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Bosch: Focusing on clean cuts.



Robert Bosch Limited
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 **BOSCH**
Invented for life

Jigsawing, sabre sawing, multi-cutters, holesawing

 **BOSCH**
Invented for life

Accessory range

Overview

Innovative and efficient products ensure successful sales. The research and development departments at Bosch work to continuously develop and optimise accessories in line with the needs of professionals.



The metal drill bit range

Metal and wood drilling
Accessories for screwdriving
Machine accessories
Cordless working
Work safety



The circular saw blade range

Circular sawing
Routing



The concrete and masonry range

Hammer drilling
Masonry drilling
Chiselling



The jigsaw blade range

Jigsawing
Sabre sawing
Multi-cutters
Holesawing



The diamond accessory range

Diamond cutting
Diamond grinding
Diamond drilling



The abrasives range

Sanding and polishing
Cutting
Grinding and brushing



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This number connects you to the Bosch customer adviser team. It is there to answer your queries regarding technical matters and for quick and user friendly customer service. Outside office hours an answer phone will take your message.

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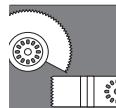


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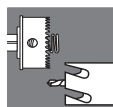
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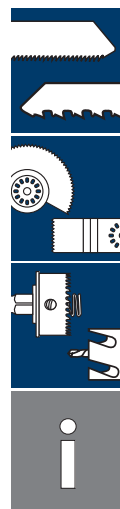
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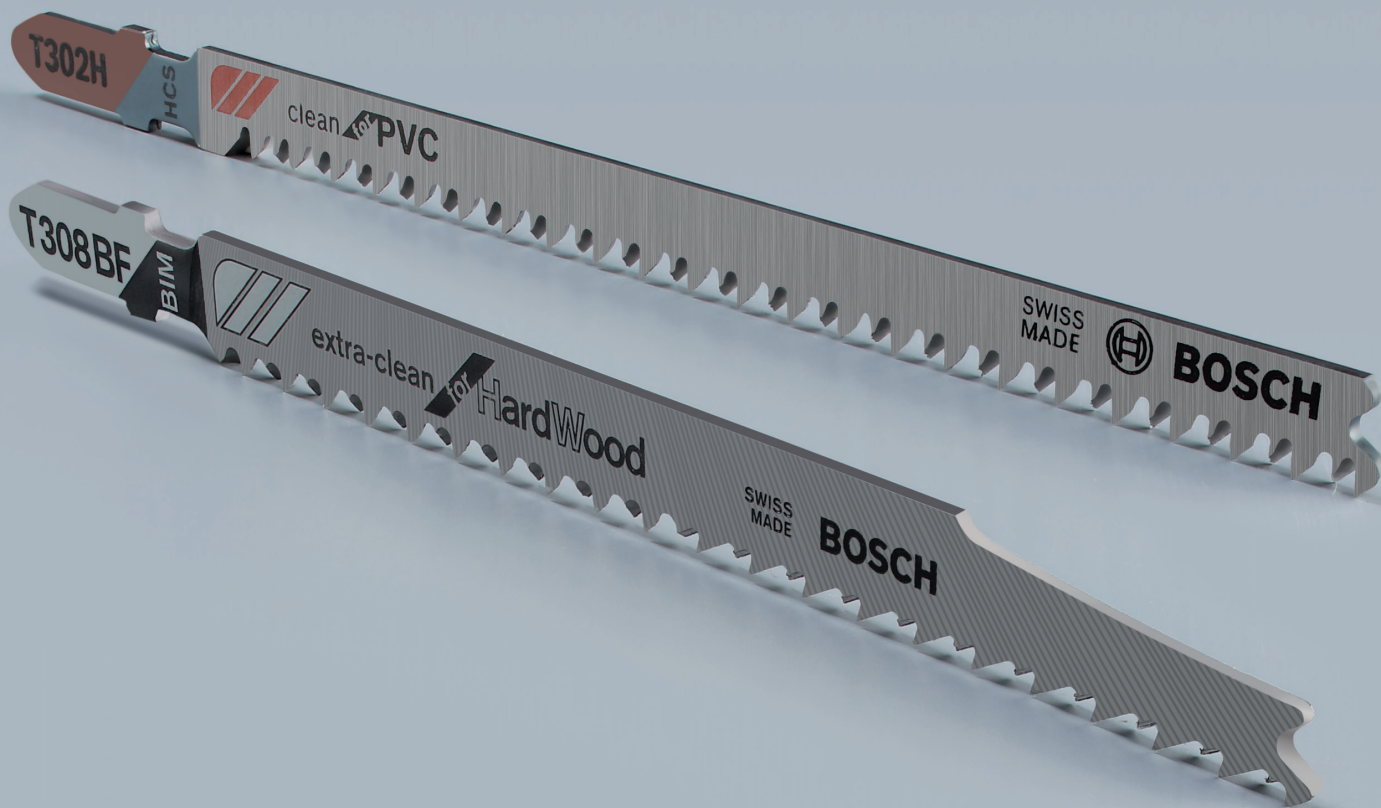
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General information












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Jigsawing

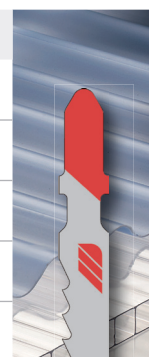
Grey – for wood

The product name describes the characteristics	The features	The blade quality
basic  Wood	Good and cost-effective	HCS, milled
speed  Wood	For fast cuts	HCS, ground
clean  Wood	Fine and clean cuts	HCS, ground
extra-clean  Wood	Tear-free cuts in wood	HCS, ground
precision  Wood	Exact cutting at accurate angles	HCS, ground
PROGRESSOR  Wood	Fast through thick and thin	HCS, ground
speed  HardWood	For quick cuts, also in hardwood	BIM, ground
clean  HardWood	For fine cuts, also in hardwood	BIM, ground
extra-clean  HardWood	Tear-free cuts in wood, also in hardwood	BIM, ground
precision  HardWood	Exact cutting at accurate angles	BIM, ground
special  Laminate	For precise, clean cuts in laminate	BIM, ground



Red – for plastics

The product name describes the characteristics	The features	The blade quality
clean  PP	Clean cuts in PP and PE	HCS, ground
clean  PVC	Clean cuts in PVC, PA, PS	HCS, ground
clean  PMMA	Clean cuts in PMMA	BIM, ground
clean  PC	Clean cuts in PC	HSS, ground
clean  CarbonFiber	Clean cuts in CRP, GRP	Tungsten carbide, ground
clean  SolidSurface	Clean cuts in Solid Surface plastics	Tungsten carbide, ground



Blue – for metal

The product name describes the characteristics	The features	The blade quality
basic Metal	Good and cost-effective	HSS, milled
basic Inox	Good and cost-effective for stainless steel	BIM, milled
flexible Metal	Breakproof, long lifetime	BIM, milled
speed Metal	Fast, breakproof, long lifetime	BIM, milled
precision MetalSandwich	Exact cutting at accurate angles	BIM, milled
flexible Metal-Sandwich	Breakproof, long lifetime	BIM, milled
<i>PROGRESSOR</i> Metal	Fast through thick and thin	BIM, milled
special Alu	Ideal for aluminium, soft and non-ferrous metal	HSS, milled



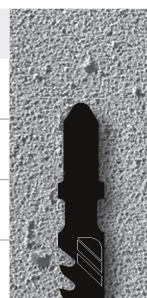
White – for wood and metal

The product name describes the characteristics	The features	The blade quality
<i>PROGRESSOR</i> WoodMetal	Universal, fast through thick and thin	BIM, milled



Black – for special applications

The product name describes the characteristics	The features	The blade quality
special Inox	For stainless steel	Tungsten carbide, ground
special FiberPlaster	For fibre and cement materials	Tungsten carbide, ground
special Ceramics	For ceramic materials	Tungsten carbide, RIFF
special Soft-Material	Cuts soft materials	HCS, ground



Quality controlled

for optimum results

HCS

- ▶ Carbon steel for use with softer materials such as softwood, wood fibreboards and soft plastics.

BIM

- ▶ Bi-metal, a highly elastic bond of HSS and HCS to meet the greatest demands. Especially suitable for use in hardwood, abrasive wooden materials, hard plastics, and harder materials such as non-ferrous metal and ferrous metal.
- ▶ The flexible BIM saw blades are used, for example, if there is a risk of shank breakage.
- ▶ They have a lifetime about twice as long as the HSS blades and approx. 10 times longer than HCS blades. This means that they are excellent value for money.

HSS

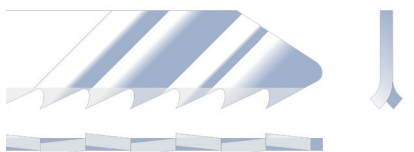
- ▶ Fully hardened high-grade high speed steel for use with harder materials such as metal, aluminium and non-ferrous metal.

Carbide

- ▶ Carbide saw blades are especially powerful and offer exceptionally long lifetime.
- ▶ The carbide teeth eat through glass fibre reinforced plastic, cement-bonded fibreboards or plasterboard.
- ▶ Carbide tooth strips cut stainless steel.
- ▶ A coating with carbide grit (= RIFF) cuts through abrasive materials such as wall tiles or glass fibre reinforced plastic.

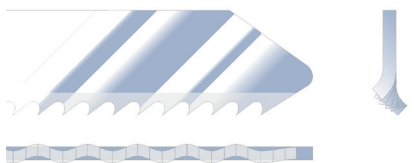
The right geometry

is what's important



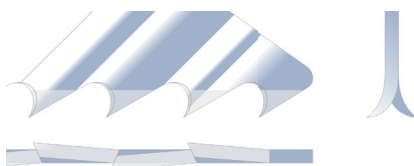
Milled and side set teeth

Blade with relatively rough cut and quick work progress cutting into hard and softwood, aluminium, plastics and non-ferrous metals (e.g. T 111 C, T 345 XF).



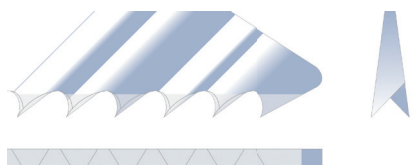
Milled and wavy set teeth

Blade for fine, straight cutting results in plywood, soft steel, aluminium, non-ferrous metals and plastics (e.g. T 119 B, T 118 A).



Ground and side set teeth

Blade for quick cuts in wood (e.g. T 144 D, T 244 D).



Ground and taper ground teeth

Blade with taper ground spine for fine and clean cuts in wood and plastic (e.g. T 101 B, T 234 X).

Jigsaw blades for plastics

Customised for perfectly cut edges in plastic

Overview of applications																
	PP	PE	PC	SB	ABS	PVC	PA	PS	POM	PET	PMMA	CRP	GRP	CORIAN	VARICOR	
T 102 D Clean for PP	●●	●	○	○	○											
T 101 A Clean for PC			●●	○○	●											
T 102 H Clean for PVC			○	○	○	●●	●	●	●	●						
T 302 H Clean for PVC			○	○	○	●●	●	●	●	●						
T 1044 HP Precision for PVC						●●	●	●	●	●						
T 102 BF Clean for PMMA						○○	○○	○○	○○	○○	●●					
T 108 BHM Clean for Carbon Fiber												●●	●			
T 301 CHM Clean for Solid Surface														●●	●●	

●● main application ● very well suited ○○ well suited ○ suitable

clean PP

The tooth strip of the new T 102 D Clean for PP jigsaw blade is optimised for clean cuts in thermoplastics such as polypropylene panels.

- ▶ No melting and rewelding



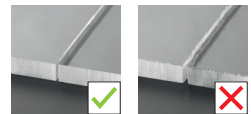
- ▶ Molten material does not stick



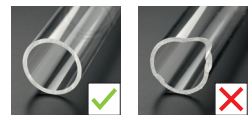
clean PMMA

The design and tooth strip of the new T 102 BF Clean for PMMA jigsaw blade are optimised for clean cuts in PMMA (acrylic glass).

- ▶ No need to rework cut edges



- ▶ Material breakage in brittle plastics is significantly reduced



clean PVC

The tooth strip of the new T 102 H Clean for PVC jigsaw blade is ideal for clean cuts in PVC panels.

- ▶ No continuous chip formation



clean CarbonFiber

The new T 108 BHM Clean for Carbon Fiber has a ground tungsten carbide strip which ensures longevity.

- ▶ Long lifetime in carbon fibre plastics



Speed for Metal jigsaw blades

Unrivalled cutting speed and superior longevity in metal

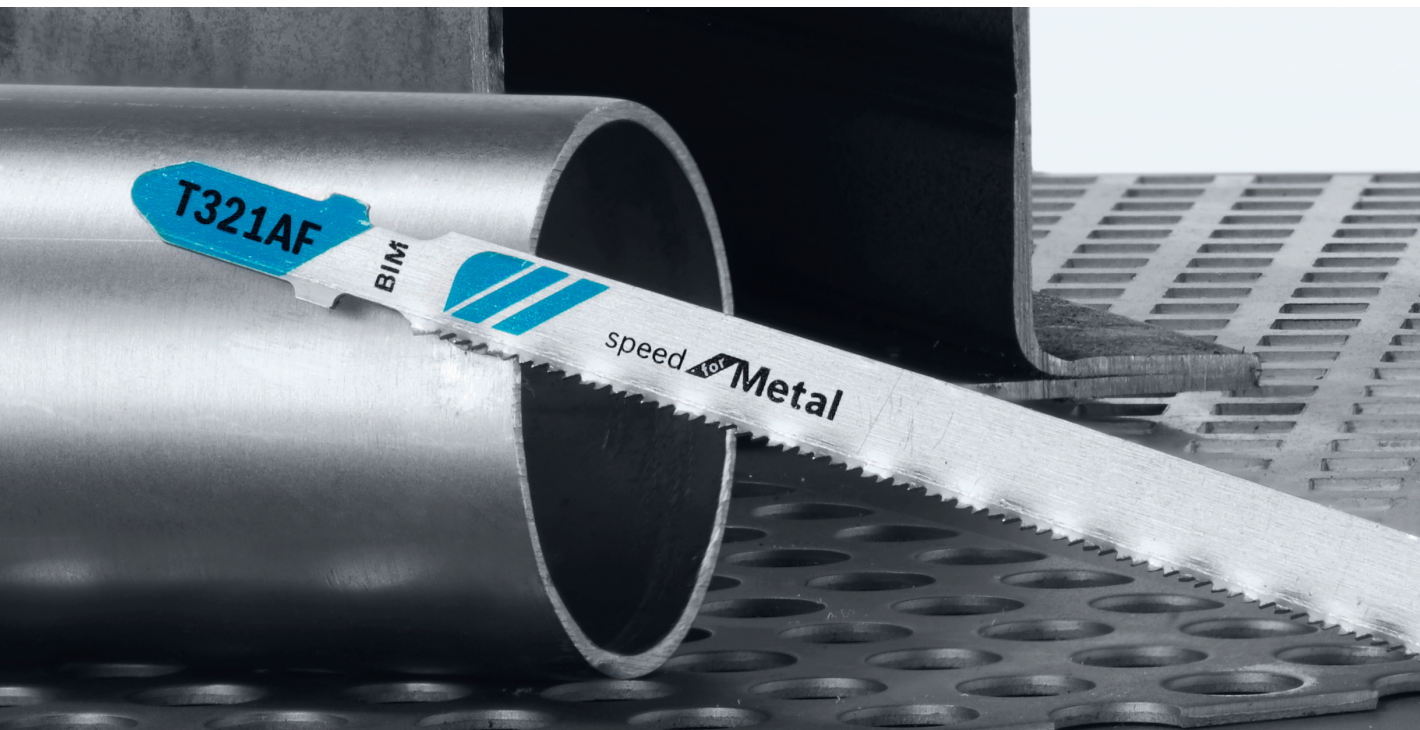



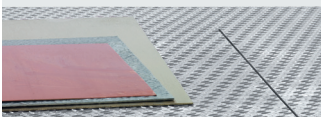




Steel, already the main construction material, is constantly growing in significance. Metal components have to be cut to length or modified to meet the specific size or space requirements on construction sites.


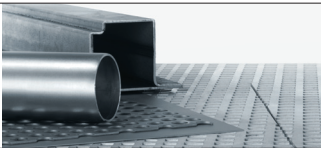

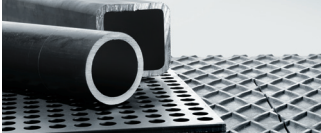
Conventional metal jigsaw blades are often found to be unsatisfactory with regard to their cutting speed and lifetime and therefore do not meet the expectations of professional users. The new jigsaw blades in the Speed for Metal series offer unrivalled cutting speed and superior longevity when cutting metal, e.g. sawing thick perforated sheet metals or thick-walled metal profiles.

We have achieved unsurpassed sawing performance with a metal-optimised material selection and tool design:

- ▶ 50% higher cutting speed
- ▶ Three times the lifetime of conventional jigsaw blades made of HSS steel



	T 121 GF For very thin sheet metals	
	T 121 AF For thin sheet metals and perforated sheet metals	
	T 121 BF For medium-thick sheet metals and perforated sheet metals	

	T 321 AF For thin-walled metal pipes and profiles	
	T 321 BF For thick-walled metal pipes and profiles	

Powerful saw blades make work noticeably easier



The new precision for PVC T 1044 HP is ideal for cutting PVC pipes up to 160 mm in diameter.



Curves in wood core plywood are no problem for the Speed for Wood T 244 D. See page 20.



With the Precision for Wood T 308 BP you can cut kitchen worktops and doors with precise angular accuracy. See page 24.



The new Basic for Inox jigsaw blade T 118 GFS is particularly suitable for working in thin stainless steel sheets. See page 35.



The T 1044 DP precision for Wood can cut thick construction wood up to 160 mm thick. See page 23.



The T 1018 AFP precision for MetalSandwich jigsaw blade can easily perform cutouts for doors/windows in facades. See page 34.



Extra-Clean for Wood

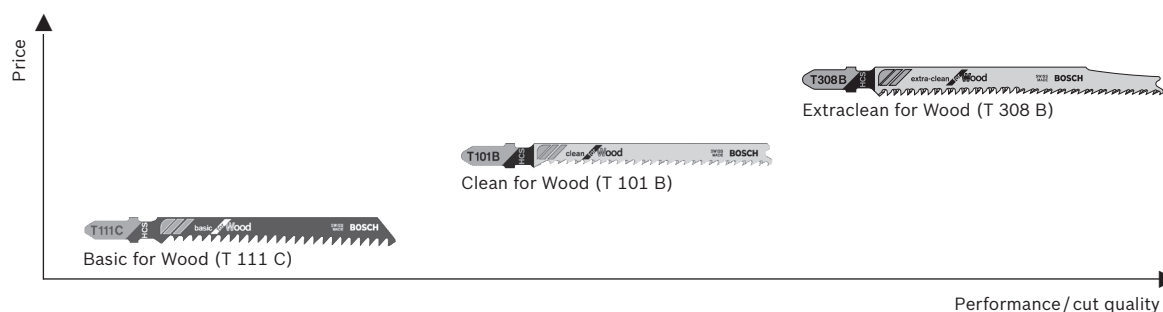
Particularly fine, clean, tear-free cuts on both sides in wood

An absolute first: tear-free, straight cuts on both sides in wood; regardless of whether the jigsaw is guided from above or below. The wood no longer has to be marked from underneath, making incorrect marking a thing of the past. For clean and accurate working with high cutting speed and long lifetime.

The teeth make it all possible: the tooth strip with its revolutionary tooth geometry* results in this exceptional work.

* patent pending

The right jigsaw blade for any requirement



Ideal for adjusting shelves made of softwood.















Accurate cutting of visible end strips.

















The T 308 BF is perfectly suitable for working in high-quality panel materials laminated on both sides (HPL layer thickness min. 0.7 mm).

The right saw blade for every application






































Wood

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At accurate angles	 Thin and thick
 Softwood, wood core plywood	1.5 – 15	clean Wood			T 101 AO			
	2 – 15	basic Wood	T 119 B		T 119 BO			
	3 – 65	PROGRESSOR Wood	T 234 X					T 234 X
		precision Wood	T 301 BCP				T 301 BCP	
	3 – 30	clean Wood	T 101 B					
		clean Wood	T 101 BR					
	4 – 50	basic Wood		T 111 C				
	5 – 50	speed Wood		T 144 D		T 244 D		
		extra-clean Wood	T 308 B		T 308 BO			
		precision Wood		T 144 DP			T 144 DP	
			T 308 BP				T 308 BP	
	5 – 100	speed Wood		T 344 D				
		precision Wood		T 344 DP			T 344 DP	
	10 – 45	clean Wood	T 101 D					
	10 – 65	clean Wood	T 301 CD					
 Hardwood, MDF, chipboard	3 – 30	clean HardWood	T 101 BF					
		clean HardWood	T 101 BRF					
	4 – 65	clean HardWood	T 301 CDF					
	5 – 50	speed HardWood		T 144 DF				
		extra-clean HardWood	T 308 BF		T 308 BOF			
precision HardWood		T 308 BFP				T 308 BFP		
5 – 100	speed HardWood		T 344 DF					
 Plywood	1.5 – 15	clean Wood			T 101 AO			
	2 – 15	basic Wood	T 119 B		T 119 BO			
	3 – 30	clean Wood	T 101 B					
	5 – 50	extra-clean Wood	T 308 B		T 308 BOF			
		precision Wood	T 308 BP				T 308 BP	
 Construction wood	< 30	clean Wood	T 101 B					
	< 65	PROGRESSOR Wood	T 234 X				T 234 X	
	< 100	speed Wood		T 344 D				
		speed HardWood		T 344 DF				
		precision Wood		T 344 DP			T 344 DP	
	< 135	speed Wood		T 744 D				
	< 160	precision Wood		T 1044 DP				
 Multiplex panels	5 – 50	extra-clean HardWood	T 308 BF					
	5 – 50	precision HardWood	T 308 BFP				T 308 BFP	
 Laminated panels	1.5 – 15	clean HardWood			T 101 AOF			
	2 – 30	clean HardWood	T 101 AIF					
	3 – 30	clean HardWood	T 101 BRF					
	5 – 50	speed HardWood		T 144 DF				
		extra-clean HardWood	T 308 BF		T 308 BOF			
		precision HardWood	T 308 BFP				T 308 BFP	
	5 – 100	speed HardWood		T 344 DF				





Wood

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
								
	<45	clean 	T 101 BRF					
		extra-clean 	T 308 BF		T 308 BOF			
	<50	precision 		T 144 DP			T 144 DP	
		precision 		T 301 BCP			T 301 BCP	
		precision 		T 308 BFP			T 308 BFP	
	1.5 – 15	special 	T 101 BIF		T 101 AOF			

















Plastics

Material to be processed	Dimensions max. mm	Subbrand	Type of cut						
									
		PP (polypropylene) panels	5 – 30	clean 	T 102 D				
			PP (polypropylene) pipes, profiles, bars	<30	clean 	T 102 D			
		PE (polyethylene) panels	5 – 30	clean 	T 102 D				
			PE (polyethylene) pipes, profiles, bars	<30	clean 	T 102 D			
		PVC (polyvinyl chloride) panels	3 – 30	clean 	T 102 H				
			3 – 65	clean 	T 302 H				
			<30	clean 	T 102 H				
		PVC (polyvinyl chloride) pipes, profiles, bars	<65	clean 	T 302 H				
			<160	precision 	T 1044 HP			T 1044 HP	
			<160	precision 	T 1044 HP			T 1044 HP	
		PA (polyamide) panels	3 – 30	clean 	T 102 H				
			3 – 65	clean 	T 302 H				
		PA (polyamide) pipes, profiles, bars	<30	clean 	T 102 H				
			<65	clean 	T 302 H				
			<160	precision 	T 1044 HP			T 1044 HP	
		PS (polystyrene) panels	3 – 30	clean 	T 102 H				
			3 – 65	clean 	T 302 H				






















































Plastics

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
								
 PS (polystyrene) pipes, profiles, bars	< 30	clean  PVC	T 102 H					
	< 65	clean  PVC	T 302 H					
	< 160	precision  PVC	T 1044 HP				T 1044 HP	
 PMMA (polymethyl methacrylate) panels	2 – 20	clean  PMMA	T 102 BF					
 PC (polycarbonate) panels	2 – 20	clean  PC	T 101 A					
 CRP (carbon fibre reinforced plastic) panels, profiles, bars	< 20	clean  CarbonFiber	T 108 BHM					
 GRP (glass fibre reinforced plastic) panels, profiles, bars	< 20	clean  CarbonFiber	T 108 BHM					
	< 65	clean  SolidSurface	T 301 CHM					
 Corian panels, profiles, bars	< 65	clean  SolidSurface	T 301 CHM					
 Varicor panels, profiles, bars	< 65	clean  SolidSurface	T 301 CHM					
































Wood and metal

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
								
 Construction timber with nails	< 65	 PROGRESSOR Wood&Metal	T 345 XF					T 345 XF
 Construction wood	< 65	 PROGRESSOR Wood&Metal	T 345 XF					T 345 XF
 Pipes, profiles, thick-walled (open and closed)	< 65	 PROGRESSOR Wood&Metal	T 345 XF					T 345 XF
 Aluminium	< 65	 PROGRESSOR Wood&Metal	T 345 XF					T 345 XF
 Glass fibre reinforced plastic/epoxy	< 65	 PROGRESSOR Wood&Metal	T 345 XF					T 345 XF

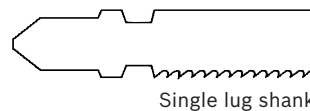
Metal

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At accurate angles	 Thin and thick
 Sheet metals	0.5 – 1.5	basic  Metal	T 118 G					
		speed  Metal	T 121 GF					
	1 – 3	basic  Metal	T 118 A		T 218 A			
		speed  Metal	T 121 AF					
	2.5 – 6	basic  Metal	T 118 B					
		speed  Metal	T 121 BF					
1.5 – 10	PROGRESSOR  Metal	T 123 XF					T 123 XF	
3 – 15	special  Alu	T 127 D		T 227 D				
 Perforated sheet metals	0.5 – 1.5	speed  Metal	T 121 GF					
	1 – 3	flexible  Metal	T 118 AF					
		speed  Metal	T 121 AF					
	1.5 – 4	flexible  Metal			T 118 EOF			
	2.5 – 6	flexible  Metal	T 118 BF					
	speed  Metal	T 121 BF						
 Aluminium, non-ferrous metal	<30	special  Alu	T 127 D		T 227 D			
		PROGRESSOR  Metal	T 123 XF					T 123 XF
	<65	basic  Metal	T 318 A					
		basic  Metal	T 318 B					
		flexible  Metal	T 318 AF					
		flexible  Metal	T 318 BF					
		speed  Metal	T 321 AF					
		speed  Metal	T 321 BF					
 Pipes, profiles (closed)	<30	PROGRESSOR  Metal	T 123 XF					T 123 XF
	<65	basic  Metal	T 318 A					
		basic  Metal	T 318 B					
		flexible  Metal	T 318 AF					
		flexible  Metal	T 318 BF					
		speed  Metal	T 321 AF					
		speed  Metal	T 321 BF					
 Profiles (open)	<65	flexible  Metal	T 318 AF					
		speed  Metal	T 321 AF					
 Inox sheets	0.5 – 1.5	basic  Inox	T 118 GFS					
	1.5 – 3	special  Inox	T 118 AHM					
	1.5 – 4	basic  Inox	T 118 EFS					
	2 – 5	special  Inox	T 118 EHM					
 Sandwich material	<65	flexible  Metal	T 318 AF					
		flexible  Metal	T 318 BF					
		speed  Metal	T 321 AF					
	<120	flexible  Metal-Sandwich	T 718 BF					
	<160	precision  Metal-Sandwich	T 1018 AFP					T 1018 AFP

Special applications

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At accurate angles	 Thin and thick
 Plasterboard	5 – 50	special  FiberPlaster		T 141 HM				
	5 – 80	special  FiberPlaster		T 341 HM				
 Porous concrete	< 80	special  FiberPlaster		T 341 HM				
 Fibre cement panels	5 – 50	special  FiberPlaster		T 141 HM				
	5 – 80	special  FiberPlaster		T 341 HM				
 Ceramic wall tiles	5 – 10	special  Ceramics		T 150 RIFF				
	5 – 15	special  Ceramics		T 130 RIFF				
 Polystyrene	< 50	special  Soft-Material		T 113 A				
	< 100	special  Soft-Material		T 313 AW				
	< 150	precision  SoftMaterial		T 1013 AWP			T 1013 AWP	
 Cardboard, carpet, leather	< 50	special  Soft-Material		T 113 A				
	< 100	special  Soft-Material		T 313 AW				
	< 150	precision  SoftMaterial		T 1013 AWP			T 1013 AWP	
 Rubber	< 50	special  Soft-Material		T 113 A				
	< 100	special  Soft-Material		T 313 AW				
 Fibre insulation materials	< 100	special  Soft-Material		T 313 AW				
	< 150	precision  SoftMaterial		T 1013 AWP			T 1013 AWP	

Jigsaw blades for wood

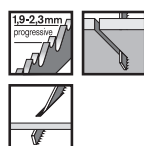


Jigsaw blades - Basic for Wood

Good and cost-effective

basic for Wood

Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					

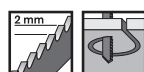


T 119 B



HCS, wavy set, milled
Softwood (2-15 mm), plywood, chipboards, wood core plywood, fibre boards

2-15	2-15	-	-	92	1,9-2,3	2 608 630 878	C1b	3	10	007245
						2 608 630 037	C1b	5	10	006835

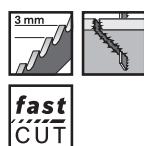


T 119 BO



HCS, wavy set, milled
Softwood (2-15 mm), plywood, chipboard, wood core plywood, fibre boards, especially for curve cuts

2-15	2-15	-	-	83	2,0	2 608 637 788	C1b	3	10	045940
						2 608 630 310	C1b	5	10	006941
						2 608 637 879	C1a	100	1	067461



T 111 C



HCS, side set, milled
Softwood (4-50 mm), chipboard, wood core plywood, fibre boards, quick cut

4-50	4-50	-	-	100	3,0	2 608 630 808	C1b	3	10	007139
						2 608 630 033	C1b	5	10	006811
						2 608 633 A38	P1a	25	1	264211
						2 608 637 878	C1a	100	1	067454

Jigsaw blades - Speed for Wood

Fast cut

speed for Wood

Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information				



T 144 D



HCS, side set, ground
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards

5-50	-	-	-	100	4-5.2	2 608 630 560	C1b	3	10	006989
						2 608 630 040	C1b	5	10	006842
						2 608 633 625	P1a	25	1	127691
						2 608 637 880	C1a	100	1	067478



T 244 D



HCS, side set, ground
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards, especially for curve cuts

5-50	-	-	-	100	4-5.2	2 608 630 879	C1b	3	10	007221
						2 608 630 058	C1b	5	10	006859
						2 608 633 626	P1a	25	1	127707
						2 608 637 881	C1a	100	1	067485



T 344 D



HCS, side set, ground
Thick construction timber, softwood (5-100 mm), chipboards, wood core plywood, fibre boards

5-100	-	<100	-	152	4,0	2 608 637 944	C1b	3	1	070942
						2 608 633 A34	C1b	5	1	264174



T 744 D



HCS, side set, ground
Softwood/boards, thick construction timber, sandwich materials

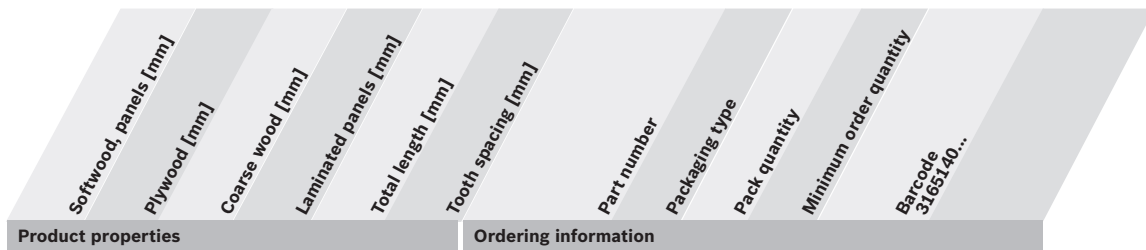
5-135	-	-	-	180	4,0	2 608 663 314	C1c	3	1	348591
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● Pack quantity (Pieces per pack)

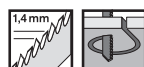
●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Clean for Wood

Clean cut



Product properties					Ordering information				
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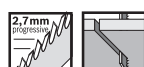


T 101 AO



HCS, pointed teeth, ground teeth and taper ground
Softwood, plywood, laminated panels (1.5-15 mm), especially for curve cuts

1.5-15	1.5-15	-	1.5-15	83	1,4	2 608 630 559	C1b	3	10	006972
						2 608 630 031	C1b	5	10	006798



T 101 B



HCS, ground teeth and taper ground
Softwood, chipboard, wood core plywood, fibre boards (3-30 mm)

3-30	-	-	-	100	2,7	2 608 630 557	C1b	3	10	006958
						2 608 630 030	C1b	5	10	006781
						2 608 633 622	P1a	25	1	127660
						2 608 637 876	C1a	100	1	067430

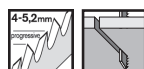


T 101 BR



HCS, ground teeth and taper ground
Softwood, chipboard, wood core plywood, fibre boards (3-30 mm), laminated panels, clean surface

3-30	-	-	3-30	100	2,5	2 608 633 779	C1b	3	10	091374
						2 608 630 014	C1b	5	10	012454
						2 608 633 623	P1a	25	1	127677

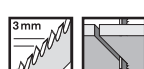


T 101 D



HCS, ground teeth and taper ground
Softwood, chipboards, wood core plywood, fibre boards (10-45 mm)

10-45	-	-	-	100	4-5,2	2 608 630 558	C1b	3	10	006965
						2 608 630 032	C1b	5	10	006804
						2 608 633 577	P1a	25	1	148726
						2 608 637 877	C1a	100	1	067447



T 301 CD



HCS, ground teeth and taper ground
Softwood, chipboards, wood core plywood, fibre boards (10-65 mm)

10-65	-	-	-	117	3,0	2 608 637 591	C1b	3	1	016315
						2 608 637 590	C1b	5	1	016308

● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

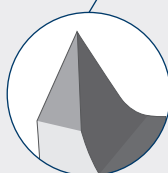
Extra-Clean for Wood.

Particularly fine, clean, tear-free cuts on both sides in wood

Optimum cutting action due to integrated pre-cutting function.

No need for time-consuming reworking of the material.

Fatigue-free working: the jigsaw no longer has to be guided from underneath.



Pointed tooth: tear-free cuts on the top

Precision-ground pointed teeth with optimised relief and hook angles separate the wood fibres in a pull-cut motion on the top surface of the material.



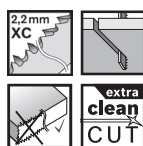
Scalpel tooth: tear-free cuts on the bottom of the material

Razor-sharp, cross ground teeth that cut wood fibres like a scalpel on the reverse side of the material.

Jigsaw blades - Extra-clean for Wood

For tear-free cutting

Product properties				Ordering information				
Softwood, panels [mm]	Plywood [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



T 308 B



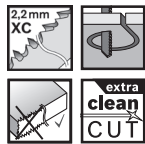
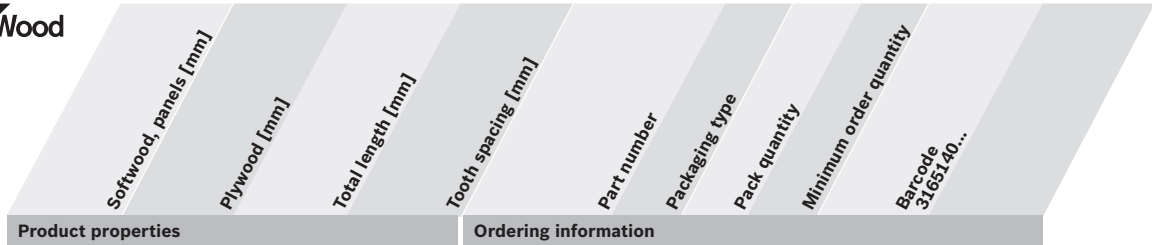
HCS, ground teeth and taper ground for softwood and non-abrasive wooden materials

5-50	5-50	117	2.2 XC	2 608 663 750	C1b	3	10	470278
				2 608 663 751	C1b	5	10	470285
				2 608 663 752	P1a	25	1	470292
				2 608 663 753	C1a	100	1	470308

Jigsaw blades - Extra-clean for Wood

For tear-free cutting

extra-clean  Wood



T 308 BO



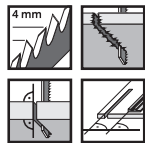
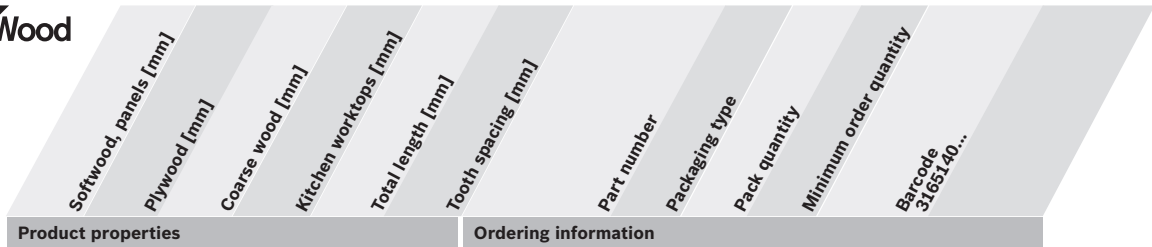
HCS, ground teeth and taper ground for softwood and non-abrasive wooden materials, especially for curve cuts

5-50	5-50	117	2.2 XC	2 608 663 867	C1b	3	1	535779
				2 608 663 868	C1b	5	1	535786
				2 608 663 869	P1a	25	1	535793

Jigsaw blades - Precision for Wood

Cuts at accurate angles

precision  Wood

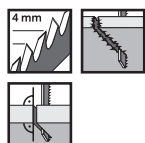


T 144 DP



HCS, side set, ground Softwood, chipboards, wood core plywood, fibre boards (5-50 mm), doors, kitchen worktops (<50 mm)

5-50	-	-	<50	100	4,0	2 608 633 A31	C1b	3	10	264143
						2 608 633 A35	C1b	5	10	264181
						2 608 633 A39	P1a	25	1	264228
						2 608 633 A42	C1a	100	1	264259

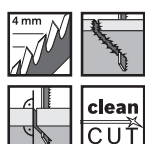


T 344 DP

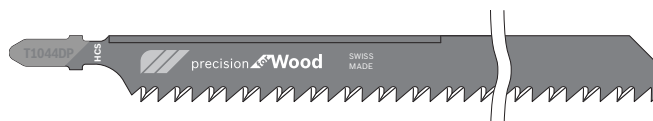


HCS, side set, ground Thick construction timber, softwood (5-100 mm), chipboards, wood core plywood, fibre boards

						2 608 633 A36	C1b	5	1	264198
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
T 1044 DP



HCS, side set, ground Thick construction timber, softwood (5-150 mm), chipboards, wood core plywood, fibre boards

5-150	-	<150	-	250	4,0	2 608 667 394	C1c	3	1	623605
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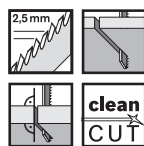
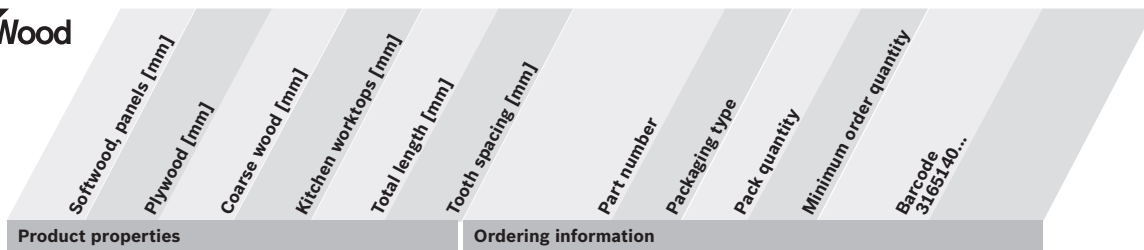
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Precision for Wood

Cuts at accurate angles

precision  Wood

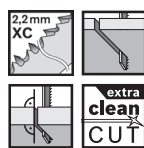


T 301 BCP

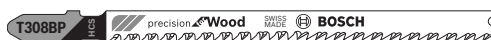


HCS, ground teeth and taper ground
Softwood, chipboards, wood core plywood, fibre boards (3-65 mm), doors, kitchen worktops (<50 mm)

					2 608 633 A37	C1b	5	1	264204
					2 608 633 A40	P1a	25	1	264235



T 308 BP



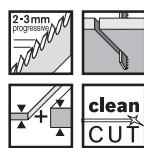
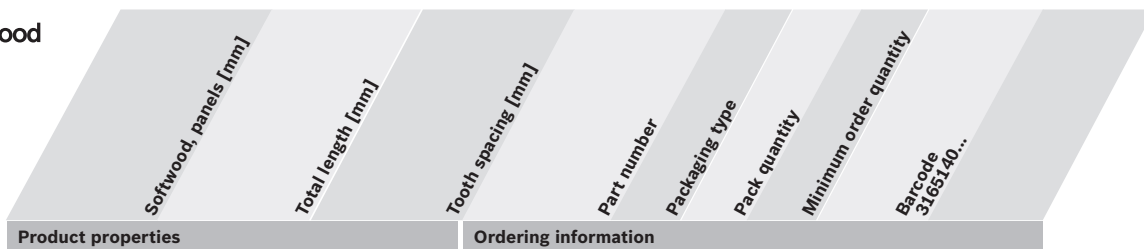
HCS, ground teeth and taper ground
for softwood and non-abrasive wooden materials, especially for clean cuts at accurate angles

5-50	5-50	-	-	117	2.2	2 608 667 399	C1b	3	10	623650
						2 608 667 400	C1b	5	10	623667

Jigsaw blades - Progressor for Wood

Fast, clean through thick and thin

PROGRESSOR  Wood





T 234 X



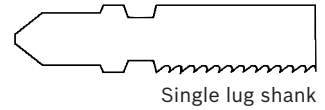
HCS, ground teeth and taper ground
Softwood (3-65 mm), chipboards, wood core plywood, fibre boards

3-65		117		2-3	2 608 633 523	C1b	3	10	169493
					2 608 633 528	C1b	5	10	169509
					2 608 633 524	P1a	25	1	169516
					2 608 633 A41	C1a	100	1	264242

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades for hardwood

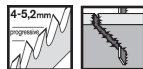


Jigsaw blades - Speed for Hard Wood

Fast cut

speed **HardWood**

Hardwood, panels [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				



T 144 DF



BIM, side set, ground
Hardwood and softwood (5-50 mm), all types of panels, including laminates

				2 608 634 567	C1b	5	10	009430
				2 608 634 990	P1a	25	1	127738



T 344 DF



BIM, side set, ground
Thick hardwood and softwood (5-100 mm), all types of panels, including laminates

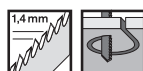
				2 608 634 243	C1b	5	1	091947
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Jigsaw blades - Clean for Hard Wood

Clean cut

clean **HardWood**

Hardwood, panels [mm]	Laminates [mm]	Kitchen worktops [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



T 101 AOF



BIM, pointed teeth, ground teeth and taper ground
Hardwood, laminated panels/HPL (1.5-15 mm), plywood, especially for curve cuts, no tears

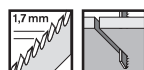
				2 608 634 233	C1b	5	10	091848
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Jigsaw blades - Clean for Hard Wood

Clean cut

clean for HardWood

Hardwood, panels [mm]	Laminates [mm]	Kitchen worktops [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information				

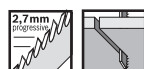


T 101 AIF



BIM, pointed teeth, ground teeth and taper ground
 Hardwood, laminates, laminated panels/HPL (2-30 mm), no tearing

				2 608 634 897	C1b	5	1	096355
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T 101 BF



BIM, ground teeth and taper ground
 Hardwood, laminates, laminated panels/HPL (3-30 mm)

				2 608 634 234	C1b	5	10	091855
				2 608 634 988	P1a	25	1	127714

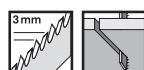


T 101 BRF



BIM, ground teeth and taper ground
 Hardwood, laminates, laminated panels (3-30 mm), kitchen worktops (<45 mm), clean surface

				2 608 634 235	C1b	5	10	091862
				2 608 634 989	P1a	25	1	127721



T 301 CDF



BIM, ground teeth and taper ground
 Hardwood and softwood (4-65 mm), laminated panels/HPL

				2 608 636 229	C1b	5	1	264389
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● Pack quantity (Pieces per pack)

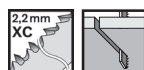
●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Extra-clean for Hard Wood

For tear-free cutting

extra-clean  HardWood

Plywood [mm]	Kitchen worktops [mm]	Softwood, panels [mm]	Hardwood, panels [mm]	Laminated panels [mm]	Multiplex panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



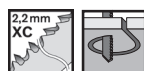
T 308 BF



BIM, ground teeth and taper ground for hardwood and abrasive wooden materials



5-50	<50	5-50	5-50	5-50	5-50	117	2.2 XC	2 608 636 568	C1b	3	10	470315
								2 608 636 569	C1b	5	10	470322
								2 608 636 570	P1a	25	1	470339
								2 608 636 571	C1a	100	1	470346



T 308 BOF



BIM, ground teeth and taper ground for hardwood and abrasive wooden materials, especially for curve cuts



5-50	<50	5-50	5-50	5-50	5-50	117	2.2 XC	2 608 636 639	C1b	3	1	535809
								2 608 636 640	C1b	5	1	535816
								2 608 636 641	P1a	25	1	535823

Jigsaw blades - Precision for Hard Wood

precision  HardWood



T 308 BFP



BIM, ground teeth and taper ground for hardwood and abrasive wooden materials, especially for clean cuts at accurate angles



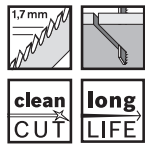
5-50	<50	5-50	5-50	5-50	5-50	117	2.2	2 608 636 736	C1b	3	10	623674
								2 608 636 737	C1b	5	10	623681

Jigsaw blades - Special for Laminate

Precise, clean cuts on both sides

special  **Laminate**

Laminates [mm]	Laminated panels [mm]	Multiplex panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				

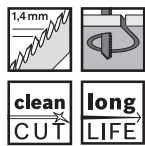


T 101 BIF



BIM, ground teeth and taper ground
Laminates (1.5 - 15 mm), laminated panels/HPL (1.5 - 15 mm), multiplex panels (1.5 - 15 mm)

1.5-15	1.5-15	1.5-15	83	1.7	2 608 636 431	C1b	5	10	393416
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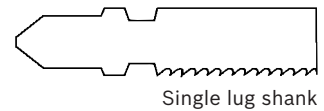
T 101 AOF



BIM, ground teeth and taper ground
Laminates (1.5 - 15 mm), laminated panels/HPL (1.5 - 15 mm), multiplex panels (1.5 - 15 mm)

1.5-15	1.5-15	1.5-15	83	1,4	2 608 636 432	C1b	3	10	393423
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Jigsaw blades
for wood and metal

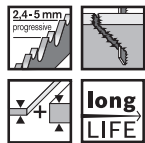


Jigsaw blades - Progressor for Wood and Metal

Universal, fast through thick and thin

PROGRESSOR  **Wood & Metal**

Construction timber with nails [mm]	Coarse wood [mm]	Glass fibre reinforced plastic/epoxy [mm]	Sheet metals, pipes, profiles [mm]	Aluminium [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					





T 345 XF



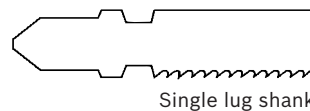
BIM, side set, milled
Construction timber with nails (<65 mm), wood materials, plastics, sheet metals, pipes/profiles, including aluminium (diameter 3-10 mm)

<65	<65	3-10	3-10	3-10	132	2.4-5	2 608 634 993	C1b	3	10	128018
							2 608 634 994	C1b	5	10	128025
							2 608 634 995	P1a	25	1	128032
							2 608 634 486	C1a	100	1	266208

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

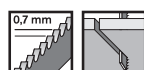
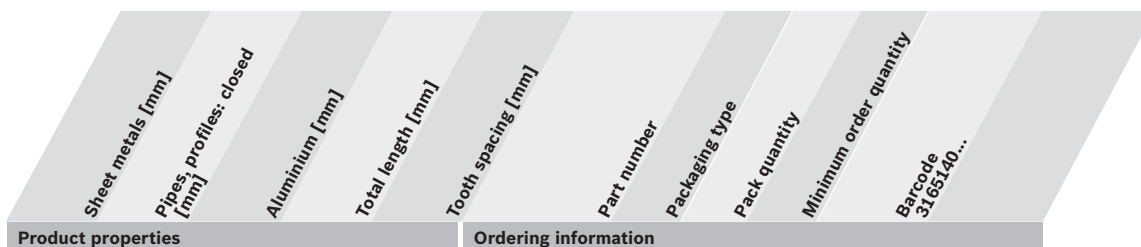
Jigsaw blades for metal



Jigsaw blades - Basic for Metal

Good and cost-effective

basic for Metal

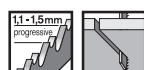


T 118 G



HSS, wavy set, milled
Very thin metal plate (0.5 - 1.5 mm)

0.5-1.5	-	-	92	0,7	2 608 631 674	C1b	3	10	007566
					2 608 631 012	C1b	5	10	007283

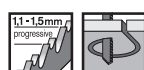


T 118 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm)

1-3	-	-	92	1,1-1,5	2 608 631 507	C1b	3	10	007399
					2 608 631 013	C1b	5	10	007290
					2 608 638 470	P1a	25	1	127769
					2 608 631 964	C1a	100	1	067492

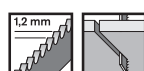


T 218 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm), especially for curve cuts

1-3	-	-	92	1,1-1,5	2 608 631 672	C1b	3	10	007542
					2 608 631 032	C1b	5	10	007337
					2 608 631 706	C1a	100	1	279482



T 318 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm), pipes + profiles, including aluminium (diameter <65 mm)

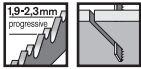
					2 608 631 319	C1b	5	1	007375
					2 608 631 808	C1a	100	1	279499

Jigsaw blades - Basic for Metal

Good and cost-effective

basic ^{for} Metal

Sheet metals [mm]	Pipes, profiles: closed [mm]	Aluminium [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				

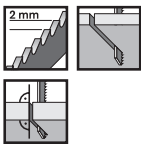


T 118 B



HSS, wavy set, milled
Medium-thick sheet metals (2.5-6 mm)

2.5-6	-	-	92	1,9-2,3	2 608 631 673	C1b	3	10	007559
					2 608 631 014	C1b	5	10	007306
					2 608 638 471	P1a	25	1	127776
					2 608 631 965	C1a	100	1	067508



T 318 B



HSS, wavy set, milled
Medium-thick sheet metals (2.5-6 mm), pipes + profiles, including aluminium (diameter <65 mm), cutting at accurate angles

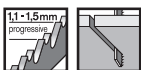
					2 608 631 404	C1b	5	1	007382
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Jigsaw blades - Flexible for Metal

Breakproof and durable

flexible ^{for} Metal

Sheet metals, perforated sheet metals [mm]	Pipes, profiles: closed [mm]	Pipes, profiles: open [mm]	Aluminium [mm]	Sandwich materials [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information						



T 118 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm)



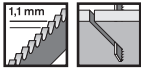
1-3	-	-	-	92	1,1-1,5	2 608 634 694	C1b	3	10	035309
						2 608 634 505	C1b	5	10	007627
						2 608 634 991	P1a	25	1	127745

Jigsaw blades - Flexible for Metal

Breakproof and durable

flexible for Metal

Sheet metals, perforated sheet metals [mm]	Pipes, profiles: closed [mm]	Pipes, profiles: open [mm]	Aluminium [mm]	Sandwich materials [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



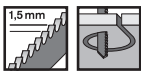
long LIFE

T 318 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm), sandwich materials (<65 mm), pipes + open profiles, including aluminium (diameter <65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

2 608 634 241	C1b	5	1	091923
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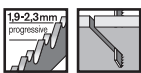
long LIFE

T 118 EOF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1.5-4 mm), especially for curve cuts

2 608 634 237	C1b	5	1	091893
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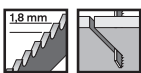
long LIFE

T 118 BF



BIM, wavy set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm)

2 608 634 503	C1b	5	10	007603
2 608 634 992	P1a	25	1	127752



long LIFE

T 318 BF



BIM, side set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm), sandwich materials (<65 mm), pipes + profiles, including aluminium (diameter <65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

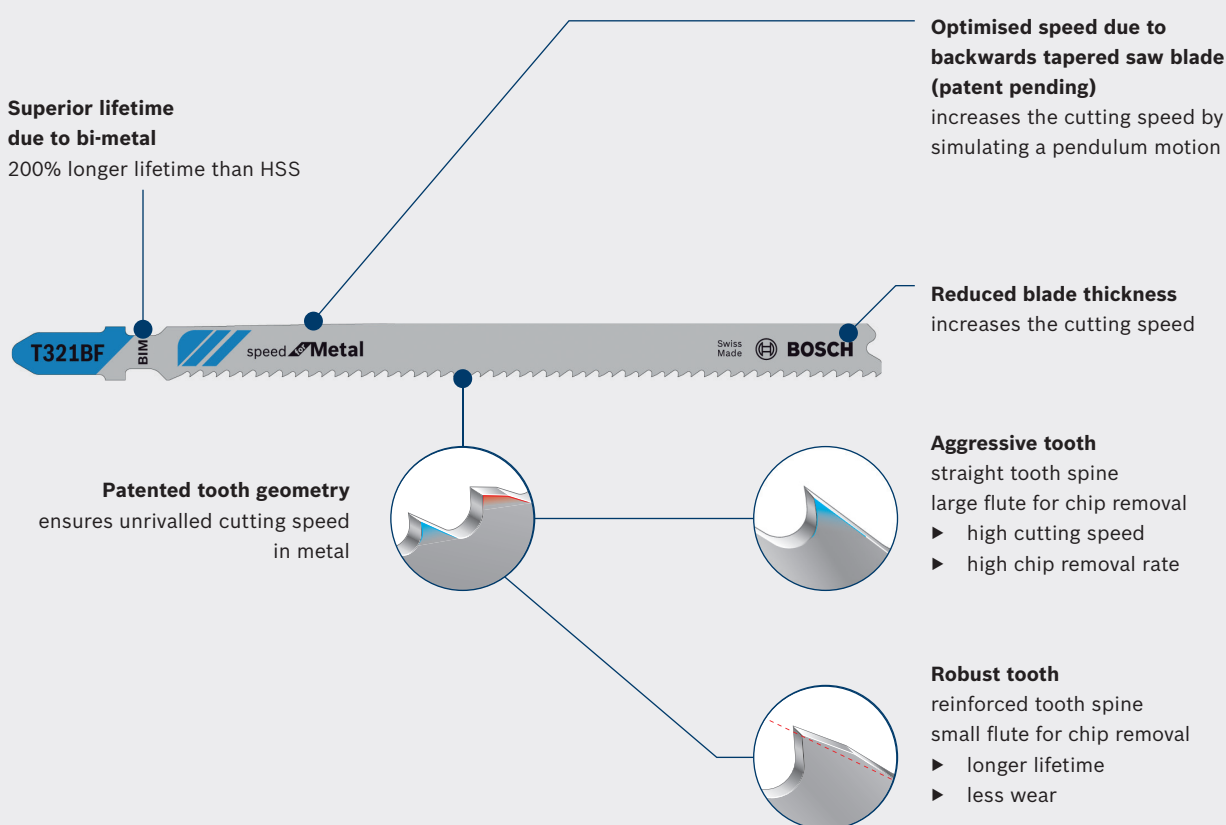
2 608 634 242	C1b	5	1	091930
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● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Speed for Metal

Unrivalled cutting speed and superior longevity in metal



Jigsaw blades - Speed for Metal

Fast, breakproof and durable

speed Metal

Sheet metals, perforated sheet metals [mm]	Pipes, Profiles: closed [mm]	Pipes, Profiles: open [mm]	Aluminium [mm]	Sandwich materials	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

0,8 mm

fast CUT **long LIFE**

T 121 GF



BIM, wavy set, milled
Very thin metal plate, perforated metal plates (0.5 - 1.5 mm)

0.5-1.5	-	-	0.5-1.5	-	-	92	0.8	2 608 636 695	C1b	3	10	596824
								2 608 636 696	C1b	5	10	596831
								2 608 636 697	P1a	25	1	596848

Pack quantity (Pieces per pack)

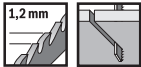
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Speed for Metal

Fast, breakproof and durable

speed Metal

Sheet metals, perforated sheet metals [mm]	Pipes, profiles: closed [mm]	Pipes, profiles: open [mm]	Aluminium [mm]	Sandwich materials [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

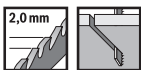


T 121 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm)

1-3	-	-	1-3	-	-	92	1,2	2 608 636 698	C1b	3	10	596855
								2 608 636 700	P1a	25	1	596947

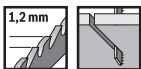


T 121 BF



BIM, wavy set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm)

2.5-6	-	-	2.5-6	-	-	92	2,0	2 608 636 701	C1b	3	10	596954
								2 608 636 703	P1a	25	1	596978

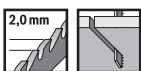


T 321 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm), sandwich materials (<65 mm), thin-walled pipes, closed + open profiles, including aluminium (<65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

1-3	<65	<65	<65	<65	<65	132	1,2	2 608 636 704	C1b	3	10	596985
								2 608 636 705	C1b	5	10	596992



T 321 BF



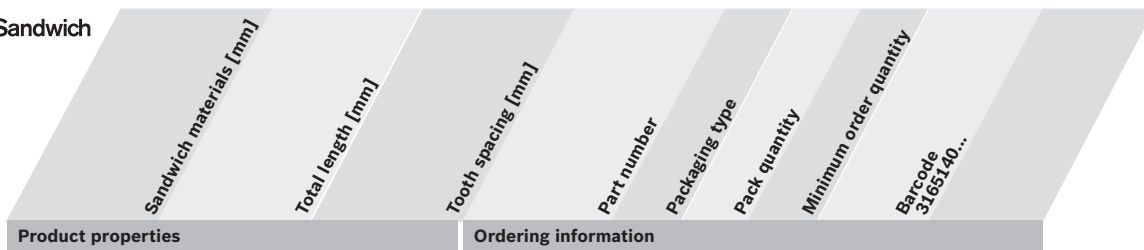
BIM, wavy set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm), sandwich materials (<65 mm), thick-walled pipes, closed + open profiles, including aluminium (<65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

2.5-6	<65	<65	<65	<65	<65	132	2,0	2 608 636 706	C1b	3	10	597005
								2 608 636 707	C1b	5	10	597012

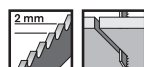
Jigsaw blades - Flexible for Metal-Sandwich

Breakproof and durable

flexible  Metal-Sandwich



Product properties				Ordering information			
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T 718 BF



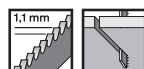
long LIFE

BIM, side set, milled
Sandwich materials (<120 mm)

<120	180	2,0	2 608 636 335	C1b	3	1	309042
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Jigsaw blades - Precision for Metal-Sandwich

precision  MetalSandwich



T 1018 AFP



long LIFE

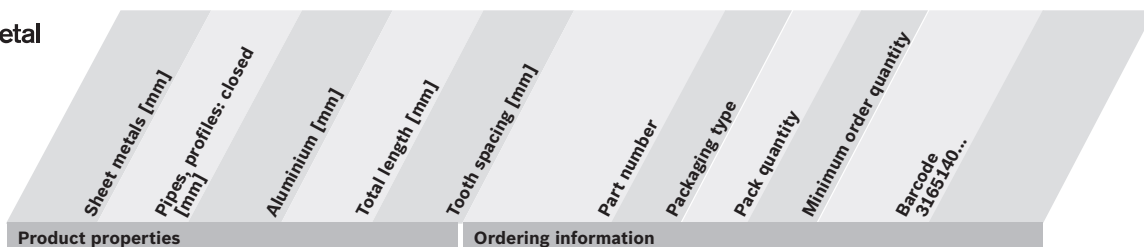
BIM, wavy set, milled
Sandwich materials (<150 mm)

<150	250	1,1	2 608 636 793	C1c	3	1	704892
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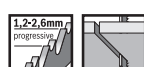
Jigsaw blades - Progressor for Metal

Fast through thick and thin

PROGRESSOR  Metal



Product properties				Ordering information			
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T 123 XF




fast CUT

HSS, side set, milled
Thin to thick sheet metals (1.5-10 mm), pipes + profiles, including aluminium (diameter <30 mm)

1.5-10	<30	<30	100	1,2-2,6	2 608 638 472	C1b	3	10	128049
					2 608 638 473	C1b	5	10	128056
					2 608 638 474	P1a	25	1	128063
					2 608 638 700	C1a	100	1	264488

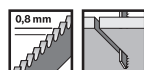
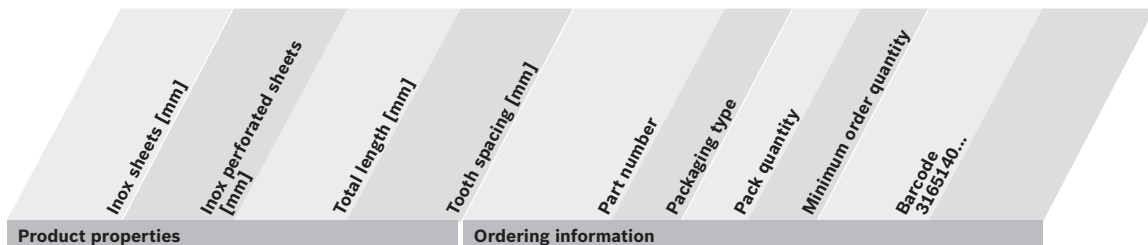
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Basic for Inox

Good and cost-effective

basic **for** INOX

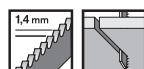


T 118 GFS



BIM, wavy set, milled
Sawing in Inox / stainless steel

0.5-1.5	0.5-1.5	83	0.8	2 608 636 498	C1b	3	10	451864
				2 608 636 496	C1b	5	10	451840



T 118 EFS



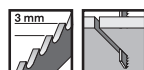
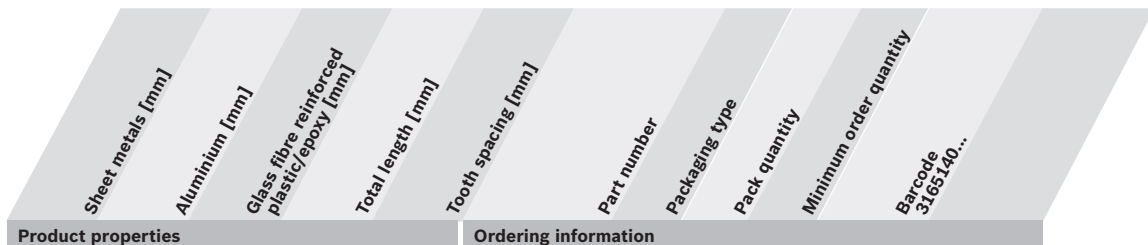
BIM, wavy set, milled
Sawing in Inox / stainless steel

1.5-4	1.5-4	83	1,4	2 608 636 499	C1b	3	10	451871
				2 608 636 497	C1b	5	10	451857

Jigsaw blades - Special for Alu

Aluminium and non-ferrous metal

special **for** Alu

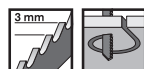


T 127 D



HSS, side set, milled
Thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm)

3-15	<30	<30	100	3,0	2 608 631 508	C1b	3	10	007405
					2 608 631 017	C1b	5	10	007313
					2 608 631 966	C1a	100	1	067515



T 227 D



HSS, side set, milled
Thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm), especially for curve cuts

3-15	<30	<30	100	3,0	2 608 631 671	C1b	3	10	007535
					2 608 631 030	C1b	5	10	007320
					2 608 638 382	C1a	100	1	279475

● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

NEW! For clean cutting results in PP

Customised for your application



Blade geometry and tooth strip are specifically designed for cutting in plastic

- ▶ For problem-free, clean sawing of polypropylene and similar soft thermoplastics
- ▶ No melting
- ▶ No rewelding

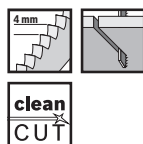
Optimised tooth geometry

- ▶ Prevents continuous chip formation
- ▶ Ensures an unobstructed view of the marked cutting line

Jigsaw blades - Clean for PP

clean for PP

PP panels [mm]	PP pipes, profiles, bars [mm]	PE panels [mm]	PE pipes, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



T 102 D



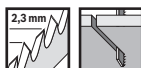
HCS, ground teeth and taper ground
Clean cuts in PP and PE sheets, profiles, bars.

5-30	<30	5-30	<30	100	4,0	2 608 667 443	C1b	3	10	691475
						2 608 667 444	C1b	5	10	691482

Jigsaw blades - Clean for PVC

clean  PVC

PVC panels [mm]	PVC pipes, profiles, bars [mm]	PA panels [mm]	PA pipes, profiles, bars [mm]	PS panels [mm]	PS pipes, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



clean CUT

T 102 H



HCS, ground teeth and taper ground
Clean cuts in PVC, PA, PS sheets, profiles, bars.

3-30	<30	3-30	<30	3-30	<30	100	2,3	2 608 667 445	C1b	3	10	691499
								2 608 667 446	C1b	5	10	691505



clean CUT

T 302 H



HCS, ground teeth and taper ground
Clean cuts in PVC, PA, PS pipes and profiles.

3-65	<65	3-65	<65	3-65	<65	132	2,3	2 608 667 447	C1b	3	10	691512
								2 608 667 448	C1b	5	10	691529

Jigsaw blades - Clean for PMMA

clean  PMMA

PMMA panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				




clean CUT **long LIFE**


T 102 BF



BIM, side set, flank ground teeth
Clean cuts in PMMA sheets.

2-20	92	1,8	2 608 636 780	C1b	3	10	691581
			2 608 636 781	C1b	5	10	691598

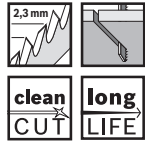
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Clean for PC

clean PC

Polycarbonate panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



T 101 A



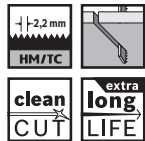
HSS, ground teeth and taper ground
Perspex, polycarbonate (2-20 mm)

2-20	100	2,0	2 608 631 670	C1b	3	10	007528
			2 608 631 010	C1b	5	10	007276

Jigsaw blades - Clean for CarbonFiber

clean CarbonFiber

CRP panels, profiles, bars [mm]	GRP panels, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information						



T 108 BHM



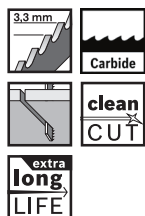
Carbide Technology (bar), teeth ground
Clean cuts in CRP, GRP sheets, profiles, bars.

<20	<20	92	2.2	2 608 667 449	C1b	3	1	691536
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Jigsaw blades - Clean for SolidSurface

clean SolidSurface

GRP panels, profiles, bars [mm]	Corian panels, profiles, bars [mm]	Varicor panels, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information						



T 301 CHM



Carbide Technology (bar), teeth ground
Clean cuts in solid surface plastics, CRP sheets, pipes, profiles.

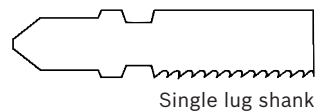
<65	<65	<65	117	3.3	2 608 667 450	C1b	3	1	691543
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades

for special applications

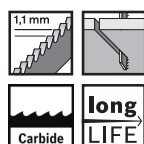


Jigsaw blades - Special for Inox

Stainless steel

special for **Inox**

Inox sheets [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				

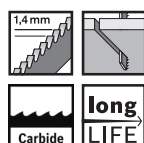


T 118 AHM



Carbide Technology (bar), ground
Thin, stainless steel sheets (Inox) (1.5-3 mm)

		2 608 630 663	C1b	3	1	017749
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T 118 EHM



Carbide Technology (bar), ground
Medium-thick stainless steel sheets (Inox) (2-5 mm)

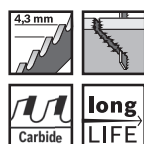
		2 608 630 665	C1b	3	1	017756
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Jigsaw blades - Special for Fiber and Plaster

Fibre and cement materials

special for **Fiber & Plaster**

Plasterboard	Porous concrete [mm]	Fibre cement [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information						



T 141 HM



Carbide Technology, side set
Glass fibre reinforced plastic/epoxy (5-20 mm), plasterboard, fibre cement boards (5-50 mm)

		2 608 633 175	C1b	3	1	109758
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● Pack quantity
(Pieces per pack)

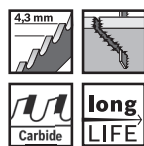
□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Special for Fiber and Plaster

Fibre and cement materials

special Fiber and Plaster

Plasterboard	Porous concrete [mm]	Fibre cement [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



T 341 HM



Carbide Technology, side set
Glass fibre reinforced plastic/epoxy (5-50 mm), plasterboard, fibre cement boards (<80 mm)

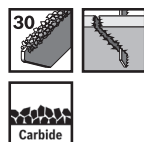
				2 608 633 176	C1b	3	1	109765
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Jigsaw blades - Special for Ceramics

Ceramic materials

special Ceramics

Ceramic wall tiles [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				

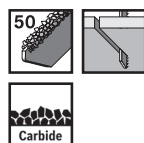


T 130 RIFF



Carbide Technology, with grit of 30
Soft ceramic wall tiles, cast iron (5-15 mm), coarse cut

				2 608 633 104	C1b	3	1	035286
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T 150 RIFF



Carbide Technology, with grit of 50
Soft ceramic wall tiles, cast iron (5-10 mm), fine cut

				2 608 633 105	C1b	3	1	035293
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Special for Soft-Material

Soft materials

special  Soft-Material

Polystyrene, insulation [mm]	Cardboard, carpet, leather [mm]	Rubber [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				



T 113 A



HCS, ground blade
Cardboard, polystyrene, carpet, leather, rubber (<50 mm)

<50	<50	<50	100	-	2 608 635 177	C1b	3	1	035323
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T 313 AW



HCS, blade with serrated edge
Cardboard, polystyrene, carpet, leather, rubber (<100 mm)

<100	<100	<100	152	-	2 608 635 187	C1b	3	1	045926
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Jigsaw blades - Precision for Soft-Material

precision  SoftMaterial

Fibre insulation materials [mm]	Polystyrene, insulation [mm]	Cardboard [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				



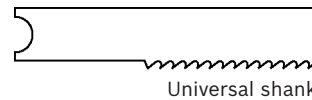
T 1013 AWP



HCS, blade with serrated edge
Specially for fibre insulation materials

<150	<150	<150	250	12,0	2 608 667 396	C1c	3	1	623629
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Jigsaw blades for wood

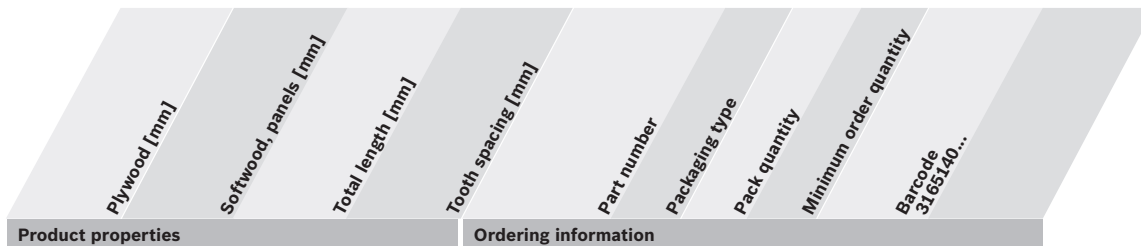


Universal shank

Jigsaw blades - Basic for Wood

Good and cost-effective

basic ^{to} Wood

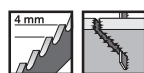


U 111 C



HCS, side set, milled
Softwood (4-50 mm), chipboards, wood core plywood, fibre boards

4-50	4-50	92	3,0	2 608 630 566	C1b	3	1	007009
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U 111 D



HCS, side set, milled
Softwood (5-65 mm), chipboards, wood core plywood, fibre boards

5-65	5-65	92	4,0	2 608 637 559	C1b	3	1	014083
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Jigsaw blades - Speed for Wood

Fast cut

speed ^{to} Wood



U 144 D



HCS, side set, ground
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards

5-50	5-50	100	4-5.2	2 608 630 568	C1b	3	1	007023
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Pack quantity (Pieces per pack)

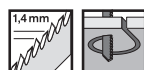
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Clean for Wood

Clean cut



Plywood [mm]	Plastics [mm]	Softwood, panels [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					

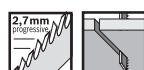


U 1 AO



HCS, pointed teeth, ground teeth and taper ground
Softwood, plywood, laminated panels (1.5-15 mm), especially for curve cuts

1.5-15	-	1.5-15	1.5-15	70	1,4	2 608 637 724	C1b	3	1	038553
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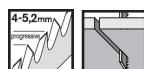


U 101 B



HCS, ground teeth and taper ground
Softwood, chipboard, wood core plywood, fibre boards (3-30 mm), plastics (3-30 mm)

-	3-30	3-30	-	100	2,7	2 608 630 565	C1b	3	1	006996
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U 101 D



HCS, ground teeth and taper ground
Softwood (10-45 mm), chipboards, wood core plywood, fibre boards

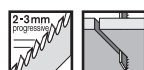
-	-	10-45	-	100	4-5.2	2 608 637 723	C1b	3	1	038546
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Jigsaw blades - Progressor for Wood

fast, clean, through thick and thin



Softwood, panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information					



U 234 X



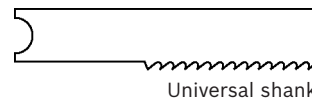
HCS, ground teeth and taper ground
Softwood (2-65 mm), chipboards, wood core plywood, fibre boards

2-65	108	2-3	2 608 633 525	C1b	3	1	169530
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● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades for metal

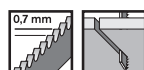
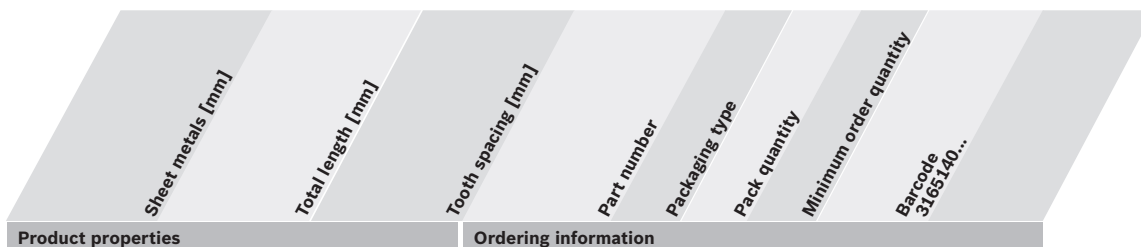


Universal shank

Jigsaw blades - Basic for Metal

Good and cost-effective

basic for Metal

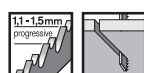


U 118 G



HSS, wavy set, milled
Very thin metal plate (0.5 - 1.5 mm)

0.5-1.5	70	0,7	2 608 631 770	C1b	3	1	014069
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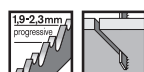


U 118 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm)

1-3	80	1,1-1,5	2 608 631 511	C1b	3	1	007412
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U 118 B



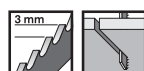
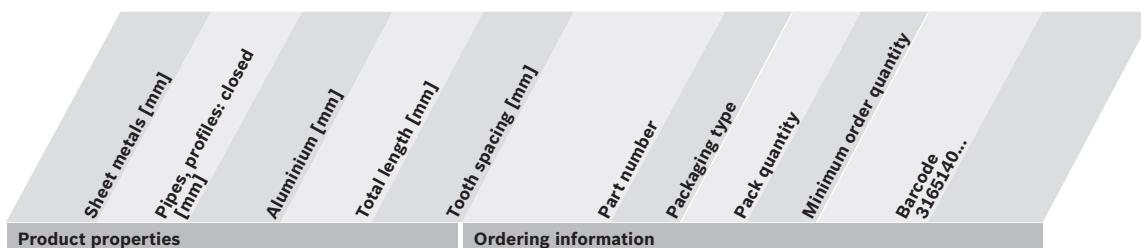
HSS, wavy set, milled
Medium-thick sheet metals (2.5-6 mm)

2.5-6	80	1,9-2,3	2 608 631 771	C1b	3	1	014076
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Jigsaw blades - Special for Alu

Aluminium and non-ferrous metal

special for Alu



U 127 D



HSS, side set, milled
Thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm)



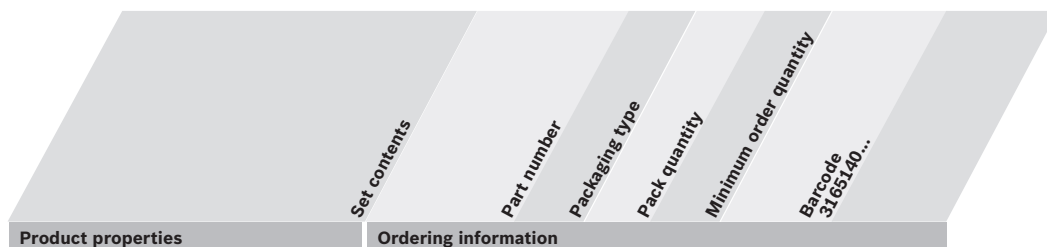
3-15	<30	<30	92	3,0	2 608 631 512	C1b	3	1	007429
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● Pack quantity
(Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blade sets

Jigsaw blade sets Tough Box (single lug shank)



40-piece jigsaw blade set Wood and Metal

Product properties	Ordering information				
T 244 D Speed for Wood	2 607 010 904	P1k	10	1	846509
T 144 D Speed for Wood			10		
T 101 B Clean for Wood			10		
T 121 AF Speed for Metal			10		



30-piece jigsaw blade set Wood and Metal

T 119 BO Basic for Wood	2 607 010 903	P1k	10	1	846493
T 111 C Basic for Wood			10		
T 118 A Basic for Metal			10		

30-piece jigsaw blade set Wood Precision

T 144 DP Precision for Wood	2 607 010 905	P1k	10	1	846516
T 301 BCP Precision for Wood			10		
T 308 BP Precision for Wood			10		

10-piece jigsaw blade sets Robust Line (single lug shank)



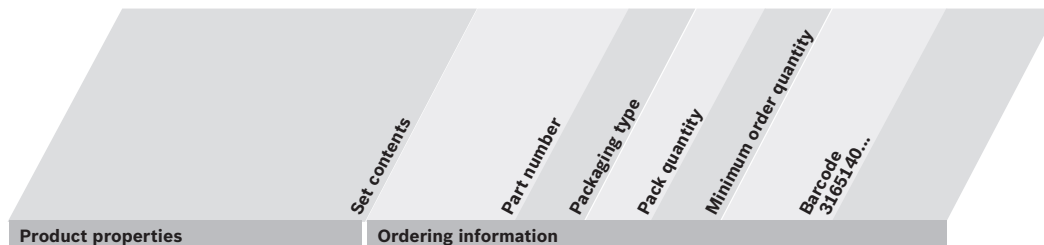
10-piece Robust Line jigsaw blade set Wood Expert

T 101 AO Clean for Wood	2 607 010 540	P1k	1	1	446242
T 101 B Clean for Wood			1		
T 101 BR Clean for Wood			1		
T 101 AOF Clean for Hard Wood			1		
T 101 BF Clean for Hard Wood			1		
T 101 BRF Clean for Hard Wood			1		
T 244 D Speed for Wood			1		
T 144 D Speed for Wood			1		
T 144 DF Speed for Hard Wood			1		
T 144 DP Precision for Wood			1		

10-piece Robust Line jigsaw blade set Metal Expert

T 118 G Basic for Metal	2 607 010 541	P1k	1	1	446259
T 118 A Basic for Metal			1		
T 118 B Basic for Metal			1		
T 118 EOF Flexible for Metal			1		
T 118 AF Flexible for Metal			1		
T 118 BF Flexible for Metal			1		
T 118 GFS Basic for Inox			1		
T 227 D Special for Alu			1		
T 127 D Special for Alu			1		
T 123 X Progressor for Metal			1		

10-piece jigsaw blade sets Robust Line (single lug shank)



Product properties	Ordering information				
10-piece Robust Line jigsaw blade set Wood and Metal					
T 244 D Speed for Wood	2 607 010 542	P1k	1	1	446266
T 144 D Speed for Wood			1		
T 101 AO Clean for Wood			1		
T 101 B Clean for Wood			1		
T 101 AOF Clean for Hard Wood			1		
T 101 BF Clean for Hard Wood			1		
T 118 EOF Flexible for Metal			1		
T 118 AF Flexible for Metal			1		
T 118 BF Flexible for Metal			1		
T 123 X Progressor for Metal			1		

10-piece Robust Line jigsaw blade set Top Expert

T 130 RIFF Special for Ceramics	2 607 010 574	P1k	1	1	475990
T 118 AHM Special for Inox			1		
T 141 HM Special for Fiber and Plaster			1		
T 101 A Special for Acrylic			1		
T 113 A Special for Soft Material			1		
T 101 BF Clean for Hard Wood			1		
T 101 BIF Special for Laminate			1		
T 118 AF Flexible for Metal			1		
T 227 D Special for Alu			1		
T 123 X Progressor for Metal			1		

6-piece jigsaw blade sets Robust Line (single lug shank)



6-piece Robust Line jigsaw blade set Progressor

T 123 X Progressor for Metal	2 607 010 531	P1k	2	1	446150
T 234 X Progressor for Wood			2		
T 345 XF Progressor for Wood and Metal			2		

6-piece Robust Line jigsaw blade set Wood Expert

T 308 B Extra-Clean for Wood	2 607 010 572	P1k	1	1	475976
T 308 BF Extra-Clean for Hard Wood			1		
T 301 BCP Precision for Wood			2		
T 234 X Progressor for Wood			2		

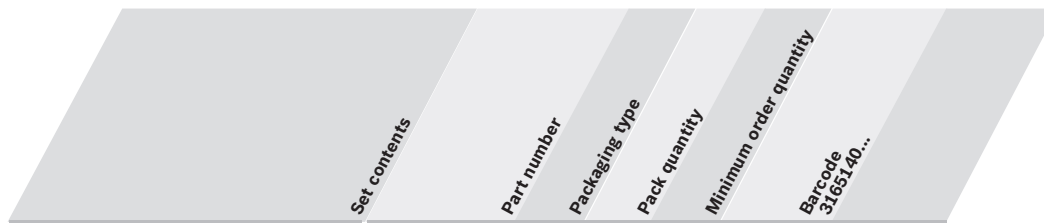
6-piece Robust Line jigsaw blade set Metal Profile

T 318 AF Flexible for Metal	2 607 010 573	P1k	2	1	475983
T 318 BF Flexible for Metal			2		
T 345 XF Progressor for Wood and Metal			2		

● Pack quantity (Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

10-piece jigsaw blade sets (single lug shank)



Product properties	Ordering information				
10-piece jigsaw blade set Basic for Wood					
T 119 BO Basic for Wood	2 607 010 629	P1k	2	1	579353
T 119 B Basic for Wood			4		
T 111 C Basic for Wood			4		
10-piece jigsaw blade set Basic for Metal and Wood					
T 119 BO Basic for Wood	2 607 010 630	P1k	2	1	579360
T 119 B Basic for Wood			2		
T 111 C Basic for Wood			2		
T 218 A Basic for Metal			1		
T 118 G Basic for Metal			1		
T 118 A Basic for Metal			1		
T 118 B Basic for Metal			1		
10-piece jigsaw blade set Basic for Metal					
T 218 A Basic for Metal	2 607 010 631	P1k	2	1	579377
T 118 G Basic for Metal			2		
T 118 A Basic for Metal			3		
T 118 B Basic for Metal			3		

3-piece jigsaw blade sets (single lug shank)



3-piece jigsaw blade set Universal, fast through thick and thin. For wood, plastic and metal					
T 123 XF Progressor for Metal	2 607 010 515	C1b	1	1	198868
T 234 X Progressor for Wood			1		
T 345 XF Progressor for Wood and Metal			1		
3-piece jigsaw blade set Precise, clean cuts in laminate					
T 101 BIF Special for Laminate	2 608 636 429	C1b	2	1	393393
T 101 AOF Special for Laminate			1		
3-piece jigsaw blade set For softwood and non-abrasive wooden materials					
T 308 B Extra-Clean for Wood	2 607 010 592	C1b	2	1	535830
T 308 BO Extra-Clean for Wood			1		
3-piece jigsaw blade set For hardwood and abrasive wooden materials					
T 308 BF Extra-Clean for Hard Wood	2 607 010 593	C1b	2	1	535847
T 308 BOF Extra-Clean for Hard Wood			1		

● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blade sets (universal shank)

6-piece jigsaw blade set Robust Line (universal shank)



Product properties	Ordering information					
6-piece Robust Line jigsaw blade set Progressor						
U 123 X Progressor for Metal	2 607 010 532	P1k	2	1	446167	
U 234 X Progressor for Wood			2			
U 345 XF Progressor for Wood and Metal			2			

3-piece jigsaw blade sets (universal shank)



3-piece jigsaw blade set
 Universal, fast through thick and thin.
 For wood, plastic and metal

U 123 XF Progressor for Metal	2 607 010 516	C1b	1	1	198875	
U 234 X Progressor for Wood			1			
U 345 XF Progressor for Wood and Metal			1			

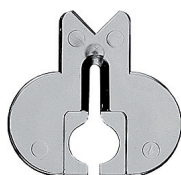
3-piece jigsaw blade set
 Precise, clean cuts in laminate

U 1 BIF Special for Laminate	2 608 636 430	C1b	2	1	393409	
U 1 AOF Special for Laminate			1			

Accessories for jigsaws

Anti-splinter guard for jigsaws

- The anti-splinter guard effectively prevents tearing out on the top of the material. All you have to do is insert it into the sole plate. Another **tip**: it is best to saw with the grain or diagonal to the grain.



Product properties	Ordering information
	Part number
	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...

Anti-splinter guard

Appropriate for GST 14,4 V; GST 18 V; GST 75 BE; GST 80 Professional; PST 650; PST 650 L; PST 680 E; PST 680 EL; PST 700 PE; PST 800 PEL; PST 900 PEL; PST 1000 CE

	2 607 010 079	C1d	5	5	006651
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Anti-splinter guard

Appropriate for GST 150 BCE; GST 150 CE Professional

	2 601 016 096	P1d	5	5	516297
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Universal cutting oil

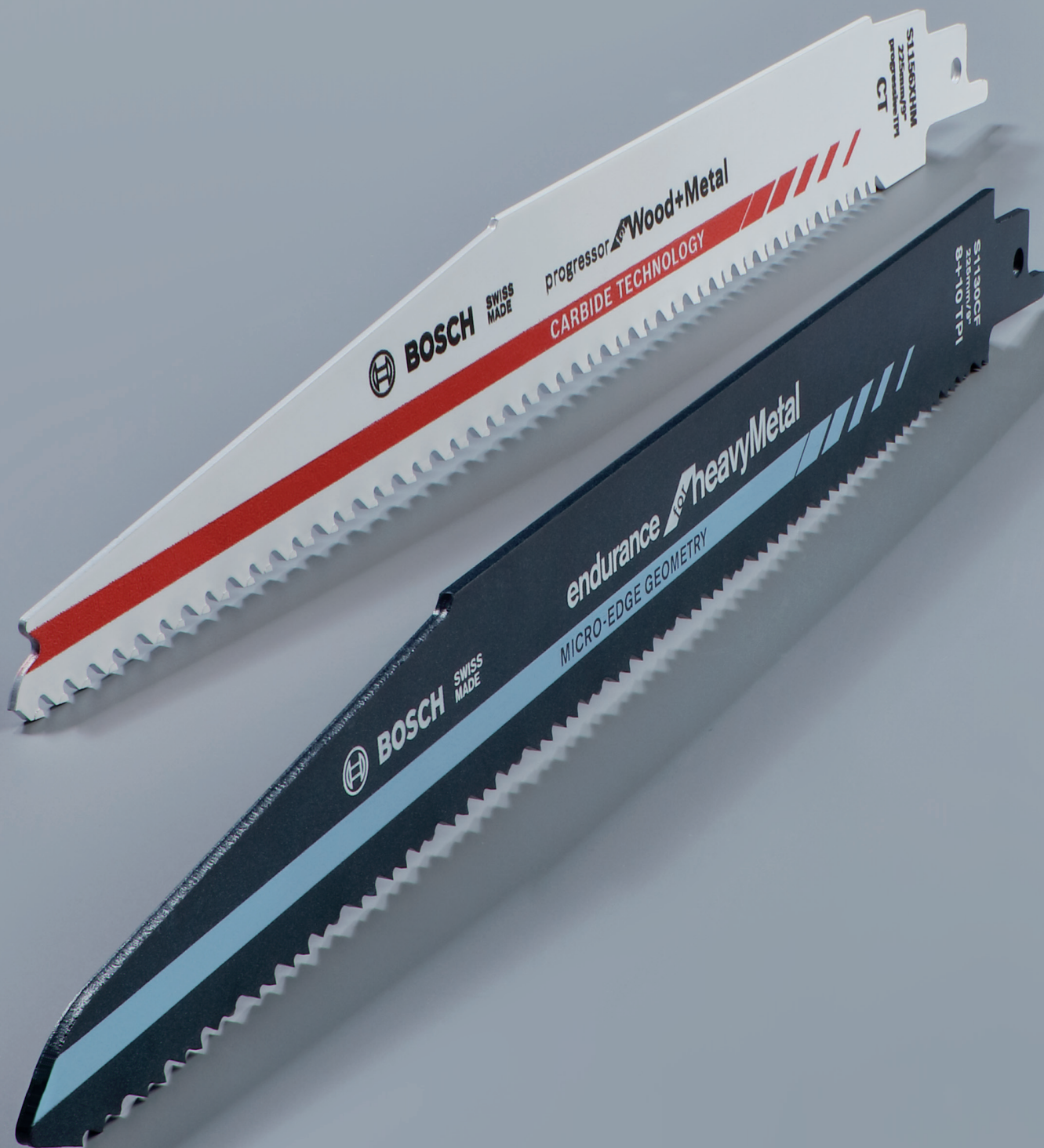
- Universal cutting oil in a spray can increases the lifetime of the tool by up to +30%, whilst also increasing the cutting speed.



Universal cutting oil

Use of the universal cutting oil increases the operational life several times over when cutting metal

	2 607 001 409	M0b	1	1	271240
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Sabre sawing

The Bosch saw blade alloys

with coordinated quality for an optimum result



HCS

- ▶ Carbon steel for use in softer materials such as wood, wood fibreboards and soft plastics.

Carbide

- ▶ Saw blades for the longest lifetime in high-alloy, hardened and stainless steel and abrasive materials such as cast iron pipes, glass fibre reinforced plastics, porous concrete, brick and fibre cement panels.

BIM

- ▶ Bi-metal, a highly flexible, unbreakable bonding of HCS and HSS, with an extremely resistant base blade for a long lifetime.

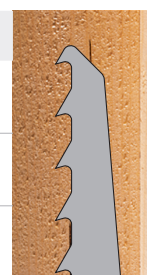
Diamond

- ▶ Diamond-coated sabre saw blades specially for cutting cast steel pipes and very abrasive materials such as fibre reinforced plastics.



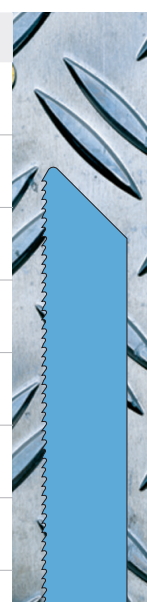
Grey – for hard and soft wood

The product name describes the characteristics	The features	The blade quality
basic 10T Wood	Good and cost-effective	HCS, milled
PROGRESSOR 10T Wood	Fast through thick and thin	HCS, ground
top 10T Wood	Fast and efficient	HCS, ground



Blue – for metal

The product name describes the characteristics	The features	The blade quality
basic 10T Metal	Good and cost-effective	BIM, milled
flexible 10T Metal	Breakproof, long lifetime	BIM, milled
PROGRESSOR 10T Metal	Fast through thick and thin	BIM, milled
heavy 10T Metal	Sturdy and precise	BIM, milled
endurance 10T heavyMetal	Long lifetime in metal	BIM, Micro Edge Geometry
basic 10T CastIron	For cast materials	Carbide Technology
endurance 10T CastIron	Longest life in cast materials	Diamond, coated
endurance 10T StainlessSteel	Longest life in stainless steel	Carbide Technology



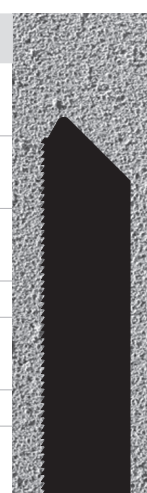
White – for wood and metal

The product name describes the characteristics	The features	The blade quality
flexible 10T Wood+Metal	Breakproof, long lifetime	BIM, milled
progressor 10T Wood+Metal	Longest life in wood / metal demolition	Carbide Technology
PROGRESSOR 10T Wood+Metal	Fast through thick and thin	BIM, milled
heavy 10T Wood+Metal	Sturdy and precise	BIM, milled



Black – for special applications

The product name describes the characteristics	The features	The blade quality
special 10T Plaster	For plasterboard	BIM, milled
special 10T Ice	For frozen material	Stainless steel, milled
endurance 10T FiberPlaster	Longest life in fibre-cement and drywall panels	Carbide Technology
endurance 10T AeratedConcrete	Longest life in porous concrete	Carbide Technology
special 10T Soft-Material	For soft materials	HCS, blade
endurance 10T Brick	Longest life in brick	Carbide Technology
clean 10T FiberInsulation	For fibre insulation materials, polystyrene, cardboard, carpet, leather	HCS, serrated edge



Carbide Technology –

Always the right blade for the toughest applications



		Application	Specifications
Progressor for Wood and Metal			
	 <p>S 956XHM S 1156XHM S 1256XHM</p>	Wood with soft nails	Rm < 800 MPa
		Wood with hardened nails	Rm > 800 MPa
		Wood with soft screws (e.g. property class 6.8)	Rm < 800 MPa
		Wood with hardened screws (e.g. property class 10.9)	Rm > 800 MPa
		Wood with inox screws	Rm > 800 MPa
		Sandwich material (wood with steel sheet)	Rm < 450 MPa
		Sandwich material (wood with inox sheet)	Rm 450–750 MPa
		Endurance for Stainless Steel	
	 <p>S 522EHM S 922EHM S 1022EHM</p>	Non-alloyed structural steel with low strength (St37/S235)	Rm < 450 MPa
		Non-alloyed structural steel with higher strength (e.g. St52/S355)	Rm 450–650 MPa
		Non-alloyed tempered steel (e.g. C45)	Rm 650–850 MPa
		Alloyed tempered steel (e.g. 34CrNiMo6)	Rm 850–1000 MPa
		Austenitic steel of type V2A (e.g. X5CrNi18-10)	Rm 450–750 MPa
		Austenitic steel of type V4A (e.g. X2CrNiMo17-13-2)	Rm 450–750 MPa
		Super austenitic steel (e.g. X1NiCrMoCu25-20-5)	Rm 500–750 MPa
		Duplex steel (e.g. X2CrMnNiN21-5-1)	Rm 600–900 MPa
Basic for Cast Iron			
	 <p>S 1130 RF</p>	Cast iron (ductile cast iron, nodular cast iron)	Rm < 800 MPa
Endurance for Fiber Plaster			
	 <p>S 641 HM</p>	Cement-bonded fibreboard (e.g. Duripanel)	~1250 kg/m ³
		Fibre-cement facade panels (e.g. Eternit facade panel)	
		Plasterboard (e.g. original Rigips)	without cellulose fibre
		Plasterboard (e.g. original Fermacell)	with cellulose fibre
		Insulation panel with cement fibre overlay (e.g. Wedi panel)	
Endurance for Aerated Concrete			
	 <p>S 1141HM S 1241HM S 2041HM</p>	Porous concrete (e.g. Ytong, Siporex)	Pressure resistance < 10 N/mm ² Bulk density (dry) < 700 kg/m ³
Endurance for Brick			
	 <p>S 1243HM S 1543HM S 2243HM</p>	Vertically perforated brick (e.g. Poroton)	Pressure resistance < 20 N/mm ²
		Solid brick (e.g. red brick)	Pressure resistance < 20 N/mm ² lightly fired (900°C)
		Clinker brick	Pressure resistance > 28 N/mm ² heavily fired (1200°C)
		Slag stone	~2700 kg/m ³
		Bernese sandstone	~2200 kg/m ³
		Gypsum	> 680 kg/m ³
Mortar			

Carbide Technology – Harder than the hardest materials

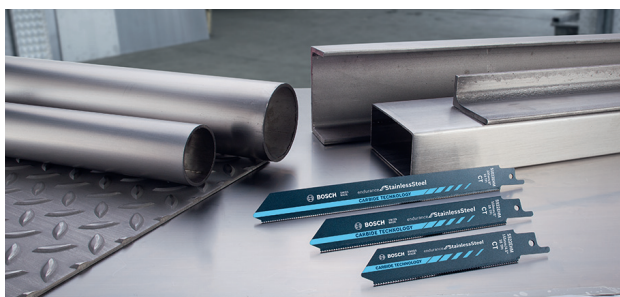
Tough materials such as stainless steel or hardened, high-alloy screws are increasingly being used in construction. It is extremely difficult to cut through wood containing such metal parts. Until now there has not been a practical method of performing this work efficiently. Sabre saw blades made of bi-metal immediately reach their limits. The new sabre saw blades with Carbide Technology effortlessly cut through high-alloy, hardened and stainless steel, cast iron pipes and cast steel, glass fibre reinforced plastics, wood with metal, drywall materials, porous concrete and brick. The perfect solution for demolition work.



- ▶ Longest life in wood with metal
- ▶ Even cuts wood with high-alloy, hardened screws/ nails or fasteners made of stainless steel.



- ▶ Longest life in drywall materials, e.g. Fermacell panels, Duripanel, plasterboard



- ▶ Longest life in high-alloy, stainless steel and hardened tempered steel



- ▶ Longest life in porous concrete, e.g. YTONG and SIPOREX blocks



- ▶ Longest life in cast steel/cast iron, e.g. ductile cast iron, nodular cast iron



- ▶ Longest life in brick and red brick e.g. Poroton

Powerful saw blades

make work noticeably easier



Sabre saw blades in the BEF series are ideal for precise cuts at accurate angles in thin-walled metal profiles.



Metal sabre saw blades in the VF series are especially suitable for demolition work.



Controlled, powerful coarse cut. The Heavy for Metal S 920 CF offers you angular accuracy when cutting not only in metal construction, but also when cutting heavy profiles. This low-vibration saw blade is ideal for use with a pipe cutting device.



Endurance for HeavyMetal saw blades with new 3×3 tooth geometry are ideal for metal demolition work.



With the Heavy for Wood and Metal sabre saw blades, you can simply cut through anything you come across on the construction site: wood with nails, frame profiles made of wood with metal, plastic pipes and profiles. Ideal for demolition work.
















































Special for PalletRepair sabre saw blades are optimised especially for repairing pallets. The “reverse tip” noticeably increases lifetime.



Serrated sabre saw blades allow for effortless, precise cuts in fibre insulation panels. The shorter saw blades S 1113 AWP and S 1213 AWP are ideal for precise plunge and curve cutting.





















































The right saw blade for every application

Metal













Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Sheet metals	1 – 3	basic  Metal	150	S 918 AF						
	2 – 8	basic  Metal	150	S 918 BF						
 Sheet metals, perforated sheet metals (thin, medium-thick, thick)	0.7 – 3	flexible  Metal	100	S 522 AF						
		flexible  Metal	150	S 922 AF						
		flexible  Metal	225	S 1122 AF				S 1122 AF		
	1 – 8	PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
	1.5 – 4	flexible  Metal	100	S 522 EF						
		flexible  Metal	150	S 922 EF						
		flexible  Metal	225	S 1122 EF				S 1122 EF		
	1.5 – 6	flexible  Metal	100			S 422 BF				
	2 – 10	heavy  Metal	150	S 925 VF						S 925 VF
		heavy  Metal	225	S 1125 VF						S 1125 VF
		heavy  Metal	300	S 1225 VF						S 1225 VF
	3 – 8	flexible  Metal	100	S 522 BF						
		flexible  Metal	150	S 922 BF						
		heavy  Metal	150	S 926 BEF				S 926 BEF		
		endurance  heavyMetal	150	S 936 BEF				S 936 BEF		
		flexible  Metal	225	S 1122 BF				S 1122 BF		
		heavy  Metal	225	S 1126 BEF				S 1126 BEF		
		endurance  heavyMetal	225	S 1136 BEF				S 1136 BEF		
		heavy  Metal	300	S 1226 BEF				S 1226 BEF		
		4 – 12	heavy  Metal	150		S 926 CHF			S 926 CHF	
	endurance  heavyMetal		150		S 936 CHF			S 936 CHF		
	heavy  Metal		150		S 920 CF			S 920 CF		S 920 CF
endurance  heavyMetal	150			S 930 CF			S 930 CF		S 930 CF	
heavy  Metal	225			S 1126 CHF			S 1126 CHF			
endurance  heavyMetal	225			S 1136 CHF			S 1136 CHF			
heavy  Metal	225			S 1120 CF			S 1120 CF		S 1120 CF	
endurance  heavyMetal	225			S 1130 CF			S 1130 CF		S 1130 CF	
heavy  Metal	300			S 1126 CHF			S 1126 CHF			
 Pipes, profiles (closed)	< 100	basic  Metal	150	S 918 AF						
		basic  Metal	150	S 918 BF						
	< 100	PROGRESSOR  WoodMetal	150		S 956 XHM			S 956 XHM	S 956 XHM	
	< 175	PROGRESSOR  WoodMetal	225		S 1156 XHM			S 1156 XHM	S 1156 XHM	
	< 250	PROGRESSOR  WoodMetal	300		S1256XHM			S1256XHM	S1256XHM	




































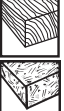




Metal

Material to be processed	Dimen- sions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Pipes, profiles, thin-walled (open and closed)	< 100	flexible  Metal	150	S 922 AF						
		flexible  Metal	150	S 922 EF						
		PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
		heavy  Metal	150	S 926 BEF				S 926 BEF		
		endurance  heavyMetal	150	S 936 BEF	S 925 HBF			S 936 BEF		S 925 HBF
		heavy  Metal	150	S 925 VF						S 925 VF
	< 150	endurance  heavyMetal	200		S 1025 HBF					S 1025 HBF
	< 175	flexible  Metal	225	S 1122 AF				S 1122 AF		
		flexible  Metal	225	S 1122 EF				S 1122 EF		
		heavy  Metal	225	S 1126 BEF				S 1126 BEF		
		endurance  heavyMetal	225	S 1136 BEF	S 1125 HBF			S 1136 BEF		S 1125 HBF
		heavy  Metal	225	S 1125 VF						S 1125 VF
	< 250	heavy  Metal	300	S 1226 BEF				S 1226 BEF		
		heavy  Metal	300	S 1225 VF						S 1225 VF
		endurance  heavyMetal	300		S 1225 HBF					S 1225 HBF
	 Pipes, profiles, thick-walled (open and closed)	< 100	flexible  Metal	150	S 922 BF					
			PROGRESSOR  Metal	150	S 123 XF					S 123 XF
			heavy  Metal	150		S 926 CHF			S 926 CHF	
endurance  heavyMetal			150		S 936 CHF			S 936 CHF		
heavy  Metal			150	S 925 VF						S 925 VF
heavy  Metal			150		S 920 CF			S 920 CF		S 920 CF
endurance  heavyMetal			150		S 930 CF			S 930 CF		S 930 CF
< 150		endurance  heavyMetal	200		S 1025 HBF					S 1025 HBF
< 175		flexible  Metal	225	S 1122 BF				S 1122 BF		
		heavy  Metal	225		S 1126 CHF			S 1126 CHF		
		endurance  heavyMetal	225		S 1136 CHF			S 1136 CHF		
		heavy  Metal	225	S 1125 VF						S 1125 VF
		heavy  Metal	225		S 1120 CF			S 1120 CF		S 1120 CF
		endurance  heavyMetal	225		S 1130 CF			S 1130 CF		S 1130 CF
		endurance  heavyMetal	225		S 1125 HBF					S 1125 HBF
< 250		heavy  Metal	300		S 1226 CHF			S 1226 CHF		
		heavy  Metal	300	S 1225 VF						S 1225 VF
		endurance  heavyMetal	300		S 1225 HBF					S 1225 HBF
 Pipes, profiles (solid)	< 100	PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
		flexible  Metal	150	S 922 BF						
		heavy  Metal	150		S 926 CHF			S 926 CHF		
		endurance  heavyMetal	150		S 936 CHF			S 936 CHF		
		heavy  Metal	150		S 920 CF			S 920 CF		S 920 CF
		endurance  heavyMetal	150		S 930 CF			S 930 CF		S 930 CF
	< 175	flexible  Metal	225	S 1122 BF				S 1122 BF		
		heavy  Metal	225		S 1126 CHF			S 1126 CHF		
		endurance  heavyMetal	225		S 1136 CHF			S 1136 CHF		



















































Metal








Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
	< 175	heavy  Metal	225	S 1120 CF			S 1120 CF			
		endurance  heavyMetal	225	S 1130 CF			S 1130 CF			
	< 250	heavy  Metal	300	S 1226 CHF			S 1226 CHF			
 Cast steel pipes	< 150	basic  CastIron	200	S 1130 CF						

Wood and metal













Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Wood with nails/metal	< 50	flexible  Wood+Metal	100	S 511 DF						
	< 100	flexible  Wood+Metal	150	S 922 HF						
		flexible  Wood+Metal	150	S 922 VF						
	< 150	heavy  Wood+Metal	150	S 611 DF		S 711 DF				
		heavy  Wood+Metal	150	S 610 VF		S 610 VF	S 610 VF			
	< 175	flexible  Wood+Metal	200	S 1022 HF			S 1022 HF			
		PROGRESSOR  Wood+Metal	200	S 3456 XF			S 3456 XF			
	< 250	flexible  Wood+Metal	225	S 1122 HF			S 1122 HF			
		flexible  Wood+Metal	225	S 1122 VF			S 1122 VF			
	< 175	heavy  Wood+Metal	225	S 1111 DF						
		heavy  Wood+Metal	225	S 1110 VF		S 1110 VF	S 1110 VF			
	< 250	flexible  Wood+Metal	300	S 1222 VF			S 1222 VF			
		heavy  Wood+Metal	300	S 1210 VF		S 1210 VF	S 1210 VF			
heavy  Wood+Metal	300	S 1411 DF								
 Wood with high-alloy, hardened screws/nails or stainless steel	< 100	PROGRESSOR  Wood+Metal	150	S 956 XHM			S 956 XHM		S 956 XHM	
	< 175	PROGRESSOR  Wood+Metal	225	S 1156 XHM			S 1156 XHM		S 1156 XHM	
	< 250	PROGRESSOR  Wood+Metal	300	S 1256 XHM			S 1256 XHM		S 1256 XHM	
 Pallets	< 125	special  PalletRepair	190	S 722 VFR			S 722 VFR			
	< 125	special  PalletRepair	190	S 725 VFR			S 725 VFR			
	< 150	flexible  Wood+Metal	200	S 1022 HF			S 1022 HF		S 1022 HF	
	< 175	flexible  Wood+Metal	225	S 1122 HF			S 1122 HF		S 1122 HF	
	< 175	special  PalletRepair	225	S 1122 VFR			S 1122 VFR		S 1122 VFR	
	< 175	special  PalletRepair	225	S 1125 VFR			S 1125 VFR		S 1125 VFR	
 Wood, chipboard	< 50	flexible  Wood+Metal	100	S 511 DF						
	< 100	heavy  Wood+Metal	150	S 611 DF		S 711 DF				
		heavy  Wood+Metal	150	S 610 VF		S 610 VF	S 610 VF			
	< 150	PROGRESSOR  Wood+Metal	200	S 3456 XF			S 3456 XF			

Wood and metal

Material to be processed	Dimen- sions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
	< 175	heavy  Wood+Metal	225		S 1111 DF					
		heavy  Wood+Metal	225		S 1110 VF	S 1110 VF			S 1110 VF	
	< 250	heavy  Wood+Metal	300		S 1411 DF					
		heavy  Wood+Metal	300		S 1210 VF	S 1210 VF				S 1210 VF
 Sheet metals	3 – 10	flexible  Wood+Metal	150	S 922 VF						
		flexible  Wood+Metal	225	S 1122 VF		S 1122 VF				
		flexible  Wood+Metal	300	S 1222 VF		S 1222 VF				
	3 – 12	flexible  Wood+Metal	150	S 922 HF						
		flexible  Wood+Metal	200	S 1022 HF			S 1022 HF			
		flexible  Wood+Metal	225	S 1122 HF			S 1122 HF			
3 – 18	PROGRESSOR  Wood+Metal	200		S 3456 XF				S 3456 XF		
 Pipes	< 100	flexible  Wood+Metal	150	S 922 VF						
		flexible  Wood+Metal	150	S 922 HF						
	< 150	flexible  Wood+Metal	200	S 1022 HF			S 1022 HF			
		PROGRESSOR  Wood+Metal	200		S 3456 XF				S 3456 XF	
	< 175	flexible  Wood+Metal	225	S 1122 VF			S 1122 VF			
		flexible  Wood+Metal	225	S 1122 HF			S 1122 HF			
	< 250	flexible  Wood+Metal	300	S 1222 VF			S 1222 VF			
 Profiles	< 100	flexible  Wood+Metal	150	S 922 VF						
		flexible  Wood+Metal	150	S 922 HF						
	< 150	flexible  Wood+Metal	200	S 1022 HF			S 1022 HF			
		PROGRESSOR  Wood+Metal	200		S 3456 XF				S 3456 XF	
	< 175	flexible  Wood+Metal	225	S 1122 VF			S 1122 VF			
		flexible  Wood+Metal	225	S 1122 HF			S 1122 HF			
	< 250	flexible  Wood+Metal	300	S 1222 VF			S 1222 VF			
 Plastics, pipes, profiles	< 50	flexible  Wood+Metal	100	S 511 DF						
	< 100	heavy  Wood+Metal	150		S 611 DF	S 711 DF				
	< 150	PROGRESSOR  Wood+Metal	200		S 3456 XF				S 3456 XF	
	< 175	heavy  Wood+Metal	225		S 1111 DF					
	< 250	heavy  Wood+Metal	300		S 1411 DF					
 Glass fibre reinforced plastic/ epoxy	< 50	flexible  Wood+Metal	100	S 511 DF						
		heavy  Wood+Metal	150		S 611 DF	S 711 DF				
	< 60	heavy  Wood+Metal	300		S 1411 DF					
		heavy  Wood+Metal	150		S 610 VF		S 610 VF			
		heavy  Wood+Metal	225		S 1111 DF					
		heavy  Wood+Metal	225		S 1110 VF		S 1110 VF			
	< 100	flexible  Wood+Metal	150	S 922 VF						
	PROGRESSOR  Wood+Metal	150		S 956 XHM				S 956 XHM	S 956 XHM	








































Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut			Type of cut Special			
				Standard	Standard		Special	Special		Special
										
				Straight, fine	Straight, coarse	Curve	Accurate angled cut	Flush cut	Thin and thick	Demolition and rescue work
	< 150	PROGRESSOR Wood+Metal	200		S 3456 XF				S 3456 XF	
	< 175	flexible Wood+Metal	225	S 1122 VF				S 1122 VF		
		PROGRESSOR Wood+Metal	225		S 1156 XHM				S 1156 XHM	S 1156 XHM
	< 250	flexible Wood+Metal	300	S 1222 VF				S 1222 VF		
		heavy Wood+Metal	300		S 1210 VF		S 1210 VF			
		PROGRESSOR Wood+Metal	300		S 1256 XHM				S 1256 XHM	S 1256 XHM

Wood

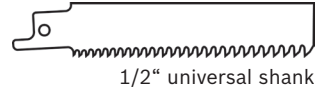
Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut			Type of cut Special			
				Standard	Standard		Special	Special		Special
										
				Straight, fine	Straight, coarse	Curve	Accurate angled cut	Flush cut	Thin and thick	Demolition and rescue work
	< 100	basic Wood	150		S 617 K	S 617 K				
	< 175	basic Wood	225		S 1111 K					
	< 190	top Wood	240		S 1542 K					
		top Wood	240		S 1531 L					
	< 250	basic Wood	300		S 1617 K					
	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200		S 2345 X				S 2345 X	
	< 60	top Wood	150	S 644 D		S 644 D				
		PROGRESSOR Wood	200		S 2345 X				S 2345 X	
	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200		S 2345 X				S 2345 X	
	< 190	top Wood	240		S 1531 L					
	< 100	basic Wood	150		S 617 K	S 617 K				
	< 190	top Wood	240		S 1531 L					
	< 250	basic Wood	300		S 1617 K					

Special applications

Page 83

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Plasterboard	< 50	special  Plaster	100	S 528 DF		S 528 DF				
	< 100	special  Plaster	150	S 628 DF		S 628 DF				
 Fibre cement panels	< 100	endurance  FiberPlaster	150	S 641 HM		S 641 HM				
 Porous concrete	< 175	endurance  AeratedConcrete	225		S 1141 HM					
	< 250	endurance  AeratedConcrete	300		S 1241 HM					
	< 350	endurance  AeratedConcrete	400		S 2041 HM					
 Red brick	< 150	special  Brick	240		S 1543 HM					
	< 215	special  Brick	305		S 1243 HM		S 1243 HM			
	< 365	special  Brick	455		S 2243 HM		S 2243 HM			
 Glass fibre reinforced plastic/epoxy	< 50	endurance  StainlessSteel	115	S 522 EHM						
	< 100	endurance  StainlessSteel	150	S 922 EHM						
 Frozen materials	< 250	special  Ice	300	S 1211 K						
 Inox sheets	2 – 4	endurance  StainlessSteel	115	S 522 EHM						
		endurance  StainlessSteel	150	S 922 EHM						
		endurance  StainlessSteel	200	S 1022 EHM						
 Inox profiles, pipes	< 50	endurance  StainlessSteel	115	S 522 EHM						
	< 100	endurance  StainlessSteel	150	S 922 EHM						
	< 200	endurance  StainlessSteel	200	S 1022 EHM						
 Polystyrene, insulation	< 100	special  Soft-Material	150	S 713 A		S 713 A				
 Cardboard, carpet, leather	< 100	special  Soft-Material	150	S 713 A		S 713 A				
 Fibre insulation materials	< 100	clean  FiberInsulation	150	S 713 AW		S 713 AW				

Sabre saw blades for metal



Sabre saw blades - Basic for Metal

Good and cost-effective

basic Metal

Sheet metals, thin [mm]	Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					



S 918 AF



BIM, wavy set, milled
Thin sheet metals (1-3 mm), fine, closed pipes/profiles (diameter <100 mm)

1-3	-	<100	-	-	1 / 24	150 x 16 x 0.8	2 608 651 944	C1c	2	5	235839
							2 608 651 780	C1c	5	5	016117



S 918 BF



BIM, side set, milled
Medium-thick sheet metals (2-8 mm), closed pipes/profiles (diameter <100 mm)

-	2-8	<100	-	-	1,8 / 14	150 x 16 x 0.8	2 608 651 821	C1c	2	5	035354
							2 608 651 781	C1c	5	5	016124

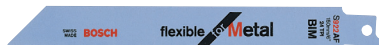
Sabre saw blades - Flexible for Metal

Flexible, break-resistant

flexible Metal



S 922 AF



BIM, wavy set, milled
Thin sheet metals (0.7-3 mm), fine pipes/profiles (diameter <100 mm), effortless, fine cut

0.7-3	-	<100	<100	-	1 / 24	150 x 19 x 0.9	2 608 656 036	C1c	2	5	093385
							2 608 656 013	C1c	5	5	093491



S 1122 AF



BIM, wavy set, milled
Thin sheet metals (0.7-3 mm), fine pipes/profiles (diameter <175 mm), effortless, fine cut, flexible flush cut

0.7-3	-	<175	<175	-	1 / 24	225 x 19 x 0.9	2 608 656 018	C1c	5	5	093545
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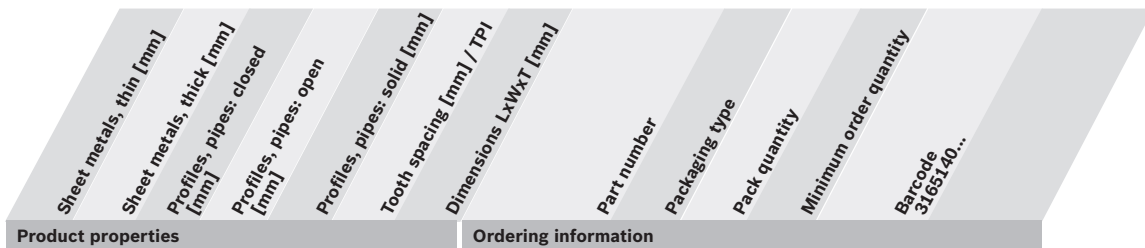
Pack quantity
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Flexible for Metal

Flexible, break-resistant

flexible  Metal

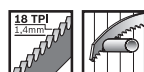


S 922 EF



BIM, side set, milled
Thin sheet metals (1.5-4 mm), pipes/profiles (diameter <100 mm)

1.5-4	-	<100	<100	-	1,4 / 18	150 x 19 x 0.9	2 608 656 038	C1c	2	5	093408
							2 608 656 015	C1c	5	5	093514
							2 608 657 551	P1a	25	1	515191
							2 608 656 028	COa	100	1	206112



S 1122 EF



BIM, side set, milled
Thin sheet metals (1.5-4 mm), pipes/profiles (diameter <175 mm), flexible flush cut

1.5-4	-	<175	<175	-	1,4 / 18	225 x 19 x 0.9	2 608 656 042	C1c	2	5	093446
							2 608 656 020	C1c	5	5	093569
							2 608 657 553	P1a	25	1	515207



S 922 BF



BIM, side set, milled
Thick sheet metals (3-8 mm), solid pipes/profiles (diameter <100 mm), quick cut

-	3-8	<100	<100	<100	1,8 / 14	150 x 19 x 0.9	2 608 656 037	C1c	2	5	093392
							2 608 656 014	C1c	5	5	093507
							2 608 657 550	P1a	25	1	515184
							2 608 656 027	COa	100	1	206105





S 1122 BF



BIM, side set, milled
Thick sheet metals (3-8 mm), solid pipes/profiles (diameter <175 mm), flexible flush cut, quick cut

-	3-8	<175	<175	<175	1,8 / 14	225 x 19 x 0.9	2 608 656 041	C1c	2	5	093439
							2 608 656 019	C1c	5	5	093552
							2 608 657 552	P1a	25	1	515214
							2 608 656 032	COa	100	1	206150

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Progressor for Metal

Universal, fast

PROGRESSOR  **Metal**



S 123 XF



BIM, side set, milled
Thin to thick sheet metals (1-8 mm), thin to thick profiles (diameter <100 mm)

-	1-8	<100	<100	<100	1,8-3,2 / 8-14	150 x 19 x 0,9	2 608 654 401	C1c	2	5	169554
							2 608 654 402	C1c	5	5	169561
							2 608 654 416	C0a	100	1	184816

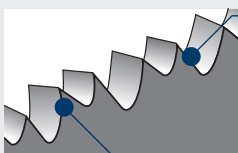


Heavy for Metal sabre saw blades for top performance in metal



Extremely robust and durable

- ▶ Double the lifetime
- ▶ Considerably increased cutting speed (each in comparison to standard bi-metal blades)



Robust tooth

Small tooth spacing, small chip clearance for double the lifetime thanks to strengthened tooth spine



Aggressive tooth

large tooth spacing, large chip clearance for high cutting speed and high chip removal rate.

Aggressive teeth

- ▶ Patented 2x2 tooth geometry
- ▶ Powerful in thick-walled and thin-walled pipes and profiles

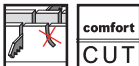
Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise



Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					

S 926 BEF



BIM, patented 2x2 Tooth Geometry
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<100 mm).
 Fine, precise cuts at accurate angles.

3-8	<100	<100	-	-	1,4+1,8 / 14+18	150 x 25 x 1.1	2 608 657 394	C1c	5	1	451888
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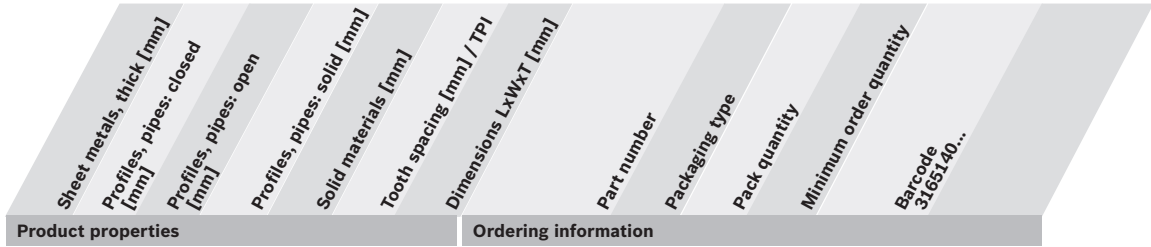
● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

heavy for Metal

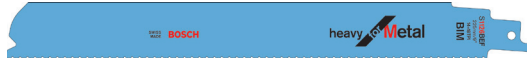


2x2 TOOTH
14-18 TPI
1,4-1,8 mm

comfort CUT

long LIFE

S 1126 BEF



BIM, patented 2x2 Tooth Geometry
Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<175 mm).
Fine, precise cuts at accurate angles.

3-8	<175	<175	-	-	1,4+1,8 / 14+18	225 x 25 x 1.1	2 608 657 395	C1c	5	1	451895
							2 608 657 554	P1a	25	1	515221

2x2 TOOTH
14-18 TPI
1,4-1,8 mm

comfort CUT

long LIFE

S 1226 BEF



BIM, patented 2x2 Tooth Geometry
Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<250 mm).
Fine, precise cuts at accurate angles.

3-8	<250	<250	-	-	1,4+1,8 / 14+18	300 x 25 x 1.1	2 608 657 396	C1c	5	1	451901
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2x2 TOOTH
8-10 TPI
2,5-3,2 mm

fast CUT

long LIFE

S 926 CHF



BIM, patented 2x2 Tooth Geometry
Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<100 mm).
Fast, precise cuts at accurate angles.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 25 x 1.1	2 608 657 397	C1c	5	1	451918
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2x2 TOOTH
8-10 TPI
2,5-3,2 mm

fast CUT

long LIFE

S 1126 CHF



BIM, patented 2x2 Tooth Geometry
Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<175 mm).
Fast, precise cuts at accurate angles.

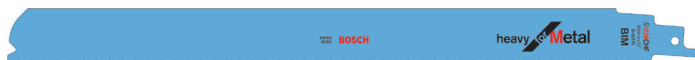
4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 25 x 1.1	2 608 657 398	C1c	5	1	451925
							2 608 657 555	P1a	25	1	515238

2x2 TOOTH
8-10 TPI
2,5-3,2 mm

fast CUT

long LIFE

S 1226 CHF



BIM, patented 2x2 Tooth Geometry
Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<250 mm).
Fast, precise cuts at accurate angles.

4-12	<250	<250	<250	<250	2,5+3,2 / 8+10	300 x 25 x 1.1	2 608 657 406	C1c	5	1	451932
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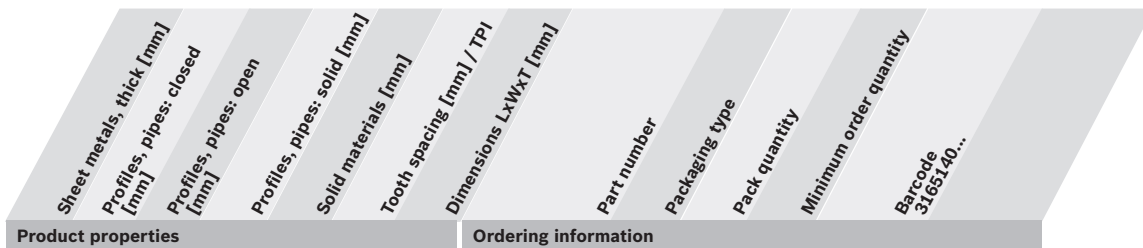
● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

heavy  Metal



Product properties					Ordering information				
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S 925 VF



BIM, vario-pitched teeth
 Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<100 mm).
 Ideal for demolition work in metal. Effortless, fine cut.

2-10	<100	<100	-	-	1,8/2,6 / 10/14	150 x 19 x 1,25	2 608 657 407	C1c	5	1	451949
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S 1025 VF



BIM, vario-pitched teeth
 Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<150 mm).
 Ideal for demolition work in metal. Effortless, fine cut.

2-10	<150	<150	-	-	1,8-2,6 / 10-14	200 x 19 x 1,25	2 608 656 265	C1c	5	1	235570
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S 1125 VF



BIM, vario-pitched teeth
 Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<175 mm).
 Ideal for demolition work in metal. Effortless, fine cut.


2-10	<175	<175	-	-	1,8/2,6 / 10/14	225 x 19 x 1,25	2 608 657 408	C1c	5	1	451956
							2 608 657 556	P1a	25	1	515245


S 1225 VF



BIM, vario-pitched teeth
 Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<250 mm).
 Ideal for demolition work in metal. Effortless, fine cut.

2-10	<250	<250	-	-	1,8/2,6 / 10/14	300 x 19 x 1,25	2 608 657 409	C1c	5	1	451963
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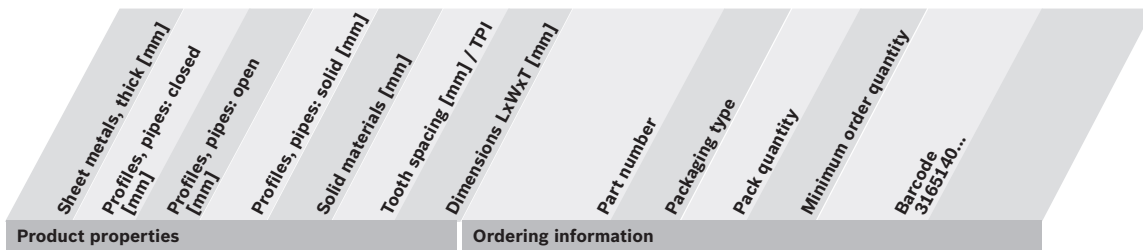
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

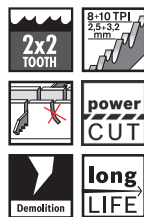
Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

heavy for Metal



Product properties						Ordering information					
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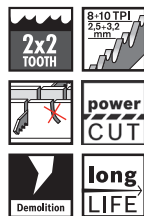


S 920 CF



BIM, patented 2x2 Tooth Geometry
 Thick sheet metal (4-12 mm), thick-walled, solid pipes and profiles (<100 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 22 x 1.6	2 608 654 820	C1c	5	1	019262
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S 1120 CF



BIM, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled, solid pipes and profiles (<175 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut

4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 22 x 1.6	2 608 656 255	C1c	5	1	235471
							2 608 657 557	P1a	25	1	515252
							2 608 656 571	C0a	100	1	283663

● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

The new standard in metal sawing



The patented Full Contact Design increases the lifetime of the tried-and-tested “endurance for HeavyMetal” sabre saw blades by 50%. The concave tooth strip makes it noticeably easier to start sawing metal pipes. The patented 2x2 tooth geometry provides a high material removal rate in metal.

Straight cutting edge

- ▶ Less vibration
- ▶ Effective, smooth and precise cutting of large-diameter pipes and profiles.

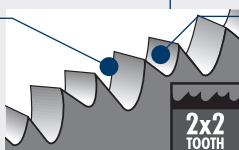


Patented “Full Contact” Design

- ▶ An easier sawing start
- ▶ Higher cutting speed
- ▶ Optimised for sawing metal pipes

Aggressive tooth

Large tooth spacing, large chip clearance for high cutting speed and high chip removal rate



Robust tooth

small tooth spacing, small chip clearance for long lifetime thanks to strengthened tooth spine

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance heavyMetal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					

S 927 BEF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry with Full Contact Design
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<100 mm).
 Fine, precise cuts at accurate angles.

3-8	<100	<100	-	-	1,4+1,8 / 14+18	150 x 25 x 0,9	2 608 657 523	C1c	5	1	507158
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance  heavyMetal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					

2x2 TOOTH
14-18 TPI
1.4-1.8 mm

comfort CUT

long LIFE

S 1127 BEF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry with Full Contact Design
Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<175 mm).
Fine, precise cuts at accurate angles.

3-8	<175	<175	-	-	1,4+1,8 / 14+18	225 x 25 x 0.9	2 608 657 524	C1c	5	1	507165
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2x2 TOOTH
8-10 TPI
2,5+3,2 mm

fast CUT

long LIFE

S 936 CHF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<100 mm).
Fast, precise cuts at accurate angles.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 25 x 1.1	2 608 657 525	C1c	5	1	507172
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2x2 TOOTH
8-10 TPI
2,5+3,2 mm

fast CUT

long LIFE

S 1136 CHF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<175 mm).
Fast, precise cuts at accurate angles.

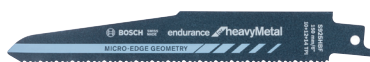
4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 25 x 1.1	2 608 657 526	C1c	5	1	507189
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3x3 Tooth
10/14 TPI
1,8/2,6 mm

comfort CUT Demolition


long LIFE


S 925 HBF



BIM, Micro Edge Geometry, 3x3 Tooth Geometry
For metal demolition work
Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<100 mm).

3-8	<100	<100	-	-	2,5 / 10+ / 12+14	150 x 22 x 1.35	2 608 658 009	C1c	5	1	744799
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 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.






Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance  heavyMetal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					

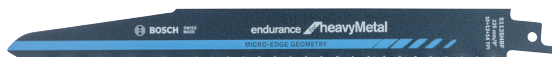





S 1025 HBF

BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<150 mm).

3-8	<150	<150	-	-	2,5 / 10+ 12+14	200 x 22 x 1.35	2 608 658 010	C1c	5	1	744805
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




S 1125 HBF

BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<175 mm).

3-8	-	<175	<175	-	2,5 / 10+ 12+14	225 x 22 x 1.35	2 608 658 011	C1c	5	1	744812
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



S 1225 HBF

BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<250 mm).


3-8	<250	<250	-	-	2,5 / 10+ 12+14	300 x 22 x 1.35	2 608 658 013	C1c	5	1	744836
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S 930 CF

BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
 Thick sheet metal (4-12 mm), thick-walled, solid pipes and profiles (<100 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut.

4-12	<100	<100	<100	<100	2,5+3,2/ 8+10	150 x 22 x 1.6	2 608 657 527	C1c	5	1	507196
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 Pack quantity (Pieces per pack)

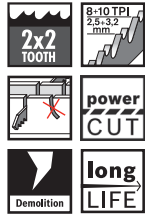
 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance heavyMetal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					



S 1130 CF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled, solid pipes and profiles (<175 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut

4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 22 x 1.6	2 608 657 528	C1c	5	1	507202
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Sabre saw blades - Endurance for CastIron

ideal for cast iron

endurance CastIron

Cast steel pipes [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				



S 1050 RD



Diamond-coated, Grit 50.
 Cast steel pipes (diameter < 150 mm), glass fibre reinforced plastic/epoxy (< 150 mm).
 Ideal for very abrasive materials.

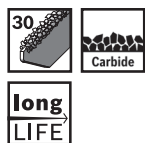
<150	<150	-	200 x 19 x 1	2 608 652 207	C1c	2	1	604796
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Sabre saw blades - Basic for CastIron

Cast steel pipes

basic CastIron

Plasterboard [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Cast-steel pipes [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 1130 RIFF



Carbide Technology, grit of 30
 Cast steel pipes (diameter=175 mm)

-	-	-	<175	<=175	<175	-	225 x 19 x 1.5	2 608 650 969	C1c	2	1	109802
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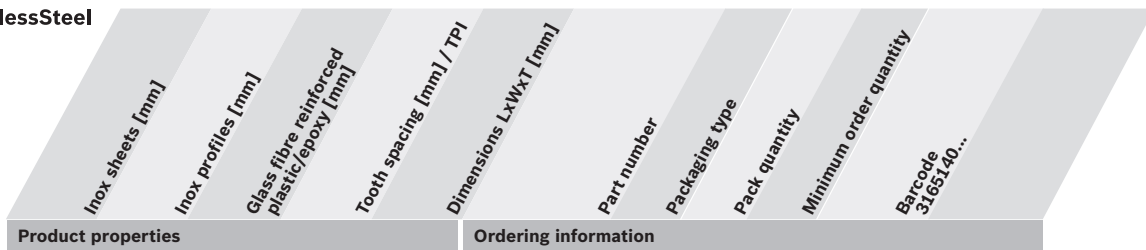
Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for StainlessSteel

Stainless steel

endurance StainlessSteel



Product properties					Ordering information				
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S 522 EHM



Carbide Technology (bar), teeth ground
 Especially optimised for use in compact saws.
 Inox sheets (2-4 mm), inox profiles (diameter <50 mm), glass fibre reinforced plastic/epoxy (<50 mm).

2-4	<50	<50	1,4 / 18	115 x 19 x 1	2 608 653 096	C1c	1	1	772624
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S 922 EHM



Carbide Technology (bar), teeth ground
 Inox sheets (2-4 mm), inox profiles (diameter <100 mm), glass fibre reinforced plastic/epoxy (<100 mm).

2-4	<100	<100	1,4 / 18	150 x 19 x 1	2 608 653 097	C1c	1	1	772631
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S 1022 EHM



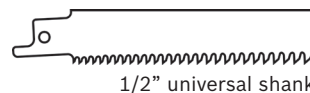
Carbide Technology (bar), teeth ground
 Especially optimised for use in compact saws.
 Inox sheets (2-4 mm), inox profiles (diameter <150 mm), glass fibre reinforced plastic/epoxy (<150 mm).

2-4	<150	<150	1,4 / 18	200 x 19 x 1	2 608 653 098	C1c	1	1	772648
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

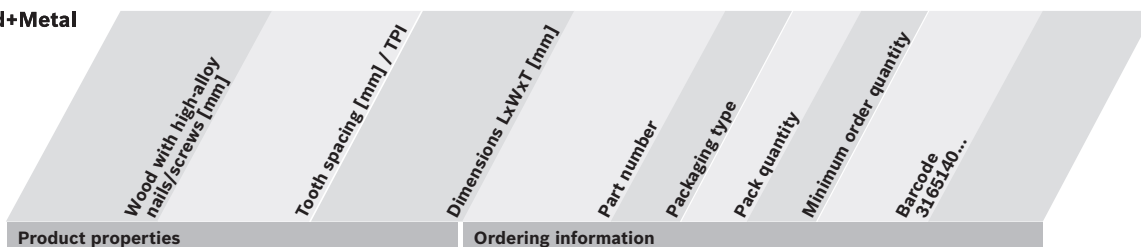
Sabre saw blades for wood and metal



1/2" universal shank

Sabre saw blades - Carbide Progressor for Wood and Metal

progressor **Wood+Metal**



S 956 XHM



Carbide Technology, side set, ground
Wood with (hardened) nails/metal (5-100 mm), wood with steel elements (5-100 mm), cast steel pipes (diameter < 3"), glass fibre reinforced plastic / epoxy (< 100 mm)

5-100	2,5 / 10+12+14	150 x 25 x 1.25	2 608 653 099	C1c	1	1	772976
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S 1156 XHM



Carbide Technology, side set, ground
Wood with (hardened) nails/metal (5-175 mm), wood with steel elements (5-175 mm), cast steel pipes (diameter < 6"), glass fibre reinforced plastic/epoxy (< 175 mm)

5-175	2,5 / 10+12+14	225 x 25 x 1.25	2 608 653 100	C1c	1	1	772983
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S 1256 XHM



Carbide Technology, side set, ground
Wood with (hardened) nails/metal (5-250 mm), wood with steel elements (5-250 mm), cast steel pipes (diameter < 8"), glass fibre reinforced plastic/epoxy (< 250 mm)

5-250	2,5 / 10+12+14	300 x 25 x 1.25	2 608 653 101	C1c	1	1	772990
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Sabre saw blades - Flexible for Wood and Metal

Flexible, break-resistant

flexible Wood+Metal

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chipboard [mm]	Sheet metals, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

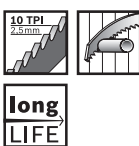


S 922 HF

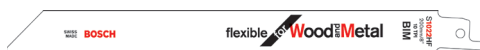


BIM, side set, milled
For pallet repair, wood with nails/metal (<100 mm), sheet metals, pipes, aluminium profiles (3-12 mm)

<100	<100	-	3-12	-	-	2,5 / 10	150 x 19 x 0.9	2 608 656 039	C1c	2	5	093415
								2 608 656 016	C1c	5	5	093521

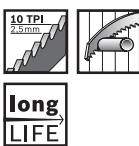


S 1022 HF



BIM, side set, milled
For pallet repair, wood with nails/metal (<150 mm), sheet metals, pipes, aluminium profiles (3-12 mm), flexible flush cut

<150	<150	-	3-12	-	-	2,5 / 10	200 x 19 x 0.9	2 608 656 636	C0a	100	1	293426
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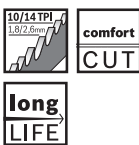


S 1122 HF



BIM, side set, milled
For pallet repair, wood with nails/metal (<175 mm), sheet metals, pipes, aluminium profiles (3-12 mm), flexible flush cut

<175	<175	-	3-12	-	-	2,5 / 10	225 x 19 x 0.9	2 608 656 270	C1c	2	5	235853
								2 608 656 021	C1c	5	5	093576
								2 608 657 560	P1a	25	1	515283
								2 608 656 034	C0a	100	1	206174



S 922 VF



BIM, vario-pitched teeth
Wood with nails/metal (<100 mm), sheet metals, pipes, aluminium profiles (3-10 mm), glass fibre reinforced plastic/epoxy (<100 mm)

<100	-	-	3-10	-	<100	1,8-2,6 / 10-14	150 x 19 x 0.9	2 608 656 040	C1c	2	5	093422
								2 608 656 017	C1c	5	5	093538
								2 608 657 558	P1a	25	1	515269

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Flexible for Wood and Metal

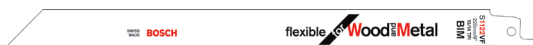
Flexible, break-resistant

flexible Wood+Metal

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chipboard [mm]	Sheet metals, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 1122 VF



BIM, vario-pitched teeth
Wood with nails/metal (<175 mm), sheet metals, aluminium profiles (3-10 mm), glass fibre reinforced plastic/epoxy (<175 mm), flexible flush cut

<175	-	-	3-10	-	<175	1,8-2,6 / 10-14	225 x 19 x 0,9	2 608 654 981	C1c	5	5	079365
								2 608 657 559	P1a	25	1	515276



S 1222 VF



BIM, vario-pitched teeth
Wood with nails/metal (<250 mm), sheet metals, aluminium profiles (3-10 mm), glass fibre reinforced plastic/epoxy (<250 mm), flexible flush cut

<250	-	-	3-10	-	<250	1,8-2,6 / 10-14	300 x 19 x 0,9	2 608 656 043	C1c	2	5	093453
								2 608 656 022	C1c	5	5	093583

Sabre saw blades - Progressor for Wood and Metal

Universal, fast

PROGRESSOR Wood+Metal



S 3456 XF



BIM, side set, milled
Wood with nails/metal, chipboard (<150 mm), sheet metals, aluminium profiles (3-18 mm), glass fibre reinforced plastic/epoxy (<150 mm)

<150	-	<150	3-18	<150	<150	2,1-4,3 / 6-12	200 x 19 x 1,25	2 608 654 405	C1c	2	5	169592
								2 608 654 406	C1c	5	5	169608
								2 608 654 418	COa	100	1	184830

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Wood and Metal

Heavy-duty work, sturdy, fast

heavy  Wood & Metal

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chipboard [mm]	Sheet, metals, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 611 DF



BIM, side set, milled
Wood with nails/metal, chipboard (<100 mm), plastic profiles (<100 mm), glass fibre reinforced plastic/epoxy (<50 mm), window frames: wood + metal, especially for plunge cuts

<100	-	<100	-	<100	<50	4,3 / 6	150 x 19 x 1.25	2 608 656 271	C1c	2	1	235860
								2 608 656 258	C1c	5	1	235501
								2 608 657 561	P1a	25	1	515290
								2 608 656 259	C0a	100	1	235518



S 711 DF



BIM, side set, milled
Wood with nails/metal, chipboard (<100 mm), glass fibre reinforced plastic/epoxy (<50 mm), especially for curve cuts

<100	-	<100	-	-	<50	4,3 / 6	150 x 12 x 1.25	2 608 656 272	C1c	2	1	235877
								2 608 656 260	C1c	5	1	235525



S 1111 DF



BIM, side set, milled
Wood with nails/metal, chipboard (<175 mm), plastic profiles (diameter <175 mm), glass fibre reinforced plastic/epoxy (<50 mm)

<175	-	<175	-	<175	<50	4,3 / 6	225 x 19 x 1.25	2 608 656 273	C1c	2	1	235884
								2 608 656 261	C1c	5	1	235532



S 1411 DF



BIM, side set, milled
Wood with nails/metal, chipboard (<250 mm), glass fibre reinforced plastic/epoxy (<60 mm)

<250	-	<250	-	<250	<60	4,3 / 6	300 x 19 x 1.25	2 608 654 834	C1c	2	1	036139
								2 608 654 763	C1c	5	1	016285
								2 608 657 562	P1a	25	1	515306
								2 608 656 567	C0a	100	1	283625

● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Wood and Metal

Heavy-duty work, sturdy, fast

heavy for Wood & Metal

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chip-board [mm]	Sheet, metals, pipes, Profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 610 VF



BIM, special vario-pitched teeth for wood

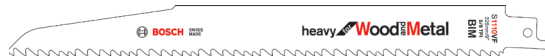
Wood with nails/metal, wood, chipboard (<100 mm), glass fibre reinforced plastic/epoxy, solid (<100 mm), wall cutouts: wood+metal (<100 mm), for rescue/demolition work



<100	-	<100	-	<100	<100	3,2-5 / 5/8	150 x 22 x 1.6	2 608 657 608	C1c	5	1	543347
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S 1110 VF



BIM, special vario-pitched teeth for wood

Wood with nails/metal, wood, chipboard (<175 mm), glass fibre reinforced plastic/epoxy, solid (<175 mm), wall cutouts: wood+metal (<175 mm), for rescue/demolition work



<175	-	<175	-	<175	<175	3,2-5 / 5/8	225 x 22 x 1.6	2 608 657 610	C1c	5	1	543354
								2 608 657 611	P1a	25	1	543361



S 1210 VF



BIM, special vario-pitched teeth for wood

Wood with nails/metal, wood, chipboard (<250 mm), glass fibre reinforced plastic/epoxy, solid (<250 mm), wall cutouts: wood+metal (<250 mm), for rescue/demolition work



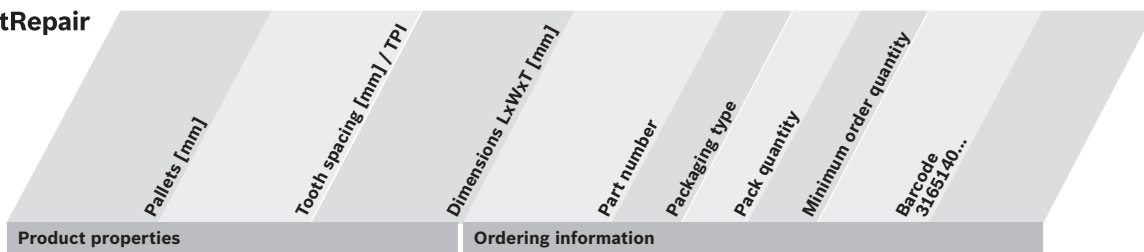
<250	-	<250	-	<250	<250	3,2-5 / 5/8	300 x 22 x 1.6	2 608 657 612	C1c	5	1	543378
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Sabre saw blades - Special for PalletRepair

Pallet repairs, flexible, break-resistant

special  PalletRepair



Product properties | Ordering information

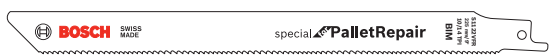
S 722 VFR



BIM, vario-pitched teeth
Pallets, cutting depth up to 125 mm, maximum flexibility

5-125	1,8/2,6 / 10/14	190 x 19 x 0.9	2 608 658 027	C1c	5	5	749282
			2 608 658 028	COa	100	1	749299

S 1122 VFR



BIM, vario-pitched teeth
Pallets, cutting depth up to 165 mm, maximum flexibility

5-165	1,8/2,6 / 10/14	225 x 19 x 0.9	2 608 658 030	C1c	5	5	749312
			2 608 658 031	COa	100	1	749329

S 725 VFR



BIM, vario-pitched teeth
Pallets, cutting depth up to 125 mm, minimal vibration


5-125	1,8/2,6 / 10/14	190 x 19 x 1.25	2 608 658 033	C1c	5	5	749343
			2 608 658 034	COa	100	1	749350


S 1125 VFR



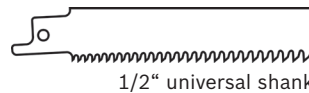
BIM, vario-pitched teeth
Pallets, cutting depth up to 165 mm, maximum stability and lifetime

5-165	1,8/2,6 / 10/14	225 x 19 x 1.25	2 608 658 036	C1c	5	5	749367
			2 608 658 037	COa	100	1	749374

 Pack quantity (Pieces per pack)

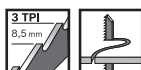
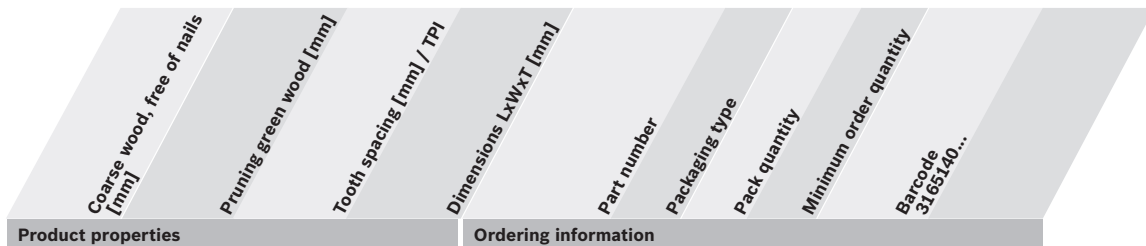
 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades for wood



Sabre saw blades - Basic for Wood

Good and cost-effective



S 617 K



HCS, side set, ground
Coarse wood, free of nails (<100 mm), pruning green wood (diameter <100 mm), especially for curve cuts/plunge cuts

<100	<100	8,5 / 3	150 x 19 x 1.25	2 608 650 616	C1c	2	5	007702
				2 608 650 677	C1c	5	5	016063



S 1617 K



HCS, side set, ground
Coarse wood, free of nails (<250 mm), pruning green wood (diameter <250 mm)

<250	<250	8,5 / 3	300 x 19 x 1.25	2 608 650 679	C1c	5	5	016278
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S 1111 K



HCS, side set, ground
Coarse wood, free of nails (<175 mm), firewood (diameter <175 mm)

<175	-	8,5 / 3	225 x 19 x 1.25	2 608 650 617	C1c	2	5	007719
				2 608 650 678	C1c	5	5	016070

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Progressor for Wood

Universal use, including plywood and plastic

PROGRESSOR for Wood

Coarse wood, free of nails [mm]
 Construction wood [mm]
 Panels [mm]
 Wooden wall cutout [mm]
 Pruning green wood [mm]
 Plastic [mm]
 Tooth spacing [mm] / TPI
 Dimensions LxWxT [mm]

Part number
 Packaging type
 Pack quantity
 Minimum order quantity
 Barcode 3165140...

Product properties Ordering information



S 2345 X



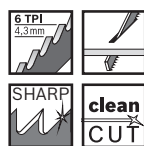
HCS, side set, ground
 Construction wood (<150 mm), boards: chipboard, MDF (6-60 mm), plywood, plastic (<150 mm), wooden wall (<150 mm). Effortless, fine cut.

-	<150	6-60	<150	-	<150	2,5-4,3 / 6-10	200 x 19 x 1.25	2 608 654 403	C1c	2	5	169578
								2 608 654 404	C1c	5	5	169585
								2 608 650 463	P1a	25	1	515313
								2 608 654 417	C0a	100	1	184823

Sabre saw blades - Top for Wood

Sharp, fast, efficient

top for Wood

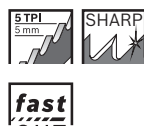


S 644 D



HCS, side set, ground
 Construction wood (<100 mm), wooden wall (<100 mm), boards: chipboard, MDF (6-60 mm), plywood, plastic (<100 mm), especially for plunge cuts

-	<100	6-60	<100	-	<100	4,3 / 6	150 x 19 x 1.25	2 608 650 614	C1c	2	5	007689
								2 608 650 673	C1c	5	5	016025
								2 608 650 464	P1a	25	1	515320
								2 608 650 551	C0a	100	1	205689

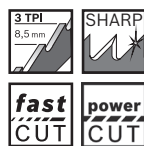


S 1531 L



HCS, side set, ground
 Coarse wood, free of nails (<190 mm), pruning green wood (diameter <190 mm), firewood (diameter <190 mm)

<190	-	-	-	<190	-	5 / 5	240 x 19 x 1.5	2 608 650 613	C1c	2	5	007672
								2 608 650 676	C1c	5	5	016056
								2 608 650 465	P1a	25	1	515337
								2 608 650 698	C0a	100	1	205733



S 1542 K



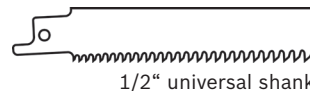
HCS, side set, ground
 Firewood, damp wood (diameter <190 mm)

<190	-	-	-	-	-	8,5 / 3	240 x 19 x 1.5	2 608 650 681	C1c	2	5	016773
								2 608 650 682	C1c	5	5	016087

● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades for special applications

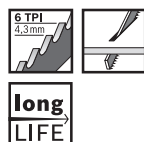


Sabre saw blades - Special for Plaster

Plasterboard

special **Plaster**

Plasterboard [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Cast steel pipes [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 628 DF



BIM, side set, milled
Plasterboard, Fermacell® (<100 mm), especially for plunge cuts, tear-free cuts

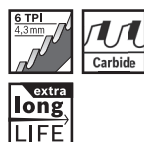
<100	-	-	-	-	-	4,3 / 6	150 x 19 x 1.25	2 608 656 274	C1c	2	1	235891
								2 608 656 263	C1c	5	1	235556

Fermacell® is a registered trademark.

Sabre saw blades - Endurance for FiberPlaster

Fibre-cement and drywall panels

endurance **FiberPlaster**



S 641 HM



Carbide Technology, side set, ground
Porous concrete, red brick, fibre cement, glass fibre reinforced plastic/epoxy (<100 mm), for abrasive materials

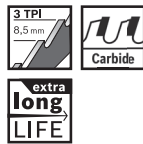
-	<100	<100	<100	-	<100	4,3 / 6	150 x 19 x 1.25	2 608 650 970	C1c	2	1	109772
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Sabre saw blades - Endurance for AeratedConcrete

Porous concrete

endurance AeratedConcrete

Product properties		Ordering information					
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

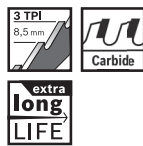


S 1141 HM



Carbide Technology, side set, ground
 Porous concrete, brick (red)

2 608 650 971	C1c	2	1	109789
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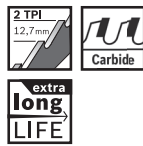


S 1241 HM



Carbide Technology, side set, ground
 Porous concrete, brick (red)

2 608 650 972	C1c	2	1	109796
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S 2041 HM



Carbide Technology, side set, ground
 Porous concrete, brick (red)

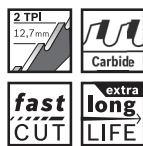
2 608 650 975	C1c	2	1	091961
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Sabre saw blades - Endurance for Brick

Brick, porous concrete, cement materials

endurance Brick

Product properties		Ordering information								
Poroton [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Tooth spacing [mm] / TPI	Dimensions L x W x T [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



S 1543 HM



Carbide Technology
 For small bricks up to a material thickness of 150 mm

<150	<150	<150	<150	12,7 / 2	240 x 23 x 1.5	2 608 650 354	C1c	1	1	413503
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Pack quantity (Pieces per pack)

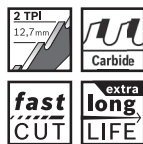
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for Brick

Brick, porous concrete, cement materials

endurance Brick

Poroton [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					

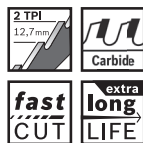


S 1243 HM

Carbide Technology
For medium-sized bricks up to a material thickness of 215 mm



<215	<215	<215	<215	12,7 / 2	305 x 50 x 1.5	2 608 650 355	C1c	1	1	413510
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S 2243 HM

Carbide Technology
For large bricks up to a material thickness of 365 mm



<365	<365	<365	<365	12,7 / 2	455 x 50 x 1.5	2 608 650 356	C1c	1	1	413527
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Sabre saw blades - Special for Ice

Frozen materials

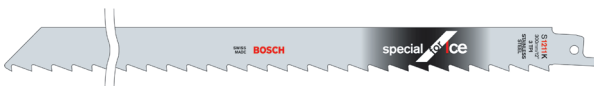
special Ice

Frozen materials [mm]	Inox sheets [mm]	Polystyrene, insulation [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Product properties					Ordering information					



S 1211 K

Stainless steel (Inox), side set, milled
Frozen materials (<250 mm)



<250	-	-	8,5 / 3	300 x 19 x 1.25	2 608 652 900	C1c	5	1	017817
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blade sets

Sabre saw blades Tough Box



Product properties	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
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20-piece sabre saw blade set Wood and Metal

S 922 EF Flexible for Metal	2 607 010 902	P1k	5	1	846486	
S 922 BF Flexible for Metal			5			
S 922 HF Flexible for Wood and Metal			5			
S 644 D Top for Wood			5			

15-piece sabre saw blade set Wood and Metal Basic

S 918 AF Basic for Metal	2 607 010 901	P1k	5	1	846479	
S 918 BF Basic for Metal			5			
S 617 K Basic for Wood			5			

Sabre saw blades Blister Sets



12-piece jigsaw blade set Demolition

S 925 VF Heavy for Metal	2 607 010 908	PC1b	3	1	846547	
S 610 VF Heavy for Wood and Metal			3			
S 1110 VF Heavy for Wood and Metal			2			
S 1125 VF Heavy for Metal			2			
S 1120 CF Heavy for Metal			2			

6-piece jigsaw blade set Demolition

S 925 VF Heavy for Metal	2 607 010 907	PC1b	2	1	846530	
S 610 VF Heavy for Wood and Metal			1			
S 1110 VF Heavy for Wood and Metal			1			
S 1125 VF Heavy for Metal			1			
S 1120 CF Heavy for Metal			1			

6-piece jigsaw blade set Wood and Metal

S 922 EF Flexible for Metal	2 607 010 906	PC1b	1	1	846523	
S 922 BF Flexible for Metal			2			
S 1122 EF Flexible for Metal			1			
S 1122 BF Flexible for Metal			1			
S 1122 VF Flexible for Wood and Metal			1			

2-piece sabre saw blade sets

Product properties	Ordering information
	<i>Set contents</i> <i>Part number</i> <i>Packaging type</i> <i>Pack quantity</i> <i>Minimum order quantity</i> <i>Barcode</i> 3165140...



2-piece sabre saw blade set
Suitable for metal: flexible, break-resistant

S 922 AF Flexible for Metal	2 608 656 432	C1c	1	1	256391
S 123 XF Progressor for Metal			1		

2-piece sabre saw blade set
Suitable for wood with metal: flexible, break-resistant, universal

S 922 HF Flexible for Wood and Metal	2 608 656 433	C1c	1	1	256407
S 3456 XF Progressor for Wood and Metal			1		

2-piece sabre saw blade set
Suitable for wood: Coarse wood and construction wood

S 1531 L Top for Wood	2 608 650 434	C1c	1	1	256414
S 2345 X Progressor for Wood			1		

3-piece sawing handle set

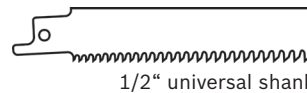
Product properties	Ordering information
	<i>Set contents</i> <i>Part number</i> <i>Packaging type</i> <i>Pack quantity</i> <i>Minimum order quantity</i> <i>Barcode</i> 3165140...



Pocket saw
 Sawing handle with S 922 EF and S 922 VF sabre saw blades

Sawing handle	2 608 000 495	PC1b	1	1	633758
S 922 EF Flexible for Metal			1		
S 922 VF Flexible for Wood and Metal			1		

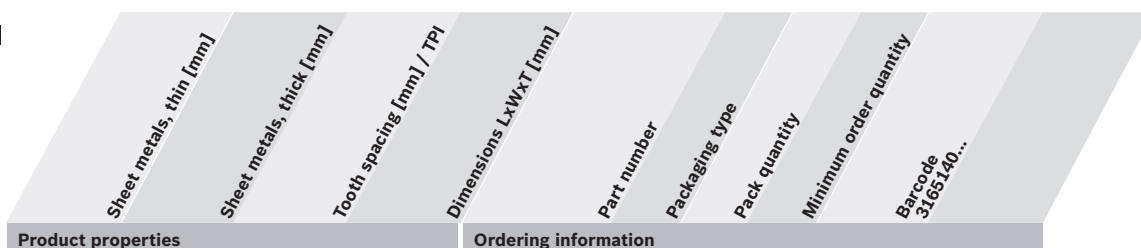
Sabre saw blades for the Bosch GSA 10,8 V-LI cordless sabre saw



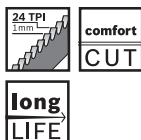
- ▶ New sabre saw blade range, especially tailored for use in compact saws
- ▶ For perfect handling and versatile applications in metal, wood, wood with metal, plastic, plasterboard, and insulation materials
- ▶ Excellent ergonomics, light weight for exceptional ease of use

Sabre saw blades - Flexible for Metal

flexible Metal



Product properties | Ordering information



S 522 AF



BIM, wavy set, milled
Especially optimised for use in compact saws.
Thin sheet metals (0.7-3 mm), effortless, fine cut

0.7-3	-	1 / 24	100 x 19 x 0.9	2 608 656 267	C1c	2	5	235594
				2 608 656 010	C1c	5	5	093460



S 522 EF



BIM, side set, milled
Especially optimised for use in compact saws.
Thin sheet metals (1.5-4 mm)

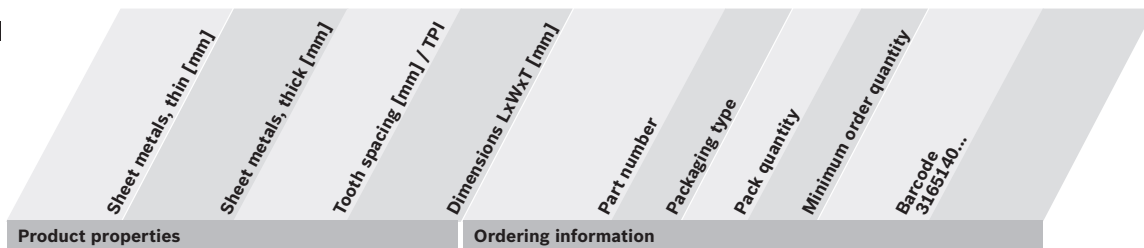
1.5-4	-	1,4 / 18	100 x 19 x 0.9	2 608 657 721	C1c	2	5	612050
				2 608 656 012	C1c	5	5	093484

Pack quantity
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Flexible for Metal

flexible  Metal

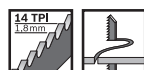


S 522 BF



BIM, side set, milled
Especially optimised for use in compact saws.
Thick sheet metals (3-8 mm), quick cut

-	3-8	1,8 / 14	100 x 19 x 0.9	2 608 656 269	C1c	2	5	235846
				2 608 656 011	C1c	5	5	093477



S 422 BF



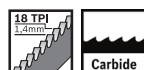
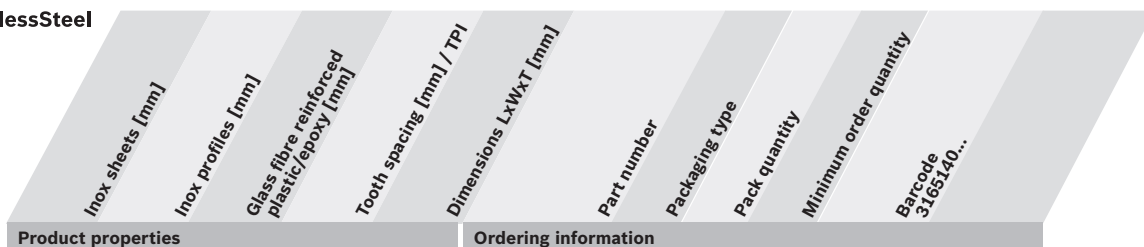
BIM, side set, milled
Especially optimised for use in compact saws.
Medium-thick sheet metals (1.5-6 mm), especially for curve cuts

-	1.5-6	1,8 / 14	100 x 16 x 0.9	2 608 656 268	C1c	2	5	235600
				2 608 656 253	C1c	5	5	235457

Sabre saw blades - Endurance for StainlessSteel

Stainless steel

endurance  StainlessSteel





S 522 EHM



Carbide Technology (bar), teeth ground
Especially optimised for use in compact saws.
Inox sheets (2-4 mm), inox profiles (diameter <50 mm), glass fibre reinforced plastic/epoxy (<50 mm).

2-4	<50	<50	1,4 / 18	115 x 19 x 1	2 608 653 096	C1c	1	1	772624
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 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Flexible for Wood and Metal

flexible Wood+Metal

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chip-board [mm]	Sheet, metals, pipes, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 316S140...
Product properties						Ordering information						

S 511 DF



BIM, side set, milled
 Especially optimised for use in compact saws.
 Wood with nails/metal, wood, chipboard, plastic pipes and profiles, glass fibre plastic / epoxy resin.

<50	-	<50	-	<50	<50	4,3 / 6	100 x 19 x 0.9	2 608 657 722	C1c	2	5	612067
								2 608 657 723	C1c	5	5	612074

Sabre saw blades - Special for Plaster

special Plaster

Poroton [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 316S140...	
Product properties					Ordering information						

S 528 DF



BIM, side set, milled
 Especially optimised for use in compact saws.
 Plasterboard, Fermacell® (<50 mm), especially for plunge cuts, tear-free cuts

-	<50	-	-	4,3 / 6	100 x 19 x 0.9	2 608 657 724	C1c	2	5	612081
						2 608 657 725	C1c	5	5	612098

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Special for Soft Material

special for **Soft-Material**

Polystyrene [mm]	Cardboard, carpet, leather [mm]	Rubber [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					



S 713 A



HCS, ground blade
Especially optimised for use in compact saws.
Polystyrene, insulation (<100 mm)

<100	<100	<100	-	150 x 19 x 1	2 608 635 176	C1c	2	1	035316
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Sabre saw blades - Clean for Fiber Insulation

clean for **FiberInsulation**

Fibre insulation materials [mm]	Polystyrene [mm]	Cardboard, carpet, leather [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					



S 713 AW



HCS, blade with serrated edge
Especially optimised for use in compact saws.
Specially for fibre insulation materials, polystyrene, cardboard, carpet, leather.

<100	<100	<100	-	150 x 19 x 1	2 608 635 521	C1c	2	1	688178
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Saw blades for Bosch Multisaw PFZ 500 E



M-shank



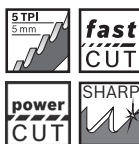
- ▶ Saw blades for fast, clean and precise cuts in wood, wood with nails, metal and plastic
- ▶ With SDS-clic system for tool-free, convenient saw blade changes at the push of a button

Tool-free, convenient saw blade changes at the push of a button with SDS-clic system

Saw blades - Top for Wood for Bosch Multisaw PFZ 500 E

top for Wood

Coarse wood, free of nails [mm]	Construction wood [mm]	Panels [mm]	Wooden wall cutout [mm]	Pruning green wood [mm]	Plastic [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

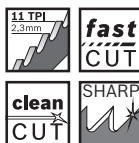


M 1131 L



HCS, side set, ground, very sharp teeth
Coarse wood, firewood, green wood, branches, gardening work

15-150	-	-	-	<150	-	5 / 5	235 x 36 x 0.9	2 608 650 414	C1c	1	1	451611
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M 1142 H



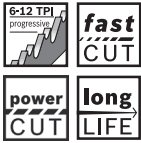
HCS, ground
Especially optimised for clean cuts in wood, construction timber, panels and plastics.

<150	<150	<60	<60	-	<150	2,3 / 11	235 x 36 x 0.9	2 608 650 065	C1c	1	1	413428
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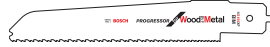
Saw blades - Progressor for Wood and Metal for Bosch Multisaw PFZ 500 E

PROGRESSOR **Wood & Metal**

Wood with nails/metal [mm]	Wooden boards, chip-board [mm]	Sheet metals, pipes, Profiles [mm]	Plastics: Pipes, profiles [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



M 3456 XF



BIM, side set, milled
 Wood with nails/metal, wooden boards/chipboards (10-150 mm), sheet metals, pipes, profiles (5-18 mm), plastics: Pipes, profiles (diameter 10-150 mm)

10-150	10-150	5-18	10-150	2,2-4,6 / 6-12	235 x 36 x 0.9	2 608 656 931	C1c	1	1	413435
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Saw blades - Flexible for Metal for Bosch Multisaw PFZ 500 E

flexible **Metal**

Sheet metals, thin [mm]	Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					

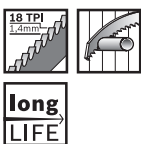


M 1122 EF



BIM, side set, milled
 Sheet metals (1.5-10 mm), profiles/pipes closed and open (<150 mm)

-	1.5-10	<150	<150	1,4 / 18	235 x 36 x 0.9	2 608 656 932	C1c	1	1	413442
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M 722 EF



BIM, side set, milled
 Sheet metals (1.5-10 mm), profiles/pipes closed and open (<150 mm)

-	1.5-10	<150	<150	1,4 / 18	235 x 36 x 0.9	2 608 656 973	C1c	1	1	425063
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Saw blade set for Bosch Multisaw PFZ 500 E


top  Wood flexible  Metal

PROGRESSOR  Wood  Metal



Product properties	Ordering information				
3-piece saw blade set					
M 1142 H Top for Wood	2 608 656 934	C1c	1	1	413459
M 3456 XF Progressor for Wood and Metal			1		
M 1122 EF Flexible for Metal			1		

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Saw blades for the Bosch tandem all purpose saw



- ▶ HCS saw blades for cuts in wood
- ▶ Tungsten carbide saw blades for working in porous concrete
- ▶ Sabre saw blades with serrated edge for insulation materials

With the 350 mm HCS saw blade, even the thickest beams are no problem.

Saw blade set for Bosch tandem all purpose saw

For wood

Product properties	Ordering information					
	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...



2-piece HCS saw blade set TF 300 M for wood

Appropriate for PFZ 1200 A; PFZ 1300 AE; PFZ 1400 AE

360	2 608 632 119	C1c	2	1	075992
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2-piece HCS saw blade set TF 350 M for wood

Appropriate for GFZ 14-35 A; GFZ 16-35 AC Professional

408	2 608 632 120	C1c	2	1	076005
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Saw blade set for Bosch tandem all purpose saw

For porous concrete



2-piece TF 300 NHM tungsten carbide saw blade set

Various materials, e.g. porous concrete

Appropriate for PFZ 1200 A; PFZ 1300 AE; PFZ 1400 AE

360	2 608 632 122	C1c	2	1	076012
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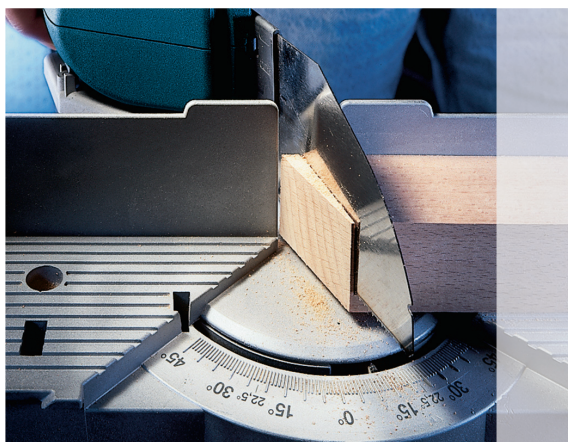
2-piece TF 350 NHM tungsten carbide saw blade set

Various materials, e.g. porous concrete

Appropriate for GFZ 14-35 A; GFZ 16-35 AC Professional

408	2 608 632 123	C1c	2	1	076029
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Accessories for Bosch Power Tenon Saw GFS 350 E Professional



- ▶ Saw blades for precise, tear-free cuts with high surface quality
- ▶ For cutting to length and flush cutting in solid wood, MDF, wood core plywood, PVC or plasterboard

Cutting saw blades for fast, clean and precise cutting

Flush cutting saw blades for Bosch Power Tenon Saw GFS 350 E Professional



- ▶ **Suitable for** flush cutting. For cuts up to 40 mm deep
- ▶ Fine teeth, can be used on left and right
- ▶ SDS fitting for tool-free saw blade changes
- ▶ Flush cutting saw blades made of HCS and HAS (with hardened teeth)

Material	Length of teeth mm	Tooth spacing mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



Flush cutting saw blade FS 200 AB
Suitable for soft and hard wood.

HCS	200	1.25	2 608 661 200	C1c	1	1	182669
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Flush cutting saw blade FS 200 ABU
Suitable for wood combination materials.

HAS	200	1.25	2 608 661 201	C1c	1	1	182676
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Cutting saw blades for Bosch Power Tenon Saw GFS 350 E Professional



- ▶ **Suitable for** cut-off sawing, can be used on left and right
- ▶ SDS fitting for tool-free saw blade changes
- ▶ Cutting saw blades made of HAS (with hardened teeth)

Material	Length of teeth mm	Tooth spacing mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



Cutting saw blade FS 180 AT
fine, **suitable for** soft and hard wood

HCS	145	1.25	2 608 661 202	C1c	1	1	182683
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Cutting saw blade FS 180 DT
coarse, **suitable for** softwood and plastics

HCS	145	3.00	2 608 661 204	C1c	1	1	182706
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Cutting saw blade FS 180 ATU
fine, **suitable for** wood combination materials

HAS	145	1.25	2 608 661 203	C1c	1	1	182690
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Cutting saw blade FS 180 DTU
coarse, **suitable for** wood combination materials and plastics

HAS	145	3.00	2 608 661 205	C1c	1	1	182713
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Saw blades for the Bosch Foam Rubber Cutter GSG 300 Professional



- ▶ Saw blades for fast, clean cuts in soft, elastic materials such as foam or rubber-coated horsehair
- ▶ Cutting up to material thickness of 30 mm

Specially shaped Bosch saw blades enable exact cuts without tears in thick, elastic materials

Saw blade set for Bosch Foam Rubber Cutter GSG 300 Professional

Product properties	Material thickness to [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
2-piece saw blade set						
	70	2 607 018 013	C0h	2	1	029858
	130	2 607 018 010	C0h	2	1	029827
	200	2 607 018 011	C0h	2	1	029834
	300	2 607 018 012	C0h	2	1	029841

Saw blade guides for Bosch Foam Rubber Cutter GSG 300 Professional

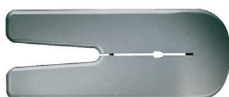
Product properties	Material thickness, to [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
Saw blade guide for saw blade 2 607 018 013						
	70	2 608 135 023	C0h	1	1	030571
Saw blade guide for saw blade 2 607 018 010						
	130	2 608 135 020	C0h	1	1	030540

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Saw blade guides for Bosch Foam Rubber Cutter GSG 300 Professional

Product properties		Ordering information				
Material thickness, to [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...	
Saw blade guide for saw blade 2 607 018 011						
200	2 608 135 021	C0h	1	1	030557	
Saw blade guide for saw blade 2 607 018 012						
300	2 608 135 022	C0h	1	1	030564	



Sole plate
Appropriate for GSG 300 Professional

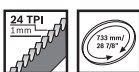
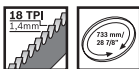
-	2 608 000 908	P1d	1	1	052153	
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Accessories for Bosch band saws



- ▶ Powerful and low-vibration band saw blades from Bosch for cutting conventional materials to length, such as metal, non-ferrous metal and plastic.
- ▶ Fine, precise cut
- ▶ Ideal for metalworkers, plumbers, heating fitters and floorers

Band saw blade for GCB 18 V-LI



Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode

CB 2818 BIM band saw blade
Appropriate for GCB 18 V-LI Professional

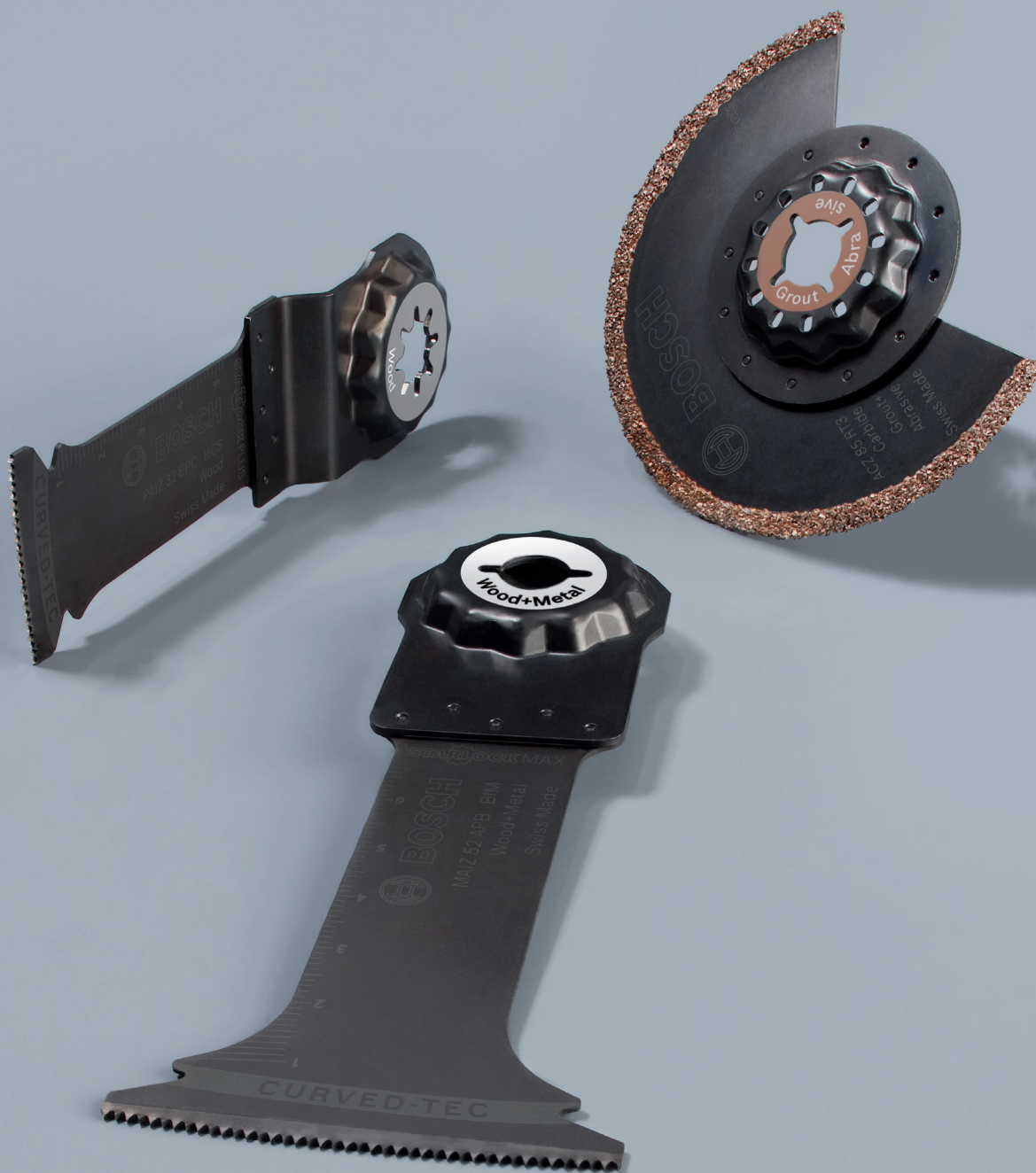
	2 608 649 000	C2a	2	1	644907
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CB 2824 BIM band saw blade
Appropriate for GCB 18 V-LI Professional

	2 608 649 001	C2a	2	1	644914
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● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



Accessories for multi-cutters

Starlock from Bosch




The new system standard

A **system standard** has been created to offer all users worldwide one **consistent mounting system for multi-tools**: Starlock, the **threedimensional SDS quick-clamping system**. Fast. Direct. Strong.

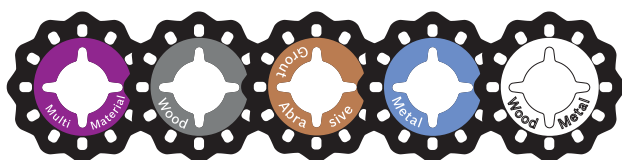


- ▶ **Maximum power transfer** due to tight-fitting connection of machine and Starlock accessory
- ▶ **Highest working speed** with maximum precision and control
- ▶ **Backwards compatibility** with all OIS and OIS-compatible power tools from Bosch, Fein, AEG, Hitachi, Makita, Metabo, Milwaukee, Ryobi, Skil and others
- ▶ **Highest availability** of accessories thanks to new system standard
- ▶ **Fastest accessory changing** within 3 seconds and with no risk of injury because the accessory no longer has to be touched with the hand when fitting and ejecting it
- ▶ **Optimum work result** because power tool and accessory are perfectly coordinated with each other

The accessories are divided into **three performance categories: Starlock, Starlock Plus and Starlock Max.** They therefore only fit suitable machines, ensure optimum power transfer and prevent power tool overload. Starlock accessories fit all Starlock power tools and virtually all other conventional multi-cutters. Starlock Plus blades are especially suitable for deep cuts, and Starlock Max blades are especially suitable for the most demanding applications (Heavy Duty).

	STARLOCK	STARLOCK PLUS	STARLOCK MAX
 <p>Starlock Bosch GOP 12V-28, PMF 220 CE, PMF 250 CES</p>	●	-	-
 <p>Starlock Plus Bosch GOP 30-28, Bosch GOP 40-30, Bosch GOP 18V-28, Bosch PMF 350 CES, Fein AFMT 12 SL, Fein AFMT 12 QSL, Fein AFMM 18 QSL, Fein FMT 250 SL, Fein FMT 250 QSL, Fein FMM 350 QSL, Fein Multimaster, Fein Multitalent</p>	●	●	-
 <p>Starlock Max Bosch GOP 55-36, Fein AFSC 18 QSL, Fein AFSC 18QCSL, Fein FSC 500 QSL</p>	●	●	●
<p>Other Multi-Tool Bosch GOP, Bosch PMF, Fein MultiMaster, Fein Multitalent, Makita, Hitachi, Metabo, Milwaukee, AEG, Einhell, Ryobi, Skil, etc.</p>	●	-	-

● compatible - not compatible



Multi Material
 Wood
 Grout and Abrasive
 Metal
 Wood and Metal

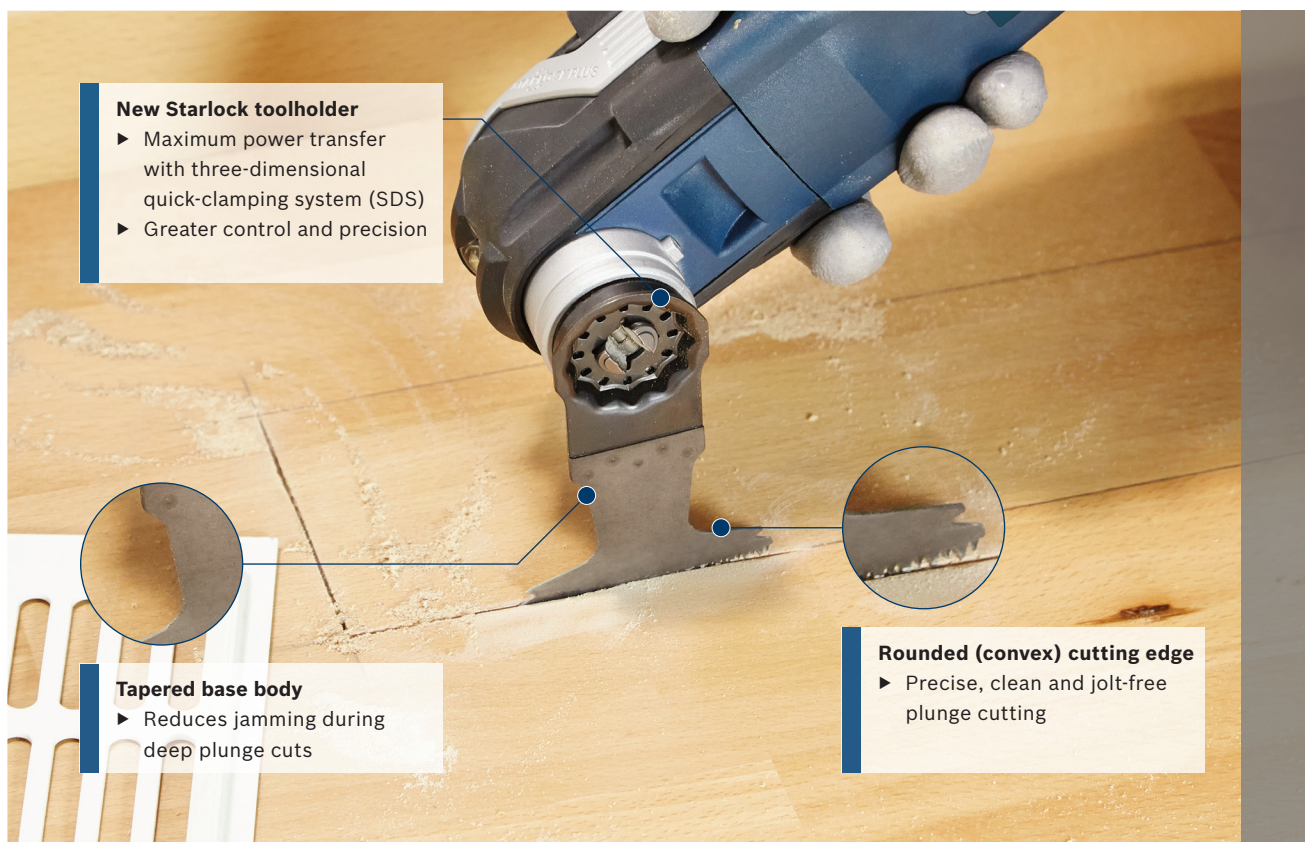
Unique colour coding system for easy selection of the right blade both at the point of purchase and in your toolbox!



Curved-Tec precision plunge-cutting saw blades

Unique technology with rounded (convex) cutting edge

Rounded (convex) cutting edge in combination with the **new Starlock system** and a **tapered base body** – this unique Bosch technology provides the best precision plunge-cutting blades for wood, hardwood and wood/metal applications. The new Curved-Tec precision plunge-cutting saw blades enable you to perform precise, controlled and jolt-free, smooth plunge cuts. Increased lifetime thanks to less tooth breakout than that of conventional, straight cutting edges.



Precise plunge cuts in hardwood, e.g. sunken installation of a lamp in decking



Precise plunge cuts in wood or MDF, e.g. cutouts in a skirting board



Precise plunge cuts in wood, e.g. cuts in construction wood

30 × longer lifetime

MetalMax plunge-cutting saw blades with Carbide teeth for demanding metal applications

The plunge-cutting saw blades with Carbide teeth have an exceptionally long lifetime. The high-quality carbide tooth strip makes the saw blades especially **wear-resistant in demanding metal applications**, e.g. hardened screws, nails or stainless steel. The plunge-cutting saw blades with Carbide teeth are also ideal for severely abrasive materials, e.g. epoxy resin/glass fibre reinforced plastic, plasterboard, porous concrete, etc.



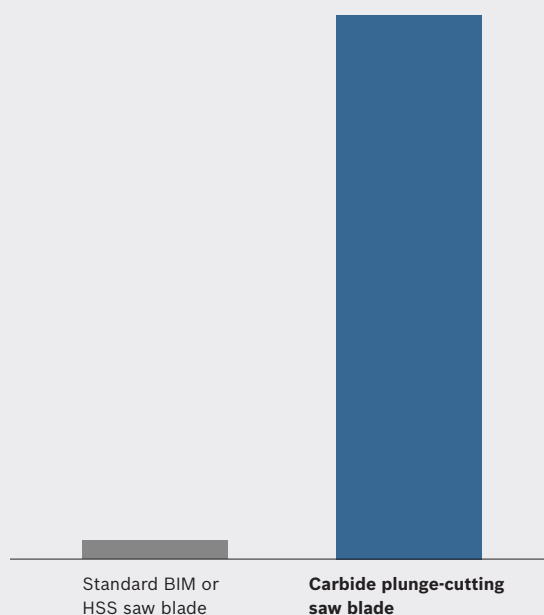
Cutting hardened screws and nails

Cutting metal components, e.g. nails, reinforcement

Deep plunge cuts in porous concrete, e.g. hole for a socket

With a **30 × longer lifetime** than normal BiM or HSS saw blades, the MetalMax plunge-cutting saw blade is the perfect solution for demanding metal applications!

Over 30 × longer lifetime in metal



Tests by Bosch. Hardened screws.



Accessories for multi-cutter power tools – Perfect trimming, adjusting and repairing

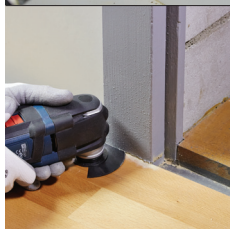
The Bosch Starlock accessories for multi-cutter power tools are versatile due to their oscillating motion. Sawing, routing, rasping, cutting, scraping, sanding and polishing – now you can also get the right accessories for **hard-to-reach areas** and **the most demanding applications (Heavy Duty)**. The three performance categories **Starlock**, **Starlock Plus** and **Starlock Max** always ensure **maximum power transfer** from the machine to the accessory.

For time-saving and precise work with multi-cutter power tools from virtually all conventional brands due to the backwards compatibility of Starlock.



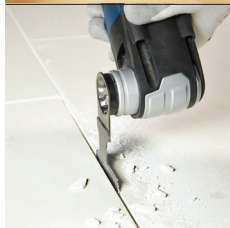
Trimming and adjustment work

Bosch Starlock accessories work with precision right into the angle. Ideal for recesses and deep plunge cuts in wood, abrasive wooden materials or plastics.



Flooring work

Whether door frame, parquet, laminate, carpet residues or mouldings – Bosch Starlock accessories make quick and easy cuts everywhere. For example, you can use them to cut a door frame to length at floor level in no time, make cutouts in parquet and laminate in an instant, and shorten skirting boards in the blink of an eye.



Tile or bathroom renovation

Bosch Starlock accessories make light work of even the hardest materials. Their applications range from routing grout, to removing mortar or tile adhesive, to cutting a new cable duct in the wall.



Sanding

The multi-cutter delivers the best results in areas other tools cannot reach. Starlock accessories from Bosch make it easy to sand wood, paint, metal, stone and varnish in hard-to-reach areas, e.g. in automobile and boat building or in staircase and flooring work.



For all work with insulation materials and sealants

The universal joint cutter is especially suitable for removing expansion joints and window putty. The serrated segment blade in BIM quality cuts insulation and other soft materials easily and precisely.



Automobile construction and ship building

Bosch's Starlock accessories for multi-cutters also provide solutions for work on land and at sea. From sawing work in epoxy and fibreglass parts through to polishing in inaccessible areas.

Trimming and adjustment work

The professionals for working in tight spaces



Bosch Starlock accessories work with precision right into the angle. These plunge-cutting saw blades enable you to saw in the tightest of spaces – even in areas close to floors and walls. Especially the new Starlock Plus and Starlock Max wood/metal plunge-cutting saw blades PAIZ 32 APB and MAIZ 52 APB are suitable for these demanding jobs because they can also perform **especially deep cuts** with ease.

The bi-metal and carbide saw blades are just as unstoppable in metal as they are in furniture components, for example to enable access to sockets.



Model	Part no.	Model	Part no.
AIZ 32 APB	2608661644	MAIZ 32 EPC	2608662568
AIZ 32 EPC	2608661637	MAIZ 32 APB	2608662571
PAIZ 32 EPC	2608662561	MAII 52 APB	2608662574
PAIZ 32 APB	2608662558		



Plunge cutting in wood or metal, e.g. for removing window frames or door frames



Plunge cutting in laminate, e.g. for installing a ventilation grille



Problem-free plunge cuts in plasterboard



Precise plunge cuts in laminated panels, e.g. recess for a cable duct

Model	Part no.	Model	Part no.	Model	Part no.	Model	Part no.
PAIZ 32 APB	2608662558	All 65 BSPB	2608662017	AIZ 32 AB	2608661688	AIZ 32 BSPB	2608661645
MAII 52 APB	2608662574	AIZ 32 APB	2608661644	AIZ 20 AB	2608661640	All 65 BSPB	2608662017
MAIZ 32 APB	2608662571	AIZ 32 BSPB	2608661645	AIZ 10 AB	2608661641		
MAIZ 32 EPC	2608662568	AIZ 20 AB	2608661640	AIZ 32 AT	2608662018		

Flooring work

The problem solvers for working really close to edges or in corners

Bosch Starlock accessories are ideal for flooring work. They can be **used in many ways**, whether for short or long cuts, in the middle or at the very edge.

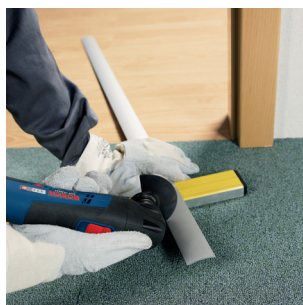
Door frames can be precisely flush cut to length in order to fit higher floor coverings (softwood, hardwood, veneered panels, plastic-laminated panels).



Model	Part no.
ACZ 100 BB	2608661633
ACZ 85 EB	2608661636
AII 65 APB	2608661781
PAII 65 APB	2608662564



Cutting out laminate/parquet accurately, e.g. for installing a ventilation grille



Cutting mouldings to length with ease, e.g. aluminium floor cover strip



Cutting sound dampening panels, rubber mats, carpet, etc. to size cleanly and efficiently



Removing stubborn carpet adhesive residues

Model	Part no.
ACZ 100 BB	2608661633
ACZ 85 EB	2608661636
AIZ 32 APB	2608661644
PAIZ 32 APB	2608662558

Model	Part no.
ACZ 100 BB	2608661633
ACZ 85 EB	2608661636
ACZ 85 EIB	2608661758

Model	Part no.
ACZ 100 SWB	2608661693
MATI 66 SC	2608662579

Model	Part no.
ATZ 52 SFC	2608661647
ATZ 52 SC	2608661646

Tile and bathroom renovation

The specialists for hard applications



The Starlock accessories from Bosch enable you to perform all types of work in sanitary areas **cleanly, precisely and without much dust development.**

Especially the new Starlock Max blades MATI ensure fast joint cutting.

Effortless routing of 1/8" and 1/16" joints on wall and floor tiles.



Model for 1/16" joints

Part no.

ACZ 70 RT5	2608661692
MATI 68 RSD4	2608662581
MATI 68 RST5	2608662578

Model for 1/8" joints

Part no.

AVZ 70 RT4	2608661757
ACZ 85 RT3	2608661642
ACZ 85 RD4	2608661689
AIZ 32 RT5	2608661868

Model for 1/8" joints

Part no.

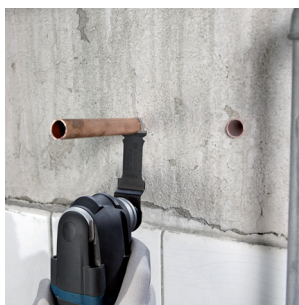
MATI 68 RD4	2608662580
MATI 68 RT3	2608662577
MATI 68 MT4	2608662582



Removing stubborn mortar or tile adhesive, e.g. when replacing damaged tiles



Making smaller cutouts precisely in soft wall tiles



Flush cutting of a protruding copper pipe



Routing grooves in porous concrete, for laying concealed cables and pipes

Model	Part no.
AVZ 78 RT2	2608661648
AVZ 70 RT4	2608661757
AIZ 32 RT5	2608661868
AVZ 32 RT4	2608662611

Model	Part no.
ACZ 85 RD4	2608661689
MATI 68 RD4	2608662580

Model	Part no.
AIZ 32 AB	2608661688
AIZ 20 AB	2608661640
AIZ 32 APB	2608661644
PAIZ 32 APB	2608662558
MAIZ 32 APB	2608662571

Model	Part no.
ACZ 85 RT3	2608661642
AIZ 32 AT	2608662018
PAIZ 32 AT	2608662555
MATI 68 RT3	2608662577
MATI 68 MT4	2608662582
MAIZ 32 AT	2608662567

Sanding

The solution for the most difficult sanding applications

The Bosch Starlock accessories enable you to effortlessly sand corners, gaps and also surfaces. Their **high material removal rate and easy handling** ensure the best results, e.g. when sanding parquet in corners, without any kick-back effect at all. You also work **dust-free at all times** thanks to the dust extraction.

For delta sanders, there is a large selection of matching Bosch sanding paper for wood, paint and composites.



Model	Part no.
AVZ 93 G	2608000493
AUZ 70 G	2608662346



With the delta sanding plate you can sand in all corners and on all edges without kick-back effect.

Model	Part no.
AVZ 93 G	2608000493



The sanding finger also gets into tight gaps, e.g. in shutter louvres.

Model	Part no.
AVZ 32 RT4	2608662611
AVZ 32 RT10	2608662610



Quickly and comfortably sand round surfaces with the profile sander, e.g. stair-rails up to a diameter of 55 mm.

Model	Part no.
AUZ 70 G	2608662346



Parquet sanding in hard-to-reach areas, e.g. small niches

Model	Part no.
AVZ 32 RT4	2608662611
AVZ 32 RT10	2608662610

For all work with insulation materials and sealants

The experts for clean and quick cuts in soft materials



Bosch's Starlock accessories provide a versatile range of applications for all types of work involving insulation materials and sealants.

With the universal joint cutter you can cut out expansion joints quickly and efficiently, with **20,000 cuts per minute**.

Demanding applications (Heavy Duty) such as **cuts through soft expansion joints** are no problem for the new Starlock Max blades MATI 66 SC, MAII 32 SC and MAII 32 SLC.

The AIZ 28 SC cutting blade is available as a solution in the lower Starlock performance category.



Model	Part no.
AIZ 28 SC	2608661691
MAII 32 SC	2608662583
MAII 32 SLC	2608662575
MATI 66 SC	2608662579



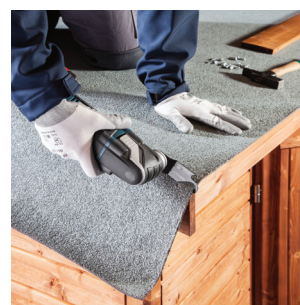
Flush cutting protruding insulation material, e.g. polystyrene



Cutting expansion joints



Cutting window putty (sealing compound)



Cutting soft materials, e.g. roof felt, linoleum, cardboard, carpet, etc.

Model	Part no.
ACZ 100 SWB	2608661693
MATI 66 SC	2608662579

Model	Part no.
AIZ 28 SC	2608661691
MAII 32 SC	2608662583
MAII 32 SLC	2608662575
MATI 66 SC	2608662579

Model	Part no.
AIZ 28 SC	2608661691
ACZ 85 EIB	2608661758
MATI 66 SC	2608662579

Model	Part no.
ASZ 32 SC	2608662431

Automobile construction and ship building

The specialists for sawing, sanding and polishing work on land and also at sea

Bosch's Starlock accessories for multi-cutters also provide solutions for work on land and at sea. Bosch offers the right multi-cutter accessory for every application range.

Effortlessly cut **perfectly clean recesses** in epoxy and fibreglass (e.g. cover panels) with the BiM-TiN segment and round saw blades or with the new carbide plunge-cutting saw blades.



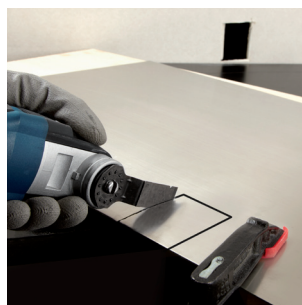
Model	Part no.
ACZ 85 EIB	2608661758
AIZ 32 RT5	2608661868
AIZ 32 AT	2608662018
PAIZ 32 AT	2608662555
MAIZ 32 AT	2608662567



Cutting epoxy and fibreglass is also possible with the Diamond-RIFF blade; longest lifetime, e.g. for a ventilation grille in a boat's hull



The thin-kerf Carbide-RIFF blades (extra-thin cut) are especially suitable for cutting/routing abrasive automobile or boat parts, e.g. recess in a dashboard



Sheet metals can be cut with the BiM-TiN blades or the Carbide plunge-cutting saw blades (even inox) – without many flying sparks



Sanding down, conditioning and polishing varnish with the sanding sheet sets and polishing pads

Model	Part no.
ACZ 85 RD4	2608661689
AIZ 32 RT5	2608661868
MATI 68 RD4	2608662580
MATI 68 RSD4	2608662581

Model	Part no.
ACZ 70 RT5	2608661692
AIZ 32 RT5	2608661868
MATI 68 RST5	2608662578

Model	Part no.
AIZ 20 AT	2608662019
AIZ 32 AT	2608662018
ACZ 85 EIB	2608661758
PAIZ 32 AT	2608662555
MAIZ 32 AT	2608662567

Model	Part no.
AVZ 93 G	2608000493
Polishing felt	2608613016

Accessories for multi-cutter tools

Perfect trimming, adjusting and repairing



	Multi Material	Wood and Metal			Wood	Wood and Metal		Wood
Sawing								
	Segment saw blades				Plunge-cutting saw blades			
Model	ACZ 85 EIB	ACZ 100 BB	ACZ 85 EB	ACZ 85 EC	All 65 APB	AIZ 32 APB	All 65 BSPB	All 65 BSPC
Dimension (mm)	85	100	85	85	65 × 40	32 × 50	65 × 40	65 × 40
Page	120	121	121	121	123	123	122	123
Trimming and adjustment work, flooring work								
Softwood, solid	○	○	○	●			○	●
Hardwood, solid	●	●	●	○	●	●	●	○
Plywood, wood core plywood	●	●	●	○	●	●	●	○
Chipboard	●	●	●		●	●	●	
Parquet	●	●	●	○	○	○	●	○
Laminate	●	●	●		●	●	●	
Plastic-laminated panels	●	●	●	○	●	●	●	○
Soft plastics	●	●	●	○	○	○	○	○
Flexible materials (e.g. linoleum, carpet, roof felt, ...)								
Soft carpet residues / adhesive								
Hard carpet residues / adhesive								
Paint/varnish								
Drywall construction								
Plasterboard	●	○	○		●	○	○	
Sandwich materials	●	●	●		●	●	○	
Insulation material								
Cement-bonded fibre boards	●	○	○		○	○		
Gypsum								
Automotive, boat construction								
Fibre-reinforced composites (e.g. epoxy / glass fibre reinforced plastic, etc.)	●	○	○		○	○	○	
Thin-walled aluminium profiles	●	○	●		○	○		
Non-ferrous metal profiles	●	○	●		○	○		
Sheet metals up to 1 mm	○		○		○	●		
Stainless sheet metals (inox)								
Non-hardened nails and screws	●		●		●	●		
Hardened nails and screws								
Bathroom renovation								
Grout < 1.6 mm (Thin Kerf)								
Grout 2-3 mm (Standard)								
Mortar or tile adhesive								
Soft wall tiles								
Porous concrete and soft bricks								
Soft joint material								
Putty material	●	●	●					

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application
- well suited



STARLOCK

Wood

Metal

Wood and Metal

Sawing

Plunge-cutting saw blades

Model	AIZ 32 BSPB	AIZ 32 BSPC	AII 65 APC	AIZ 32 EPC	AIZ 32 AT	AIZ 20 AT	AIZ 32 AB	AIZ 20 AB	AIZ 10 AB
Dimension (mm)	32×50	32×50	65×40	32×50	32×40	20×40	32×50	20×30	10×20

Page	123	123	124	124	125	126	126	124	124
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Trimming and adjustment work, flooring work

Softwood, solid	○	●	●	●	○	○	○		
Hardwood, solid	●	○	○	○	○	○	○	●	●
Plywood, wood core plywood	●	○	○	○	○	○	○	●	●
Chipboard	●		○	○	○	○	○	●	●
Parquet	●	○	○	○	○	○	○	○	○
Laminate	●				○	○	○	●	●
Plastic-laminated panels	●	○	○	○	○	○	○	●	●
Soft plastics	○	○	○	○	○	○	○	○	○
Flexible materials (e.g. linoleum, carpet, roof felt, ...)									
Soft carpet residues/adhesive									
Hard carpet residues/adhesive									
Paint/varnish									

Drywall construction

Plasterboard	○				●	●	●	●	●
Sandwich materials	○				○	○	○	○	○
Insulation material									
Cement-bonded fibre boards					●	●	○	○	○
Gypsum									

Automotive, boat construction

Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)	○				●	●	○	○	○
Thin-walled aluminium profiles					●	●	●	●	●
Non-ferrous metal profiles					●	●	●	●	●
Sheet metals up to 1 mm					●	●	●	●	●
Stainless sheet metals (inox)					●				
Non-hardened nails and screws					●	●	●	●	●
Hardened nails and screws					●	●			

Bathroom renovation

Grout < 1.6 mm (Thin Kerf)									
Grout 2-3 mm (Standard)									
Mortar or tile adhesive									
Soft wall tiles									
Porous concrete and soft bricks					●	●			
Soft joint material									
Putty material									

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application
- well suited



Grout and Abrasive

Routing / rasping / sanding

3 max	RIFF segment saw blades			RIFF sanding plate	RIFF plunge-cutting saw blade	Sanding finger	
AVZ 70 RT4 70	ACZ 85 RD4 85	ACZ 85 RT3 85	ACZ 70 RT5 70	AVZ 78 RT2 78	AIZ 32 RT5 32×30	AVZ 32 RT4 32×50	AVZ 32 RT10 32×50

127	128	128	128	128	130	129	130
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						○	●
						●	●
						●	●
○						○	
○						●	

○	○	○	○				
●	●	●	●		○	●	●

●	●	●	●		●		

			●				
●	●	●		●	●		
●	●	●			●	○	○
○	●	○	○		○		
			●		●		
●	●	●					



STARLOCK

Multi Material

Model	Scraping		Cutting			Sanding	
	Scrapers		Blades			Delta sanders	Profile sanders
	ATZ 52 SC	ATZ 52 SFC	ACZ 100 SWB	AIZ 28 SC	ASZ 32 SC	AVZ 93 G	AUZ 70 G
Dimension (mm)	52×26	52×38	100	28×40	24×11	93	70
Page	132	132	132	132	131	143	144

Trimming and adjustment work, flooring work

Softwood, solid						●	●
Hardwood, solid						●	●
Plywood, wood core plywood						○	
Chipboard						○	
Parquet						●	
Laminate						○	
Plastic-laminated panels						○	
Soft plastics						○	○
Flexible materials (e.g. linoleum, carpet, roof felt, ...)			●		●		
Soft carpet residues/adhesive		●	●				
Hard carpet residues/adhesive	●						
Paint/varnish		○				●	●

Drywall construction

Plasterboard							
Sandwich materials							
Insulation material			●		●		
Cement-bonded fibre boards							
Gypsum							

Automotive, boat construction

Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)						●	●
Thin-walled aluminium profiles						○	○
Non-ferrous metal profiles						○	○
Sheet metals up to 1 mm						○	
Stainless sheet metals (inox)							
Non-hardened nails and screws							
Hardened nails and screws							

Bathroom renovation

Grout < 1.6 mm (Thin Kerf)							
Grout 2-3 mm (Standard)							
Mortar or tile adhesive	○						
Soft wall tiles							
Porous concrete and soft bricks							
Soft joint material				●			
Putty material				●			

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application ○ well suited

STARLOCK PLUS

Wood	Wood and Metal	Metal
------	----------------	-------

Sawing

Plunge-cutting saw blades

PAIZ 32 EPC 32 × 60	PAIZ 32 APB 32 × 60	PAII 65 APB 65 × 50	PAIZ 32 AT 32 × 50
------------------------	------------------------	------------------------	-----------------------

135	135	134	135
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●			○
○	●	●	○
○	●	●	○
○	●	●	○
○	○	○	○
	●	●	○
○	●	●	○
○	○	○	○

	○	●	●
	●	●	○
	○	○	●

	○	○	●
	○	○	●
	○	○	●
	●	○	●
			●
	●	●	●
			●

			●



STARLOCK MAX

	Wood and Metal	Wood	Metal	Multi Material			
	Sawing				Cutting		
	Plunge-cutting saw blades				Blades		
Model	MAII 52 APB	MAIZ 32 APB	MAIZ 32 EPC	MAIZ 32 AT	MAII 32 SLC	MAII 32 SC	MATI 66 SC
Dimension (mm)	65 × 70	32 × 80	32 × 80	32 × 70	32 × 70	32 × 60	66 × 30

Page	136	137	137	137	139	138	139
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Trimming and adjustment work, flooring work

Softwood, solid			●	○			
Hardwood, solid	●	●	○	○			
Plywood, wood core plywood	●	●	○	○			
Chipboard	●	●	○	○			
Parquet	○	○	○	○			
Laminate	●	●		○			
Plastic-laminated panels	●	●	○	○			
Soft plastics	○	○	○	○			
Flexible materials (e.g. linoleum, carpet, roof felt, ...)							○
Soft carpet residues/adhesive							○
Hard carpet residues/adhesive							
Paint/varnish							

Drywall construction

Plasterboard	○	○		●			
Sandwich materials	●	●		○			
Insulation material					○	○	○
Cement-bonded fibre boards	○	○		●			
Gypsum							

Automotive, boat construction

Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)	○	○		●			
Thin-walled aluminium profiles	○	○		●			
Non-ferrous metal profiles	○	○		●			
Sheet metals up to 1 mm	●	●		●			
Stainless sheet metals (inox)				●			
Non-hardened nails and screws	●	●		●			
Hardened nails and screws				●			

Bathroom renovation

Grout < 1.6 mm (Thin Kerf)							
Grout 2-3 mm (Standard)							
Mortar or tile adhesive							
Soft wall tiles							
Porous concrete and soft bricks				●			
Soft joint material					●	●	●
Putty material					●	●	●

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application ○ well suited

STARLOCK MAX

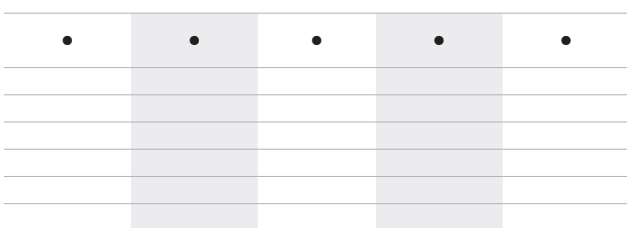
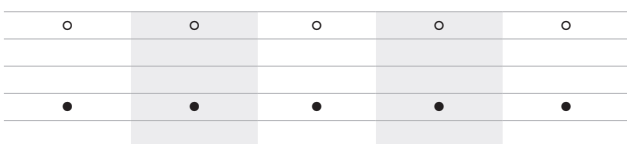
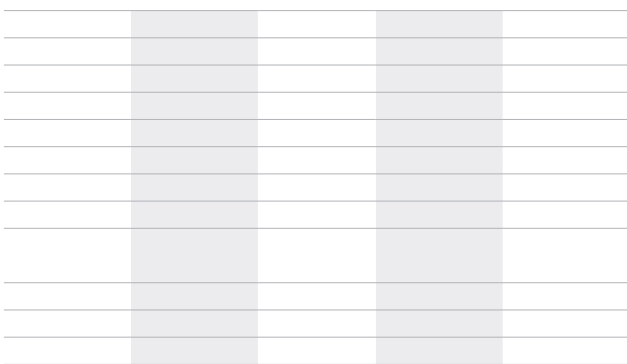
Grout and Abrasive

Routing/rasping

RIFF Putter

MATI 68 RD4 68×30	MATI 68 RSD4 68×10	MATI 68 RT3 68×30	MATI 68 RST5 68×10	MATI 68 MT4 68×30
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140	141	141	141	141
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BIM-TiN segment saw blade

Exceptionally low wear and long life

30% longer lifetime

Especially wear-resistant to abrasive materials

Additionally titanium-nitride-coated tooth strip
for 30% longer lifetime

Bi-metal circular welding technique (BIM = Long Life)
free-standing teeth prevent jamming and reduce burn marks

Pointed segment saw blades
for precise work right into corners

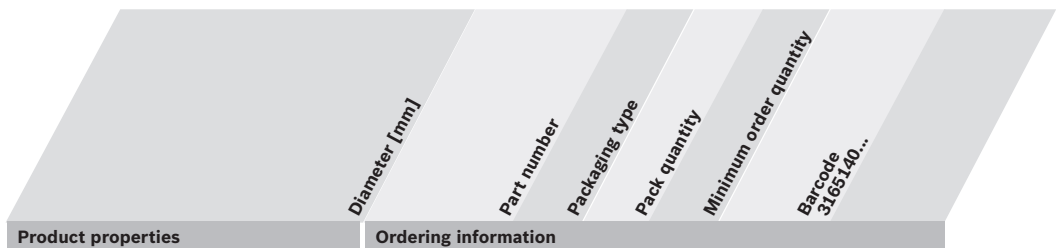
New Starlock mount
Maximum power transfer thanks to 3-dimensional quick-clamping system (SDS)

ACZ 85 EIB
BIM-TiN
Multi Material
Swiss Made

Starlock	•
Starlock Plus	•
Starlock Max	•
Other Multi-Cutter	•

Segment saw blades

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



ACZ 85 EIB

BIM-TiN segment saw blade Multi Material, with depressed centre

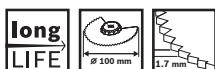
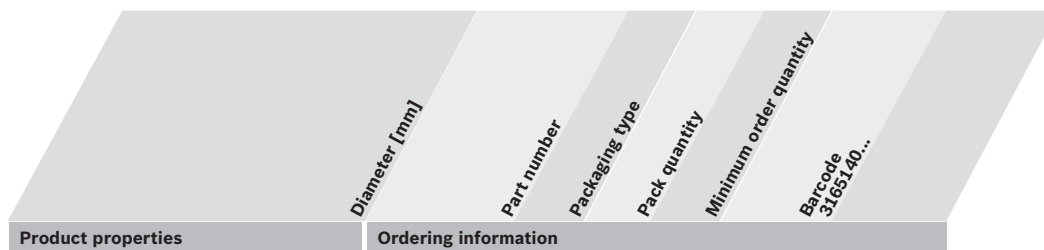
- ▶ Plunge cutting in plasterboard or cement-bonded fibre boards (e.g. for installing a ventilator)
- ▶ Cutting smaller mouldings to length (e.g. aluminium floor cover strips)
- ▶ Cutting recesses in epoxy/glass fibre reinforced plastic (e.g. dashboard in a boat)

85	2 608 661 758	PC1b	1	1	582230
85	2 608 662 601	C0a	10	1	832922

• Pack quantity (Pieces per pack)

• Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Segment saw blades



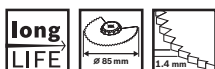
ACZ 100 BB

BIM segment saw blade Wood and Metal, with depressed centre

- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Cutting out laminate/parquet (e.g. for installing a partition wall)
- ▶ Cutting smaller mouldings to length (e.g. aluminium floor cover strips)



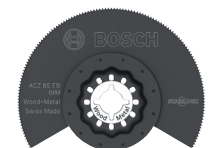
100	2 608 661 633	PC1b	1	1	492379
100	2 608 662 608	C0a	10	1	832991



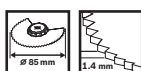
ACZ 85 EB

BIM segment saw blade Wood and Metal, with depressed centre

- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Cutting out laminate/parquet (e.g. for installing a partition wall)
- ▶ Cutting smaller mouldings to length (e.g. aluminium floor cover strips)



85	2 608 661 636	PC1b	1	1	492393
85	2 608 662 602	C0a	10	1	832939



ACZ 85 EC

HCS segment saw blade Wood, with depressed centre

- ▶ Plunge cutting in solid wood (e.g. to install a ventilation grille)
- ▶ Flush cutting wood (e.g. a protruding tenon on a wood joint)
- ▶ Cutting a plastic pipe (PVC) to length



85	2 608 661 643	PC1b	1	1	492461
85	2 608 662 603	C0a	10	1	832946

Curved-Tec Precision plunge-cutting saw blades

Rounded cutting edge matches the cutting motion of the machine and ensures precise cuts.

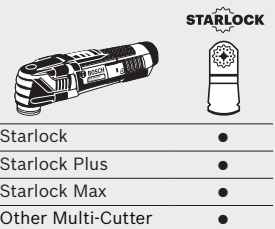
Japan tooth configuration made of BIM
for clean cuts in hardwood

Tapered base body
reduces jamming of the base body

Sturdy mount
reduces blade wobbling to enable a controlled, precise cut

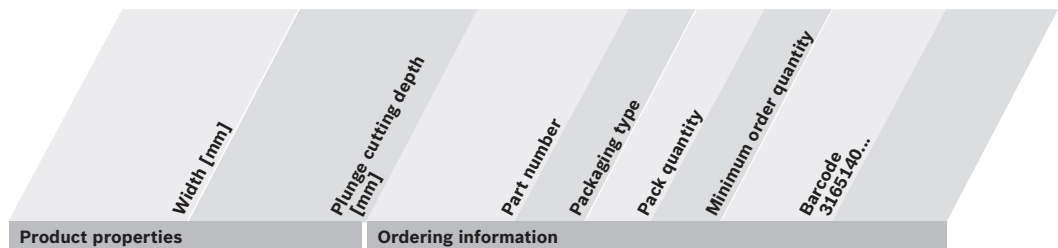
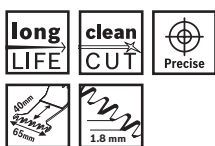
Curved-Tec
Rounded cutting edge for precise, smooth plunge cutting and less tooth breakout on the sides

New Starlock mount
Maximum power transfer thanks to 3-dimensional quick-clamping system (SDS)



Plunge-cutting saw blades

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



All 65 BSPB

BIM plunge-cutting saw blade Hard Wood

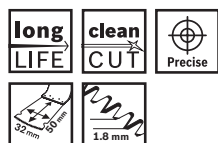
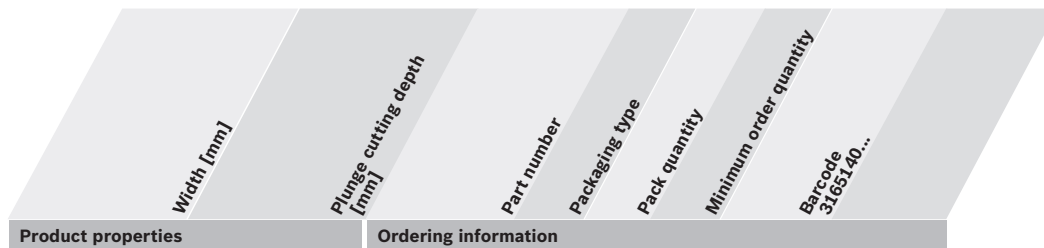
- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons made of hardwood) to length

Width [mm]	Plunge cutting depth [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
65	40	2 608 662 017	PC1b	1	1	707459
65	40	2 608 662 031	PC1b	5	1	714150
65	40	2 608 662 543	COa	10	1	832885

● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Plunge-cutting saw blades



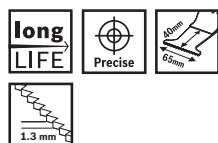
AIZ 32 BSPB

BIM plunge-cutting saw blade Hard Wood

- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons made of hardwood) to length



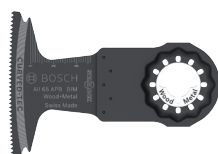
32	50	2 608 661 645	PC1b	1	1	492485
32	50	2 608 661 630	PC1b	5	1	484978
32	50	2 608 662 538	C0a	10	1	832809



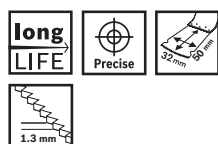
AII 65 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Cutting wood with nails
- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Plunge cuts in laminated panels (e.g. recesses for a shelf board)



65	40	2 608 661 781	PC1b	1	1	596169
65	40	2 608 661 907	PC1b	5	1	666008
65	40	2 608 662 541	C0a	10	1	832861



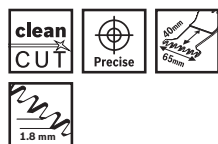
AIZ 32 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep plunge cut in wood, abrasive wooden materials, plastics
- ▶ Cutting non-ferrous pipes and profiles with smaller dimensions
- ▶ Cutting non-hardened nails, screws and steel profiles with smaller dimensions



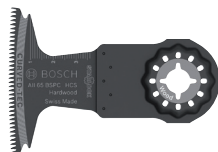
32	50	2 608 661 644	PC1b	1	1	492478
32	50	2 608 661 629	PC1b	5	1	484961
32	50	2 608 662 534	C0a	10	1	832762



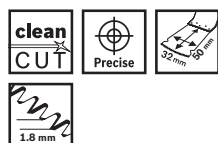
AII 65 BSPC

HCS plunge-cutting saw blade Hard Wood

- ▶ Plunge cuts in hardwood (e.g. for installing a ventilation grille)
- ▶ Plunge cuts in wooden boards (e.g. for installing a shelf)
- ▶ Sawing in wooden panels (e.g. for installing a skylight)



65	40	2 608 662 354	PC1b	1	1	784993
65	40	2 608 662 355	PC1b	5	1	785006
65	40	2 608 662 544	C0a	10	1	832892



AIZ 32 BSPC

HCS plunge-cutting saw blade Hard Wood

- ▶ Precise plunge cuts in hardwood (e.g. for installing a display)
- ▶ Precise cut-outs in furniture components (e.g. to enable access to a mains sockets)
- ▶ Sawing wood panels (e.g. for the installation of skylights)

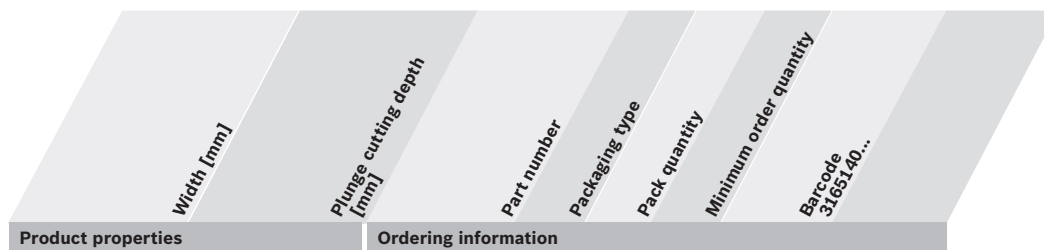


32	50	2 608 662 360	PC1b	1	1	785051
32	50	2 608 662 361	PC1b	5	1	785068
32	50	2 608 662 539	C0a	10	1	832816

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Plunge-cutting saw blades



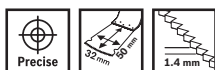
AII 65 APC

HCS plunge-cutting saw blade Wood

- ▶ Plunge cutting in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a door frame to length on the floor
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)



65	40	2 608 662 357	PC1b	1	1	785020
65	40	2 608 662 358	PC1b	5	1	785037
65	40	2 608 662 542	C0a	10	1	832878



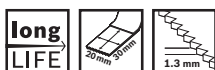
AIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Plunge cutting in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons) to length



32	50	2 608 661 637	PC1b	1	1	492409
32	50	2 608 661 626	PC1b	5	1	484930
32	50	2 608 662 540	C0a	10	1	832823



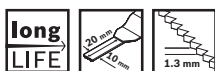
AIZ 20 AB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting a copper pipe
- ▶ Plunge cuts in plasterboard



20	30	2 608 661 640	PC1b	1	1	492430
20	30	2 608 661 628	PC1b	5	1	484954



AIZ 10 AB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Filigree adjustment work on non-ferrous profiles
- ▶ Filigree adjustment work in wood (e.g. subsequently sawing recesses for locks and fittings)
- ▶ Plunge cuts in plasterboard



10	20	2 608 661 641	PC1b	1	1	492447
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The MetalMax

Easy cutting through hardened screws, nails and stainless steel

High-quality carbide teeth
for 30 times longer lifetime*

Tapered base body
reduces jamming in the material

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

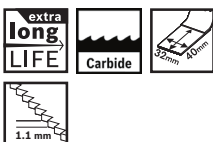
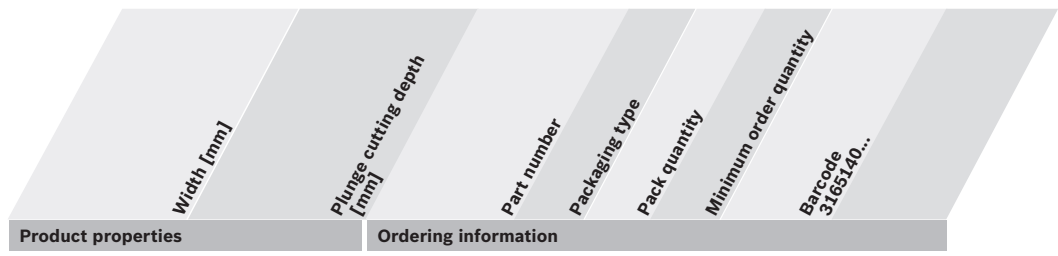
STARLOCK

Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

*than a standard BIM or HSS saw blade

Metal plunge-cutting saw blades

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



AIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

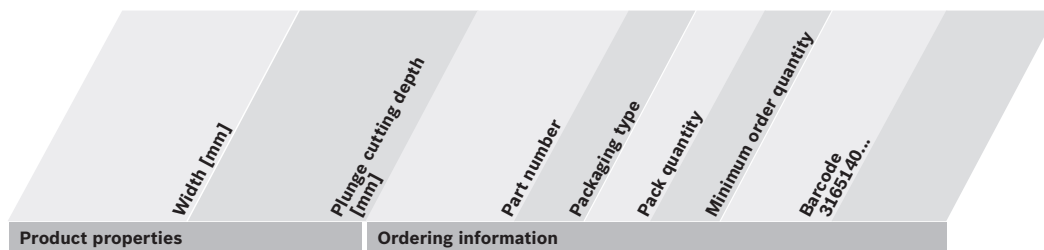
- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass, plasterboard, cement bonded fibre boards, etc...)

32	40	2 608 662 018	PC1b	1	1	710152
32	40	2 608 662 033	PC1b	5	1	716581
32	40	2 608 662 537	C0a	10	1	832793

● Pack quantity (Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Metal plunge-cutting saw blades



Product properties | **Ordering information**



AIZ 20 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass, plasterboard, cement bonded fibre boards, etc...)

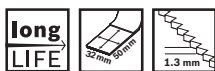


20	40	2 608 662 019	PC1b	1	1	710169
20	40	2 608 662 034	PC1b	5	1	716598

AIZ 32 AB

BIM plunge-cutting saw blade Metal

- ▶ Flush cutting nails
- ▶ Flush cutting a copper pipe
- ▶ Plunge cuts in plasterboard



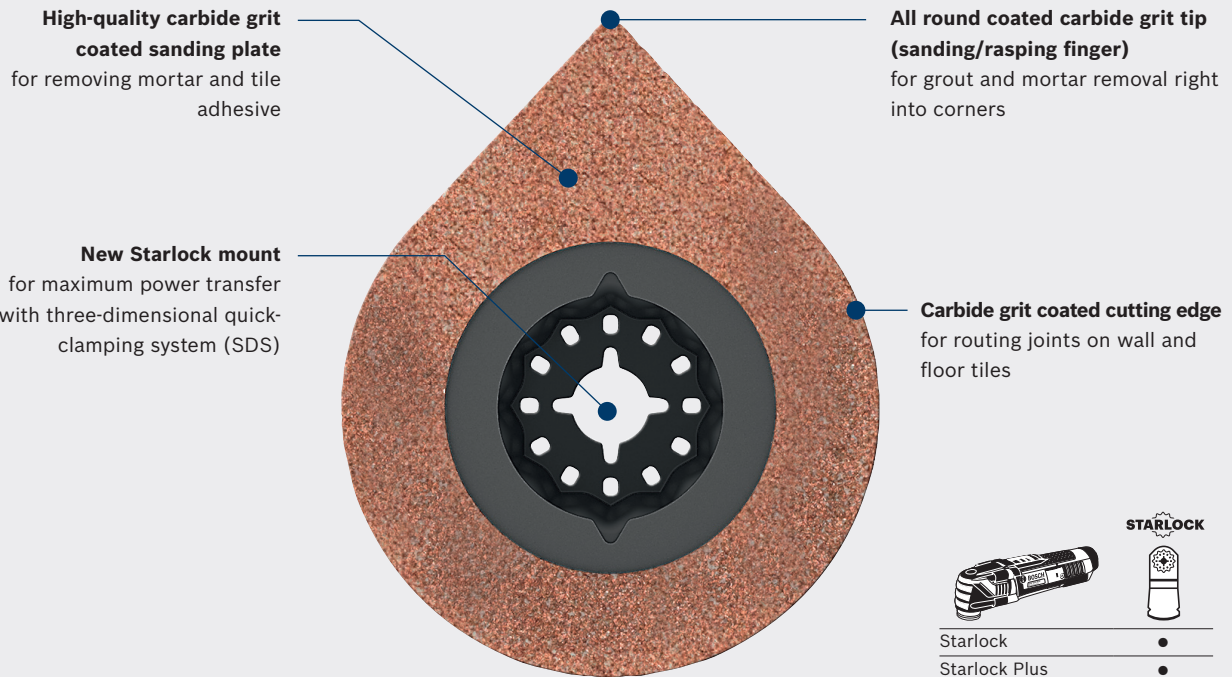
32	50	2 608 661 688	PC1b	1	1	545525
32	50	2 608 661 908	PC1b	5	1	666015
32	50	2 608 662 536	C0a	10	1	832786

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

The 3 max

Remove tile adhesive and grout with one accessory

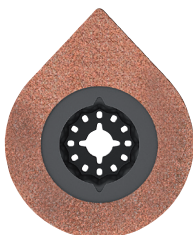
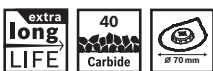


	STARLOCK
Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

RIFF segment saw blades / sanding plate

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Product properties	Ordering information					
	Diameter [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



AVZ 70 RT4

Carbide-RIFF grout and mortar remover, 3 max

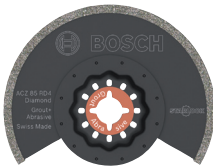
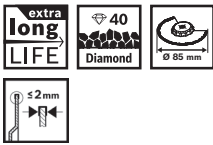
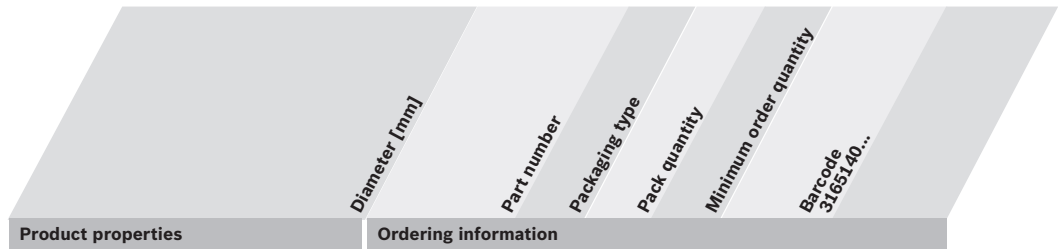
- ▶ Routing joints on wall and floor tiles
- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing joints in the smallest of corners with the tungsten carbide tip (sanding and rasping finger)

70	2 608 661 757	PC1b	1	1	582223
70	2 608 662 599	C0a	10	1	832908

● Pack quantity (Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

RIFF segment saw blades / sanding plate

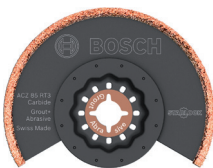
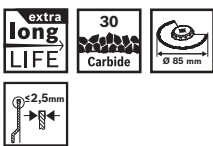


ACZ 85 RD4

Diamond-RIFF segment saw blade

- ▶ Routing smaller cutouts in soft wall tiles
- ▶ Routing recesses in epoxy/glass fibre reinforced plastic (e.g. in a boat's hull)
- ▶ Routing joints on wall tiles

85	2 608 661 689	PC1b	1	1	546690
85	2 608 662 606	C0a	10	1	832977

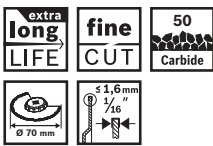


ACZ 85 RT3

Carbide-RIFF segment saw blade

- ▶ Routing joints on wall and floor tiles
- ▶ Routing smaller cutouts in soft wall tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

85	2 608 661 642	PC1b	1	1	492454
85	2 608 662 607	C0a	10	1	832984



ACZ 70 RT5

Carbide-RIFF thin-kerf segment saw blade

- ▶ Routing extra-thin 1/16" joints on wall tiles
- ▶ Routing recesses in epoxy/glass fibre reinforced plastic (e.g. dashboard)
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

70	2 608 661 692	PC1b	1	1	546720
70	2 608 662 598	C0a	10	1	832854



AVZ 78 RT2

Carbide-RIFF sanding plate

- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing carpet adhesive residues from a mineral surface
- ▶ Rasping wood for rough adaptations

78	2 608 661 648	PC1b	1	1	492515
78	2 608 662 600	C0a	10	1	832915

The sanding finger

Sand hard-to-reach areas without sanding paper

Open-coat carbide
clogs less, which increases lifetime

Slim design
of 1 mm enables sanding in narrow niches

Different grit sizes
for removing paint and varnish (AVZ32RT4) and for fine sanding wood (AVZ32RT10)

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

	STARLOCK
Starlock	•
Starlock Plus	•
Starlock Max	•
Other Multi-Cutter	•

Carbide-RIFF plunge-cutting saw blade / sanding finger

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Working width [mm]	Working depth [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				



AVZ 32 RT4

Carbide-RIFF Sanding Finger, coarse sanding

- ▶ Sanding paint in tight gaps (e.g. shutter louvres)
- ▶ Sanding parquet varnish in hard-to-reach areas (e.g. between heating pipes)
- ▶ Sanding wood, wood-plastic composite and epoxy (e.g. decking)

32	50	2 608 662 611	PC1b	1	1	833028
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● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Carbide-RIFF plunge-cutting saw blade / sanding finger

Working width [mm]	Working depth [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
Product properties			Ordering information			



AVZ 32 RT10

Carbide-RIFF Sanding Finger, fine sanding

- ▶ Sanding wood in tight gaps (e.g. shutter louvres)
- ▶ Sanding parquet in hard-to-reach areas (e.g. between heating pipes)
- ▶ Sanding wood, wood-plastic composite and epoxy (e.g. decking)

32	50	2 608 662 610	PC1b	1	1	833011
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AIZ 32 RT5

Carbide-RIFF plunge-cutting saw blade

- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass)
- ▶ Rasping/filing functionality (e.g. deburring plunge cuts in fibreglass)
- ▶ Also excellent for removing mortar right into the most remote corners

32	30	2 608 661 868	PC1b	1	1	646376
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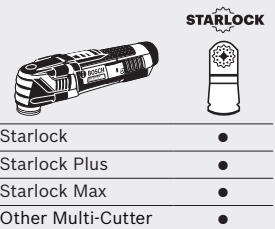
The multifunctional blade

Fast, clean and precise cuts through soft material

Pull Cutter (24 mm wide)
enables one-handed cutting due to a unique, hook-shaped blade

Push Cutter (11 mm wide)
also cuts flexible and hard-to-cut materials such as roof felt, carpet and artificial turf

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)



Blades / Scrapers

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Product properties		Ordering information				
Cutting width [mm]		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Cutting length [mm]						



ASZ 32 SC

HCS Multi blade

- ▶ Cutting flexible abrasive materials (e.g. roofing felt, bitumen shingles)
- ▶ Cutting soft materials (e.g. carpet, cardboard, PVC floor)
- ▶ Cutting artificial turf

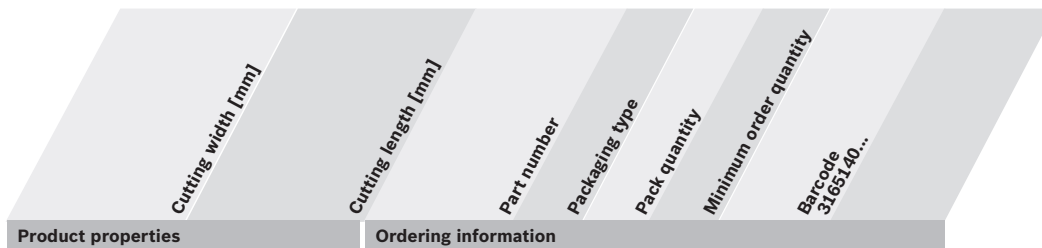


24	11	2 608 662 431	PC1b	1	1	792967
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● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Blades / Scrapers



ACZ 100 SWB

BIM serrated segment blade

- ▶ Flush cutting to length of protruding insulation material, especially polystyrene
- ▶ Cutting insulation panels to size (e.g. Flumroc floor panel/sound insulation panel)
- ▶ Cutting soft materials (e.g. cardboard, carpet, rubber, leather...)

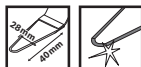


100	-	2 608 661 693	PC1b	1	1	546737
100	-	2 608 662 609	C0a	10	1	833004

AIZ 28 SC

HCS universal joint cutter

- ▶ Cutting soft expansion joints
- ▶ Cutting window putty (sealing compound)
- ▶ Cutting insulation materials (e.g. Flumroc rockwool)



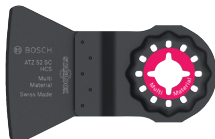
28	40	2 608 661 691	PC1b	1	1	546713
28	40	2 608 661 909	PC1b	5	1	666022
28	40	2 608 662 535	C0a	10	1	832779



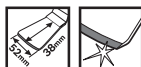
ATZ 52 SC

HCS scraper, rigid

- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing mortar and concrete residues
- ▶ Removing hard, brittle carpet adhesive residues



52	26	2 608 661 646	PC1b	1	1	492492
52	26	2 608 662 596	C0a	10	1	832830



ATZ 52 SFC

HCS scraper, flexible

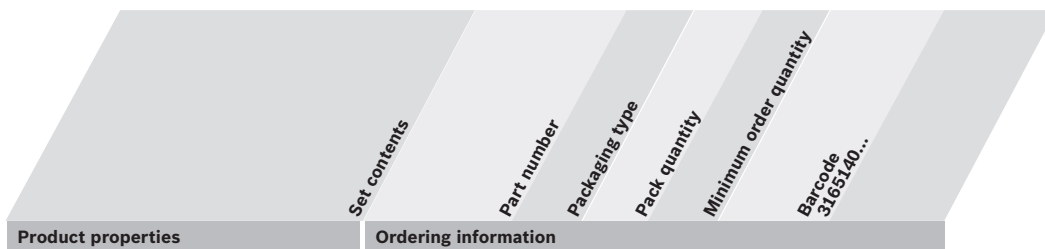
- ▶ Removing soft carpet adhesive residues
- ▶ Removing paint residues
- ▶ Removing silicone joints



52	38	2 608 661 647	PC1b	1	1	492508
52	38	2 608 662 597	C0a	10	1	832847

Sets

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



13-piece universal set
Basic applications combined in one set (sawing, sanding and scraping)
Suitable for wood and metal

BIM segment saw blade Wood and Metal ACZ 85 EB (1x)	2 608 661 694	PC1b	13	1	555203	
HCS plunge-cutting saw blade Wood AIZ 32 EPC (1x)						
HCS scraper ATZ 52 SFC (1x)						
Wood and Paint sanding sheet (10x)						



4-piece tile set
Versatile tile set for renovation and reconstruction work (e.g. routing joints on wall and floor tiles, removing mortar or tile adhesive, routing smaller cutouts in soft wall tiles)

Carbide-RIFF segment saw blade ACZ 85 RT3 (1x)	2 608 661 695	PC1b	4	1	555210	
Carbide-RIFF sanding plate AVZ 78 RT2 (1x)						
HCS scraper ATZ 52 SC (1x)						
BIM plunge-cutting saw blade Metal AIZ 20 AB (1x)						



4-piece floor/installation set
Versatile set for floor/installation work (e.g. cutting a door frame to length on the floor, cutting out laminate/parquet, plunge cuts in laminated panels or wood, cutting recesses in furniture components)

BIM segment saw blade Wood and Metal ACZ 85 EB (1x)	2 608 661 696	PC1b	4	1	555227	
BIM plunge-cutting saw blade Hard Wood AIZ 32 BSPB (1x)						
HCS plunge-cutting saw blade Wood AIZ 32 EPC (1x)						
HCS scraper ATZ 52 SC (1x)						

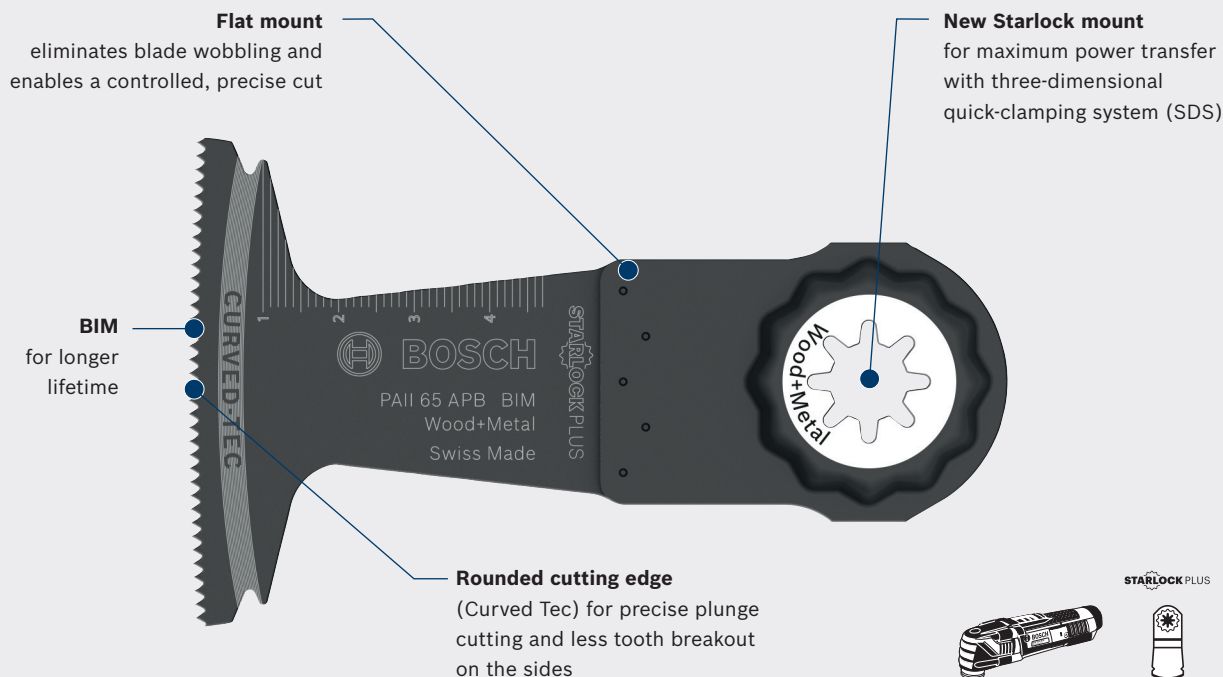
Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



Starlock Plus:

Fast, precise and deep plunge cuts



	STARLOCK PLUS
Starlock	-
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	-

Starlock Plus plunge-cutting saw blades

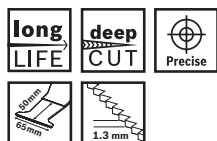
- ▶ **Appropriate for** all Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines

Product properties		Ordering information					
Width [mm]	Length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
65	50	2 608 662 564	PC1b	1	1	833370	
65	50	2 608 662 566	C0a	10	1	833387	

PAII 65 APB

BIM plunge-cutting saw blade Wood and Metal

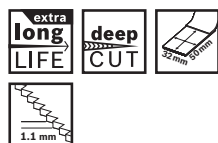
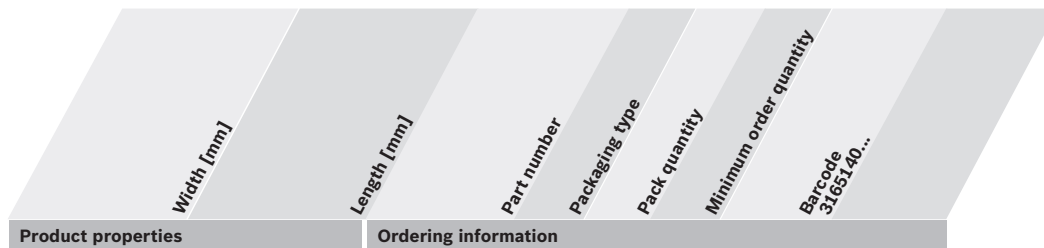
- ▶ Cutting wood with nails
- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Plunge cuts in laminated panels (e.g. recesses for a shelf board)



● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Starlock Plus plunge-cutting saw blades

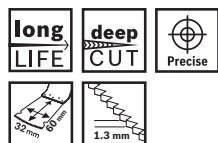


PAIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (epoxy, glass fibre reinforced plastic, fibreglass, plasterboard, porous concrete, cement bonded fibre boards)

32	50	2 608 662 555	PC1b	1	1	833318
32	50	2 608 662 557	C0a	10	1	833325

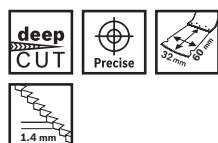


PAIZ 32 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep 60 mm plunge cut in wood, abrasive wooden materials, plastics
- ▶ Cutting non-ferrous pipes and profiles with smaller dimensions
- ▶ Cutting non-hardened nails, screws and steel profiles with smaller dimensions

32	60	2 608 662 558	PC1b	1	1	833332
32	60	2 608 662 560	C0a	10	1	833349



PAIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Deep 60 mm plunge cut in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons) to length

32	60	2 608 662 561	PC1b	1	1	833356
32	60	2 608 662 563	C0a	10	1	833363

Starlock Max:

Maximum depth and speed in heavy duty applications

80 mm long cutting blade
for deep cuts increases blade reach and cutting speed

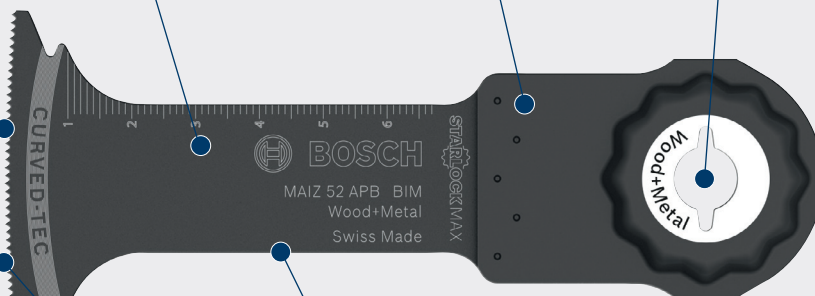
Flat mount
eliminates blade wobbling and enables a controlled, precise cut

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

BIM
for longer lifetime

Rounded cutting edge
(Curved Tec) for precise plunge cutting and less tooth breakout on the sides

Slim design
reduces load on the machine, enables high speeds and ensures perfect chip removal

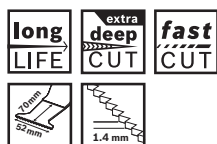


Starlock	-
Starlock Plus	-
Starlock Max	●
Other Multi-Cutter	-

Starlock Max plunge-cutting saw blades

- **Appropriate for** all Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines

Product properties			Ordering information			
Width [mm]	Length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



MAI 52 APB

BIM plunge-cutting saw blade Wood and Metal

- Deep and wide plunge cuts in wood containing nails (e.g. window frames with metal components)
- Deep and wide plunge cuts in wooden beams containing nails (e.g. skylight beams)
- Cutting non-hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)

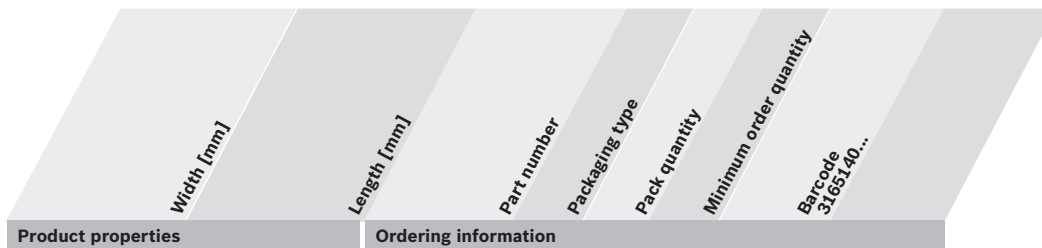
52	70	2 608 662 574	PC1b	1	1	833134
52	70	2 608 662 614	C0a	10	1	833141



● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

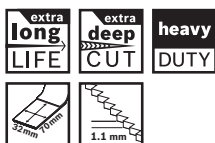
Starlock Max plunge-cutting saw blades



MAIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)
- ▶ Deep 70 mm plunge cut in porous concrete (e.g. hole for socket)
- ▶ Plunge cuts in severely abrasive materials (inox, stainless steel, epoxy, glass fibre reinforced plastic, fibreglass, plasterboard, cement bonded fibre boards)

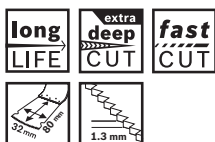


32	70	2 608 662 567	PC1b	1	1	833066
32	70	2 608 662 613	C0a	10	1	833073

MAIZ 32 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Fast and deep plunge cuts in wood and nails (e.g. 80 mm window frames with metal components)
- ▶ Fast and deep plunge cuts in wooden beams (e.g. skylight beams)
- ▶ Cutting non-hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)

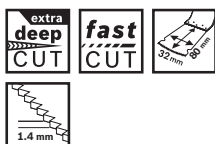


32	80	2 608 662 571	PC1b	1	1	833103
32	80	2 608 662 573	C0a	10	1	833110

MAIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Fast and deep plunge cuts in wood (e.g. 80 mm window frames)
- ▶ Fast and deep plunge cuts in wooden beams (e.g. skylight beams)
- ▶ Subsequently making recesses for tenons and connections (ideal with Expert depth stop)



32	80	2 608 662 568	PC1b	1	1	833080
32	80	2 608 662 570	C0a	10	1	833097



The Japan blade

Quick and easy removal of seals with 20,000 cuts per minute

Sturdy, thin cutting edge
allows for flush cutting of expansion joints on masonry



Blade ground on both sides
with a plunge cutting depth of 55 mm and 20,000 cuts per minute

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)



Starlock	-
Starlock Plus	-
Starlock Max	●
Other Multi-Cutter	-

Starlock Max blade

- **Appropriate for** all Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines

Product properties	Ordering information					
Width [mm]	Length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...



MAII 32 SC

HCS universal joint cutter

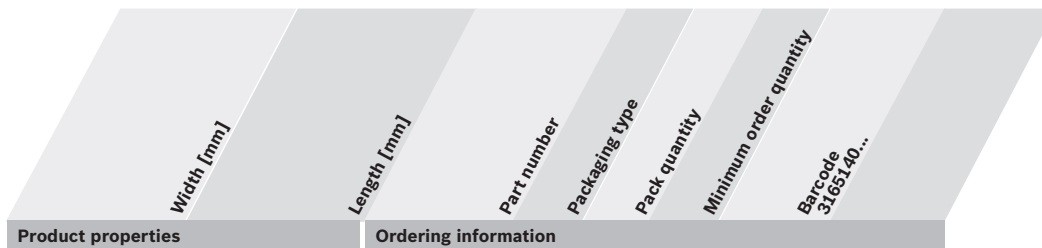
- Cutting expansion joints (e.g. silicone)
- Cutting out window putty (sealing compound)
- Cutting soft materials (e.g. insulation material, rubber, carpet, cardboard...)

32	55	2 608 662 583	PC1b	1	1	833172
32	55	2 608 662 616	COa	10	1	833189

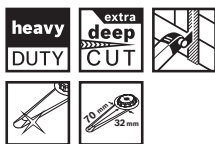
● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Starlock Max blade



Product properties		Ordering information					
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MAII 32 SLC

HCS long universal joint cutter

- ▶ Deep 70 mm cutting of expansion joints (e.g. silicone)
- ▶ Deep cutting of window putty (sealing compound)
- ▶ Cutting soft materials (e.g. insulation material, rubber, carpet, cardboard...)



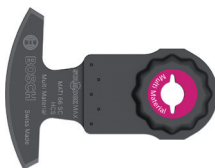
32	70	2 608 662 575	PC1b	1	1	833158
32	70	2 608 662 615	C0a	10	1	833165



MATI 66 SC

HCS segment blade

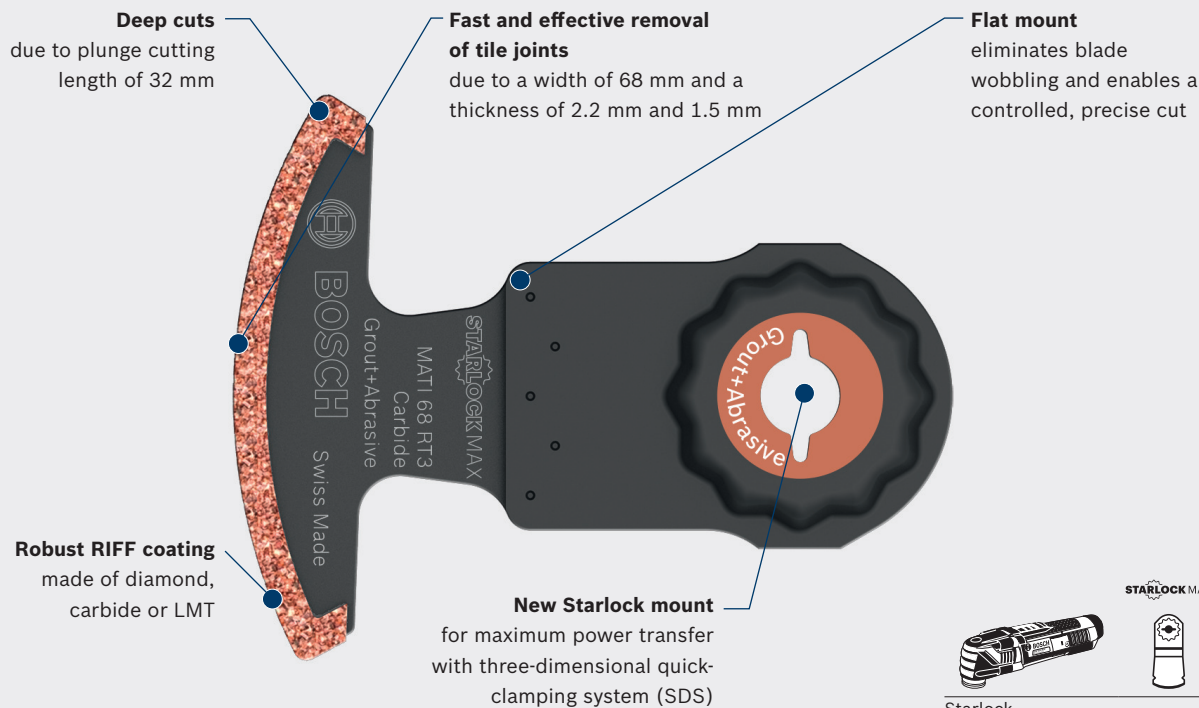
- ▶ Fast cutting of window putty (e.g. cutting out insulating glass panes laid in a putty bed)
- ▶ Cutting soft materials (e.g. insulation material, rubber, carpet, cardboard...)
- ▶ Cuts in corners of soft materials



66	30	2 608 662 579	PC1b	1	1	833233
66	30	2 608 662 619	C0a	10	1	833240

The new extra-wide saw blade

Removes joints in the most inaccessible corners



	STARLOCK MAX
Starlock	-
Starlock Plus	-
Starlock Max	●
Other Multi-Cutter	-

Starlock Max RIFF-Putter

- **Appropriate for** all Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines

Product properties	Ordering information
Width [mm]	Part number
Length [mm]	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 31 651 40...

extra long LIFE

fast CUT
1.2 x 0.4 mm

40 Diamond

68 mm

32.2 mm



MATI 68 RD4

Diamond-RIFF segment saw blade

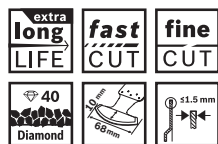
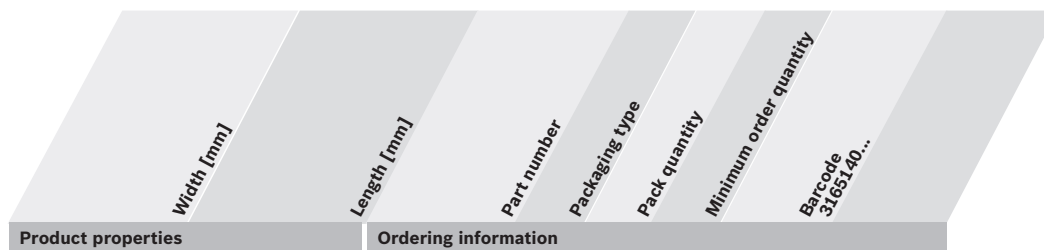
- Routing smaller cutouts in soft wall tiles
- Routing joints which are hard to reach and close to edges (e.g. in corners)
- Routing recesses in epoxy/glass fibre reinforced plastic (e.g. in a boat's hull)

68	30	2 608 662 580	PC1b	1	1	833257
68	30	2 608 662 620	C0a	10	1	833264

● Pack quantity (Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Starlock Max RIFF-Putter

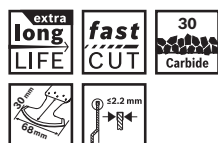


MATI 68 RSD4

Diamond-RIFF segment saw blade, thin

- ▶ Routing thin joints up to 1.5 mm (e.g. marble joints)
- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing recesses in epoxy/glass fibre reinforced plastic (e.g. in a boat's hull)

68	10	2 608 662 581	PC1b	1	1	833271
68	10	2 608 662 621	C0a	10	1	833288

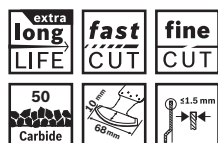


MATI 68 RT3

Carbide-RIFF segment saw blade

- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing deep joints on wall and floor tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

68	30	2 608 662 577	PC1b	1	1	833196
68	30	2 608 662 617	C0a	10	1	833202

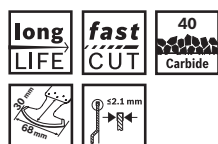


MATI 68 RST5

Carbide-RIFF segment saw blade, thin

- ▶ Routing thin joints up to 1.5 mm (e.g. marble joints)
- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

68	10	2 608 662 578	PC1b	1	1	833219
68	10	2 608 662 618	C0a	10	1	833226



MATI 68 MT4

Carbide-RIFF segment saw blade

- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing deep joints on wall and floor tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

68	30	2 608 662 582	PC1b	1	1	833295
68	30	2 608 662 622	C0a	10	1	833301

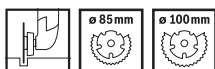
● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Depth stops

- ▶ **Appropriate for** Bosch Starlock (GOP 12V-28; PMF 220 CE; PMF 250 CES), Bosch Starlock Plus (GOP 30-28; GOP 40-30; GOP 18V-28 Professional; PMF 350 CES) and Bosch Starlock Max (GOP 55-36) machines
- ▶ **Appropriate for** Bosch GOP 300 SCE; GOP 14,4 V-EC; GOP 18 V-EC Professional; PMF 190 E; PMF 250 CES (multi-cutter with collar)

Diameter [mm]	Part number
Packaging type	Pack quantity
Minimum order quantity	Barcode 3165140...
Product properties	Ordering information



Basic depth stop

Four-stage adjustment

For precise cutting depths in combination with segment saw blades with 85 mm diameter and 100 mm diameter (e.g. when replacing individual parquet elements)

Cutting depths for segment saw blades with 85 mm diameter: 8, 10, 12, 14 mm

Cutting depths for segment saw blades with 100 mm diameter: 13, 15, 17, 19 mm



-	2 608 000 589	PC1b	1	1	727297
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Expert depth stop

Continuously variable adjustment

For precise cutting depths in combination with segment and plunge-cutting saw blades (e.g. for precise plunge cuts in construction woods)



-	2 608 000 590	PC1b	1	1	727303
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The sanding plate with a new design

Ensures longer lifetime

Easy changing
of the sanding paper due to micro Velcro-type fastening system on the sides

Flexible corners
prevent fusion of micro Velcro-type fastening system and velours

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

Perfect adaptation
of the sanding plate's Shore hardness to the movements of the multi-cutter

	STARLOCK
Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

Sanding plate

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Product properties		Ordering information				
Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...
93	2 608 000 493	PC1b	1	1	632256	

AVZ 93 G
Sanding plate
Sanding plate with micro Velcro-type fastening system
Quick, easy sanding sheet changes

● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

The profile sander

Convenient and efficient sanding of round surfaces

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

Easy changing
of the sanding paper due to micro Velcro-type fastening system on the sides

Convenient sanding
up to a diameter of 55 mm

Flexible surface
for sanding differently shaped materials



	STARLOCK
Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

Profile sanders

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



Product properties	Ordering information
Diameter mm	Part number
Packaging type	Pack quantity
Minimum order quantity	Barcode 3165140...

AUZ 70 G
Profile sander with micro Velcro-type fastening system
4 sheets of sanding paper 70mm x 125mm with Velcro (2x80 / 2x120 grit)
Sanding round wood and painted surfaces up to 55 mm diameter

70	2 608 662 346	PC1b	5	1	785860
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● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sanding sheets and polishing accessories

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



C430 sanding sheets optimised for multi-cutters, Expert for Wood and Paint, 93 mm, 6 holes

- expert **Wood+Paint**
- ▶ **Suitable for** sanding all types of wood, wooden materials and paint
 - ▶ **Appropriate for** sanding plate AVZ 93 G



Product properties	Ordering information					
Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...

Pack of 5

93	40	2 608 605 599	C1a	5	5	170833
93	60	2 608 605 600	C1a	5	5	170840
93	80	2 608 605 601	C1a	5	5	170857
93	120	2 608 605 602	C1a	5	5	170864
93	180	2 608 605 603	C1a	5	5	170871
93	240	2 608 605 604	C1a	5	5	170888

Pack of 6


93	60 120 240	2 608 605 191	C1a	6	5	160094
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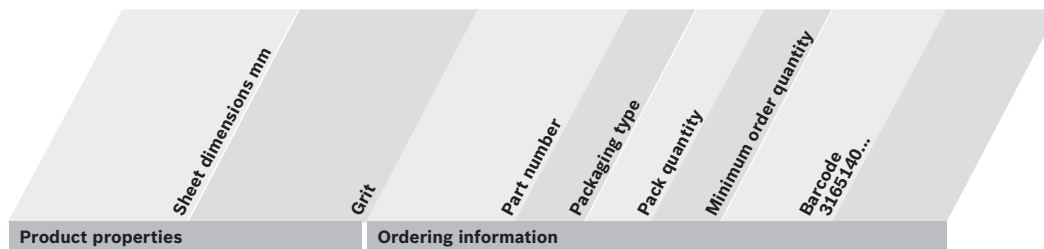
Pack of 10 (set) in blister pack

93	60 80 100 120 180	2 608 607 540	PC1b	10	1	509497
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C470 sanding sheets for sanding plate AVZ 93 G, Best for Wood and Paint, 93 mm, 6 holes

best  **Wood+Paint** ▶ Suitable for sanding wood, paint, varnish, roughcast
 ▶ Appropriate for sanding plate AVZ 93 G



Product properties		Ordering information				
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Pack of 5

Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	40	2 608 605 148	C1a	5	5	159661
93	60	2 608 605 149	C1a	5	5	159678
93	80	2 608 605 150	C1a	5	5	159685
93	100	2 608 605 151	C1a	5	5	159692
93	120	2 608 605 152	C1a	5	5	159708
93	180	2 608 605 153	C1a	5	5	159715
93	240	2 608 605 154	C1a	5	5	159722
93	320	2 608 605 155	C1a	5	5	159739
93	400	2 608 605 156	C1a	5	5	159746


Pack of 6

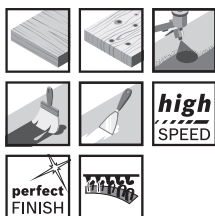
Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	60 120 240	2 608 605 165	C1a	6	5	159838

Pack of 50

Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	40	2 608 607 878	C0a	50	1	551519
93	60	2 608 607 879	C0a	50	1	551526
93	80	2 608 607 880	C0a	50	1	551533
93	100	2 608 607 881	C0a	50	1	551540
93	120	2 608 607 882	C0a	50	1	551557
93	180	2 608 607 883	C0a	50	1	551564
93	240	2 608 607 884	C0a	50	1	551571
93	320	2 608 607 885	C0a	50	1	551588
93	400	2 608 607 886	C0a	50	1	551595


C470 sanding sheets for AUZ 70 G, Best for Wood and Paint, 70x125 mm


best  **Wood+Paint** ▶ Suitable for sanding wood, paint, varnish, roughcast
 ▶ Appropriate for profile sander AUZ 70 G



Pack of 10

Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
70x125	40	2 608 608 Y19	C1a	10	1	806022
70x125	60	2 608 608 Y20	C1a	10	1	806039
70x125	80	2 608 608 Y21	C1a	10	1	806046
70x125	100	2 608 608 Y22	C1a	10	1	806053
70x125	120	2 608 608 Y23	C1a	10	1	806060
70x125	150	2 608 608 Y24	C1a	10	1	806077
70x125	180	2 608 608 Y25	C1a	10	1	806084
70x125	220	2 608 608 Y26	C1a	10	1	806091
70x125	240	2 608 608 Y27	C1a	10	1	806107
70x125	320	2 608 608 Y28	C1a	10	1	806114
70x125	400	2 608 608 Y29	C1a	10	1	806121

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Fleeces



- ▶ **Suitable for** bringing out the grain in wood (rustic look), de-rusting of metal and matt sanding of varnishes
- ▶ Cleaning fleece **suitable for** removing dirt and deposits without altering the workpiece surface. Works without coated abrasive – can leave behind slight scratches in soft material
- ▶ **Appropriate for** sanding plate AVZ 93 G



Sheet dimensions mm	Grit	Hardness rating	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				

Fleece

93	280	Coarse	2 608 604 495	C1d	1	5	070812
93	100	Medium	2 608 604 494	C1d	1	5	070805

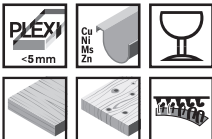


Cleaning fleece without coated abrasive

Suitable for removing dirt and deposits without altering the workpiece surface. Works without coated abrasive – can leave behind slight scratches in soft material

93	Without grit	-	2 608 604 496	C1d	1	5	070829
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Polishing felt



- ▶ **Suitable for** pre-polishing very dirty or scratched surfaces – using polish or grinding paste on even surfaces
- ▶ **Appropriate for** sanding plate AVZ 93 G



Sheet dimensions mm	Hardness rating	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				

Polishing felt

Suitable for pre-polishing very dirty or scratched surfaces – using polish or grinding paste on even surfaces

93	Hard	2 608 613 016	C1d	1	5	070843
-----------	------	----------------------	-----	---	---	--------





Holesawing

Holesaws:

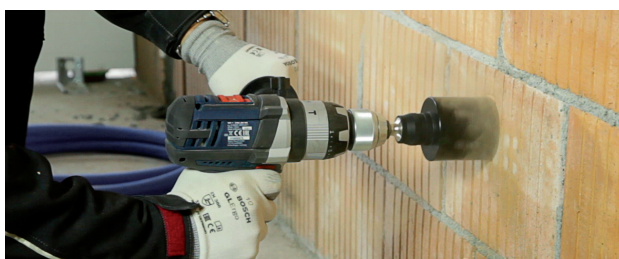
always the right specialist



Progressor Deep Cut with Power Change adapter
Page 153



Progressor Deep Cut with Power Change adapter
Page 156



Speed for Multi Construction with Power Change adapter
Page 163



Speed for Multi Construction with Power Change adapter
Page 163



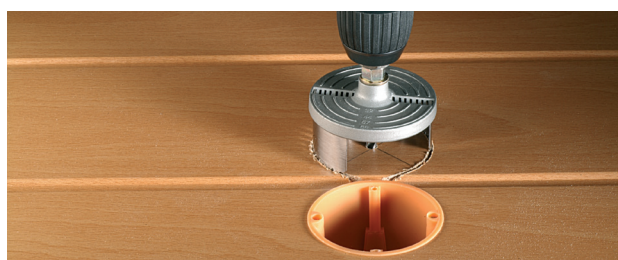
Speed for Multi Construction with Power Change adapter
Page 163



Sheet Metal with Power Change adapter
Page 158










Diamond holesaw with Power Change adapter
Page 166



Hole cutters
Page 178

The range: the right holesaw for any application

The strength of specialist retail outlets is competent customer assistance. This is why Bosch offers a professional range of holesaws that are ideal for any application and material.

Product	BiM Progressor Deep cut	BiM Progressor	BiM Sheet metal	HM Multi Constr. Endurance	HM Multi Constr. Speed	Diamond	Diamond core edge sinkers
							
	Page 158	Page 155	Page 160	Page 163	Page 165	Page 168	SC3: Page 82
Max. cutting depth in mm	60	40	20	60	60	40	60

Metal								Application instructions
Structural steel	Sheet metals	○	○	●				Use cutting oil
	Pipes	○	●	○				
	Profiles	○	●	○				
Stainless steel	Sheet metals	○	○	●				Low speed: Use cutting oil
	Pipes	○	●	○				
	Profiles	○	●	○				
Aluminium	Sheet metals	○	○	●				Use cutting oil
	Pipes	○	●	○				
	Profiles	○	●	○				

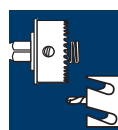
Wood								
Softwood, wood core plywood		●	○		○	○		Wood with nails: Use BiM
Hardwood, MDF, chipboard		○	○		●	●		
Plywood		●	○		●	●		
Construction wood		●	○		●	●		
Multiplex panels		○	○		●	○		
Kitchen worktops		○			●	●		
Laminates		○	●		○	○		

Plastic								
Polyvinyl chloride (PVC)		●	●		○	○		For panels of 5 mm or more: Use TC MC
Polyethylene (PE)		●	●		○	○		
Polypropylene (PP)		●	●		○	○		
Polystyrene (PS)		●	●		○	○		
Polyamide (PA)		●	●		○	○		
Glass fibre (GRP)		○	○		●	●		BiM: Short lifetime
Corian					●	●		

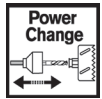
Special applications								
Plasterboard/Fermacell		○	○		●	●		
Cement-bonded fibre boards					●	●		
Red brick					●	●	○	
Porous concrete		○	○		●	●		
Floor & wall tiles					○		●	○
Limestone								●

● especially suitable ○ suitable

The right speed affects the quality of the hole and, together with the right cooling, increases the lifetime. **More on page 154.**



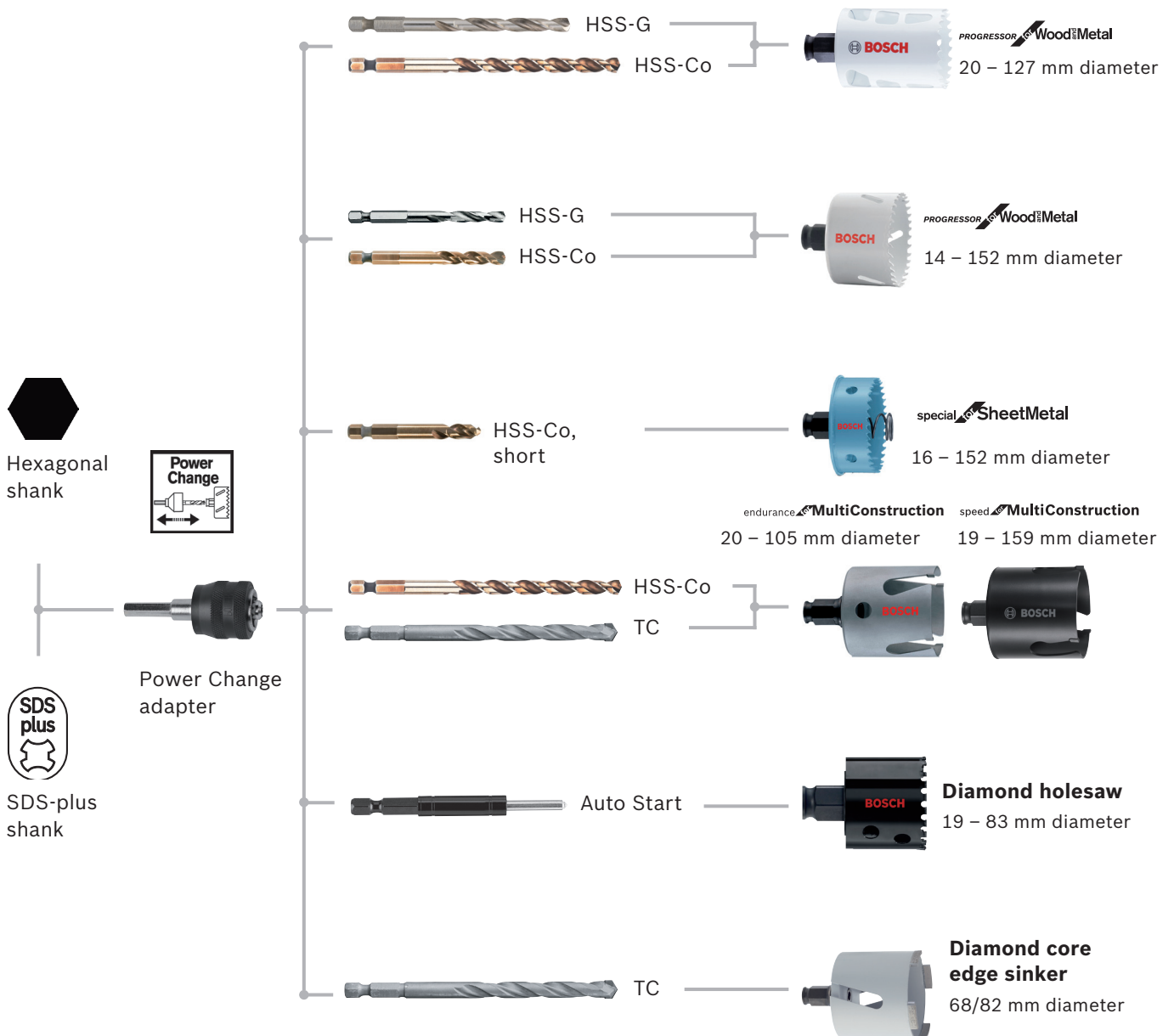
The Power Change adapter technology: one adapter for all diameters



Tool-free changing of pilot drill bit and holesaw



All it takes is a click! Bosch has developed the unique “Power Change” adapter system to enable the user to work even more efficiently. It is the only system that allows the holesaw and the pilot drill bit to be changed without tools, and the only system that can mount the entire holesaw range with only one adapter.





Core removal made easy



The core is effortlessly removed by tilting the pilot drill bit

The right accessory for every Power Change holesaw

Power tool	ADAPTER		PILOT DRILL BIT			OPTIONAL	
	Power Change adapter		HSS-G for	HSS-Co for	with TC cutting edge for	Ejection spring	Extensions
	1 – 10 mm	2 608 584 844					2 608 580 094
	1 – 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845						
	1 – 10 mm	2 608 584 844					2 608 580 094
	1 – 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845						
	1 – 10 mm	2 608 584 844				2 608 584 816	2 608 580 094
	1 – 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845						
	1 – 10 mm	2 608 584 844					2 608 580 094
	1 – 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845						
	1 – 10 mm	2 608 584 844					2 608 580 094
	1 – 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845						
	1 – 10 mm	2 608 584 844					2 608 580 094
	1 – 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845						

Recommended work safety:



Wear protective glasses, protective mask and ear protectors



Wear protective gloves

You will find a comprehensive range of protective glasses and protective gloves in Segment Catalogue No. 1 starting on page 309.

Speed recommendation

To get optimum holesaw lifetime, please use the recommended speeds below. The speed affects the quality of the hole.



Bi-metal

Diameter in mm	Wood, PVC, rpm	Steel, rpm	Aluminium, rpm	Stainless steel, rpm	Diameter in inches
14 - 25	3000 - 2700	550 - 350	900 - 525	300 - 175	9/16 - 1
27 - 51	2700 - 2000	325 - 170	480 - 255	160 - 85	1.1/16 - 2
52 - 76	2000 - 1800	165 - 115	240 - 170	80 - 55	2.1/16 - 3
79 - 102	1500 - 1000	110 - 85	165 - 130	55 - 40	3.1/8 - 4
105 - 210	1000 - 500	80 - 40	120 - 60	40 - 20	4.1/8 - 8.9/32

Tungsten carbide-tipped



Diameter in mm	Wooden boards and chipboards, rpm	PVC, rpm	Masonry, rpm	Tiles, rpm	Diameter in inches
19 - 25	1000	800	800	500	9/16 - 1
27 - 51	1000 - 800	800 - 600	800 - 700	500 - 400	1.1/16 - 2
52 - 76	800 - 600	600 - 400	700 - 600	400	2.1/16 - 3
79 - 102	600 - 400	400 - 300	600 - 300	400 - 300	3.1/8 - 4
105 - 159	400 - 300	300 - 200	300 - 200	300 - 200	4.1/8 - 8.9/32

Diamond



Diameter in mm	Tiles rpm	Limestone, clinker, brick and masonry rpm	Diameter in inches
14 - 25	1200 - 800		9/16 - 1
27 - 51	900 - 500		1.1/16 - 2
52 - 76	800 - 400	2000	2.1/16 - 3
79 - 102	500 - 150	2000	3.1/8 - 4

Application examples by diameter and user

Diameter in mm	19	22	25	30	35	40	44	48	51	54	57	60	64	65	68	70	76	78	83	86	92	102	105	121	127	152	159	User
Application																												
Sanitary and heating pipes	●		●	●	●																							Plumber and heating fitter
Sanitary, drain and water pipes with insulation						●	●	●																				
Fitted lights	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	Electrician
Cable feedthrough box			●	●								●									●							
Switch boxes													●															
Plug sockets (hollow wall boxes)														●	●													
Junction boxes																●	●											
Distributor boxes																					●	●						
Air conditioning pipes																							●	●		●	●	Heating and ventilation fitter

Illustration is a general overview. It may vary from country to country.

Progressor for Wood and Metal

For the toughest demands. Quickly and steadily through a wide variety of materials.

Progressive tooth strip
for high cutting performance and fast chip clearance

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime

Power Change adapter
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click

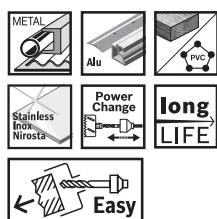
Easy
for quick core removal. Unlock, tilt and press out

Scope of range
14 to –210 mm diameter

8% Co

Progressor holesaws

PROGRESSOR **Wood & Metal** ▶ The cutting quality depends on the correct speed and the coolant used (see packaging or overview P. 154).



Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
Product properties			Ordering information				
14	9/16	40	2 608 584 612	PC1b	1	1	262125
16	5/8	40	2 608 584 613	PC1b	1	1	262132
17	11/16	40	2 608 584 614	PC1b	1	1	262149
19	3/4	40	2 608 584 615	PC1b	1	1	262156
20	25/32	40	2 608 584 616	PC1b	1	1	262163
21	13/16	40	2 608 584 617	PC1b	1	1	262170
22	7/8	40	2 608 584 618	PC1b	1	1	262187
24	15/16	40	2 608 584 619	PC1b	1	1	262194
25	1	40	2 608 584 620	PC1b	1	1	262200
27	1 1/16	40	2 608 584 621	PC1b	1	1	262217
29	1 1/8	40	2 608 584 622	PC1b	1	1	262224
30	1 3/16	40	2 608 584 623	PC1b	1	1	262231




● Pack quantity (Pieces per pack)


●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Progressor holesaws

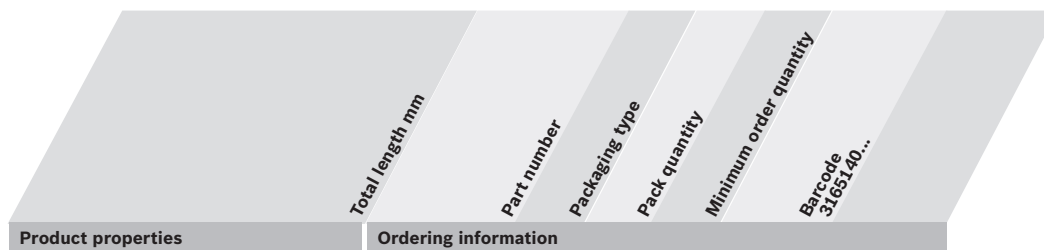



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
32	1 1/4	40	2 608 584 624	PC1b	1	1	262248
33	1 5/16	40	2 608 584 625	PC1b	1	1	262255
35	1 3/8	40	2 608 584 626	PC1b	1	1	262262
37	1 7/16	40	2 608 584 627	PC1b	1	1	262279
38	1 1/2	40	2 608 584 628	PC1b	1	1	262286
40	1 9/16	40	2 608 584 629	PC1b	1	1	262293
41	1 5/8	40	2 608 584 630	PC1b	1	1	262309
43	1 11/16	40	2 608 584 631	PC1b	1	1	262316
44	1 3/4	40	2 608 584 632	PC1b	1	1	262323
46	1 13/16	40	2 608 584 633	PC1b	1	1	262330
48	1 7/8	40	2 608 584 634	PC1b	1	1	262347
51	2	40	2 608 584 635	PC1b	1	1	262354
52	2 1/16	40	2 608 584 636	PC1b	1	1	262361
54	2 1/8	40	2 608 584 637	PC1b	1	1	262378
56	2 3/16	40	2 608 584 638	PC1b	1	1	262385
57	2 1/4	40	2 608 584 639	PC1b	1	1	262392
59	2 5/16	40	2 608 584 640	PC1b	1	1	262408
60	2 3/8	40	2 608 584 641	PC1b	1	1	262415
64	2 1/2	40	2 608 584 642	PC1b	1	1	262422
65	2 9/16	40	2 608 584 643	PC1b	1	1	262439
67	2 5/8	40	2 608 584 644	PC1b	1	1	262446
68	2 11/16	40	2 608 584 645	PC1b	1	1	262453
70	2 3/4	40	2 608 584 646	PC1b	1	1	262460
73	2 7/8	40	2 608 584 647	PC1b	1	1	262477
76	3	40	2 608 584 648	PC1b	1	1	262484
79	3 1/8	40	2 608 584 649	PC1b	1	1	262491
83	3 1/4	40	2 608 584 650	PC1b	1	1	262507
86	3 3/8	40	2 608 584 651	PC1b	1	1	262514
89	3 1/2	40	2 608 584 652	PC1b	1	1	262521
92	3 5/8	40	2 608 584 653	PC1b	1	1	262538
95	3 3/4	40	2 608 584 654	PC1b	1	1	262545
98	3 7/8	40	2 608 584 655	PC1b	1	1	262552
102	4	40	2 608 584 656	PC1b	1	1	262569
105	4 1/8	40	2 608 584 657	PC1b	1	1	262576
108	4 1/4	40	2 608 584 658	PC1b	1	1	279833
111	4 3/8	40	2 608 584 659	PC1b	1	1	279840
114	4 1/2	40	2 608 584 660	PC1b	1	1	279857
121	4 3/4	40	2 608 584 661	PC1b	1	1	279864
127	5	40	2 608 584 662	PC1b	1	1	262583
140	5 1/2	40	2 608 584 663	PC1b	1	1	262590
152	6	40	2 608 584 664	PC1b	1	1	262606


 Pack quantity
(Pieces per pack)


 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.


Accessories for Progressor holesaws




	Power-Change adapter with 8 mm hex shank. With HSS-G pilot drill bit. For holesaw diameter of 14-152 mm.					
	-	2 608 584 674	PC1b	1	1	262668

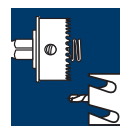
	Power-Change adapter with SDS-plus shank. With HSS-G pilot drill bit. For holesaw diameter of 14-152 mm.					
	-	2 608 584 675	PC1b	1	1	262675

	HSS-G pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point					
	80	2 608 584 676	PC1d	1	1	279918

	HSS-Co pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point					
	80	2 608 584 677	PC1d	1	1	279925

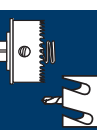
	HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point					
	120	2 608 584 843	C1b	1	1	414609

You will find holesaw sets on page 171-172.
 You will find optional accessories for all holesaws on page 173.
 For the right holesaw for every application, see page 151.
 You will find a speed recommendation on page 154.



Progressor for Wood and Metal Deep Cut

With the new Deep Cut holesaws you can cut up to 60 mm thick wood in one pass



Power-Change adapter
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click



for quick core removal. Unlock, tilt and press out

Scope of range
20 to –127 mm diameter



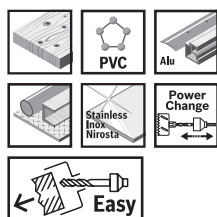
Progressive tooth strip
for high cutting performance and fast chip clearance

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime



The new shape of the slot provides a clear view when starting to drill, and the core is easy to remove even if it jams

Progressor Deep Cut holesaws



- ▶ Saw 60 mm thick wood in one step
- ▶ The cutting quality depends on the correct speed and the coolant used (see packaging or overview P. 154).



Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
20	25/32	60	2 608 580 969	PC1b	1	1	766579	
22	7/8	60	2 608 580 970	PC1b	1	1	766586	
25	1	60	2 608 580 971	PC1b	1	1	766593	
32	1 1/4	60	2 608 580 972	PC1b	1	1	766609	
35	1 3/8	60	2 608 580 973	PC1b	1	1	766616	
38	1 1/2	60	2 608 580 974	PC1b	1	1	766623	
40	1 9/16	60	2 608 580 975	PC1b	1	1	766630	
44	1 3/4	60	2 608 580 976	PC1b	1	1	766647	
51	2	60	2 608 580 977	PC1b	1	1	766654	
54	2 1/8	60	2 608 580 978	PC1b	1	1	766661	
60	2 3/8	60	2 608 580 979	PC1b	1	1	766678	

● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Progressor Deep Cut holesaws



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
64	2 1/2	60	2 608 580 980	PC1b	1	1	766685
67	2 5/8	60	2 608 580 981	PC1b	1	1	766692
68	2 11/16	60	2 608 580 982	PC1b	1	1	766708
70	2 3/4	60	2 608 580 983	PC1b	1	1	766715
73	2 7/8	60	2 608 580 984	PC1b	1	1	766722
76	3	60	2 608 580 985	PC1b	1	1	766739
83	3 1/4	60	2 608 580 986	PC1b	1	1	766746
102	4	60	2 608 580 987	COa	1	1	766753
127	5	60	2 608 580 988	COa	1	1	766760

Accessories for Progressor Deep Cut holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

HSS-G pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point



104	2 609 390 592	PC1d	1	1	716161
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You will find holesaw sets on page 171-172.
 You will find optional accessories for all holesaws on page 173.
 For the right holesaw for every application, see page 151.
 You will find a speed recommendation on page 154.

Special for Sheet Metal

The faster holesaw in metal

Vario tooth strip
for a fast and precise cut

Ejection spring
ensures automatic disc ejection

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime

Safety stopper
prevents breakthrough, therefore protecting the work surface

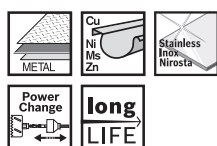
Power Change adapter
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click

Scope of range
16 to 152 mm diameter

Sheet Metal holesaws

special for **SheetMetal**

- ▶ The cutting quality depends on using the correct speed and coolant (see Application on page 151 and Speed recommendation on page 154).
- ▶ Ejection spring at diameter of 25 mm or more (16–22 mm diameter are without ejection spring!)



Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
16	5/8	20	2 608 584 778	PC1b	1	1	375993	
17	11/16	20	2 608 584 779	PC1b	1	1	376006	
19	3/4	20	2 608 584 780	PC1b	1	1	376013	
20	25/32	20	2 608 584 781	PC1b	1	1	376020	
21	13/16	20	2 608 584 782	PC1b	1	1	376037	
22	7/8	20	2 608 584 783	PC1b	1	1	376044	
25	1	20	2 608 584 784	PC1b	1	1	376051	
27	1 1/16	20	2 608 584 785	PC1b	1	1	376068	
29	1 1/8	20	2 608 584 786	PC1b	1	1	376075	
30	1 3/16	20	2 608 584 787	PC1b	1	1	376082	
32	1 1/4	20	2 608 584 788	PC1b	1	1	376099	



● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sheet Metal holesaws



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
33	1 5/16	20	2 608 584 789	PC1b	1	1	376105
35	1 3/8	20	2 608 584 790	PC1b	1	1	376112
38	1 1/2	20	2 608 584 791	PC1b	1	1	376129
40	1 9/16	20	2 608 584 792	PC1b	1	1	376136
41	1 5/8	20	2 608 584 793	PC1b	1	1	376143
44	1 3/4	20	2 608 584 794	PC1b	1	1	376150
48	1 7/8	20	2 608 584 795	PC1b	1	1	376167
51	2	20	2 608 584 796	PC1b	1	1	376174
54	2 1/8	20	2 608 584 797	PC1b	1	1	376181
57	2 1/4	20	2 608 584 798	PC1b	1	1	376198
60	2 3/8	20	2 608 584 799	PC1b	1	1	376204
64	2 1/2	20	2 608 584 800	PC1b	1	1	376211
65	2 9/16	20	2 608 584 801	PC1b	1	1	376228
67	2 5/8	20	2 608 584 802	PC1b	1	1	376235
68	2 11/16	20	2 608 584 803	PC1b	1	1	376242
70	2 3/4	20	2 608 584 804	PC1b	1	1	376259
73	2 7/8	20	2 608 584 805	PC1b	1	1	376266
76	3	20	2 608 584 806	PC1b	1	1	376273
79	3 1/8	20	2 608 584 807	PC1b	1	1	376280
83	3 1/4	20	2 608 584 808	PC1b	1	1	376297
86	3 3/8	20	2 608 584 809	PC1b	1	1	376303
89	3 1/2	20	2 608 584 810	PC1b	1	1	376310
102	4	20	2 608 584 811	PC1b	1	1	376327
127	5	20	2 608 584 854	C1a	1	1	433402
152	6	20	2 608 584 855	C1a	1	1	433419

Accessories for Sheet Metal holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

Power-Change adapter with 8 mm hexagonal shank with HSS-Co pilot drill bit. For holesaw diameter 16-152 mm



-	2 608 584 814	PC1b	1	1	376358
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Power-Change adapter with SDS-plus shank with HSS-Co pilot drill bit. For holesaw diameter 16-152 mm

-	2 608 584 815	PC1b	1	1	376365
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Accessories for Sheet Metal holesaws

	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					

HSS-Co pilot drill bit
with 1/4" hex shank, 135° point angle and split point



65	2 608 584 750	PC1d	1	1	365550
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Ejection spring

-	2 608 584 816	PC1b	2	1	376372
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You will find holesaw sets on page 171-172.
 You will find optional accessories for all holesaws on page 173.
 For the right holesaw for every application, see page 151.
 You will find a speed recommendation on page 154.

Multi Construction

Through hard and soft



Power Change adapter
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click



Easy
for quick core removal. Unlock, tilt and press out



Drop-shaped chip clearance slots
for rapid, uninterrupted drilling progress

Diamond-ground tungsten carbide teeth
extremely powerful and durable



Scope of range
20 to 105 mm diameter

Accessories for Multi Construction holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

Power-Change adapter with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 772	PC1b	1	1	375870
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Power-Change adapter with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 773	PC1b	1	1	375887
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Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips

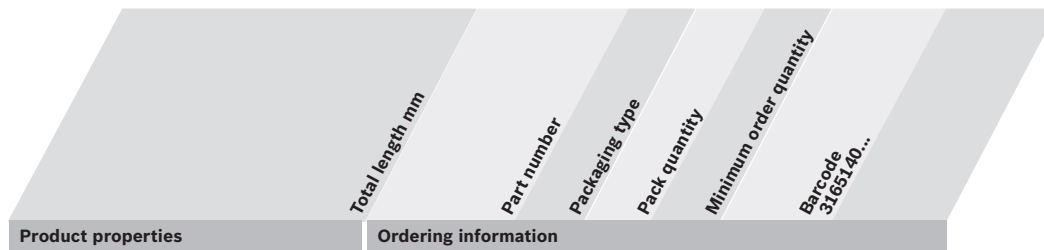


120	2 608 584 777	PC1d	1	1	375924
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Accessories for Multi Construction holesaws

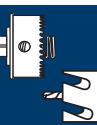


HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point



120	2 608 584 843	C1b	1	1	414609
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You will find holesaw sets on page 171-172.
 You will find optional accessories for all holesaws on page 173.
 For the right holesaw for every application, see page 151.
 You will find a speed recommendation on page 154.



Speed for Multi Construction

The fastest multi-purpose holesaw



Power Change adapter for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click



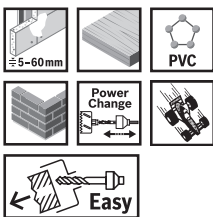
for quick core removal. Unlock, tilt and press out

Scope of range
19 to -159 mm diameter



Speed for Multi Construction holesaws

speed **MultiConstruction** ▶ The cutting quality depends on using the correct speed (see page 154).



Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
19	3/4	60	2 608 580 726	PC1b	1	1	618403	
20	25/32	60	2 608 580 727	PC1b	1	1	618410	
22	7/8	60	2 608 580 728	PC1b	1	1	618427	
25	1	60	2 608 580 729	PC1b	1	1	618434	
27	1 1/16	60	2 608 580 730	PC1b	1	1	618441	
29	1 1/8	60	2 608 580 731	PC1b	1	1	618458	
30	1 3/16	60	2 608 580 732	PC1b	1	1	618465	
32	1 1/4	60	2 608 580 733	PC1b	1	1	618472	
35	1 3/8	60	2 608 580 734	PC1b	1	1	618489	
38	1 1/2	60	2 608 580 735	PC1b	1	1	618496	
40	1 9/16	60	2 608 580 736	PC1b	1	1	618502	
41	1 5/8	60	2 608 580 737	PC1b	1	1	618519	
44	1 3/4	60	2 608 580 738	PC1b	1	1	618526	
48	1 7/8	60	2 608 580 739	PC1b	1	1	618533	



Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Speed for Multi Construction holesaws



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
51	2	60	2 608 580 740	PC1b	1	1	618540
54	2 1/8	60	2 608 580 741	PC1b	1	1	618557
57	2 1/4	60	2 608 580 742	PC1b	1	1	618564
60	2 3/8	60	2 608 580 743	PC1b	1	1	618571
64	2 1/2	60	2 608 580 744	PC1b	1	1	618588
65	2 9/16	60	2 608 580 745	PC1b	1	1	618595
67	2 5/8	60	2 608 580 746	PC1b	1	1	618601
68	2 11/16	60	2 608 580 747	PC1b	1	1	618618
70	2 3/4	60	2 608 580 748	PC1b	1	1	618625
73	2 7/8	60	2 608 580 749	PC1b	1	1	618632
76	3	60	2 608 580 750	PC1b	1	1	618649
77	3 1/16	60	2 608 580 751	PC1b	1	1	618656
79	3 1/8	60	2 608 580 752	PC1b	1	1	618663
83	3 1/4	60	2 608 580 753	PC1b	1	1	618670
86	3 3/8	60	2 608 580 754	PC1b	1	1	618687
89	3 1/2	60	2 608 580 755	PC1b	1	1	618694
92	3 5/8	60	2 608 580 756	PC1b	1	1	618700
95	3 3/4	60	2 608 580 757	PC1b	1	1	618717
98	3 7/8	60	2 608 580 758	PC1b	1	1	618724
102	4	60	2 608 580 759	PC1b	1	1	618731
105	4 1/8	60	2 608 580 760	PC1b	1	1	618748
108	4 1/4	60	2 608 580 761	C1a	1	1	618755
109	4 9/32	60	2 608 580 762	C1a	1	1	618762
111	4 3/8	60	2 608 580 763	C1a	1	1	618779
114	4 1/2	60	2 608 580 764	C1a	1	1	618786
121	4 3/4	60	2 608 580 765	C1a	1	1	618793
127	5	60	2 608 580 766	C1a	1	1	618809
140	5 1/2	60	2 608 580 767	C1a	1	1	618816
152	6	60	2 608 580 768	C1a	1	1	618823
159	6 1/4	60	2 608 580 769	C1a	1	1	618830

Accessories for Speed for Multi Construction holesaws

Product properties	Ordering information					
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

Power-Change adapter
with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 772	PC1b	1	1	375870
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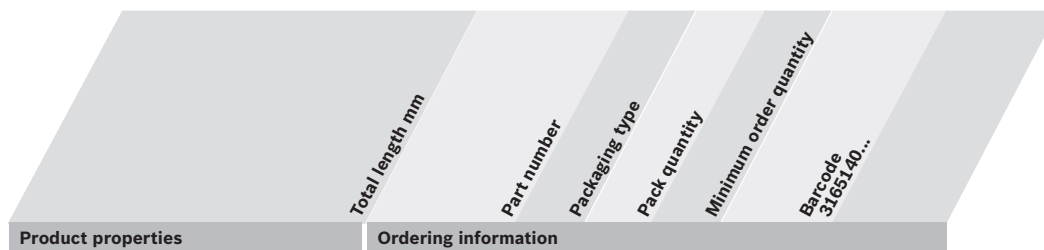


Power-Change adapter
with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 773	PC1b	1	1	375887
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Accessories for Speed for Multi Construction holesaws



Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips



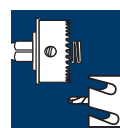
120	2 608 584 777	PC1d	1	1	375924
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HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point



120	2 608 584 843	C1b	1	1	414609
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You will find holesaw sets on page 171-172.
 You will find optional accessories for all holesaws on page 173.
 For the right holesaw for every application, see page 151.
 You will find a speed recommendation on page 154.



Diamond for Hard Ceramics

No tiles are too hard

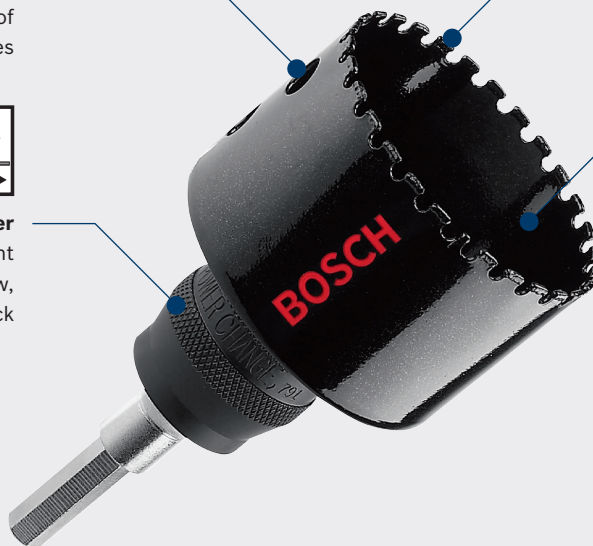
Special side holes
for easy removal of
material pieces



Power Change adapter
for fast and safe attachment
and release of the holesaw,
with just one click

Thin cutting edge
for fast, clean cuts

Diamond coating
for a long life in the
hardest tiles



Scope of range
19 to 83 mm diameter

Diamond holesaws Diamond for Hard Ceramics



- The cutting quality depends on using the correct speed and coolant (see Application on page 151 and Speed recommendation on page 154).

Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
19	3/4	39	2 608 580 301	PC1b	1	1	488990
20	25/32	39	2 608 580 302	PC1b	1	1	489003
22	7/8	39	2 608 580 303	PC1b	1	1	489010
25	1	39	2 608 580 304	PC1b	1	1	489027
29	1 1/8	39	2 608 580 305	PC1b	1	1	489034
32	1 1/4	39	2 608 580 306	PC1b	1	1	489041
35	1 3/8	39	2 608 580 307	PC1b	1	1	489058
38	1 1/2	39	2 608 580 308	PC1b	1	1	489065
41	1 5/8	39	2 608 580 394	PC1b	1	1	515160
44	1 3/4	39	2 608 580 309	PC1b	1	1	489072
51	2	39	2 608 580 310	PC1b	1	1	489089
54	2 1/8	39	2 608 580 311	PC1b	1	1	489096



● Pack quantity
(Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Diamond holesaws Diamond for Hard Ceramics



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
57	2 1/4	39	2 608 580 312	PC1b	1	1	489102
60	2 3/8	39	2 608 580 313	PC1b	1	1	489119
64	2 1/2	39	2 608 580 314	PC1b	1	1	489126
65	2 9/16	39	2 608 580 315	PC1b	1	1	489133
67	2 5/8	39	2 608 580 316	PC1b	1	1	489157
68	2 11/16	39	2 608 580 317	PC1b	1	1	489164
70	2 3/4	39	2 608 580 318	PC1b	1	1	489171
76	3	39	2 608 580 319	PC1b	1	1	489188
79	3 1/8	39	2 608 580 320	PC1b	1	1	489195
83	3 1/4	39	2 608 580 321	PC1b	1	1	489201

Accessories for diamond holesaw




Product properties		Ordering information				
Diameter [mm]		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
-		2 608 580 529	PC1a	1	1	575522

Auto Start centring aid system for diamond holesaws
 Spring-mounted centring pin with tungsten carbide tip for starting to drill in hard materials

For the appropriate Power-Change adapters, see page 173.
 You will find universal accessories for all holesaws on page 173.
 For the right holesaw for every application, see page 151.
 You will find a speed recommendation on page 154.

Robust Line diamond wet drill bit set Diamond for Hard Ceramics

- diamond**  **Hard Ceramics**
- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware
 - ▶ **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



Set size A:
156.5 x 69.5 x 23 mm

Product properties		Ordering information				
Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...
4-piece Robust Line diamond wet drill bit set						
6.00	2 607 019 880	P1k	4	1	495790	
8.00						
10.00						
14.00						
5.00	2 607 019 881	P1k	4	1	495806	
6.00						
7.00						
8.00						

Accessories for diamond wet drill bits and diamond holesaws



Product properties		Ordering information				
Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...	
Centring aid for diamond drill bits						
2 608 598 142	PC1a	1	1	495813		


Accessories for diamond wet drill bits and diamond holesaws




Centring aid for diamond wet drill bits and holesaws						
2 608 580 327	C1a	1	1	489683		



Pressurised water bottle For water cooling of the diamond wet drill bits and holesaws max. filling volume 0.9 l Including hose (1.8 m long)						
2 608 190 048	C1a	1	1	495820		

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Holesaw set

This case features unique design, functionality & individuality

Bosch case sets have won the “German Packaging Award”.

The transparent lid ensures that you always have a good view of the contents

Attractive, robust design

Easy, space-saving storage thanks to fold-in handle

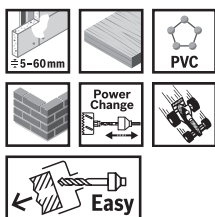


Storage box for adapters and pilot drill bits

The ability to compile your own individual set is another advantage over sets available on the market



Speed for Multi Construction holesaw sets



Product properties		Ordering information				
Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...

9-piece universal set, Speed for MC holesaws
6 holesaws, 1 Power Change adapter, 1 of each HSS/TCT pilot drill bit & spade bit

20	60	2 608 580 871	P1k	6	1	704540
25						
32						
38						
51						
64						



● Pack quantity (Pieces per pack)

□□□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Holesaw sets you compile yourself



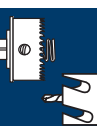
Product properties	Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
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Empty holesaw carrying case for equipping individually BIM
For PC holesaws with a cutting depth < 45 mm

-	2 608 580 883	U0	1	1	704663
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Empty holesaw carrying case for equipping individually TCT
For PC holesaws with a cutting depth < 65 mm

-	2 608 580 884	U0	1	1	704670
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Accessories for holesaws with Power-Change adapter

Power-Change adapter

Product properties	Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



Power-Change adapter
with 8 mm hex shank. For holesaw diameter of 14-210 mm. Without pilot drill bit.

-	2 608 584 844	PC1b	1	1	429245
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Power-Change adapter Heavy Duty
with 11 mm hex shank. For holesaw diameter of 14-210 mm. Without pilot drill bit.

-	2 608 580 095	PC1b	1	1	469500
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Power-Change adapter
with SDS-plus shank. For holesaw diameter of 14-210 mm. Without pilot drill bit.

-	2 608 584 845	PC1b	1	1	429252
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Universal accessories

Product properties	Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



11 mm hex extension
for adapter with width across flats 5/16"/8 mm hex shank.

-	2 608 580 094	PC1b	1	1	469494
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8 mm hex extension
for adapter with width across flats 3/8"/9.5 mm hex shank

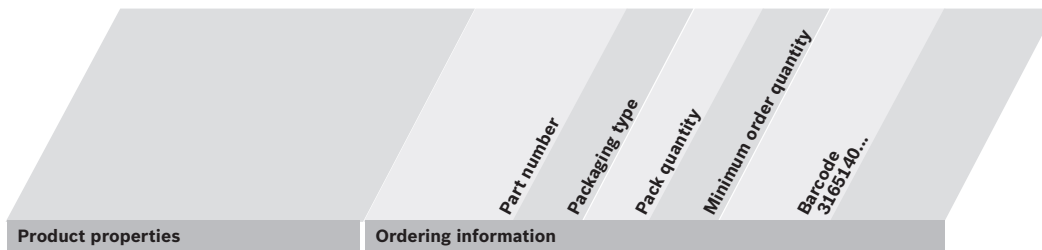
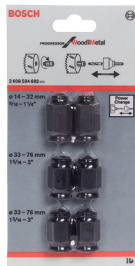
-	2 608 584 681	PC1b	1	1	262699
---	----------------------	------	---	---	--------



11 mm hex extension
for adapter with width across flats 7/16"/11 mm hex shank

-	2 609 390 038	C1a	1	1	087827
---	----------------------	-----	---	---	--------

Universal accessories



6-piece extension adapter set for standard holesaws from competitors (for example, Starrett, Baco, Lenox etc.) with 2 adapters for diameter 14-30 mm (1/2"-20UNF thread), 4 adapters for diameter 32-210 mm (5/8"-18UNF thread)

	2 608 584 682	PC1c	6	1	262705
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Universal cutting oil
Use of the universal cutting oil increases the operational life several times over when cutting metal

	2 607 001 409	MOB	1	1	271240
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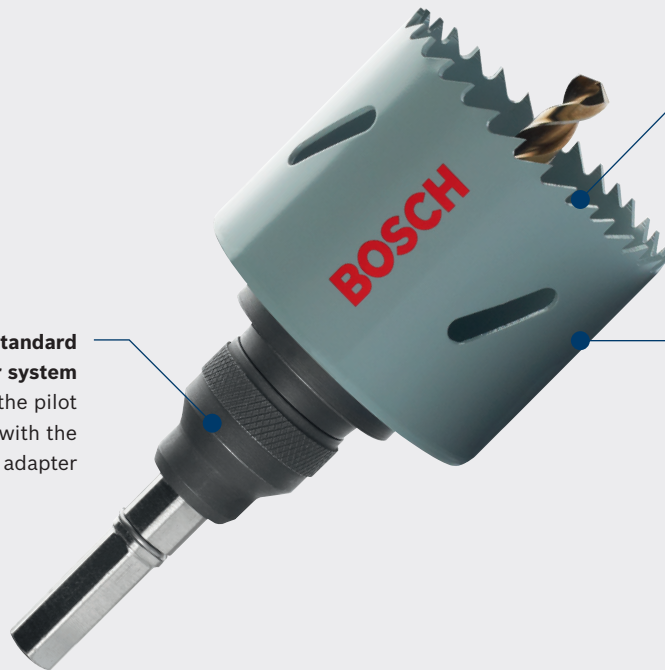
The right accessory for every Power Change holesaw. (see page 173)

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

HSS bi-metal

The balanced holesaw. Long lifetime and high speed.

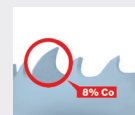


Tool-free standard adapter system
tool-free changing of the pilot drill bit and holesaw with the new standard adapter

Vario tooth strip
for a fast and precise cut

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime

Scope of range
14 to -210 mm diameter



HSS bi-metal holesaws for standard adapters



► Insertion end with both SDS-plus and hex shank.

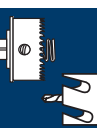
Product properties		Ordering information					
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
14	9/16	44	2 608 584 147	C1a	1	1	195737
16	5/8	44	2 608 584 100	C1a	1	1	087407
17	11/16	44	2 608 584 140	C1a	1	1	104340
19	3/4	44	2 608 584 101	C1a	1	1	087414
20	25/32	44	2 608 584 102	C1a	1	1	087421
21	13/16	44	2 608 584 103	C1a	1	1	087438
22	7/8	44	2 608 584 104	C1a	1	1	087445
24	15/16	44	2 608 584 141	C1a	1	1	104357
25	1	44	2 608 584 105	C1a	1	1	087452
27	1 1/16	44	2 608 584 106	C1a	1	1	087469
29	1 1/8	44	2 608 584 107	C1a	1	1	087476
30	1 3/16	44	2 608 584 108	C1a	1	1	087483
32	1 1/4	44	2 608 584 109	C1a	1	1	087490
33	1 5/16	44	2 608 584 142	C1a	1	1	104364



● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

HSS bi-metal holesaws for standard adapters

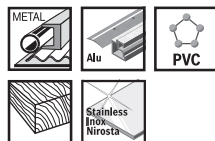


Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
35	1 3/8	44	2 608 584 110	C1a	1	1	087506
37	1 7/16	44	2 608 584 846	C1a	1	1	429597
38	1 1/2	44	2 608 584 111	C1a	1	1	087513
40	1 9/16	44	2 608 584 112	C1a	1	1	087520
41	1 5/8	44	2 608 584 113	C1a	1	1	087537
43	1 11/16	44	2 608 584 143	C1a	1	1	104371
44	1 3/4	44	2 608 584 114	C1a	1	1	087544
46	1 13/16	44	2 608 584 115	C1a	1	1	087551
48	1 7/8	44	2 608 584 116	C1a	1	1	087568
51	2	44	2 608 584 117	C1a	1	1	087575
52	2 1/16	44	2 608 584 847	C1a	1	1	429603
54	2 1/8	44	2 608 584 118	C1a	1	1	087582
56	2 3/16	44	2 608 584 848	C1a	1	1	429610
57	2 1/4	44	2 608 584 119	C1a	1	1	087599
59	2 5/16	44	2 608 584 849	C1a	1	1	429627
60	2 3/8	44	2 608 584 120	C1a	1	1	087605
64	2 1/2	44	2 608 584 121	C1a	1	1	087612
65	2 9/16	44	2 608 584 122	C1a	1	1	087629
67	2 5/8	44	2 608 584 144	C1a	1	1	104388
68	2 11/16	44	2 608 584 123	C1a	1	1	087636
70	2 3/4	44	2 608 584 124	C1a	1	1	087643
73	2 7/8	44	2 608 584 145	C1a	1	1	104395
76	3	44	2 608 584 125	C1a	1	1	087650
79	3 1/8	44	2 608 584 126	C1a	1	1	087667
83	3 1/4	44	2 608 584 127	C1a	1	1	087674
86	3 3/8	44	2 608 584 850	C1a	1	1	429634
89	3 1/2	44	2 608 584 128	C1a	1	1	087681
92	3 5/8	44	2 608 584 129	C1a	1	1	087698
95	3 3/4	44	2 608 584 130	C1a	1	1	087704
98	3 7/8	44	2 608 584 851	C1a	1	1	429641
102	4	44	2 608 584 131	C1a	1	1	087711
105	4 1/8	44	2 608 584 132	C1a	1	1	087728
108	4 1/4	44	2 608 584 135	C1a	1	1	096607
111	4 3/8	44	2 608 584 852	C1a	1	1	429658
114	4 1/2	44	2 608 584 133	C1a	1	1	087735
121	4 3/4	44	2 608 584 134	C1a	1	1	087742
127	5	44	2 608 584 136	C1a	1	1	096614
133	5 1/4	44	2 608 584 838	C1a	1	1	413305
140	5 1/2	44	2 608 584 137	C1a	1	1	096621
146	5 3/4	44	2 608 584 839	C1a	1	1	413312
152	6	44	2 608 584 138	C1a	1	1	096638
168	6 5/8	44	2 608 584 840	C1a	1	1	413329
177	6 31/32	44	2 608 584 841	C1a	1	1	413336
210	8 9/32	44	2 608 584 842	C1a	1	1	413343

● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

HSS bi-metal holesaw sets



Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
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Product properties | **Ordering information**



9-piece plumber holesaw set, bi-metal
6 holesaws, 2 hexagon socket adapters including pilot drill bit, 1 hexagon nutsetter

19	40	2 608 580 803	U0	8	1	641708
22						
29						
38						
44						
57						

9-piece electrician holesaw set, bi-metal
6 holesaws, 2 hexagon socket adapters including pilot drill bit, 1 hexagon nutsetter

20	40	2 608 580 804	U0	8	1	641449
25						
32						
38						
51						
64						



11-piece electrician set, BIM holesaws
6 holesaws, 1 Q-Lock adapter, 2 intermediate adapters, 2 HSS pilot drill bits

22	44	2 608 580 885	P1k	6	1	704687
29						
35						
44						
51						
64						



17-piece universal set, BIM holesaws
11 holesaws, 1 Q-Lock adapter, 3 intermediate adapters, 2 HSS pilot drill bits

20	44	2 608 580 887	P1k	11	1	704700
22						
25						
32						
35						
40						
44						
51						
60						
64						
76						

Accessories for holesaws

with tool-free quick change adapter

The new adapter for tool-free fitting of standard holesaws is unique on the market. All holesaw diameters (14-210 mm) can be fitted without tools using one adapter. The adapter is available with an 11 mm hex shank and SDS-plus fitting.




Insert the pilot drill bit

Guide the pins into the holes

Screw in the thread

Lock the cap

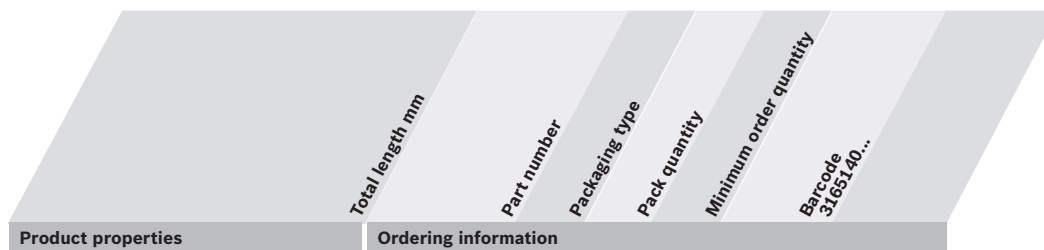
Accessories for holesaws with tool-free quick change adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
 <p>Hex adapter for 1/2" and 5/8" thread with HSS-G pilot drill bit (1/4" fitting) Width across flats 9.5 mm, for diameter 14 mm, 9/16" - diameter 210 mm, 8 9/32" (in metal up to 152 mm diameter)</p>	2 609 390 589	PC1b	1	1	698269

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Pilot drill bit for quick change adapter




HSS-G pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point

	104	2 609 390 592	PC1d	1	1	716161
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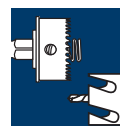
Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips

	120	2 608 584 777	PC1d	1	1	375924
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HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point

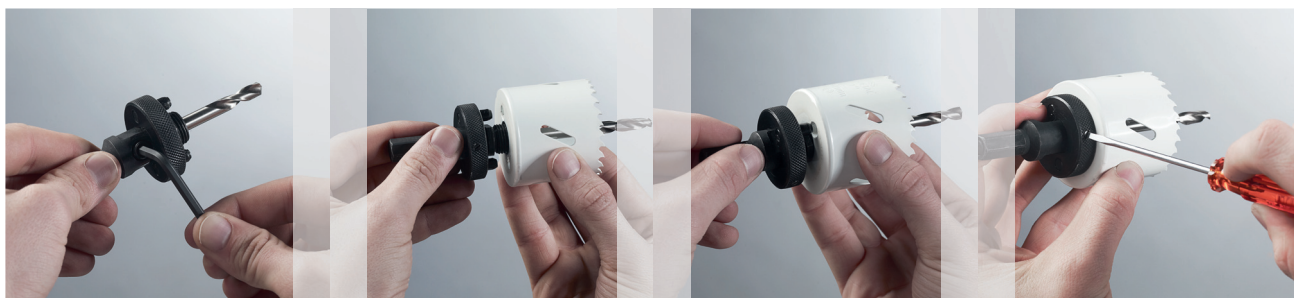
	120	2 608 584 843	C1b	1	1	414609
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For extensions, see page 173
 For speed recommendation, see page 154



Accessories for holesaws with standard adapter

The adapters connect the holesaws to the power tools. Bosch offers you the right fitting for every drive system. Be it 1/4", SDS-plus or chuck toolholder – you will find it in the Bosch range.



Insert the pilot drill bit. Fasten with internal hex screw.

Screw in the thread

Guide the pins into the holes

Lock the cap with a screwdriver

Accessories for holesaws with standard adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode



Hex adapter with 1/2"-20UNF thread and HSS-G pilot drill bit (2 608 596 295)
Width across flats 1/4" (6.35 mm), for diameter 14 mm, 9/16" - diameter 30 mm, 1 3/16"

	2 609 390 586	PC1b	1	1	698238
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Hex adapter with 5/8"-18UNF thread and HSS-G pilot drill bit (2 608 596 295)
Width across flats 1/4" (6.35 mm), for diameter 32 mm, 1 1/4" - diameter 76 mm, 3"
(in metal up to 40 mm diameter)

	2 609 390 587	PC1b	1	1	698245
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Hex adapter with 1/2"-20UNF thread and HSS-G pilot drill bit (2 608 596 295)
Width across flats 9.52 mm, for diameter 14 mm, 9/16" - diameter 30 mm, 1 3/16"

	2 609 390 588	PC1b	1	1	698252
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Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Accessories for holesaws with standard adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



Hexagon adapter with 5/8"-18UNF thread and HSS-G pilot drill bit (2 608 596 119)
Width across flats 11 mm, for diameter 32 mm, 1 1/4" - diameter 210 mm, 8 9/32"

	2 609 390 034	PC1b	1	1	087780
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SDS-plus adapter with 1/2" -20UNF thread and HSS-G pilot drill bit (2 608 596 295)
for diameter 14 mm, 9/16" - diameter 30 mm, 1 3/16"

	2 609 390 035	PC1b	1	1	087797
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SDS-plus adapter with 5/8" 18UNF thread and HSS-G pilot drill bit (2 608 596 295)
for diameter 32 mm, 1 1/4" - diameter 210 mm, 8 9/32"

	2 609 390 036	PC1b	1	1	087803
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Pilot drill bit for standard adapter

Product properties	Total length mm	Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



HSS-G pilot drill bit
for hexagon socket adapter, width across flats 11 mm

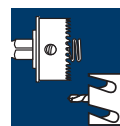
102	2 608 596 119	C1a	1	1	045186
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HSS-G pilot drill bit
for SDS-plus and hexagon adapter, width across flats 6.35 (1/4") and 9.52 mm

81	2 608 596 295	C1a	1	1	103480
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For extensions, see page 173
For speed recommendation, see page 154



Part number index

Part number	Page	MOQ*	Part number	Page	MOQ*	Part number	Page	MOQ*	Part number	Page	MOQ*
2 601 016 096	49	5	2 608 580 741	166	1	2 608 584 127	176	1	2 608 584 779	160	1
2 607 001 409	49, 174	1	2 608 580 742	166	1	2 608 584 128	176	1	2 608 584 780	160	1
2 607 010 079	49	5	2 608 580 743	166	1	2 608 584 129	176	1	2 608 584 781	160	1
2 607 010 515	47	1	2 608 580 744	166	1	2 608 584 130	176	1	2 608 584 782	160	1
2 607 010 516	48	1	2 608 580 745	166	1	2 608 584 131	176	1	2 608 584 783	160	1
2 607 010 531	46	1	2 608 580 746	166	1	2 608 584 132	176	1	2 608 584 784	160	1
2 607 010 532	48	1	2 608 580 747	166	1	2 608 584 133	176	1	2 608 584 785	160	1
2 607 010 540	45	1	2 608 580 748	166	1	2 608 584 134	176	1	2 608 584 786	160	1
2 607 010 541	45	1	2 608 580 749	166	1	2 608 584 135	176	1	2 608 584 787	160	1
2 607 010 542	46	1	2 608 580 750	166	1	2 608 584 136	176	1	2 608 584 788	160	1
2 607 010 572	46	1	2 608 580 751	166	1	2 608 584 137	176	1	2 608 584 789	161	1
2 607 010 573	46	1	2 608 580 752	166	1	2 608 584 138	176	1	2 608 584 790	161	1
2 607 010 574	46	1	2 608 580 753	166	1	2 608 584 140	175	1	2 608 584 791	161	1
2 607 010 592	47	1	2 608 580 754	166	1	2 608 584 141	175	1	2 608 584 792	161	1
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2 607 010 629	47	1	2 608 580 756	166	1	2 608 584 143	176	1	2 608 584 794	161	1
2 607 010 630	47	1	2 608 580 757	166	1	2 608 584 144	176	1	2 608 584 795	161	1
2 607 010 631	47	1	2 608 580 758	166	1	2 608 584 145	176	1	2 608 584 796	161	1
2 607 010 901	86	1	2 608 580 759	166	1	2 608 584 147	175	1	2 608 584 797	161	1
2 607 010 902	86	1	2 608 580 760	166	1	2 608 584 612	155	1	2 608 584 798	161	1
2 607 010 903	45	1	2 608 580 761	166	1	2 608 584 613	155	1	2 608 584 799	161	1
2 607 010 904	45	1	2 608 580 762	166	1	2 608 584 614	155	1	2 608 584 800	161	1
2 607 010 905	45	1	2 608 580 763	166	1	2 608 584 615	155	1	2 608 584 801	161	1
2 607 010 906	86	1	2 608 580 764	166	1	2 608 584 616	155	1	2 608 584 802	161	1
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2 608 580 301	168	1	2 608 580 977	158	1	2 608 584 637	156	1	2 608 584 845	173	1
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2 608 580 740	166	1	2 608 584 126	176	1	2 608 584 778	160	1	2 608 607 882	146	1

*Minimum Order Quantity

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2 608 607 883	146	1	2 608 633 A41	24	1	2 608 650 463	82	1	2 608 656 433	87	1
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2 608 607 885	146	1	2 608 634 233	25	10	2 608 650 465	82	1	2 608 656 571	69	1
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2 608 608 Y21	146	5	2 608 634 241	31	1	2 608 650 616	81	5	2 608 656 934	94	1
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2 608 631 770	44	1	2 608 636 737	27	10	2 608 656 020	64	5	2 608 658 037	80	1
2 608 631 771	44	1	2 608 636 780	37	10	2 608 656 021	76	5	2 608 661 200	96	1
2 608 631 808	29	1	2 608 636 781	37	10	2 608 656 022	77	5	2 608 661 201	96	1
2 608 631 964	29	1	2 608 636 793	34	1	2 608 656 027	64	1	2 608 661 202	97	1
2 608 631 965	30	1	2 608 637 559	42	1	2 608 656 028	64	1	2 608 661 203	97	1
2 608 631 966	35	1	2 608 637 590	21	1	2 608 656 032	64	1	2 608 661 204	97	1
2 608 632 119	95	1	2 608 637 591	21	1	2 608 656 034	76	1	2 608 661 205	97	1
2 608 632 120	95	1	2 608 637 723	43	1	2 608 656 036	63	5	2 608 661 626	124	1
2 608 632 122	95	1	2 608 637 724	43	1	2 608 656 037	64	5	2 608 661 628	124	1
2 608 632 123	95	1	2 608 637 788	19	10	2 608 656 038	64	5	2 608 661 629	123	1
2 608 633 104	40	1	2 608 637 876	21	1	2 608 656 039	76	5	2 608 661 630	123	1
2 608 633 105	40	1	2 608 637 877	21	1	2 608 656 040	76	5	2 608 661 633	121	1
2 608 633 175	39	1	2 608 637 878	19	1	2 608 656 041	64	5	2 608 661 636	121	1
2 608 633 176	40	1	2 608 637 879	19	1	2 608 656 042	64	5	2 608 661 637	124	1
2 608 633 523	24	10	2 608 637 880	20	1	2 608 656 043	77	5	2 608 661 640	124	1
2 608 633 524	24	1	2 608 637 881	20	1	2 608 656 253	89	5	2 608 661 641	124	1
2 608 633 525	43	1	2 608 637 944	20	1	2 608 656 255	69	1	2 608 661 642	128	1
2 608 633 528	24	10	2 608 638 382	35	1	2 608 656 258	78	1	2 608 661 643	121	1
2 608 633 577	21	1	2 608 638 470	29	1	2 608 656 259	78	1	2 608 661 644	123	1
2 608 633 622	21	1	2 608 638 471	30	1	2 608 656 260	78	1	2 608 661 645	123	1
2 608 633 623	21	1	2 608 638 472	34	10	2 608 656 261	78	1	2 608 661 646	132	1
2 608 633 625	20	1	2 608 638 473	34	10	2 608 656 263	83	1	2 608 661 647	132	1
2 608 633 626	20	1	2 608 638 474	34	1	2 608 656 265	68	1	2 608 661 648	128	1
2 608 633 779	21	10	2 608 638 700	34	1	2 608 656 267	88	5	2 608 661 688	126	1
2 608 633 A31	23	10	2 608 649 000	100	1	2 608 656 268	89	5	2 608 661 689	128	1
2 608 633 A34	20	1	2 608 649 001	100	1	2 608 656 269	89	5	2 608 661 691	132	1
2 608 633 A35	23	10	2 608 650 065	92	1	2 608 656 270	76	5	2 608 661 692	128	1
2 608 633 A36	23	1	2 608 650 354	84	1	2 608 656 271	78	1	2 608 661 693	132	1
2 608 633 A37	24	1	2 608 650 355	85	1	2 608 656 272	78	1	2 608 661 694	133	1
2 608 633 A38	19	1	2 608 650 356	85	1	2 608 656 273	78	1	2 608 661 695	133	1
2 608 633 A39	23	1	2 608 650 414	92	1	2 608 656 274	83	1	2 608 661 696	133	1
2 608 633 A40	24	1	2 608 650 434	87	1	2 608 656 432	87	1	2 608 661 757	127	1

Part number	Page	MOQ*
2 608 661 758	120	1
2 608 661 781	123	1
2 608 661 868	130	1
2 608 661 907	123	1
2 608 661 908	126	1
2 608 661 909	132	1
2 608 662 017	122	1
2 608 662 018	125	1
2 608 662 019	126	1
2 608 662 031	122	1
2 608 662 033	125	1
2 608 662 034	126	1
2 608 662 346	144	1
2 608 662 354	123	1
2 608 662 355	123	1
2 608 662 357	124	1
2 608 662 358	124	1
2 608 662 360	123	1
2 608 662 361	123	1
2 608 662 431	131	1
2 608 662 534	123	1
2 608 662 535	132	1
2 608 662 536	126	1
2 608 662 537	125	1
2 608 662 538	123	1
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2 608 662 541	123	1
2 608 662 542	124	1
2 608 662 543	122	1
2 608 662 544	123	1
2 608 662 555	135	1
2 608 662 557	135	1
2 608 662 558	135	1
2 608 662 560	135	1
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2 608 662 563	135	1
2 608 662 564	134	1
2 608 662 566	134	1
2 608 662 567	137	1
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2 608 662 570	137	1
2 608 662 571	137	1
2 608 662 573	137	1
2 608 662 574	136	1
2 608 662 575	139	1
2 608 662 577	141	1
2 608 662 578	141	1
2 608 662 579	139	1
2 608 662 580	140	1
2 608 662 581	141	1
2 608 662 582	141	1
2 608 662 583	138	1
2 608 662 596	132	1
2 608 662 597	132	1
2 608 662 598	128	1
2 608 662 599	127	1
2 608 662 600	128	1
2 608 662 601	120	1
2 608 662 602	121	1
2 608 662 603	121	1
2 608 662 606	128	1
2 608 662 607	128	1
2 608 662 608	121	1
2 608 662 609	132	1
2 608 662 610	130	1
2 608 662 611	129	1
2 608 662 613	137	1
2 608 662 614	136	1
2 608 662 615	139	1
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2 608 662 617	141	1
2 608 662 618	141	1
2 608 662 619	139	1
2 608 662 620	140	1
2 608 662 621	141	1
2 608 662 622	141	1
2 608 663 314	20	1
2 608 663 750	22	10
2 608 663 751	22	10
2 608 663 752	22	1
2 608 663 753	22	1
2 608 663 867	23	1
2 608 663 868	23	1
2 608 663 869	23	1
2 608 667 394	23	1
2 608 667 396	41	1
2 608 667 399	24	10

Part number	Page	MOQ*
2 608 667 400	24	10
2 608 667 443	36	10
2 608 667 444	36	10
2 608 667 445	37	10
2 608 667 446	37	10
2 608 667 447	37	10
2 608 667 448	37	10
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2 609 390 034	181	1
2 609 390 035	181	1
2 609 390 036	181	1
2 609 390 038	173	1
2 609 390 586	180	1
2 609 390 587	180	1
2 609 390 588	180	1
2 609 390 589	178	1
2 609 390 592	159, 179	1

*Minimum Order Quantity

Date of production or packing

Encrypted month codes

	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
January	581	681	781	881	981	001	101	201	301	417	517
February	582	682	782	882	982	002	102	202	302	418	518
March	583	683	783	883	983	003	103	203	303	419	519
April	584	684	784	884	984	004	104	204	304	420	520
May	585	685	785	885	985	005	105	205	305	453	553
June	586	686	786	886	986	006	106	206	306	454	554
July	587	687	787	887	987	007	107	207	307	455	555
August	588	688	788	888	988	008	108	208	308	456	556
September	589	689	789	889	989	009	109	209	309	457	557
October	590	690	790	890	990	010	110	210	310	458	558
November	591	691	791	891	991	011	111	211	311	459	559
December	592	692	792	892	992	012	112	212	312	460	560



The Bosch ordering and packaging control system

The ordering and packaging control system makes it easier to order the right amount and find the packaging type at a glance.

Order quantities are rounded up to the minimum order quantity.



Order quantity PQ MOQ

Order quantities must be a multiple of the minimum order quantity: 3, 6, 9, etc.



Order quantity PQ MOQ MOQ

Example:

Step 1: The packaging type for each part number can be found on the product pages:



Ordering information

2 608 585 780	P1p	1	1	511421
2 608 585 781	P1p	1	1	511438

Step 2: An illustration of the corresponding packaging type and specifications about the type of suspension and form of the packaging can be found on the back cover.



P1p Watchbox with Euro hole

P2p Watchbox with other type of suspension

Step 3: What is the structure of a packaging type code?



1. There are six different material groups which are identified by the initial letter in the English packaging code:

- Packaging made of paper, cardboard or corrugated board (**C**ardboard)
- Plastic packaging (**P**lastic)
- Combined plastic / cardboard packaging (**P**lastic and **C**ardboard)
- Metal packaging (**M**etal)
- Unpacked product (**U**npacked)
- Wood packaging (**W**ood)

2. Each packaging has one of three different types of suspension:

- 0 without any type of suspension
- 1 with Euro hole
- 2 other type of suspension

3. In the six material groups, each form of packaging is identified by a lower case letter:

C Packaging made of paper, cardboard or corrugated board

- a Box
- b Folded carton
- c Pocket
- d Sleeve
- e Hanger
- f Paper bag
- h Tube
- k Carton with sleeve

P Plastic packaging

- a Box
- b Bag
- c Pouch
- d Bag with tab card
- e Hanger
- f Shrink-wrapped
- h Tube
- k Cassette
- n Sleeve
- p Watchbox

PC Combined plastic / cardboard packaging

- a Blister
- b Folding blister
- c Shrink-wrapped carton
- d Tight Pack

M Metal packaging

- a Cassette
- b Aerosol

U Unpacked product

No form specifications

W Wood packaging

- a Case

Packaging

that holds clear information

Packaging made of paper, cardboard or corrugated board (**Cardboard**)



C0a Box without any type of suspension



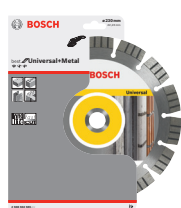
C1a Box with Euro hole



C2a Box with other type of suspension



C1b Folded carton with Euro hole



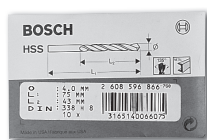
C1c Pocket with Euro hole



C1d Sleeve with Euro hole



C1e Hanger with Euro hole



C0f Paper bag without any type of suspension



C0h Tube without any type of suspension



C2h Tube with other type of suspension



C1k Carton with sleeve and Euro hole

Plastic packaging (Plastic)



P0a Box without any type of suspension



P1a Box with Euro hole



P0b Bag without any type of suspension



P1b Bag with Euro hole



P1c Pouch with Euro hole

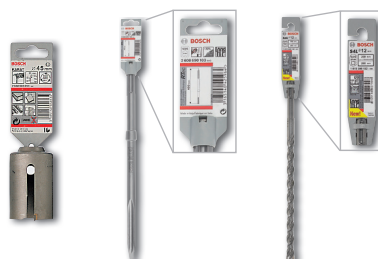


P2c Pouch with other type of suspension

P2a Box with other type of suspension



P1d Bag with tab card and Euro hole



P1e Hanger with Euro hole

P2e Hanger with other type of suspension



P0f Shrink-wrapped without any type of suspension



P1f Shrink-wrapped with Euro hole



P0h Tube without any type of suspension



P1h Tube with Euro hole



P1k Cassette with Euro hole



P0n Sleeve without any type of suspension



P1p Watchbox with Euro hole



P2p Watchbox with other type of suspension

Combined plastic/cardboard packaging (**P**lastic and **C**ardboard)



PC1a Blister with Euro hole



PC1b Folding blister with Euro hole



PC1c Shrink-wrapped carton with Euro hole



PC1d Tight Pack with Euro hole

Metal packaging (**M**etal)

Unpacked product (**U**npacked)

Wood packaging (**W**ood)



M1a Cassette with Euro hole



M0b Aerosol without any type of suspension



U0 Without any type of suspension




W0a Case without any type of suspension




Packaging information system

Technical information/applications


Jigsawing and sabre sawing


 Longest lifetime (Carbide)

 Long lifetime (Bi-metal)


 Very clean cut


 Clean cut


 Powerful, rough cut

 Effortless, fine cut


 Quick cut


 Tungsten carbide-tipped


 Carbide-tipped (bar)

 Carbide-coated


 Knife blade


 2x2 Tooth Geometry


 2.5 mm Tooth spacing, reverse

 2.2 mm Extraclean tooth strip


 4 mm Tooth spacing


 2.4-5 mm Tooth spacing, progressive


 24 TPI No. of teeth per inch (TPI) and tooth spacing


 Ground, extra-sharp teeth

 30 RIFF grit 30


 With pendulum action

 For demolition and rescue work


 Round cut, fine


 Round cut, coarse


 Straight cut, fine


 Straight cut, coarse


 Tear-free cuts


 Accurate angled cut

 Angled cut, 90°

 Cutting with parallel guide

 Flexible blade (bi-metal) for flush cut

 For pipe cutting device

 Specially for plunge cutting

Jigsawing and sabre sawing



Specially for curved cutting with sabre saw blades



Material, thin and thick



Softwood, fine cross cut



Hardwood, rip + cross, coarse



Hardwood, fine cross cut



Softwood, rip + cross, coarse



Use coolant, aluminium



Use coolant, inox

Multi-cutters



Length/width of plunge-cutting saw blade



Length/width of RIFF plunge-cutting saw blade



Length/width of Scrapers



Length/width of universal joint cutter



Diameter of segment saw blade



Diameter of RIFF grout and mortar remover



Diameter of round saw blade



Diameter of RIFF segment saw blade



Blade thickness



RIFF grit (30)



Tooth spacing



Tooth spacing



RIFF grit (50)



Serrated edge



Sharp blade



Tooth spacing



Delta plate



Sanding plate



Sharp blade



Deep cut




Heavy Duty





No sticking





Multi-cutters


 Depth stop for segment saw blades with 100 mm diameter

 Depth stop for segment saw blades with 85 mm diameter


 Fast work progress

 Basic depth stop


 Expert depth stop


 Very good surface quality


 Adapters


 Velcro-type fastening system


Safety

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes



