

Drill Sizes

For Self-Tapping Screws

Screw Gauge	6g	8g	10g	12g
Min Sheet Thickness	0.9	0.9	1.2	1.2
Pilot Hole	2.8	3.1	3.6	4.3
Max Sheet Thickness	2	2.6	3.2	3.2
Pilot Hole	3.1	3.7	4.3	4.9