

# High Speed Steel Jobber Drills

## HSS In Telescopic Cases

- High performance high speed steel
- Roll forged, black finish, straight shank
- Conforming to BS 328 & DIN 338
- For use in fast rotating drilling machines or hand drilling machines

- Supplied in hanging telescopic cases

### Applications

Designed for drilling metal but also gives good results in materials such as wood, chipboard, hardboard, plastics & plasterboard.

### Range Information

Product Code	Diameter	Overall Length mm	Working Length mm	Case Qty	Unit Qty
<b>Imperial</b>					
020-025-005	1/64	20	5	10	1
020-025-010	1/32	30	10	10	1
020-025-020	1/16	43	20	10	1
020-025-025	5/64	49	24	10	1
020-025-030	3/32	57	30	10	1
020-025-035	7/64	61	33	10	1
020-025-040	1/8	65	36	10	1
020-025-045	9/64	70	39	10	1
020-025-050	5/32	75	43	10	1
020-025-055	11/64	80	47	10	1
020-025-060	3/16	86	52	10	1
020-025-065	13/64	86	52	10	1

Product Code	Diameter	Overall Length mm	Working Length mm	Case Qty	Unit Qty
<b>Imperial</b>					
020-025-070	7/32	93	57	10	1
020-025-075	15/64	93	57	10	1
020-025-080	1/4	101	63	10	1
020-025-090	9/32	109	69	10	1
020-025-100	5/16	117	75	10	1
020-025-110	11/32	125	81	10	1
020-025-120	3/8	133	87	10	1
020-025-130	13/32	133	87	5	1
020-025-140	7/16	142	94	5	1
020-025-150	15/32	151	101	5	1
020-025-160	1/2	151	101	5	1
020-025-175	3/4	198	135	2	1

For sizes up to 1 inch see page 13 HSS Drills - Reduced Shank

Product Code	Diameter mm	Overall Length mm	Working Length mm	Case Qty	Unit Qty
<b>Metric</b>					
020-025-405	0.5	22	6	10	1
020-025-406	0.6	24	7	10	1
020-025-410	1	34	12	10	1
020-025-420	1.5	40	18	10	1
020-025-425	1.6	43	20	10	1
020-025-435	2	49	24	10	1
020-025-450	2.5	57	30	10	1
020-025-460	2.8	61	33	10	1
020-025-465	3	61	33	10	1
020-025-475	3.2	65	36	10	1
020-025-480	3.3	65	36	10	1
020-025-490	3.5	70	39	10	1
020-025-495	3.6	70	39	10	1
020-025-515	4	75	43	10	1
020-025-525	4.2	75	43	10	1
020-025-535	4.5	80	47	10	1
020-025-540	4.8	86	52	10	1
020-025-545	4.9	86	52	10	1
020-025-550	5	86	52	10	1
020-025-560	5.2	86	52	10	1

Product Code	Diameter mm	Overall Length mm	Working Length mm	Case Qty	Unit Qty
<b>Metric</b>					
020-025-575	5.5	93	57	10	1
020-025-581	5.7	93	57	10	1
020-025-585	5.8	93	57	10	1
020-025-590	6	93	57	10	1
020-025-600	6.4	101	63	10	1
020-025-605	6.5	101	63	10	1
020-025-620	7	109	69	10	1
020-025-630	7.5	109	69	10	1
020-025-635	8	117	75	10	1
020-025-640	8.5	117	75	10	1
020-025-645	9	125	81	10	1
020-025-650	9.5	125	81	10	1
020-025-655	10	133	87	10	1
020-025-657	10.2	133	87	5	1
020-025-660	10.5	133	87	5	1
020-025-665	11	142	94	5	1
020-025-670	11.5	142	94	5	1
020-025-675	12	151	101	5	1
020-025-680	12.5	151	101	5	1
020-025-685	13	151	101	5	1

For sizes up to 20mm see page 13 HSS Drills - Reduced Shank



## HSS Jobber Sets

- Supplied in robust plastic hanging boxes
- Sizes clearly marked for ease of selection

### Range Information

Product Code	Description	Unit Qty
020-040-105	19 Piece Set 1mm to 10mm x 0.5mm increments	1
020-040-110	25 Piece Set 1mm to 13mm x 0.5mm increments	1

