Perfect for.....

Instant start-up, accuracy and durability

- A Flute Ground for greater accuracy
- Purpose Designed 135° Angle Geometry at the end of the drill bit is perfect for drilling in sheet materials
- C Split Point Design helps to centre the drill accurately and reduce wander
- Ideal Combination of 135° angle and split point design improves penetration rates for faster drilling

HSS 135° Split Points can be used in:

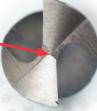
- Steel
- Non-ferrous
- Wood
- Plastics

HSS 135° Split Points are ideal for:

- Fixing holes
- Tapping & clearance holes
- Great when working in:
- Automotive maintenance
- Light engineering
- Workshops
- Plumbing & electrical applications



A split point is an extra facet ground on to the end of the drill bit causing it to be more pointed rather than having a straight edge - this helps to centre the drill bit and reduce wander







Standard HSS

Our HSS Split Point drills can be re-sharpened for longer life (providing the drill bit has not been over heated in use)

TIP!



HSS Flute Ground 135° Split Point Drill Bits

Diameter Size mm	Overall Length mm	Working Length mm	Singles	Part Number Packs of 5	Packs of 10
1.0	34	12	YMSP0100W	-	YMSP0100L
1.5	40	18	YMSP0150W	-	YMSP0150L
2.0	49	24	YMSP0200W	-	YMSP0200L
2.5	57	30	YMSP0250W	-	YMSP0250L
3.0	61	33	YMSP0300W	-	YMSP0300L
3.3	65	36	YMSP0330W	-	YMSP0330L
3.5	70	39	YMSP0350W	-	YMSP0350L
4.0	75	43	YMSP0400W	-	YMSP0400L
4.2	75	43	YMSP0420W	-	YMSP0420L
4.5	80	47	YMSP0450W	-	YMSP0450L
5.0	86	52	YMSP0500W	-	YMSP0500L
5.5	93	57	YMSP0550W	-	YMSP0550L
6.0	93	57	YMSP0600W	-	YMSP0600L
6.5	101	63	YMSP0650W	-	YMSP0650L
7.0	109	69	YMSP0700W	-	YMSP0700L
7.5	109	69	YMSP0750W	-	YMSP0750L
8.0	117	75	YMSP0800W	-	YMSP0800L
8.5	117	75	YMSP0850W	-	YMSP0850L
9.0	125	81	YMSP0900W	-	YMSP0900L
10.0	133	87	YMSP1000W	-	YMSP1000L
10.5	133	87	YMSP1050W	YMSP1050L	-
11.0	142	94	YMSP1100W	YMSP1100L	-
12.0	151	101	YMSP1200W	YMSP1200L	-
12.5	151	101	YMSP1250W	YMSP1250L	-
13.0	151	101	YMSP1300W	YMSP1300L	-

Operation Speed Chart

Diameter Size mm	Mild Steel RPM	Free-Cutting Stainless Steel RPM	Grey Cast Iron RPM	Aluminium RPM	Copper RPM	Brass RPM
2	3501	2228	5252	6366	6366	6366
4	1751	1114	2626	3183	3183	3183
6	1167	743	1751	2122	2122	2122
8	875	557	1313	1592	1592	1592
10	700	446	1050	1273	1273	1273
13	539	343	808	979	979	979

Please visit www.armeg.co.uk for full operation speed chart









Have you tried? **HSS Jobber Drill Bits**



Our range of HSS Jobber drill bits offer a value alternative when a more general purpose drill bit is required See page 87

135°

YOU KNOW?

Our HSS 135°

Split points are

to Din Standard