



## HSS Step

- Each size accurately cuts a range of hole diameters
- Suitable for cutting holes in most thin sheet materials including steel, brass, aluminium, copper, plastic and wood
- Accurately ground diameters and flutes
- Made from solid high speed steel
- One step drill replaces many conventional drill bits
- No centre punch or pilot hole required
- Automatically deburrs hole
- Supplied individually in hanging blister packs

### Range Information

Product Code	Diameter Range mm	Steps	Shank Diameter mm	Unit Qty
032-053-010	6 - 18 x 2mm increments	7	10	1
032-053-015	4 - 22 x 2mm increments	10	10	1
032-053-020	5 - 35 x 2 - 3mm increments	13	13	1



## HSS Taper

### Cone Cutter

- Each size cuts an infinitely variable size of hole within its diameter range
- Suitable for cutting holes in most thin sheet materials including steel, brass, aluminium, copper, plastic and wood
- Accurately ground taper, point and flutes
- Made from solid high speed steel
- Supplied individually in hanging blister packs

### Range Information

Product Code	Diameter Range mm	Shank Diameter mm	Unit Qty
032-053-030	3 - 14	6	1
032-053-035	5 - 20	8	1
032-053-040	16 - 30.5	9	1



## HSS Step & Taper Sets

- 3 piece sets
- Drills made from solid high speed steel
- Accurately ground point, flutes and diameters
- Suitable for cutting holes in most thin materials
- Robust aluminium case

### Range Information

Product Code	Description	Unit Qty
032-053-025	3 piece Step Drill Set (6 - 18mm, 4 - 22mm, 5 - 35mm)	1
032-053-045	3 piece Taper Drill Set (3 - 14mm, 5 - 20mm, 16 - 30.5mm)	1