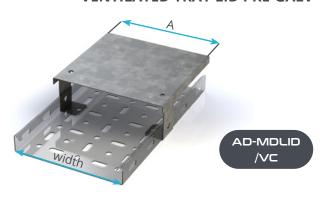


## Armorduct

### **CLOSED TRAY LID PRE-GALV**



### **VENTILATED TRAY LID PRE-GALV**



### **REDUCER -** USE PARTCODE **AD-MDR** then suffix e.g AD-MDR3-2/PG

from A	50mm	75mm	100mm	150mm	225mm	300mm	450mm	600mm	750mm
75mm	3-2/PG	Х	Х	Х	Х	Х	Х	Х	Х
100mm	4-2/PG	4-3/PG	Х	Х	Х	X	X	Х	Х
150mm	6-2/PG	6-3/PG	6-4/PG	Х	Х	Х	Х	Х	Х
225mm	9-2/PG	9-3/PG	9-4/PG	9-6/PG	Х	Х	Х	Х	Х
300mm	12-2/PG	12-3/PG	12-4/PG	12-6/PG	12-9/PG	Х	Х	Х	Х
450mm	18-2/PG	18-3/PG	18-4/PG	18-6/PG	18-9/PG	18-12/PG	Х	Х	Х
600mm	24-2/PG	24-3/PG	24-4/PG	24-6/PG	24-9/PG	24-12/PG	24-18/PG	Х	Х
750mm	30-2/PG	30-3/PG	30-4/PG	30-6/PG	30-9/PG	30-12/PG	30-18/PG	30-24/PG	Х
900mm	36-2/PG	36-3/PG	36-4/PG	36-6/PG	36-9/PG	36-12/PG	36-18/PG	36-24/PG	36-30/PG

### **REDUCER**



AD-MDR

### REDUCER COUPLER

USE PARTCODE AD-MDRC then suffix from above table e.g AD-MDRC3-2/PG



AD-MDRC

### STRAIGHT COUPLER (PAIR)



MANUFACTURING FOR OUR FUTURE



AD-HD2/PG

AD-HD3/PG

AD-HD4/PG

AD-HD6/PG

AD-HD9/PG

AD-HD12/PG

AD-HD18/PG

AD-HD24/PG

AD-HD30/PG



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

Height

50mm

### FLAT 90°BEND PRE-GALV

	Width	А	В
AD-HDB2/PG	50mm	154	30
AD-HDB3/PG	75mm	179	
AD-HDB4/PG	100mm	204	
AD-HDB6/PG	150mm	254	
AD-HDB9/PG	225mm	329	40
AD-HDB12/PG	300mm	404	
AD-HDB18/PG	450mm		
AD-HDB24/PG	600mm		
AD-HDB30/PG	750mm		
AD-HDB36/PG	900mm		

Width

50mm

75mm

100mm

150mm

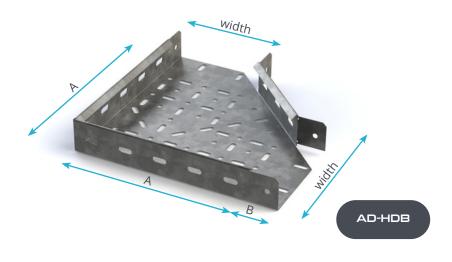
225mm

300mm

450mm

600mm

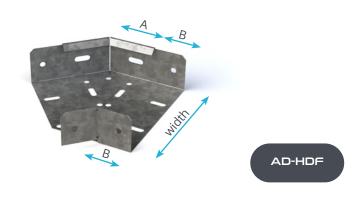
750mm 900mm



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### FLAT 45°BEND PRE-GALV

	Width	Α	В
AD-HDF2/PG	50mm	19	30
AD-HDF3/PG	75mm	29	
AD-HDF4/PG	100mm	40	
AD-HDF6/PG	150mm	60	
AD-HDF9/PG	225mm	90	40
AD-HDF12/PG	300mm	122	
AD-HDF18/PG	450mm	184	
AD-HDF24/PG	600mm	246	
AD-HDF30/PG	750mm	308	
AD-HDF36/PG	900mm	370	



Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

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### AVAILABLE FINISHES: for more information please see p.22















Please state your required finish using the suffix on the partcode.



### **FLAT TEE PRE-GALV**

	Width	А	В	С
AD-HDT2/PG	50mm	260	154	30
AD-HDT3/PG	75mm	285	179	
AD-HDT4/PG	100mm	310	204	
AD-HDT6/PG	150mm	360	254	
AD-HDT9/PG	225mm	435	329	
AD-HDT12/PG	300mm	510	404	40
AD-HDT18/PG	450mm	659	553	
AD-HDT24/PG	600mm	809	703	
AD-HDT30/PG	750mm	959	853	
AD-HDT36/PG	900mm	1109	1003	

Fixing Screws & Nuts
TO BE ORDERED SEPARATELY
See Page 17.

width

AD-HDT

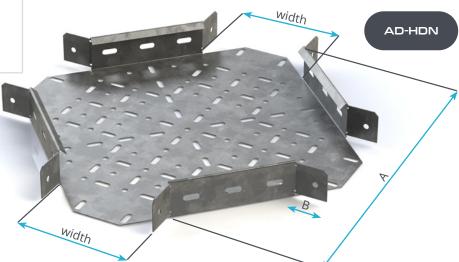
Pre-Galv as standard - change suffix on partcode for alternative finish.
All sizes shown in mm.

### **INTERSECTION PRE-GALV**

	Width	Α	В
AD-HDN2/PG	50mm	260	30
AD-HDN3/PG	75mm	285	
AD-HDN4/PG	100mm	310	
AD-HDN6/PG	150mm	360	
AD-HDN9/PG	225mm	435	
AD-HDN12/PG	300mm	510	40
AD-HDN18/PG	450mm	659	
AD-HDN24/PG	600mm	809	
AD-HDN30/PG	750mm	959	
AD-HDN36/PG	900mm	1109	

Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.





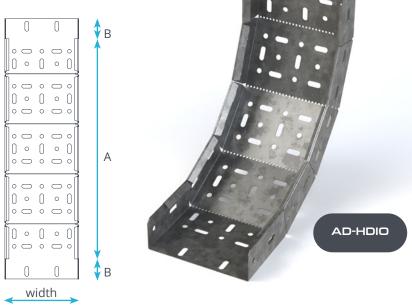
Technical Specification p.20 - Loading Information p.21



AD-HDIO36/PG



50 DEITE ! KE	. 0/121		
	Width	А	В
AD-HDIO2/PG	50mm		30
AD-HDIO3/PG	75mm		
AD-HDIO4/PG	100mm		
AD-HDIO6/PG	150mm		
AD-HDIO9/PG	225mm	440	
AD-HDIO12/PG	300mm	440	40
AD-HDIO18/PG	450mm		
AD-HDIO24/PG	600mm		
AD-HDIO30/PG	750mm		

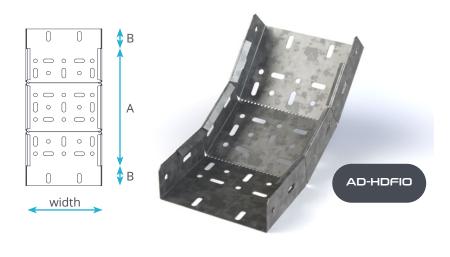


Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### ADJUSTABLE INTERNAL / EXTERNAL 45° BEND PRE-GALV

900mm

	Width	Α	В
	vvidti	/ \	
AD-HDFIO2/PG	50mm		30
AD-HDFIO3/PG	75mm		
AD-HDFIO4/PG	100mm		
AD-HDFIO6/PG	150mm		
AD-HDFIO9/PG	225mm	240	
AD-HDFIO12/PG	300mm		40
AD-HDFIO18/PG	450mm		
AD-HDFIO24/PG	600mm		
AD-HDFIO30/PG	750mm		
AD-HDFIO36/PG	900mm		

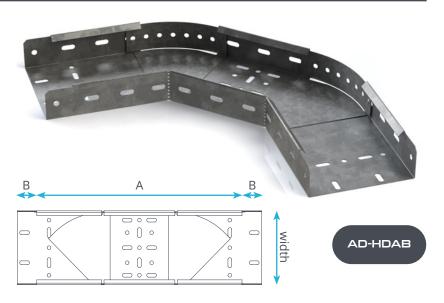


Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

### ADJUSTABLE FLAT BEND PRE-GALV

	Width	Α	В
AD-HDAB2/PG	50mm	260	30
AD-HDAB3/PG	75mm	285	
AD-HDAB4/PG	100mm	310	
AD-HDAB6/PG	150mm	360	40
AD-HDAB9/PG	225mm	435	
AD-HDAB12/PG	300mm	510	

Larger sizes available on request.



### AVAILABLE FINISHES: for more information please see p.22















Please state your required finish using the suffix on the partcode.

CLOSED LID	VENTILATED LID	Width	Α
AD-HD2LID/CC/PG	AD-HD2LID/VC/PG	50mm	55
AD-HD3LID/CC/PG	AD-HD3LID/VC/PG	75mm	80
AD-HD4LID/CC/PG	AD-HD4LID/VC/PG	100mm	105
AD-HD6LID/CC/PG	AD-HD6LID/VC/PG	150mm	155
AD-HD9LID/CC/PG	AD-HD9LID/VC/PG	225mm	230
AD-HD12LID/CC/PG	AD-HD12LID/VC/PG	300mm	305
AD-HD18LID/CC/PG	AD-HD18LID/VC/PG	450mm	455
AD-HD24LID/CC/PG	AD-HD24LID/VC/PG	600mm	605
AD-HD30LID/CC/PG	AD-HD30LID/VC/PG	750mm	755
AD-HD36LID/CC/PG	AD-HD36LID/VC/PG	900mm	905

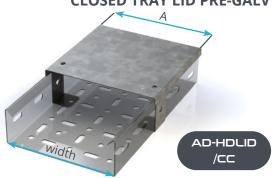
Pre-Galv as standard - change suffix on partcode for alternative finish. All sizes shown in mm.

For more information about **CABLE TRAY LID SYSTEMS** please see p.18

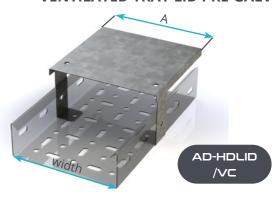




### **CLOSED TRAY LID PRE-GALV**



### **VENTILATED TRAY LID PRE-GALV**



### **REDUCER -** USE PARTCODE **AD-HDR** then suffix i.e AD-HDR3-2/PG

from A	50mm	75mm	100mm	150mm	225mm	300mm	450mm	600mm	750mm
75mm	3-2/PG	Х	Х	X	Х	X	X	Х	Х
100mm	4-2/PG	4-3/PG	Х	Х	Х	Х	Х	Х	Х
150mm	6-2/PG	6-3/PG	6-4/PG	Х	X	X	X	X	Х
225mm	9-2/PG	9-3/PG	9-4/PG	9-6/PG	Х	Х	Х	Х	Х
300mm	12-2/PG	12-3/PG	12-4/PG	12-6/PG	12-9/PG	Х	X	Х	Х
450mm	18-2/PG	18-3/PG	18-4/PG	18-6/PG	18-9/PG	18-12/PG	Х	Х	Х
600mm	24-2/PG	24-3/PG	24-4/PG	24-6/PG	24-9/PG	24-12/PG	24-18/PG	Х	Х
750mm	30-2/PG	30-3/PG	30-4/PG	30-6/PG	30-9/PG	30-12/PG	30-18/PG	30-24/PG	Х
900mm	36-2/PG	36-3/PG	36-4/PG	36-6/PG	36-9/PG	36-12/PG	36-18/PG	36-24/PG	36-30/PG

### **REDUCER**

### **REDUCER COUPLER**

USE PARTCODE **AD-HDRC** then suffix from above table e.g AD-HDRC3-2/PG



AD-HDRC

### **STRAIGHT COUPLER (PAIR)**



AD-HDR



### **CABLE TRAY DIVIDERS**





LIGHT DUTY
TRAY DIVIDER 3m

MEDIUM DUTY
TRAY DIVIDER 3m

HEAVY DUTY
TRAY DIVIDER 3m

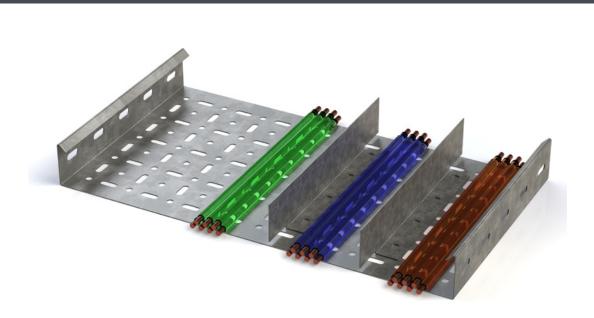
AD-LDDIV

AD-MDDIV

AD-HDDIV

### **PRE-WELDED TRAY**

Tray systems with pre-welded tray dividers are a popular option with our customers. They provide a highly cost-effective alternative to fitting multiple tray widths, and allow for faster installation time, reduced labour costs and less waste onsite.



Trays can be supplied with pre-welded dividers to ensure a clear segregation of cables that removes the need for traditional divider fixings.

Please contact us for more information on this option - **01384 233445** 

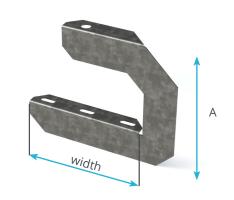
### **CABLE TRAY SYSTEMS ACCESSORIES**



Compatible with all duty trays.

### **OVERHEAD HANGER BRACKET**

	Width	А
AD-OHB2/PG	50mm	
AD-OHB3/PG	75mm	
AD-OHB4/PG	100mm	
AD-OHB6/PG	150mm	
AD-OHB9/PG	225mm	155
AD-OHB12/PG	300mm	155
AD-OHB18/PG	450mm	
AD-OHB24/PG	600mm	
AD-OHB30/PG	750mm	
AD-OHB36/PG	900mm	



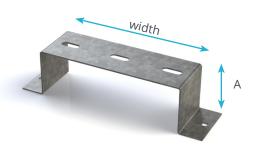
AD-OHB







	Width	А
AD-SOB2/PG	50mm	
AD-SOB3/PG	75mm	
AD-SOB4/PG	100mm	
AD-SOB6/PG	150mm	
AD-SOB9/PG	225mm	50
AD-SOB12/PG	300mm	
AD-SOB18/PG	450mm	
AD-SOB24/PG	600mm	
AD-SOB30/PG	750mm	
AD-SOB36/PG	900mm	







**EARTH BRAID** 



### **FISHPLATES**

	Width
AD-FPL4/PG	40
AD-FPL6/PG	90
AD-FPL9/PG	165
AD-FPL12/PG	240
AD-FPL18/PG	390
AD-FPL24/PG	540
AD-FPL30/PG	690
AD-FPL36/PG	840



AD-FPL





Pre-Galv as standard. All sizes shown in mm.

### **CABLE TRAY LID SYSTEMS**



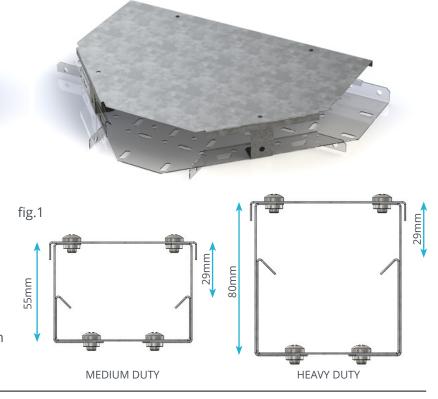
Our Medium Duty and Heavy Duty cable tray ranges can be complimented with lids in order to provide mechanical and environmental protection for cables and other installed items.

The lids can be fitted as ventilated or non-ventilated depending on the fixing brackets selected.



### **VENTILATED TRAY LID**

Ventilated lids are raised above the cable tray to allow air-flow by using longer brackets. Our standard brackets provide a 29mm ventilation gap (fig.1), but we can also supply custom brackets to provide different ventilation gaps, as required.





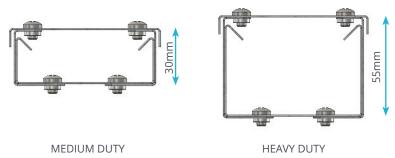
### **CLOSED TRAY LID**

Non-ventilated lids are close-fitted to the tray (fig. 2).





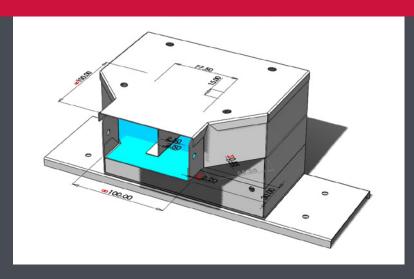
fig.2



### **BESPOKE SERVICES**

Our engineering department is dedicated to designing and manufacturing bespoke solutions for all onsite requirements and specialist containment needs.

### CAD DRAWINGS AND DEVELOPMENT SAMPLES AVAILABLE.





# BRITISH MANUFACTURING FOR OUR FUTURE

#### **STANDARDS & SPECIFICATIONS**

Surfaces of system components which are likely to come into contact with cables during installation are inspected to ensure they shall not cause damage to the cables when installed correctly. As with all metallic system components, care should be exercised that handling is in accordance with the relevant COSHH regulations and gloves should be worn.

Screwed connections have been designed to withstand the mechanical stresses during the installation and normal use and will not cause damage to cables when correctly inserted. Screwed connections are generally isometric threads fully compliant with tests in accordance of the standard. Armorduct cable tray systems are usually assembled using M6 roofing bolts particularly for couplers, fishplates and connection to supporting framework.

It should be noted that independent testing has been carried out to verify the structural performance of cable tray at the minimum and maximum temperature classifications for test conditions. They should be directly supported by a suitable mounting structure.

Title	Cable Tray Systems for Electrical Installations
British Standards Publication Date Replaces International Relationships	BS EN 61537: 2007 28th Feb 2007 BS EN 61537: 2002, IEC 61537: 2001 EN 61537: 2007, IEC 61537: 2006
Minimum Transport & Storage Temperature	-25°C
Maximum Transport & Storage Temperature	+60°C
Minimum Installation & Application Temperature	-25°C
Fire	Non flame propagating
Electrical Continuity	Cable tray systems meet electrical continuity requirements
Electrical Insulation	Cable tray systems do <b>not</b> have electrical insulating properties
Separation	Cable tray systems do <b>not</b> have internal protective partition
Installation Positions	Cable tray products can be mounted on a wall or ceiling
Screw Tightening	Screws intended to be tightened should be done so with a screwdriver at a torque of 2Nm
Assembly	Components fit together using integral couplers
Maximum Voltage for Installations	1000v a.c & 1500v d.c

### **CABLE TRAY WEIGHTS**

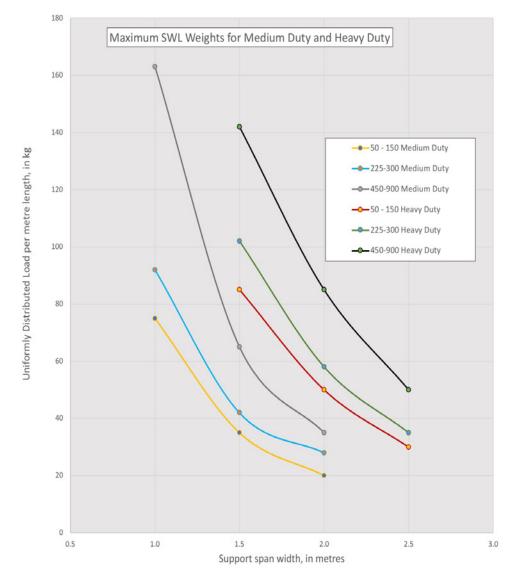
size	50	75	100	150	225	300	450	600	750	900
Light Duty	AD-LD2 1.2kg	AD-LD3 1.52kg	AD-LD4 1.92kg	AD-LD6 4.09kg	AD-LD9 5.75kg	AD-LD12 7.42kg	AD-LD18 10.77kg	AD-LD24 14.09kg	Х	Х
Medium Duty	AD-MD2	AD-MD3	AD-MD4	AD-MD6	AD-MD9	AD-MD12	AD-MD18	AD-MD24	AD-MD30	AD-MD36
	1.76kg	2.09kg	2.48kg	3.19kg	4.25kg	5.31kg	11.59kg	14.92kg	20.72kg	24.51kg
Heavy Duty	AD-HD2	AD-HD3	AD-HD4	AD-HD6	AD-HD9	AD-HD12	AD-HD18	AD-HD24	AD-HD30	AD-HD36
	3.2kg	3.59kg	4.08kg	4.94kg	6.22kg	7.51kg	12.99kg	16.33kg	22.31kg	29.62kg

### **M&E QUALITY STANDARDS**



Our Cable Tray systems are manufactured and tested to meet the quality standards demanded by IEC 61537. In accordance with IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE), our cable tray system fulfils the requirements of IEC 61537:2006 (300mm standard length on test). Full details are available on request, and summarised in the table shown. Maximum SWL information is provided in the graph below.

Category of Test	IEC 61537	Category of Test	IEC 61537
Mechanical Properties:			
Mechanical Strength	PASS	Marking and Documentation	PASS
50kg/m Safe Working Load (SWL) 1500mm span	PASS	Dimensions	PASS
Impact Resistance	PASS	Construction	PASS
External Influences:		Electrical Properties	PASS
Corrosion Resistance to ISO 10289	PASS		





#### **CABLE TRAY FINISHES**

Please state your required finish using the suffix on the partcode e.g **AD-MD6/XXX** where 'XXX' is the finish





**PRE-GALVANISED** or PG. In accordance with BS EN 10346: 2015 & DX51DZ-275MAC. This mild steel is pre-coated by the steel manufacturer. The finished product has a smooth and glossy appearance. Suitable for an indoor environment but not recommended for an external installation.





HOT DIPPED GALVANISED or HDG. In accordance with EN ISO 1461.

Products are manufactured from a mild steel then put through the galvanising process. This achieves a thick zinc coating that results in a product with a high level of corrosion resistance making it ideal for an external installation.





**STAINLESS STEEL** or SS. Complies to BS EN 10088-2: 2014. Products are mainly used in harsh environments such as clean rooms, food processing, wash down areas, oil and gas. Armorduct offer two grades of stainless steel material:

When ordering a stainless finish please add the grade to your part code i.e

AD-MD6/SS304

**304 GRADE** is the most widely used type of stainless because it has a high resistance to rust. It endures corrosion from most oxidizing acids and is often used for factory, food and kitchen installations. Although it is highly resistant to rust it can be liable to corrosion from chloride solutions that can create localised areas of corrosion called pitting. This can spread beneath the protective layers and compromise the sub-structure of the material.

**316 GRADE** also known as marine grade stainless has almost the same physical and mechanical properties as 304 grade, the difference being that 316 stainless steel comprises of around 2 to 3 percent molybdenum, which increases corrosion resistance especially against chlorides and other industrial solvents. 316 stainless steel is frequently used in many industrial installations including processing chemicals, as well as high saline environments such as coastal regions or where the use of de-icing salts are a regular occurrence.





**MAGNELIS** or MAG. Complies to BS EN 10346:2015 (DX51D+ZM175). This is an innovative metallic coating that offers self-healing properties through a cathodic process that emilinates the need for galv spraying any cuts on site. Magnelis is generally used as a greener alternative to HDG – please contact our sales team for the **results of our 1000 hrs salt test**. Product has a shiny finish similar to stainless steel.





**ALUMINIUM** or ALI. Graded in accordance to customer request. Has a blue/silver appearance and is ideal for general containment products where moderate strength is required but weight is an issue. It's around the third of the weight of mild steel. Generally used in laboratories.





**POWDER COATED** or PC. In accordance with BS EN 13438: 2013. Recommended for interior use although the extra coating in conjunction with the galvanising process does make it non corrosive to a higher standard than the basic PG. A great solution when you have aesthetic or unique identifier considerations, select your finish in any RAL colour number. Armorduct's standard RAL colours are 9003, 9010 and 9005 in a matt finish, other colours may incur a paint set up charge.





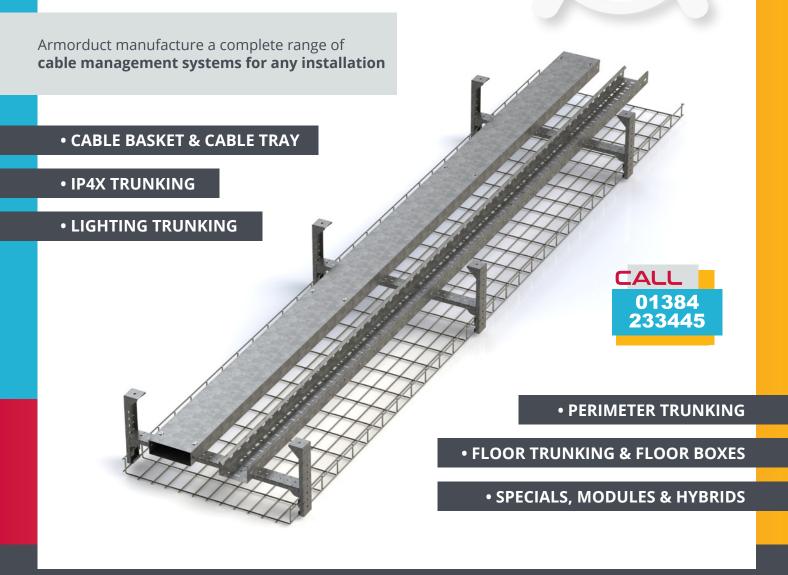
**CLEAR POLYESTER COATED** or CPC. Meets the full requirements of BS6496/7. Recommended for use in both interior and exterior applications. It is established as an alternative to the traditional post-galvanising process. Uses of CPC finish include installation in corrosive atmospheres such as chemical plants, battery rooms, marine environments or general outside use where post galvanised or stainless steel systems have been commonly specified in the past. In such installations, CPC offers a more cost effective solution when combining the factors of mechanical performance, ease of installation and endurance.





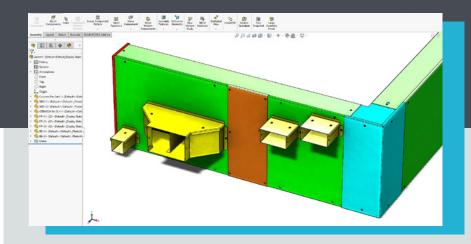
**LOW SMOKE & FUME** OR LSF. Only available in PC or CPC finishes. With increased demand for safety in public areas and buildings, contractors are being advised to install materials that are less hazardous to members of the public in the case of a fire. Low smoke and fume protection houses fewer plastics, reducing risk by releasing less smoke and poisonous gases. Generally used in tunnels, basements and underground stations.

## COMPLETE CABLE MANAGEMENT SYSTEMS



### OUR IN-HOUSE ENGINEERING DEPARTMENT DESIGN TO YOUR REQUIREMENTS





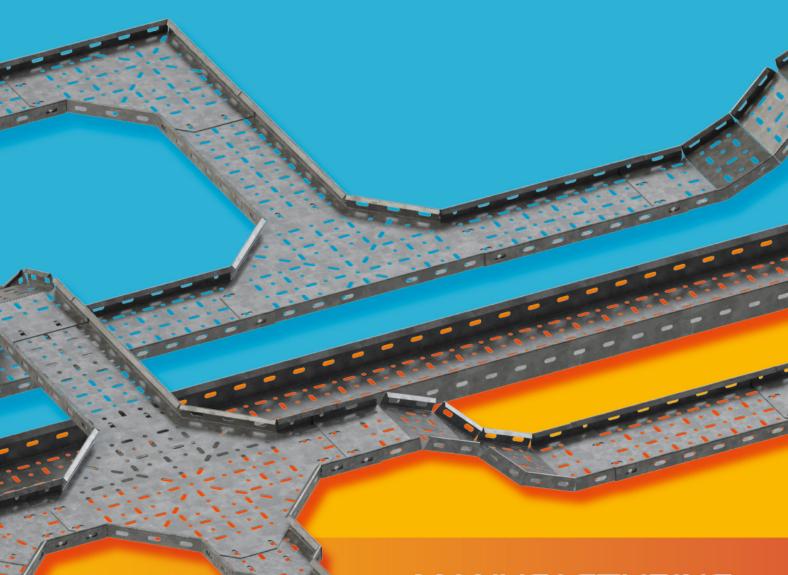




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All information is believed to be correct at the time of publication. Errors and omissions excepted.

MANUFACTURING the difference