











Please ensure you have read and fully understood this guide before installation!

# **Econoboard Insulation**

YOUR STEP-BY-STEP GUIDE TO THE PERFECT INSTALLATION





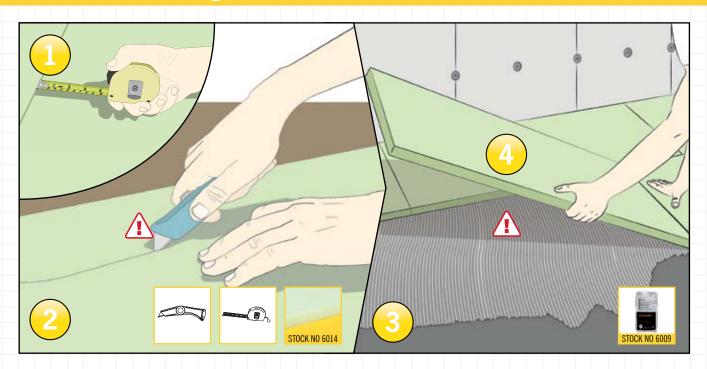








#### **Econoboard: Insulating a concrete substrate**



#### **Econoboard: Installation steps**

#### Step 1: Measure and plan your layout

Measure your floor space and calculate how many boards you'll need, using the simple formula.

#### Step 2: Cut your Econoboard

If required, cut the econoboard to size to suit your room layout. Econoboard can be cut very easily using a sharp blade or wood saw. Please take appropriate care when using sharp tools.

#### Step 3: Spread adhesive

Ensure your substrate is secure, clean and free of dust and loose particles. Mix Econofix flexible adhesive (6009) in accordance with instructions and spread using a notched trowel creating a full bed of adhesive.

#### Step 4: Lay your Econoboard

Lay the Econoboard onto the adhesive taking care to squeeze out any air pockets in the adhesive. For a more secure finish make sure all boards are flush and tape over the seams using our reinforcing tape (6015).

# - Floor finish



A single board =  $1.3 \text{m x } 0.6 \text{m}^2 = 0.78 \text{m}^2$ 

Floor space (M<sup>2</sup>) = Number of boards  $0.78m^{2}$ 

#### **PRO TIP**

Spread enough adhesive for one board at a time to prevent adhesive drying between board application.

If you are installing our products in a wet room, you should now proceed with installation of the Econoboard tanking system (6200) to fully waterproof the room and guard against moisture.

- CHECK THE SUBSTRATE IS STABLE & LEVEL
  - SECURE AND FIX INSULATION TO SUBSTRATE

#### ! IMPORTANT SAFETY PRECAUTIONS!



ENSURE THE SUBSTRATE IS SECURE, LEVEL, CLEAN AND FREE OF DUST BEFORE INSTALLING ECONOBOARD



ENSURE ALL AIR POCKETS ARE SQUEEZED OUT WHEN LAYING THE ECONOBOARD ONTO ADHESIVE



DO NOT LAY ON TOP OF UNDERFLOOR HEATING

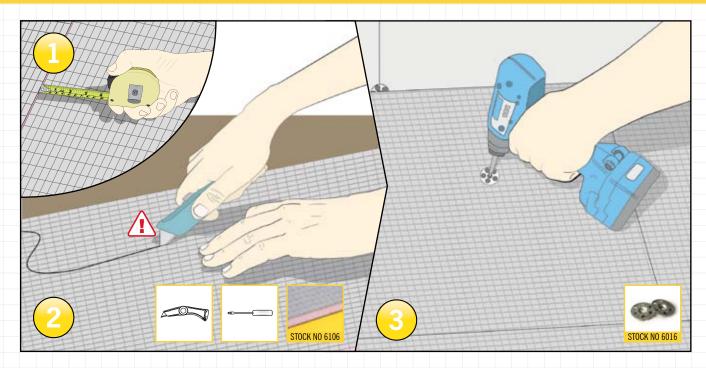


TAKE CARE TO ENSURE ALL JOINS ARE AS FLUSH AS POSSIBLE, TAPING IF NECESSARY



ECONOBOARD WILL COMPRESS OR PUNCTURE UNDER LOW SURFACE AREA IMPACT

#### **Econoboard Coated: Insulating a timber substrate**



#### **Econoboard coated: Installation steps**

#### Step 1: Measure and plan your layout

First measure your floor space and calculate how many boards you'll need using the simple formula.

#### **Step 2: Cutting your Econoboard Coated**

If required, cut the econoboard coated to size to suit your room layout. Econoboard coated can be cut very easily using a sharp blade or wood saw. Please take appropriate care.

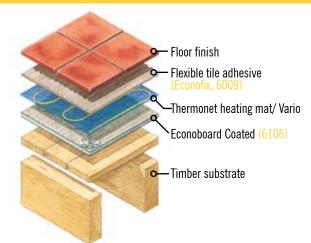
#### Step 3: Lay out and fix Econoboard Coated

Ensure your substrate is secure, clean and free of dust and loose particles. Set out your cut boards onto the floor space and fix in place using appropriate fixings. We recommend 32mm fixing screws (6017) and zinc fixing Washers (6032).

#### Simple formula for insulation board quantity

A single board = 1.2m x 0.6m = 0.78m <sup>2</sup>	$\frac{\text{Floor space (M}^2)}{0.72\text{m}^2} =$	= Number of boards
0 78m <sup>2</sup>	0.7 2111	

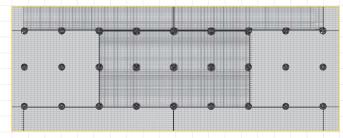
#### Floor build up example



#### PRO TIP

Allow about 8-10 mechanical fixings per board, fixing in the middle of the board as well as round the perimeter and the join to the adjacent board (see below). This will maximise the strength and lateral stability of the floor.

For a high quality finish make sure all boards are flush, and tape over the seams using Reinforcing tape (6015).



Your floor is now prepared and ready for our Thermonet matting or Vario cable underfloor heating system.

If you are installing our products in a wet room, you should now proceed with installation of the Econoboard Tanking System (6200) to fully waterproof the room and guard against moisture.

#### Final Checklist

- CHECK THE SUBSTRATE IS STABLE & LEVEL
- SECURE AND FIX INSULATION TO SUBSTRATE

## ! IMPORTANT SAFETY PRECAUTIONS!



THIS INSULATION IS AN OVER SCREED APPLICATION AND NOT DESIGNED TO COVER BUILDING REGULATIONS



ENSURE THE SUBSTRATE IS STABLE AND CLEAN BEFORE INSTALLING ECONOBOARD COATED



DO NOT LAY ON TOP OF UNDERFLOOR HEATING



MAKE SURE YOU DO NOT SCREW DOWN INTO WATER PIPES OR ELECTRICAL CABLES



TAKE CARE TO ENSURE ALL JOINS ARE FLUSH AS POSSIBLE, TAPING IF NECESSARY

Econoboard	Econoboard Coated Technical Specification				
Stock Number	Thickness	Width	Length	Weight	U-Value
6106	6mm	600mm	1200mm	2.35kg	$6.6 \text{w/m}^2 \text{k}$
6110	10mm	600mm	1200mm	2.37kg	$3.66 \text{w/m}^2 \text{k}$
6112	12.5mm	600mm	1200mm	2.42kg	$2.86 \text{w/m}^2 \text{k}$
6120	20mm	600mm	1200mm	2.59kg	$1.74 \text{w/m}^2 \text{k}$
6130	30mm	600mm	1200mm	2.81kg	$1.14 \text{w/m}^2 \text{k}$
6140	40mm	600mm	1200mm	3.03kg	$0.85 \text{w/m}^2 \text{k}$
6150	50mm	600mm	1200mm	3.25kg	$0.67 \text{w/m}^2 \text{k}$

Stock Number	Thickness	Width	Length	
6014	6mm	600mm	1200mm	
Econoboard Technical Specification				
Properties			Value	
Load Strength			$72 \text{Kg/m}^2$	
Thermal conductivity			$0.033 w/m^2 k$	
Water absorption			0.3%	
Tensile Strength			0.45N/mm <sup>2</sup>	
Temperature range			$-50^{\circ}$ C to $+7$ 5	5ºC
Fire performance			Class B1	

Econoboard Coated Techi	nical Specification
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Properties	Value
Compressive strength	300 kpa
Thermal conductivity	0.033w/m²k
Water absorption	0.6%
Density (foam core only)	36 Kg/m <sup>3</sup>
Temperature range	-50°C, +75°C
Fire performance	Class 0

#### **CONTACT US ONLINE**



Browse our full product range, watch videos, download product literature and get a quote, all on the Thermogroup UK website.

WWW.THERMOGROUPUK.COM

#### **CONTACT US BY PHONE**



Got a question or query? Call our UK support line free from your land line.

Open 07:30 – 16:30 Mon - Fri

0800 019 5899

### CONTACT US BY MAIL

Weight 2.35kg



Need to find us or want to write a letter to say hello? Feel free to contact us at Bridge House.

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Thermogroupuk

SUSTAINABLE HEATING SOLUTIONS

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