

**SMCC - METAL WORKING PASTE****Description:**

A high performance soft metal working paste formulated for good results when cutting, tapping, drilling, reaming and forming both hard and soft metals. Extreme pressure additives give high film strength and anti-weld properties to counter tool wear and improve machinability.



SMCC

**OTHER ADDITIONAL INFORMATION****Benefits:**

Use for cutting, tapping, drilling, reaming, drawing, pressing, extruding and forming.  
Contains molybdenum disulphide for reduced wear  
Improved surface finish  
Extends tool life  
Increases dimensional accuracy  
Effective anti-weld properties  
Effective on stainless steel, titanium and light alloys  
Reduces heat build up

**Technical Data:**

**Appearance:** Black paste

**Odour:** Sweet

**Contents:** Blend of molybdenum disulphide, sulphur, phosphorus, petroleum wax and technical lanolin.

**Storage:** Store in a cool, dry place.

**Worked Penetration (IP179):** 165

**Flash Point:** 250°C

**Temperature range:** Drop Point 55°C.

**Relative Density:**

**Solubility:** Insoluble in water

**Pack Sizes:** 12 x 450gram tins cans

**Directions for use:** Apply to the tool or workpiece by brush or by dipping the tool bit into the tin.