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GBGB

# Bosch: Focusing on speed.

**The diamond accessory range.**



 **BOSCH**  
Invented for life

Diamond cutting, diamond grinding heads,  
diamond drilling

 **BOSCH**  
Invented for life



# Accessory range

## Overview

Innovative and efficient products ensure successful sales. The research and development departments at Bosch work to continuously develop and optimise accessories in line with the needs of professionals.



### The metal drill bit range

Metal and wood drilling  
Accessories for screwdriving  
Machine accessories  
Cordless working  
Work safety



### The circular saw blade range

Circular sawing  
Routing



### The concrete and masonry range

Hammer drilling  
Masonry drilling  
Chiselling



### The jigsaw blade range

Jigsawing  
Sabre sawing  
Multi-cutters  
Holesawing



### The diamond accessory range

Diamond cutting  
Diamond grinding heads  
Diamond drilling



### The cutting and grinding disc range

Sanding and polishing  
Cutting and grinding  
Brushing



#### Bosch Customer Service

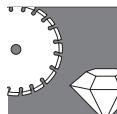
Have any questions about our products and applications?  
Tel.: 0844 736 0109  
Fax: 0844 736 0146  
Mon - Fri: 8:30 – 17:00  
[boschservicecentre@uk.bosch.com](mailto:boschservicecentre@uk.bosch.com)

Calls are charged at 4 pence per minute from a BT landline, call charges from other networks will vary and mobiles may be significantly more.

This number connects you to the Bosch application adviser team. It is there to answer your queries regarding technical matters and for quick and user friendly customer service. Outside office hours an answer phone will take your message.

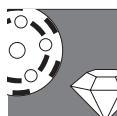


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# Packaging information system

## Technical information / Applications

### Material / Machines



Tiles



Normal tiles



Fine stoneware



Granite



Angle grinder



Tile cutting machine



Table saw



Petrol saw



Joint cutter



Concrete grinder



Hilti concrete grinder



Eibenstock concrete grinder



GTR 30 CE



GTR 30 CE/GTR 18 V-LI

### Properties



Power-Change



SDS-pro



SDS-plus



Vibration Control

### Benefits

Long life  
(bi-metal/tungsten carbide)

Clean cut



Very clean cut



Quick cut

### Safety



Wear protective glasses



Wear dust mask



Wear ear protectors

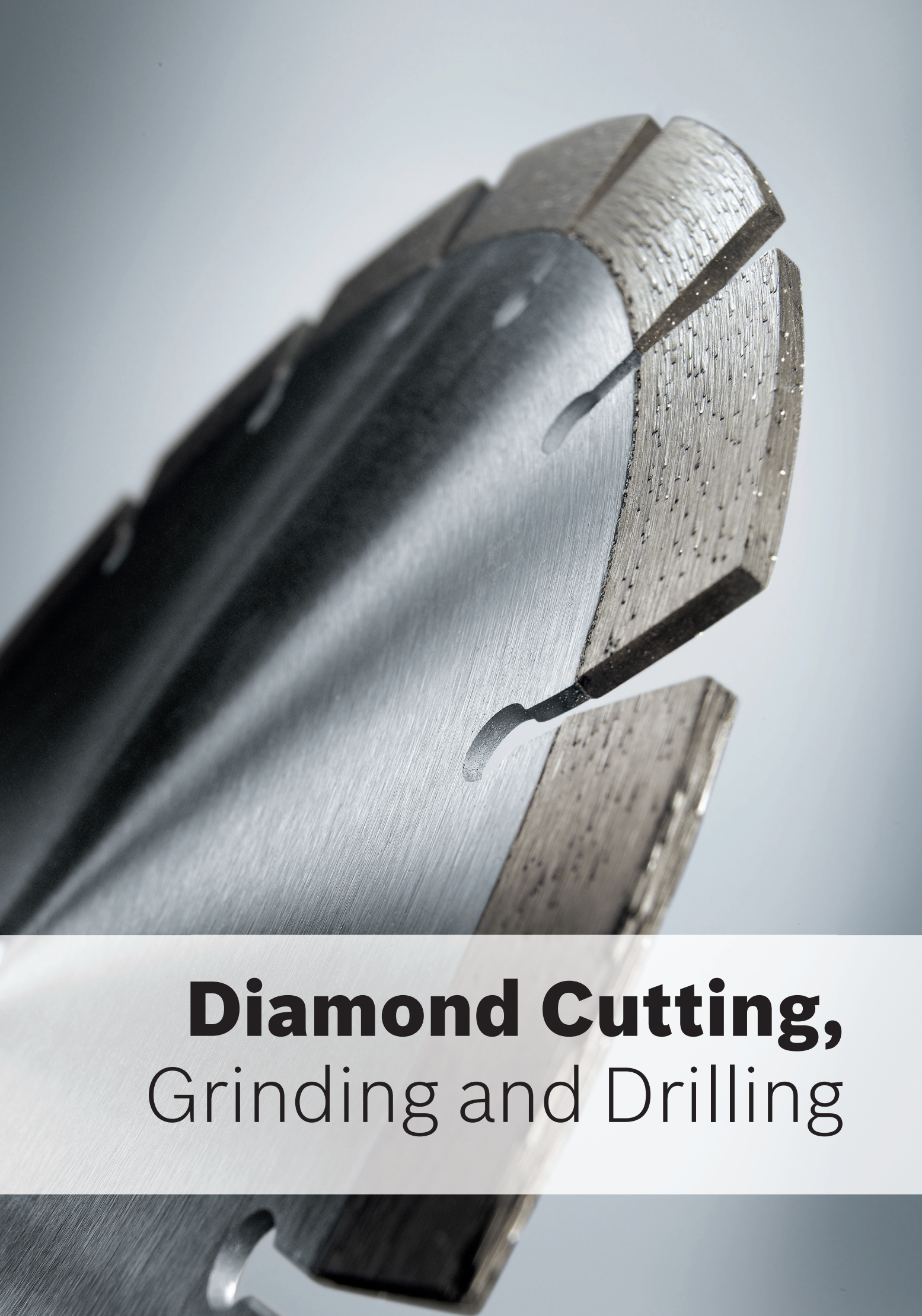


Wear protective gloves



Wear protective shoes





# **Diamond Cutting,** Grinding and Drilling





Diamond cutting discs

for angle grinders

for tile cutting machines

for table and petrol saws

	for angle grinders	for tile cutting machines	for table and petrol saws
Ceramic			
Stone			
Concrete			
Universal			
Marble			
Abrasive			
Asphalt			
Protective Coating			





for joint cutters



Diamond drilling



Diamond grinding heads




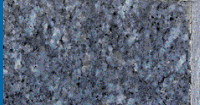
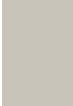






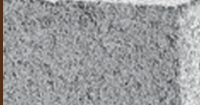


for concrete grinders








### Finding the right diamond accessory with the colour code

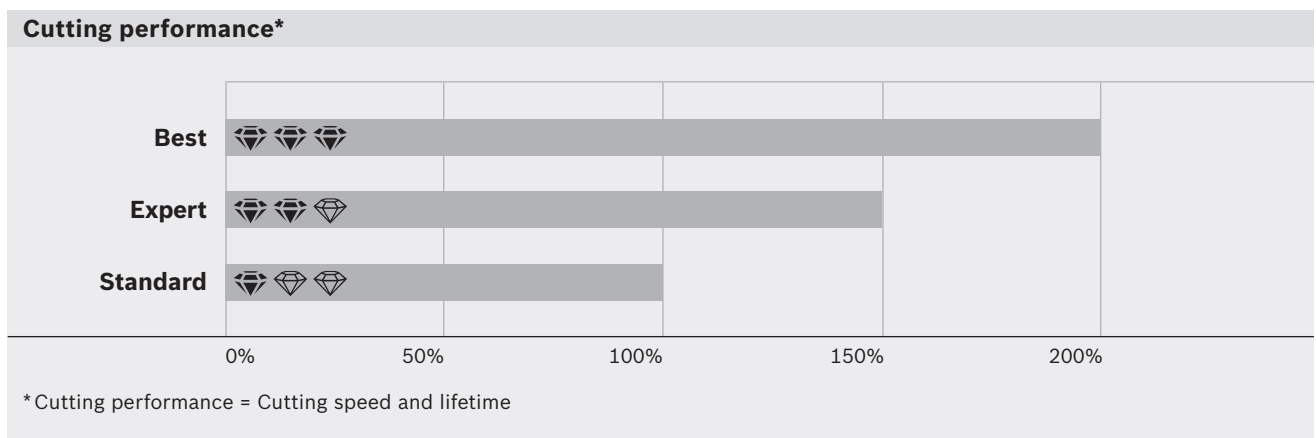
The colour coding of the range is optimised towards the different applications and materials used by professionals. This allows for a quick and easy search for the most appropriate disc for the job, thereby saving time and reducing the need for customer assistance.

		<b>Ceramic</b> Ceramic Page 10, 27			<b>Stone</b> Stone Page 14, 29
		<b>Concrete</b> Concrete Page 16, 31, 41			<b>Universal</b> Universal Page 18, 33
		<b>Marble</b> Marble Page 22, 36			<b>Abrasive</b> Abrasive Page 24, 38
		<b>Asphalt</b> Asphalt Page 38, 43			

### The performance categories

The greater the number of diamonds shown on the packaging, the higher the performance of the corresponding diamond accessory. There are three performance categories to choose from:

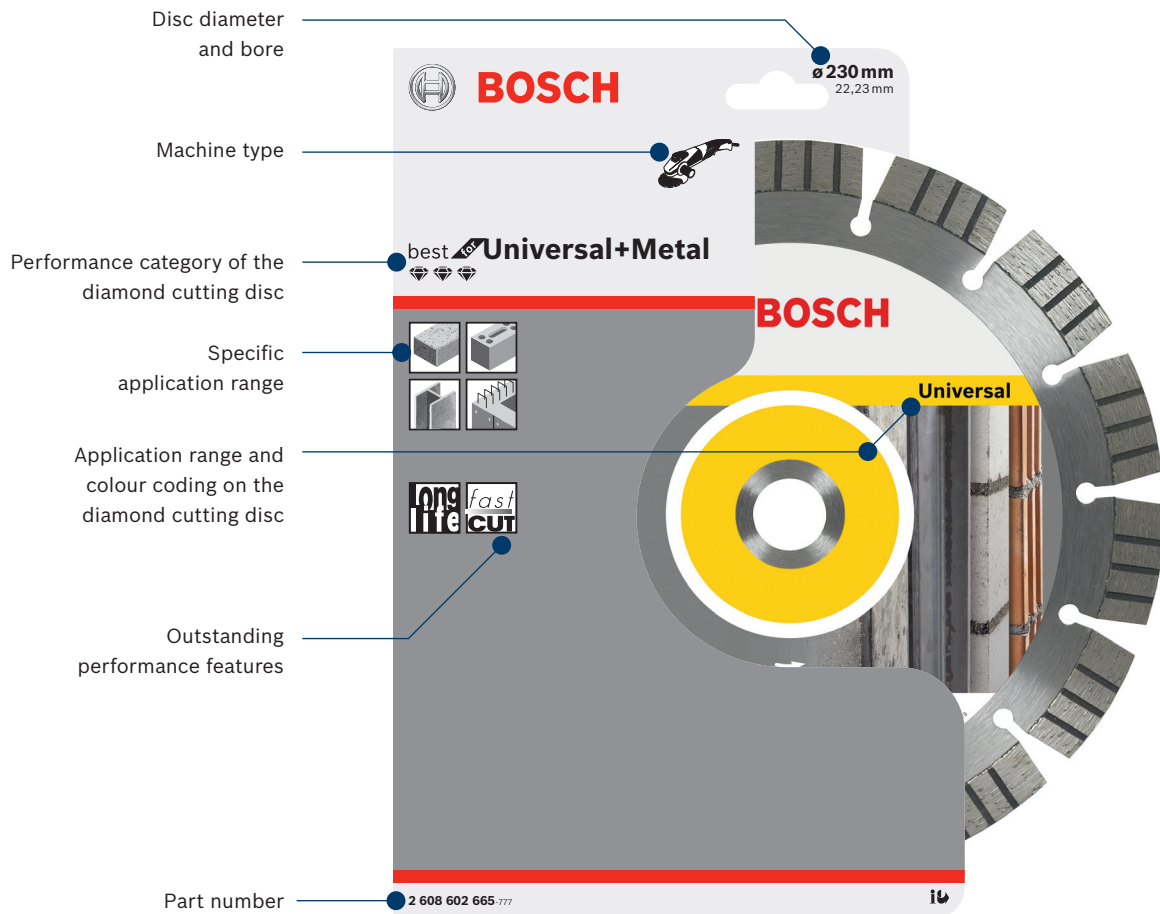
<b>Best</b>		Top of the range diamond accessories for the highest demands, performance, speed and lifetime
<b>Expert</b>		Diamond accessories for high demands
<b>Standard</b>		Diamond accessories with good performance at an attractive price





# All the information at a glance: **self-explanatory packaging**







The packaging and the product are clearly labelled with all the important user-relevant information to allow a quick and easy search for the right diamond accessory.



# Diamond cutting discs Ceramic

## for angle grinders



Product	Best for   			Standard for   
	Ceramic	Ceramic Extraclean	Ceramic Extraclean Turbo	Ceramic
				
	Page 11	Page 12	Page 13	Page 13

**Materials**

Brick			○	
Cement-bonded fibre board	○	○	○	○
Ceramic tiles	●	●	●	●
Ceramic tiles, glazed	●	●	●	●
Clay brick, hollow brick			○	
Fine stoneware, hard	●	●	●	○
Granite	○	○	●	
Limestone			○	
Marble	●	●	●	●
Natural stones	○	○	●	
Roofing tiles	○	○	○	○
Sandstone			○	
Stoneware	●	●	●	●
Tiles	●	●	●	●

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.



### Diamond cutting discs Best for Ceramic

best **Ceramic**  


- ▶ The right disc for the highest demands on lifetime with 10 mm segment height.
- ▶ Good cut quality without broken edges, even in extra-hard fine stone slabs and marble.
- ▶ Sintered cutting rim.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>110</b>	22.23	1.8	10	<b>2 608 602 629</b>	C1c	1	1	581356
<b>115</b>	22.23	1.8	10	<b>2 608 602 630</b>	C1c	1	1	581363
<b>125</b>	22.23	1.8	10	<b>2 608 602 631</b>	C1c	1	1	581370
<b>150</b>	22.23	1.9	10	<b>2 608 602 632</b>	C1c	1	1	581387
<b>180</b>	22.23	2.2	10	<b>2 608 602 633</b>	C1c	1	1	581394
<b>230</b>	22.23	2.4	10	<b>2 608 602 634</b>	C1c	1	1	581400



# Best for Ceramic Extraclean

## Fine and chip-free cuts in all tiles

**Segmented cooling slots**  
for very clean and fine cuts in tiles, so there is no need for reworking. The cooling improves the smooth running of the diamond cutting disc

**Extra-thin cutting edge of 1.2 mm**  
creates fewer chips and so reduces risk of tile breakage, compared to conventional, thicker diamond cutting discs for tiles. Very quick cutting thanks to low resistance

**Flange**  
for more stability and less vibration

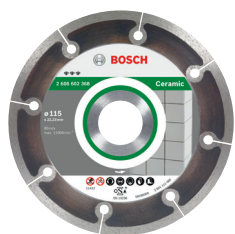
**Scope of range:**  
115 and 125 mm diameter

**BOSCH**  
**Ceramic**

1422  
EN 13236  
59180009 2 601 111 065

### Diamond cutting discs Best for Ceramic Extraclean

- best **Ceramic extraclean**
- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts, with considerably less risk of tile breakage in all tiles and marble.
  - ▶ Extra-thin cutting rim for the highest speed.
  - ▶ Flange for more stability and less vibration.
  - ▶ Sintered cutting rim.



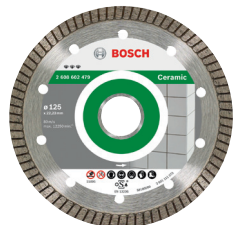
Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31631 40...
115	22.23	1.2	5	<b>2 608 602 368</b>	C1c	1	1	504997
125	22.23	1.2	5	<b>2 608 602 369</b>	C1c	1	1	505000



### Diamond cutting discs Best for Ceramic Extraclean Turbo

best **Ceramic** extraclean

- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone.
- ▶ High cutting speed in all tiles.
- ▶ Sintered cutting rim.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	1.4	7	<b>2 608 602 478</b>	C1c	1	1	518086
125	22.23	1.4	7	<b>2 608 602 479</b>	C1c	1	1	518093
230	22.23	2.8	10	<b>2 608 602 240</b>	C1c	1	1	459402

### Diamond cutting discs Standard for Ceramic

standard **Ceramic**

- ▶ For clean cut edges in ceramic tiles. The low-cost solution for all-round use in tiles.
- ▶ Sintered cutting rim.















Pack of 1

110	22.23	1.6	7.5	<b>2 608 602 535</b>	C1c	1	1	576390
115	22.23	1.6	7	<b>2 608 602 201</b>	C1c	1	1	441292
125	22.23	1.6	7	<b>2 608 602 202</b>	C1c	1	1	441308
150	22.23	1.6	7	<b>2 608 602 203</b>	C1c	1	1	441315
180	22.23	1.6	7	<b>2 608 602 204</b>	C1c	1	1	441322
230	22.23	1.6	7	<b>2 608 602 205</b>	C1c	1	1	441339

# Diamond cutting discs Stone

## for angle grinders



	Best for   	Expert for   	Standard for   
<b>Product</b>	<b>Stone</b>	<b>Stone</b>	<b>Stone</b>
			
	Page 15	Page 15	Page 15

**Materials**

Cement-bonded fibre board	●	●	●
Clinker	●	●	●
Combination stones	●	●	○
Concrete, old	●	●	●
Concrete, reinforced*	●	●	
Exposed concrete	●	●	●
Granite	●	●	●
Limestone	●	●	●
Marble	○	○	○
Natural stones	●	●	●
Pavement slabs (artificial stones)	●	●	●
Porphyry	●	●	○
Sandstone	●	●	●
Slag stone	●	●	●
Slate stones	●	●	●
Stoneware	●	●	○
Terrazzo	●	●	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

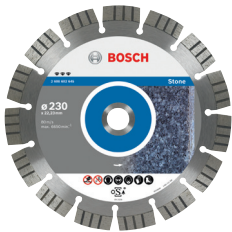
You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.



### Diamond cutting discs Best for Stone

best  Stone  
 

- ▶ For extremely hard stone such as granite or reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height enables a long lifetime, even in the most demanding materials.
- ▶ Laser-welded diamond cutting segments.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	2.2	12	<b>2 608 602 641</b>	C1c	1	1	581479
125	22.23	2.2	12	<b>2 608 602 642</b>	C1c	1	1	581486
150	22.23	2.4	12	<b>2 608 602 643</b>	C1c	1	1	581493
180	22.23	2.4	12	<b>2 608 602 644</b>	C1c	1	1	581509
230	22.23	2.4	15	<b>2 608 602 645</b>	C1c	1	1	581516
300	22.23	2.8	15	<b>2 608 602 646</b>	C1a	1	1	581523

### Diamond cutting discs Expert for Stone

expert  Stone  


- ▶ For hard stone such as granite, concrete, reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.



115	22.23	2.2	12	<b>2 608 602 588</b>	C1c	1	1	580946
125	22.23	2.2	12	<b>2 608 602 589</b>	C1c	1	1	580953
150	22.23	2.4	12	<b>2 608 602 590</b>	C1c	1	1	580960
180	22.23	2.4	12	<b>2 608 602 591</b>	C1c	1	1	580977
230	22.23	2.4	12	<b>2 608 602 592</b>	C1c	1	1	580984
300	22.23	2.8	12	<b>2 608 602 697</b>	C1a	1	1	586405

### Diamond cutting discs Standard for Stone

standard  Stone  


- ▶ For hard materials such as granite, natural stone.
- ▶ The low-cost diamond cutting disc that is a problem solver in hard materials.
- ▶ Sintered diamond cutting segments.















Pack of 1

115	22.23	1.6	10	<b>2 608 602 597</b>	C1c	1	1	581035
125	22.23	1.6	10	<b>2 608 602 598</b>	C1c	1	1	581042
150	22.23	2	10	<b>2 608 602 599</b>	C1c	1	1	581059
180	22.23	2	10	<b>2 608 602 600</b>	C1c	1	1	581066
230	22.23	2.3	10	<b>2 608 602 601</b>	C1c	1	1	581073
300	22.23	3.1	10	<b>2 608 602 698</b>	C1a	1	1	586412

# Diamond cutting discs Concrete

## for angle grinders



	Best for   	Expert for   	Standard for   
<b>Product</b>	<b>Concrete</b>	<b>Concrete</b>	<b>Concrete</b>
			
	Page 17	Page 17	Page 17

**Materials**

Asphalt, bitumen	○	○	
Brick	○	○	○
Cement-bonded fibre board	●	●	●
Clay brick	○	○	○
Combination stones	○	○	○
Concrete, fresh (abrasive)	○	○	
Concrete, old	●	●	●
Concrete, reinforced*	●	●	○
Exposed concrete	●	●	●
Gypsum	●	●	○
Limestone	○	○	○
Mortar, plaster	○	○	○
Pavement slabs (artificial stones)	●	●	
Porous concrete	●	●	●
Pumice stone	●	●	●
Roofing tiles	○	○	○
Sandstone	●	●	
Screed concrete	●	●	●
Slate stones	○	○	○
Stoneware	○	○	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

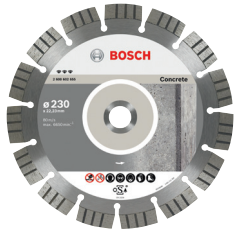
You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.



### Diamond cutting discs Best for Concrete

best **Concrete**  
  

- ▶ Ideal for all types of hardened concrete and reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
115	22.23	2.2	12	<b>2 608 602 651</b>	C1c	1	1	581578
125	22.23	2.2	12	<b>2 608 602 652</b>	C1c	1	1	581585
150	22.23	2.4	12	<b>2 608 602 653</b>	C1c	1	1	581592
180	22.23	2.4	12	<b>2 608 602 654</b>	C1c	1	1	581608
230	22.23	2.4	15	<b>2 608 602 655</b>	C1c	1	1	581615
300	22.23	2.8	15	<b>2 608 602 656</b>	C1a	1	1	581622

### Diamond cutting discs Expert for Concrete

expert **Concrete**  
  

- ▶ For all types of concrete including reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.



115	22.23	2.2	12	<b>2 608 602 555</b>	C1c	1	1	580618
125	22.23	2.2	12	<b>2 608 602 556</b>	C1c	1	1	580625
150	22.23	2.4	12	<b>2 608 602 557</b>	C1c	1	1	580632
180	22.23	2.4	12	<b>2 608 602 558</b>	C1c	1	1	580649
230	22.23	2.4	12	<b>2 608 602 559</b>	C1c	1	1	580656
300	22.23	2.8	12	<b>2 608 602 694</b>	C1a	1	1	586375

### Diamond cutting discs Standard for Concrete

standard **Concrete**  
  

- ▶ The low-cost diamond cutting disc that is a problem solver in concrete.
- ▶ Sintered diamond cutting segments.



Pack of 1

115	22.23	1.6	10	<b>2 608 602 196</b>	C1c	1	1	441247
125	22.23	1.6	10	<b>2 608 602 197</b>	C1c	1	1	441254
150	22.23	2	10	<b>2 608 602 198</b>	C1c	1	1	441261
180	22.23	2	10	<b>2 608 602 199</b>	C1c	1	1	441278
230	22.23	2.3	10	<b>2 608 602 200</b>	C1c	1	1	441285
300	22.23	3.1	10	<b>2 608 602 542</b>	C1a	1	1	576468

# Diamond cutting discs Universal

## for angle grinders



Product	Best for		Expert for		Standard for	
	Universal+ Metal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
	Page 19	Page 20	Page 20	Page 20	Page 21	Page 21

**Materials**

Asphalt, bitumen	○	○				
Brick	●	●	●	●	●	●
Cement-bonded fibre board	●	●	○	●	○	○
Ceramic tiles		○		○		○
Clay brick, hollow brick	●	●	●	○	○	○
Clinker	●	●	●	●	●	●
Combination stones	○	●	○	○	○	○
Concrete, fresh (abrasive)	○	○	○	○	○	○
Concrete, old	●	●	●	●	○	○
Concrete, reinforced*	●	●	●	●	○	○
Exposed concrete	●	●	●	●	○	○
Granite	○	○				
Gypsum	●	●	●	●	○	○
Limestone	●	●	●	●	●	●
Marble	○	○	○	○	○	○
Metal	●					
Mortar, plaster	●	●	●	●	●	
Natural stones	○	○	○	○		
Pavement slabs (artificial stones)	●	●	●	●	●	●
Porous concrete	●	●	●	●	●	●
Porphyry	○	○	○	○		
Pumice stone	○	○	○	○	●	●
Roofing tiles	●	●	●	●	○	○
Sandstone	●	●	●	●	●	●
Screed concrete	●	●	●	●	●	●
Slag stone	○	○	○	○	○	○
Slate stones	○	○	○	○	○	○
Stoneware	○	○	○			
Terrazzo	●	●	●	●	○	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

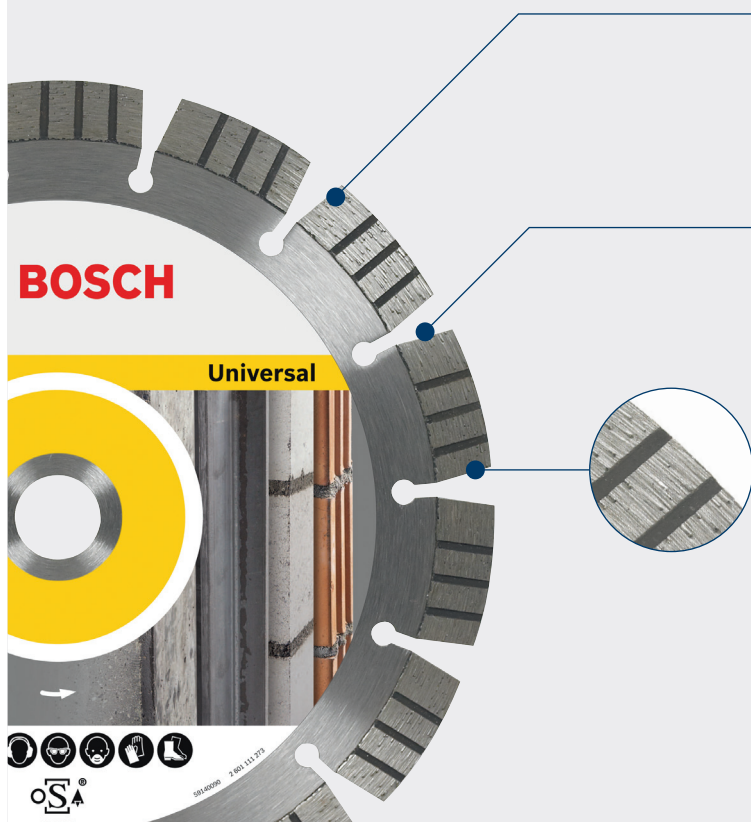


Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

# Best for Universal and Metal

## Extreme speed in all materials



**Speed-optimised diamonds**

The performance is down to the diamonds: Only diamonds optimised for speed can achieve this extreme speed

**Segment height of up to 15 mm**

ensures a long lifetime with very high speed in all materials

**Special segment shape**

The Speed Stripes reduce the side friction, therefore enabling an exceptionally high cutting speed

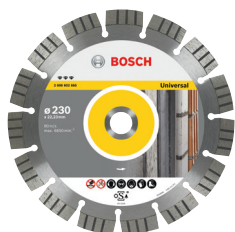
**Scope of range:**

Angle grinder, 115 to 300 mm diameter  
Table saw and petrol saw, 300 to 450 mm diameter

### Diamond cutting discs Best for Universal and Metal

best **Universal+Metal**

- ▶ Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and metal.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
<b>Product properties</b>					<b>Ordering information</b>					
<b>115</b>	22.23	2.2	12	<b>2 608 602 661</b>	C1c	1	1	581677		
<b>125</b>	22.23	2.2	12	<b>2 608 602 662</b>	C1c	1	1	581684		
<b>150</b>	22.23	2.4	12	<b>2 608 602 663</b>	C1c	1	1	581691		
<b>180</b>	22.23	2.4	12	<b>2 608 602 664</b>	C1c	1	1	581707		
<b>230</b>	22.23	2.4	15	<b>2 608 602 665</b>	C1c	1	1	581714		
<b>300</b>	22.23	2.8	15	<b>2 608 602 666</b>	C1a	1	1	581721		



### Diamond cutting discs Best for Universal Turbo

best  **Universal**  
  

- ▶ Excellent cutting performance in all building materials, particularly suitable for clean cut edges without material breaks thanks to continuous cutting rim.
- ▶ Our best Turbo diamond cutting disc.
- ▶ Sintered cutting rim.

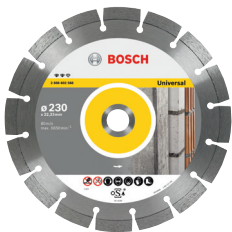


Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
115	22.23	2.2	12	2 608 602 671	C1a	1	1	581776
125	22.23	2.2	12	2 608 602 672	C1a	1	1	581783
150	22.23	2.4	12	2 608 602 673	C1a	1	1	581790
180	22.23	2.5	12	2 608 602 674	C1a	1	1	581806
230	22.23	2.5	15	2 608 602 675	C1a	1	1	581813
300	22.23	3	15	2 608 602 676	C1a	1	1	581820

### Diamond cutting discs Expert for Universal

expert  **Universal**  
  

- ▶ The all-rounder in all site materials. The successful combination of long life with 12 mm segment height and good performance enables effortless cutting.
- ▶ Laser-welded diamond cutting segments.

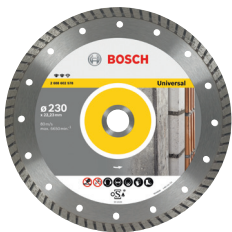


115	22.23	2.2	12	2 608 602 564	C1c	1	1	580700
125	22.23	2.2	12	2 608 602 565	C1c	1	1	580717
150	22.23	2.4	12	2 608 602 566	C1c	1	1	580724
180	22.23	2.4	12	2 608 602 567	C1c	1	1	580731
230	22.23	2.4	12	2 608 602 568	C1c	1	1	580748
300	22.23	2.8	12	2 608 602 569	C1a	1	1	580755

### Diamond cutting discs Expert for Universal Turbo



expert  **Universal**  
  

- ▶ The all-rounder in all building materials. The successful combination of long life and performance enables effortless cutting with clean cut edges thanks to continuous cutting rim.
- ▶ Sintered cutting rim.



115	22.23	2	12	2 608 602 574	C1c	1	1	580809
125	22.23	2.2	12	2 608 602 575	C1c	1	1	580816
150	22.23	2.2	12	2 608 602 576	C1c	1	1	580823
180	22.23	2.4	12	2 608 602 577	C1c	1	1	580830
230	22.23	2.8	12	2 608 602 578	C1c	1	1	580847
300	22.23	3	12	2 608 602 695	C1a	1	1	586382



### Diamond cutting discs Standard for Universal

- standard  **Universal**  ▶ The low-cost diamond cutting disc that is a problem solver in all building materials.  
▶ Sintered diamond cutting segments.



Product properties				Ordering information					
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Pack of 1									
<b>115</b>	22.23	1.6	10	<b>2 608 602 191</b>	C1c	1	1	441193	
<b>125</b>	22.23	1.6	10	<b>2 608 602 192</b>	C1c	1	1	441209	
<b>150</b>	22.23	2	10	<b>2 608 602 193</b>	C1c	1	1	441216	
<b>180</b>	22.23	2	10	<b>2 608 602 194</b>	C1c	1	1	441223	
<b>230</b>	22.23	2.3	10	<b>2 608 602 195</b>	C1c	1	1	441230	
<b>300</b>	22.23	3.1	10	<b>2 608 602 547</b>	C1a	1	1	576512	

### Diamond cutting discs Standard for Universal Turbo

- standard  **Universal**  ▶ The low-cost solution in all building materials with clean cut edges.  
▶ Sintered cutting rim.











Pack of 1									
<b>115</b>	22.23	2	10	<b>2 608 602 393</b>	C1c	1	1	510004	
<b>125</b>	22.23	2	10	<b>2 608 602 394</b>	C1c	1	1	510011	
<b>150</b>	22.23	2.5	10	<b>2 608 602 395</b>	C1c	1	1	510028	
<b>180</b>	22.23	2.5	10	<b>2 608 602 396</b>	C1c	1	1	510035	
<b>230</b>	22.23	2.5	10	<b>2 608 602 397</b>	C1c	1	1	510042	
<b>300</b>	22.23	3	10	<b>2 608 602 696</b>	C1a	1	1	586399	

# Diamond cutting discs Marble

## for angle grinders



	Best for   	Standard for   
<b>Product</b>	<b>Marble</b>	<b>Marble</b>
		
	Page 23	Page 23

**Materials**

Cement-bonded fibre board	<input type="radio"/>	<input type="radio"/>
Limestone	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Marble	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Perspex	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Plaster, plasterboard	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Sandstone	<input type="radio"/>	<input type="radio"/>

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.



### Diamond cutting discs Best for Marble

best  **Marble**  


- ▶ Perfectly clean cut edges without material breaks in marble, limestone and perspex thanks to electroplated cutting edge.
- ▶ For the highest demands on speed and cut quality.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
115	22.23	2.2	3	<b>2 608 602 689</b>	C1c	1	1	581950
125	22.23	2.2	3	<b>2 608 602 690</b>	C1c	1	1	581967
150	22.23	2.2	3	<b>2 608 602 691</b>	C1c	1	1	581974
180	22.23	2.2	3	<b>2 608 602 692</b>	C1c	1	1	581981
230	22.23	2.2	3	<b>2 608 602 693</b>	C1a	1	1	581998

### Diamond cutting discs Standard for Marble

standard  **Marble**  


- ▶ The low-cost solution for marble, limestone and perspex with clean cut edges.
- ▶ Electroplated cutting rim.



















115	22.23	2.2	3	<b>2 608 602 282</b>	C1c	1	1	484336
230	22.23	2.8	3	<b>2 608 602 283</b>	C1c	1	1	484343

# Diamond cutting discs Abrasive

## for angle grinders



	Best for   	Expert for   	Expert for   	Standard for   
Product	Abrasive	Abrasive	Mortar	Abrasive
				
	Page 25	Page 25	Page 25	Page 26

**Materials**

Asphalt, bitumen	○	○		
Brick	●	●		○
Clay brick, hollow brick	●	●		●
Clinker	●	●		○
Concrete, fresh (abrasive)	●	●		●
Gypsum	●	●		○
Limestone, lime sandstone	●	●		●
Mortar, plaster	●	●	●	○
Plaster, plasterboard	●	●		○
Porous concrete	●	●		
Pumice stone	●	●		○
Roofing tiles	●	●		●
Sandstone	●	●		●
Screed concrete	●	●		○

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



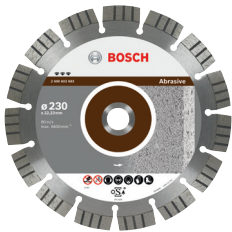
Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Abrasive

best  **Abrasive**  
 

- ▶ For all softer and abrasive materials such as brick, sandstone or limestone. The hard bond resists the loads developed by abrasive materials and ensures maximum lifetime with up to 15 mm segment height.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Laser-welded diamond segments.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	2.2	12	<b>2 608 602 679</b>	C1c	1	1	581851
125	22.23	2.2	12	<b>2 608 602 680</b>	C1c	1	1	581868
150	22.23	2.4	12	<b>2 608 602 681</b>	C1c	1	1	581875
180	22.23	2.4	12	<b>2 608 602 682</b>	C1c	1	1	581882
230	22.23	2.4	15	<b>2 608 602 683</b>	C1c	1	1	581899
300	22.23	2.8	15	<b>2 608 602 684</b>	C1a	1	1	581905

### Diamond cutting discs Expert for Abrasive

expert  **Abrasive**  
 

- ▶ For all softer and abrasive materials such as brick, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.



115	22.23	2.2	12	<b>2 608 602 606</b>	C1c	1	1	581127
125	22.23	2.2	12	<b>2 608 602 607</b>	C1c	1	1	581134
150	22.23	2.4	12	<b>2 608 602 608</b>	C1c	1	1	581141
180	22.23	2.4	12	<b>2 608 602 609</b>	C1c	1	1	581158
230	22.23	2.4	12	<b>2 608 602 610</b>	C1c	1	1	581165
300	22.23	2.8	12	<b>2 608 602 699</b>	C1a	1	1	586429

### Joint router Expert for Mortar

expert  **Mortar**  
 



- ▶ **Suitable for** grinding out old mortar residues from brick, natural stone and clinkered facings.
- ▶ 6 mm cutting width for rapid removal of mortar.
- ▶ Long lifetime in abrasive materials.
- ▶ Laser-welded and equipped with protective segments.



115	22.23	6	7	<b>2 608 602 533</b>	C1c	1	1	572231
125	22.23	6	7	<b>2 608 602 534</b>	C1c	1	1	572248



## Diamond cutting discs Standard for Abrasive

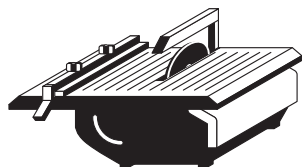
- standard  **Abrasive** ▶ The low-cost solution for soft and abrasive materials.  
 ▶ Sintered diamond cutting segments.












Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	1.6	10	<b>2 608 602 615</b>	C1c	1	1	581219
125	22.23	1.6	10	<b>2 608 602 616</b>	C1c	1	1	581226
150	22.23	2	10	<b>2 608 602 617</b>	C1c	1	1	581233
180	22.23	2	10	<b>2 608 602 618</b>	C1c	1	1	581240
230	22.23	2.3	10	<b>2 608 602 619</b>	C1c	1	1	581257
300	22.23	3.1	10	<b>2 608 602 700</b>	C1a	1	1	586436

# Diamond cutting discs Ceramic

## for tile-cutting machines and table saws



	Best for   		Standard for   
Product	Ceramic	Ceramic Extraclean Turbo	Ceramic
			
	Page 28	Page 28	Page 28

Materials			
Brick		○	
Cement-bonded fibre board	○	○	○
Ceramic tiles	●	●	●
Ceramic tiles, glazed	●	●	●
Clay brick, hollow brick		○	
Fine stoneware, hard	●	●	○
Granite	○	●	
Limestone		○	
Marble	●	●	○
Natural stones	○	●	
Roofing tiles	○	○	○
Sandstone		○	
Stoneware	●	●	
Tiles	●	●	●

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Ceramic

best  **Ceramic**  
  

- ▶ The right disc for the highest demands on lifetime with 10 mm segment height.
- ▶ Good cut quality without broken edges, even in extra-hard fine stone slabs and marble.
- ▶ Sintered cutting rim.
- ▶ \* With reduction ring.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
180	25.40	2.2	10	<b>2 608 602 635</b>	C1c	1	1	581417
200	25.40	2.2	10	<b>2 608 602 636</b>	C1c	1	1	581424
230	25.40	2.4	10	<b>2 608 602 637</b>	C1c	1	1	581431
250	30/25.40*	2.4	10	<b>2 608 602 638</b>	C1c	1	1	581448
300	30/25.40*	2.8	10	<b>2 608 602 639</b>	C1c	1	1	581455
350	30/25.40*	3	10	<b>2 608 602 640</b>	C1a	1	1	581462

### Diamond cutting discs Best for Ceramic Extraclean Turbo

best  **Ceramic extraclean**  
  

- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone.
- ▶ High cutting speed in all tiles.
- ▶ Sintered cutting rim.



300	25.40	3.2	10	<b>2 608 602 241</b>	C1a	1	1	457736
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### Diamond cutting discs Standard for Ceramic

standard  **Ceramic**  
  

- ▶ For clean cut edges in ceramic tiles. The low-cost solution for all-round use in all tiles.
- ▶ Suitable for wet and dry application.
- ▶ Directly sintered cutting rim.
- ▶ \* With reduction ring.

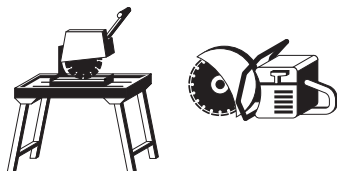


180	25.40	1.6	7	<b>2 608 602 536</b>	C1c	1	1	576406
200	25.40	1.6	7	<b>2 608 602 537</b>	C1c	1	1	576413
230	25.40	1.6	7	<b>2 608 602 538</b>	C1c	1	1	576420
250	30/25.40*	1.6	7	<b>2 608 602 539</b>	C1c	1	1	576437
300	30/25.40*	2	7	<b>2 608 602 540</b>	C1a	1	1	576444
350	30/25.40*	2	7	<b>2 608 602 541</b>	C1a	1	1	576451



# Diamond cutting discs Stone

## for table and petrol saws



	Best for	Expert for	Standard for
<b>Product</b>	<b>Stone</b>	<b>Stone</b>	<b>Stone</b>
	Page 30	Page 30	Page 30

**Materials**

Cement-bonded fibre board	●	●	●
Clinker	●	●	●
Combination stones	●	●	●
Concrete, old	●	●	●
Concrete, reinforced*	●	●	
Exposed concrete	●	●	●
Granite	●	●	●
Limestone	●	●	●
Marble	○	○	○
Natural stones	●	●	●
Pavement slabs (artificial stones)	●	●	●
Porphyry	●	●	○
Sandstone	●	●	●
Slag stone	●	●	●
Slate stones	●	●	●
Stoneware	●	●	●
Terrazzo	●	●	●

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Stone

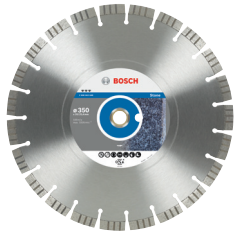
best **100%** Stone  


- ▶ For extremely hard stone such as granite or reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height enables a long lifetime, even in the most demanding materials.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



**long**  
LIFE

**fast**  
CUT



Product properties		Ordering information						
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.8	15	<b>2 608 602 647</b>	C1a	1	1	581530
350	20/25.40*	3.2	15	<b>2 608 602 648</b>	C1a	1	1	581547
400	20/25.40*	3.2	12	<b>2 608 602 649</b>	C1a	1	1	581554
450	25.40	3.8	12	<b>2 608 602 650</b>	C1a	1	1	581561

### Diamond cutting discs Expert for Stone

expert **100%** Stone  


- ▶ For hard stone such as granite, concrete, reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



**long**  
LIFE

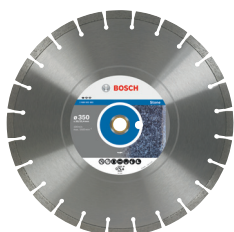


300	20/25.40*	2.8	12	<b>2 608 602 593</b>	C1a	1	1	580991
350	20/25.40*	3.2	12	<b>2 608 602 594</b>	C1a	1	1	581004
400	20/25.40*	3.2	12	<b>2 608 602 595</b>	C1a	1	1	581011
450	25.40	3.8	12	<b>2 608 602 596</b>	C1a	1	1	581028

### Diamond cutting discs Standard for Stone

standard **100%** Stone  

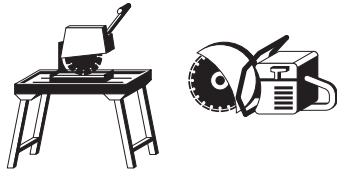

- ▶ For hard materials such as granite, natural stone.
- ▶ The low-cost diamond cutting disc that is a problem solver in hard materials.
- ▶ Directly sintered cutting rim.
- ▶ \* With reduction ring.
- ▶ \*\* Laser-welded diamond cutting segments for large diameters.















300	20/25.40*	3.1	10	<b>2 608 602 602</b>	C1a	1	1	581080
350	20/25.40*	3.1	10	<b>2 608 602 603</b>	C1a	1	1	581097
400	20/25.40*	3.2	10	<b>2 608 602 604</b>	C1a	1	1	581103
450**	25.40	3.6	10	<b>2 608 602 605</b>	C1a	1	1	581110

# Diamond cutting discs Concrete

## for table and petrol saws



	Best for   	Expert for   	Standard for   
<b>Product</b>	<b>Concrete</b>	<b>Concrete</b>	<b>Concrete</b>
			
	Page 32	Page 32	Page 32

<b>Materials</b>			
Asphalt, bitumen	○	○	
Brick	○	○	○
Cement-bonded fibre board	●	●	●
Clay brick	○	○	○
Combination stones	○	○	○
Concrete, fresh (abrasive)	○	○	
Concrete, old	●	●	●
Concrete, reinforced*	●	●	○
Exposed concrete	●	●	●
Gypsum	●	●	○
Limestone	○	○	○
Mortar, plaster	○	○	○
Pavement slabs (artificial stones)	●	●	○
Porous concrete	●	●	●
Pumice stone	●	●	●
Roofing tiles	○	○	○
Sandstone	●	●	
Screed concrete	●	●	●
Slate stones	○	○	○
Stoneware	○	○	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Concrete

best **Concrete**

- ▶ Ideal for all types of hardened concrete and reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



**long**  
LIFE

**fast**  
CUT



Diameter mm		Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>					
300	20/25.40*	2.8	15	<b>2 608 602 657</b>	C1a	1	1	581639	
350	20/25.40*	3.2	15	<b>2 608 602 658</b>	C1a	1	1	581646	
400	20/25.40*	3.2	12	<b>2 608 602 659</b>	C1a	1	1	581653	
450	25.40	3.6	12	<b>2 608 602 660</b>	C1a	1	1	581660	

### Diamond cutting discs Expert for Concrete

expert **Concrete**

- ▶ For all types of concrete including reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



**long**  
LIFE



300	20/25.40*	2.8	12	<b>2 608 602 560</b>	C1a	1	1	580663	
350	20/25.40*	3.2	12	<b>2 608 602 561</b>	C1a	1	1	580670	
400	20/25.40*	3.2	12	<b>2 608 602 562</b>	C1a	1	1	580687	
450	25.40	3.6	12	<b>2 608 602 563</b>	C1a	1	1	580694	

### Diamond cutting discs Standard for Concrete

standard **Concrete**

- ▶ The low-cost diamond cutting disc that is a problem solver in concrete.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.

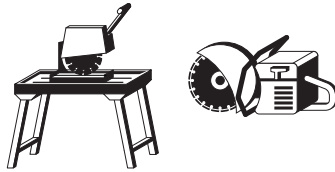


300	20/25.40*	2.8	10	<b>2 608 602 543</b>	C1a	1	1	576475	
350	20/25.40*	2.8	10	<b>2 608 602 544</b>	C1a	1	1	576482	
400	20/25.40*	3.2	10	<b>2 608 602 545</b>	C1a	1	1	576499	
450	25.40	3.6	10	<b>2 608 602 546</b>	C1a	1	1	576505	



# Diamond cutting discs Universal

## for table and petrol saws



Product	Best for		Expert for		Standard for	
	Universal+ Metal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
	Page 34	Page 34	Page 34	Page 35	Page 35	Page 35

Materials	Universal+ Metal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
Asphalt, bitumen	○	○				
Brick	●	●	●	●	●	●
Cement-bonded fibre board	●	●	○	●	○	○
Ceramic tiles		○		○		○
Clay brick, hollow brick	●	●	●	○	○	○
Clinker	●	●	●	●	●	●
Combination stones	○	●	○	○	○	○
Concrete, fresh (abrasive)	○	○	○	○	○	○
Concrete, old	●	●	●	●	○	○
Concrete, reinforced*	●	●	●	●	○	○
Exposed concrete	●	●	●	●	○	○
Granite	○	○				
Gypsum	●	●	●	●	○	○
Limestone	●	●	●	●	●	●
Marble	○	○		○		
Metal	●					
Mortar, plaster	●	●	●	●	●	
Natural stones	○	○	○	○		
Pavement slabs (artificial stones)	●	●	●	●	●	●
Porous concrete	●	●	●	●	●	●
Porphyry	○	○	○	○		
Pumice stone	○	○	○	○	●	●
Roofing tiles	●	●	●	●	○	○
Sandstone	●	●	●	●	●	●
Screed concrete	●	●	●	●	●	●
Slag stone	○	○	○	○	○	○
Slate stones	○	○	○	○	○	○
Stoneware	○	○	○			
Terrazzo	●	●	●	●	○	○

● very suitable      ○ suitable  
 \* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



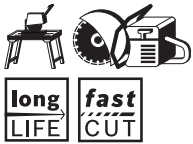
Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Universal and Metal

best **Universal+Metal**

- ▶ Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and metal.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ \* With reduction ring.

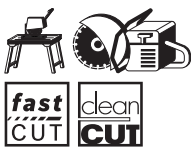


Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.8	15	<b>2 608 602 667</b>	C1a	1	1	581738
350	20/25.40*	3.2	15	<b>2 608 602 668</b>	C1a	1	1	581745
400	20/25.40*	3.2	12	<b>2 608 602 669</b>	C1a	1	1	581752
450	25.40	3.6	12	<b>2 608 602 670</b>	C1a	1	1	581769

### Diamond cutting discs Best for Universal Turbo

best **Universal**

- ▶ Excellent cutting performance in all building materials, particularly suitable for clean cut edges without material breaks thanks to continuous cutting rim.
- ▶ Our best Turbo diamond cutting disc.
- ▶ Sintered cutting rim.
- ▶ \* With reduction ring.

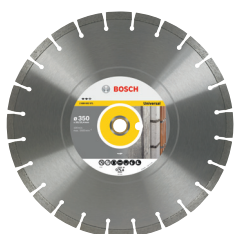
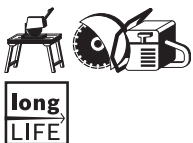


300	20/25.40*	3	15	<b>2 608 602 677</b>	C1a	1	1	581837
350	20/25.40*	3.2	15	<b>2 608 602 678</b>	C1a	1	1	581844

### Diamond cutting discs Expert for Universal

expert **Universal**

- ▶ The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and performance enables effortless cutting.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	12	<b>2 608 602 570</b>	C1a	1	1	580762
350	20/25.40*	3.2	12	<b>2 608 602 571</b>	C1a	1	1	580779
400	20/25.40*	3.2	12	<b>2 608 602 572</b>	C1a	1	1	580786
450	25.40	3.6	12	<b>2 608 602 573</b>	C1a	1	1	580793

### Diamond cutting discs Expert for Universal Turbo

expert  **Universal**

- ▶ The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and performance enables effortless cutting.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



**long LIFE**



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.2	12	<b>2 608 602 579</b>	C1a	1	1	580854
350	20/25.40*	2.2	12	<b>2 608 602 580</b>	C1a	1	1	580861

### Diamond cutting discs Standard for Universal

standard  **Universal**

- ▶ The low-cost diamond cutting disc that is a problem solver in all building materials.
- ▶ Sintered diamond cutting segments.
- ▶ \* With reduction ring.
- ▶ \*\* Laser-welded diamond cutting segments for large diameters.



300	20/25.40*	3.1	10	<b>2 608 602 548</b>	C1a	1	1	576529
350	20/25.40*	3.1	10	<b>2 608 602 549</b>	C1a	1	1	576536
400**	20/25.40*	3.2	10	<b>2 608 602 550</b>	C1a	1	1	576543
450**	25.40	3.6	10	<b>2 608 602 551</b>	C1a	1	1	576550

### Diamond cutting discs Standard for Universal Turbo

standard  **Universal**

- ▶ The low-cost solution in all building materials with clean cut edges.
- ▶ Sintered cutting rim.
- ▶ \* With reduction ring.







300	20/25.40*	3	10	<b>2 608 602 586</b>	C1a	1	1	580922
350	20/25.40*	3	10	<b>2 608 602 587</b>	C1a	1	1	580939

# Diamond cutting discs Marble

## for table saws



	Best for   
<b>Product</b>	<b>Marble</b>
	

Page 37

<b>Materials</b>	
Cement-bonded fibre board	○
Limestone	●
Marble	●
Perspex	●
Plaster, plasterboard	●
Sandstone	○

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.



### Diamond cutting discs Best for Marble

best  **Marble**  


- ▶ For the highest demands on speed and cut quality.
- ▶ Perfectly clean cut edges without material breaks in marble, limestone and perspex thanks to electroplated cutting edge.
- ▶ \* With reduction ring.



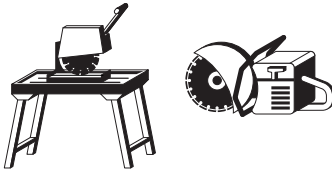
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				

Diamond cutting discs in a twin pack for wall chasers

<b>300</b>	25.40*	2.6	5	<b>2 608 602 701</b>	C1c	1	1	586894
<b>350</b>	25.40*	2.6	5	<b>2 608 602 702</b>	C1a	1	1	586900



# Diamond cutting discs Abrasive and Asphalt for table and petrol saws



	Best for	Expert for	Standard for
<b>Product</b>	<b>Abrasive</b>	<b>Abrasive</b>	<b>Abrasive</b>
	Page 39	Page 39	Page 39

**Materials**

Asphalt, bitumen	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Brick	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
Clay brick, hollow brick	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Clinker	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Concrete, fresh (abrasive)	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Limestone, lime sandstone	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Mortar, plaster	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
Plaster, plasterboard	<input checked="" type="radio"/>	<input checked="" type="radio"/>	
Porous concrete	<input checked="" type="radio"/>	<input checked="" type="radio"/>	
Pumice stone	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
Sandstone	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Screed concrete	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>



	Standard for
<b>Product</b>	<b>Asphalt</b>
	Page 40

**Materials**

Asphalt, bitumen	<input checked="" type="radio"/>
Asphalt over concrete	<input type="radio"/>
Concrete, fresh (abrasive)	<input checked="" type="radio"/>

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



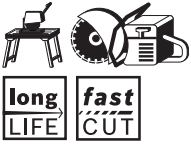
Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Abrasive

best **Abrasive**  
  

- ▶ For all softer and abrasive materials such as fresh concrete, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 15 mm segment height.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Laser-welded diamond segments.
- ▶ \* With reduction ring.

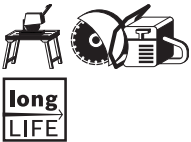


	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>					
300	20/25.40*	2.8	15	<b>2 608 602 685</b>	C1a	1	1	581912	
350	20/25.40*	3.2	15	<b>2 608 602 686</b>	C1a	1	1	581929	
400	20/25.40*	3.2	12	<b>2 608 602 687</b>	C1a	1	1	581936	
450	25.40	3.6	12	<b>2 608 602 688</b>	C1a	1	1	581943	

### Diamond cutting discs Expert for Abrasive

expert **Abrasive**  
  

- ▶ For all softer and abrasive materials such as fresh concrete, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	12	<b>2 608 602 611</b>	C1a	1	1	581172	
350	20/25.40*	3.2	12	<b>2 608 602 612</b>	C1a	1	1	581189	
400	20/25.40*	3.2	12	<b>2 608 602 613</b>	C1a	1	1	581196	
450	25.40	3.6	12	<b>2 608 602 614</b>	C1a	1	1	581202	

### Diamond cutting discs Standard for Abrasive

standard **Abrasive**  
  

- ▶ The low-cost solution for soft and abrasive materials.
- ▶ Sintered diamond cutting segments.
- ▶ \* With reduction ring.
- ▶ \*\* Laser-welded diamond cutting segments for large diameters.



300	20/25.40*	2.8	10	<b>2 608 602 620</b>	C1a	1	1	581264	
350	20/25.40*	2.8	10	<b>2 608 602 621</b>	C1a	1	1	581271	
400**	20/25.40*	3.2	12	<b>2 608 602 622</b>	C1a	1	1	581288	
450**	25.40	3.6	12	<b>2 608 602 623</b>	C1a	1	1	581295	

### Diamond cutting discs Standard for Asphalt

standard **Asphalt**



- ▶ Ideal for asphalt and occasional work in concrete.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.















Product properties		Ordering information						
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
300	20/25.40*	2.8	10	<b>2 608 602 624</b>	C1a	1	1	581301
350	20/25.40*	3.2	10	<b>2 608 602 625</b>	C1a	1	1	581318
400	20/25.40*	3.6	10	<b>2 608 602 626</b>	C1a	1	1	581325



# Diamond cutting discs Concrete

## for joint cutters



	Best for   	Expert for   	Standard for   
<b>Product</b>	<b>Concrete</b>	<b>Concrete</b>	<b>Concrete</b>
			
	Page 42	Page 42	Page 42

**Materials**

Asphalt, bitumen	○	○	
Combination stones	○	○	○
Concrete, fresh (abrasive)	○	○	○
Concrete, old	●	●	●
Concrete, reinforced*	●	●	○
Exposed concrete	●	●	●
Pavement slabs (artificial stones)	●	●	
Porous concrete	●	●	●
Sandstone	●	●	
Screed concrete	●	●	●

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Concrete

best  **Concrete**  
  

- ▶ Ideal for all types of hardened concrete and reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring



**long**  
LIFE

**fast**  
CUT



Product properties		Ordering information						
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.8	15	<b>2 608 602 657</b>	C1a	1	1	581639
350	20/25.40*	3.2	15	<b>2 608 602 658</b>	C1a	1	1	581646
400	20/25.40*	3.2	12	<b>2 608 602 659</b>	C1a	1	1	581653
450	25.40	3.6	12	<b>2 608 602 660</b>	C1a	1	1	581660
500	25.40	3.6	10	<b>2 608 602 710</b>	C1a	1	1	587044

### Diamond cutting discs Expert for Concrete

expert  **Concrete**  
  

- ▶ For all types of concrete including reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



**long**  
LIFE



300	20/25.40*	2.8	12	<b>2 608 602 560</b>	C1a	1	1	580663
350	20/25.40*	3.2	12	<b>2 608 602 561</b>	C1a	1	1	580670
400	20/25.40*	3.2	12	<b>2 608 602 562</b>	C1a	1	1	580687
450	25.40	3.6	12	<b>2 608 602 563</b>	C1a	1	1	580694
500	25.40	3.6	10	<b>2 608 602 711</b>	C1a	1	1	587051

### Diamond cutting discs Standard for Concrete

standard  **Concrete**  
  

- ▶ The low-cost diamond cutting disc that is a problem solver in concrete.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.











300	20/25.40*	2.8	10	<b>2 608 602 543</b>	C1a	1	1	576475
350	20/25.40*	2.8	10	<b>2 608 602 544</b>	C1a	1	1	576482
400	20/25.40*	3.2	10	<b>2 608 602 545</b>	C1a	1	1	576499
450	25.40	3.6	10	<b>2 608 602 546</b>	C1a	1	1	576505
500	25.40	3.6	10	<b>2 608 602 712</b>	C1a	1	1	587068

# Diamond cutting discs Asphalt

## for joint cutters



	Best for   	Standard for   
<b>Product</b>	<b>Asphalt</b>	<b>Asphalt</b>
		
	Page 44	Page 44

<b>Materials</b>		
Asphalt, bitumen	●	●
Asphalt over concrete	●	○
Concrete, fresh (abrasive)	●	●

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

### Diamond cutting discs Best for Asphalt

best  **Asphalt**  


- ▶ Ideal for cutting asphalt and asphalt over concrete. It is also possible to cut fresh concrete and occasionally concrete.
- ▶ Protective segments prevent premature wear of the base blade and guarantee maximum lifetime.
- ▶ Diamonds arranged in a row ensure excellent performance.
- ▶ Laser-welded diamond segments.
- ▶ \* With reduction ring.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
<b>Product properties</b>					<b>Ordering information</b>					
300	30/25.40*	3.2	8	8	<b>2 608 602 515</b>	C1a	1	1	545792	
350	30/25.40*	3.2	8	8	<b>2 608 602 516</b>	C1a	1	1	545808	
400	30/25.40*	3.2	8	8	<b>2 608 602 517</b>	C1a	1	1	545815	
450	30/25.40*	3.2	8	8	<b>2 608 602 518</b>	C1a	1	1	545822	
500	30/25.40*	3.6	8	8	<b>2 608 602 519</b>	C1a	1	1	545839	

### Diamond cutting discs Standard for Asphalt

standard  **Asphalt**  


- ▶ Ideal for asphalt and occasional work in concrete.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	10	10	<b>2 608 602 624</b>	C1a	1	1	581301
350	20/25.40*	3.2	10	10	<b>2 608 602 625</b>	C1a	1	1	581318
400	20/25.40*	3.6	10	10	<b>2 608 602 626</b>	C1a	1	1	581325
450	25.40	3.2	10	10	<b>2 608 602 627</b>	C1a	1	1	581332
500	25.40	3.6	10	10	<b>2 608 602 628</b>	C1a	1	1	581349

### SDS-clic quick-locking nut M14

	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>	<b>Ordering information</b>				
SDS-clic quick-locking nut M14	<b>1 603 340 031</b>	C1a	1	1	033206

SDS-clic quick-locking nut M14

**Appropriate for** all angle grinders with M14 thread. (Available thread length – protruding over thickest tool – larger than 6 mm)  
 manufactured in or after 08/90

**Note:** The disc must be centred at the supporting flange, not at the nut



	<b>1 603 340 031</b>	C1a	1	1	033206
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# Diamond grinding heads for concrete grinders



Bosch diamond grinding heads are the ideal choice for finishing work in concrete. The continuous turbo grinding ring produces specially fine grinding results.

**Top-class diamonds guarantee high grinding performance and a very good lifetime.**

This Bosch technology includes 100% dynamic counter-balancing of every grinding head during the manufacturing process. This results in vibration-free working and protects your power tool.



**Concrete**

Ideal for quickly grinding down thick concrete layers. Grinding concrete is no longer a problem. The ideal solution for the professional user.

Page 48



**Abrasive**

The ideal grinding head for plaster and screed concrete. The hard metal bond resists loads caused by tough abrasive materials.

Page 49



**Protective Coating**

Thin layers of thermo-plastic protective coating are no problem for this type. The medium-hard metal bond and wide segment spacing have been designed for low working temperatures. This prevents the protective coating from smearing during grinding.

Page 50



**Universal**

The continuous turbo grinding ring enables fine grinding results for finishing work in natural stone such as granite and in building materials such as concrete.

Page 50

# The right diamond grinding head for every type of material

	Best for Expert for Standard for	Best for Expert for	Best for	Best for
<b>Product</b>	<b>Concrete Concrete Extraclean Concrete Turbo</b>	<b>Abrasive</b>	<b>Protective Coating</b>	<b>Universal Turbo</b>
	Page 48	Page 49	Page 50	Page 50

<b>Materials</b>				
Aerated concrete	●	●	○	○
Asphalt, bitumen		●		
Basalt	●	○	○	●
Bricks	●			●
Cast asphalt	○	●		
Clinker stone, soft				●
Concrete, fresh (abrasive)		●		
Concrete, old	●	○	○	●
Concrete pipes/stones	●	○	○	●
Eternit	○			●
Gneiss, granite				●
Hard casting forms				●
Limestone, hard	●		○	○
Limestone, soft	○	●		○
Mortar, plaster	●	●		○
Natural limestone	○	○	○	●
Natural slate				●
Pavement slabs (artificial stones)	●			●
Plaster, plasterboard	○	●		
Poroton				●
Porphyry				●
Pumice stone	○	●	○	
Quartzite	○	○		●
Sandstone	○	○	○	○
Screed concrete	○	●		○
Slag stone	○		○	○
Thermo-plastic protective coatings			●	
Travertine				●

● especially suitable    ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.



# Diamond grinding heads

especially suitable for concrete grinders

## Concrete

### Diamond grinding head Best for Concrete

best  **Concrete**  
  

- ▶ **Suitable for** quick grinding down of thick concrete layers.
- ▶ With cobalt bond equipped with tungsten carbide for the toughest use.
- ▶ Segments brazed.
- ▶ Two rows of segments for even grinding and long life.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



Product properties				Ordering information				
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
50	125	22.23	4.5	<b>2 608 600 259</b>	C1a	1	1	143028

### Diamond grinding head Expert for Concrete

expert  **Concrete**  
 

- ▶ **Suitable for** grinding down thick concrete layers.
- ▶ Segments brazed.
- ▶ Two rows of segments for even grinding.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



50	125	22.23	4.5	<b>2 608 602 552</b>	C1a	1	1	578837
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### Diamond grinding head Expert for Concrete Extraclean

expert  **Concrete extraclean**  
 

- ▶ **Suitable for** grinding down thick concrete layers.
- ▶ Segments brazed.
- ▶ L-shaped segment arrangement for very clean, consistent surfaces.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



50	125	22.23	4.5	<b>2 608 602 554</b>	C1a	1	1	578851
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# Abrasive materials

## Diamond grinding head Best for Abrasive

best **Abrasive**  




- ▶ **Suitable for** large-area removal of abrasive materials such as lime plaster, hard finish plaster (floor subsurface), sandstone or very abrasive concrete – Not suitable for grinding hard materials.
- ▶ Hard metal bond resists loads caused by tough abrasive materials.
- ▶ Blunt-welded segments.
- ▶ Two rows of segments for even grinding and long life.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



Product properties				Ordering information			
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity
50	125	22.23	4.5	<b>2 608 600 260</b>	C1a	1	1
							Barcode 3165140...

## Diamond grinding head Expert for Abrasive

expert **Abrasive**  




- ▶ **Suitable for** large-area removal of abrasive materials such as lime plaster, hard finish plaster (floor subsurface), sandstone or very abrasive concrete – Not suitable for grinding hard materials.
- ▶ Segments brazed.
- ▶ Two rows of segments for even grinding.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



50	125	22.23	4.5	<b>2 608 602 553</b>	C1a	1	1	578844
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# Protective coatings

## Diamond grinding head Best for Protective Coating

best **Protective Coating**

- ▶ **Suitable for** grinding thin layers of thermo-plastic protective coatings on concrete, screed and glass fibre – Not suitable for large material removal of concrete.
- ▶ The medium-hard metal bond and wide segment spacing have been designed for low working temperatures, thus preventing the protective coating from smearing during grinding.
- ▶ Blunt-welded segments.
- ▶ Two rows of segments for even grinding and long life.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



Product properties				Ordering information				
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
50	125	22.23	4.5	<b>2 608 600 258</b>	C1a	1	1	143011

# Universal

## Diamond grinding head Best for Universal Turbo

best **Universal**

- ▶ **Suitable for** fine surfaces on granite (hard and soft), building materials, artificial stone, concrete and for working on edges without breakage.
- ▶ The continuous turbo grinding ring produces fine grinding results for finishing work on natural stone such as granite and building materials such as concrete.
- ▶ Maximum unbalance of 50 g/mm for vibration-free working.



50	125	22.23	5	<b>2 608 600 261</b>	C1a	1	1	143042
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## SDS-clic quick-locking nut M14

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
	<b>1 603 340 031</b>	C1a	1	1	033206

SDS-clic quick-locking nut M14

**Appropriate for** all angle grinders with M14 thread. (Available thread length – protruding over thickest tool – larger than 6 mm) manufactured in or after 08/90

**Note:** The disc must be centred at the supporting flange, not at the nut



	<b>1 603 340 031</b>	C1a	1	1	033206
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# Dry Speed diamond cutters:

for the highest drilling speed in all hard tiles

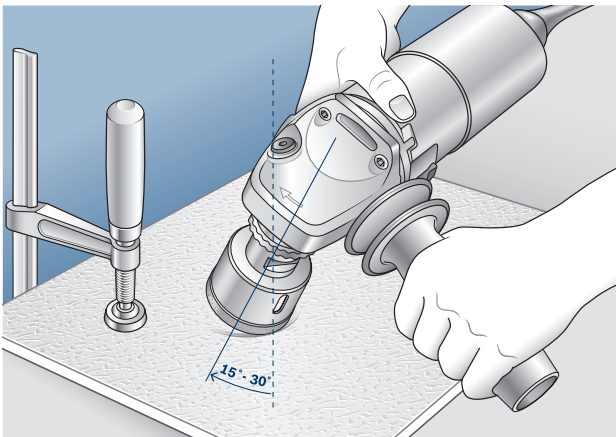




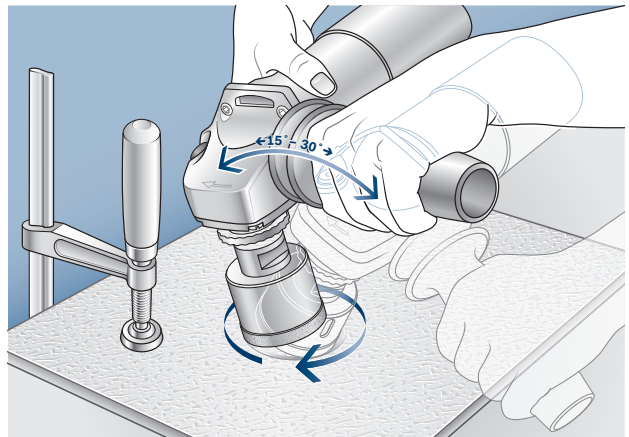
The diamond dry cutters with M14 shank for angle grinders with a maximum speed of 11,000 rpm achieve a considerably higher cutting speed and have a longer lifetime than comparable wet drilling products. Outstanding feature:

- More holes can be drilled in a shorter time and with less effort

### Recommended Instructions



Apply the cutter at an incline to start drilling (angle of 15° to 30°) and gradually straighten it up.



Drill through the tile or natural stone slab with slight circular motion.



# Easy Dry diamond drill bits:

long lifetime, easy handling

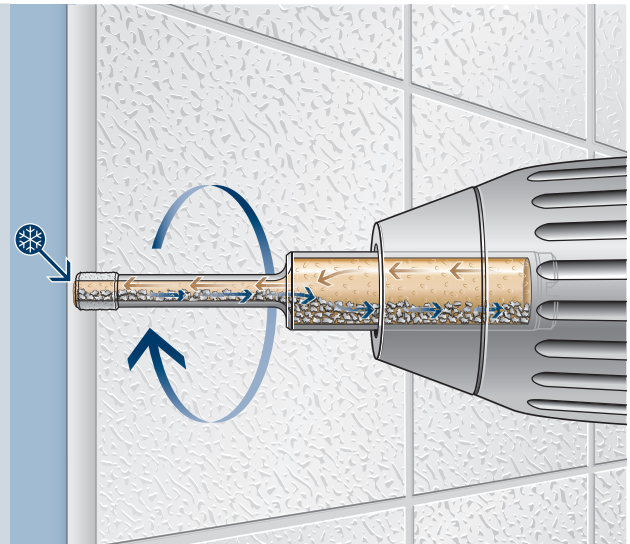




The strength of the new Easy Dry diamond drill bits lies in their easy handling and their very long lifetime despite dry use. This minimizes time-consuming preparatory work, which is common with wet drilling.

#### Advantages

- ▶ No more installing of water cooling systems
- ▶ No longer necessary to remove the piece of drilled material
- ▶ No time-consuming cleaning of the work area after drilling
- ▶ Self-sealing drill bit; coolant does not leak



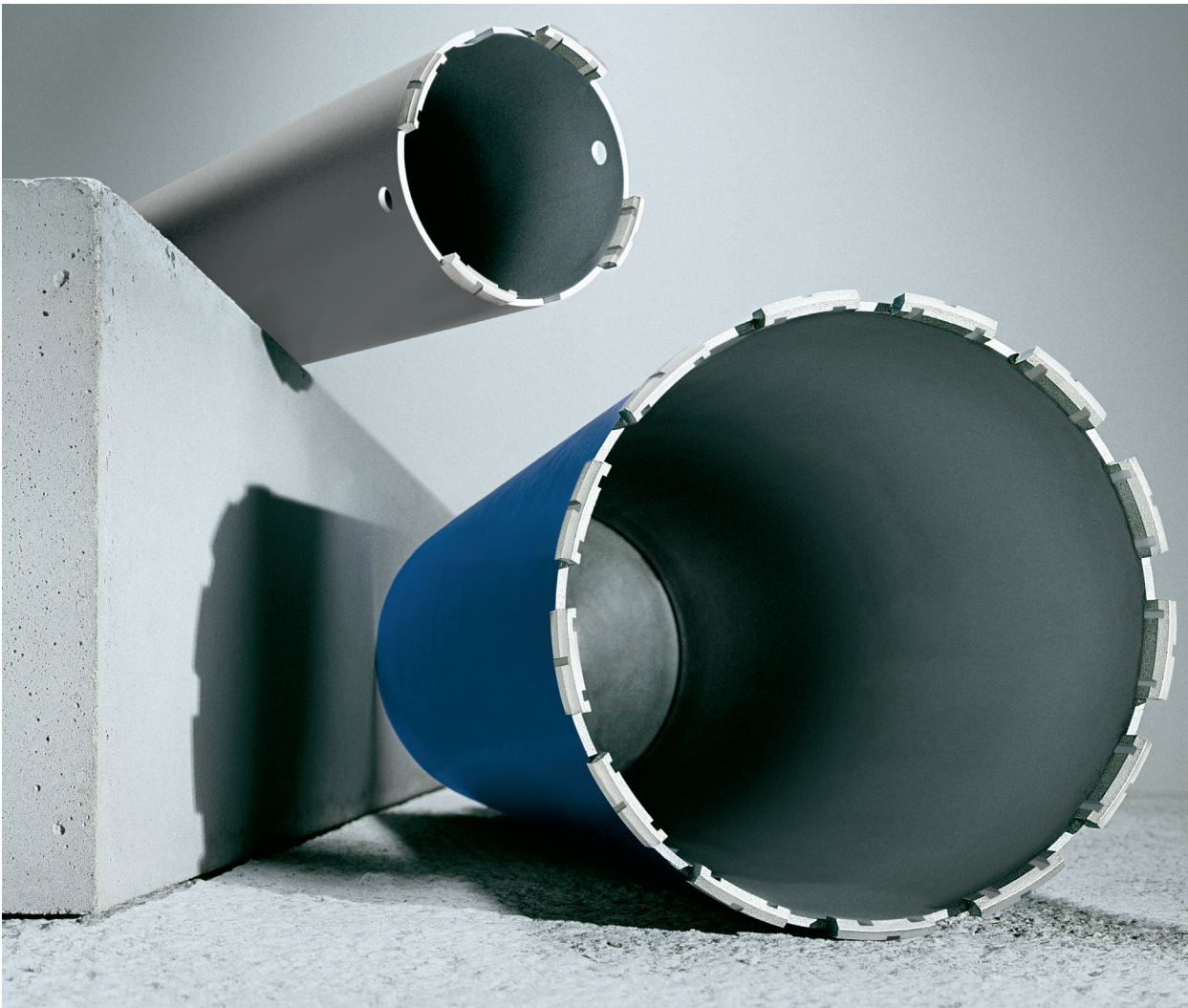
The drill bit's diamonds are cooled by a vegetable oil based coolant inside the drill bit shank. This coolant flows through the drill bit tip during drilling and cools the diamonds.

The coolant is released by the rotary motion of the drill bit and by the volume reduction in the bit body. The diamonds are effectively cooled during drilling. This prevents the diamonds from burning up prematurely and increases their lifetime.



## For universal use:

## Diamond core cutters and core edge sinkers



Wet drilling with the Bosch Diamond Drill GDB 2500 WE, diamond core cutters, Drill Stand S 500 A, dust extraction device and all-purpose vacuum cleaner.



















Dry drilling with the Bosch Diamond Drill GDB 1600 DE – non-impact, precise, stationary or hand-guided and with user-friendly dust extraction.



**You can achieve everything from a single source thanks to the clearly structured range of diamond core cutters and the matching system accessories from Bosch.**

The durable Bosch diamond core cutters are designed to handle the highest drilling speeds and ideal for use in all conventional materials.

The new roof-shaped segments allow for rapid centering and an excellent drilling start with the core cutter. The special segment guarantees a high rate of advance due to reduced friction, as early as from the first bore hole.

	 <b>Wet core cutters</b> G 1/2" 1 1/4" UNC	 <b>Dry core cutters</b> 1 1/4" UNC and G 1/2"	 <b>Diamond drill bits for Hard Ceramics</b>	 <b>Diamond holesaw for Hard Ceramics</b>	 <b>Diamond drill bits Easy Dry</b>	 <b>Diamond cutters Dry Speed</b>	 <b>Dry core edge sinkers for M16</b>	 <b>Dry core edge sinkers with Power-Change adapter</b>
								
	Page 61	Page 64	Page 76	Page 75	Page 79	Page 81	Page 68	Page 68
Asphalt	○							
Cement stones/pipes	●	○					○	
Clay stones/pipes	●	○					○	
Concrete, fresh	●							
Concrete, hard aggregates	●							
Concrete, heavily reinforced	●							
Concrete, medium aggregates	●							
Concrete, reinforced	●							
Concrete, soft aggregates	●	●						
Concrete stones	●	○						
Exposed concrete	●	○					○	
Gneiss, granite	●	○	○	○	○	●		
Gypsum		○					●	●
Limestone, hard	●	●					●	
Limestone, soft	●	●					○	●
Marble	●	○	●	●	●	●		
Porous concrete	●	●					●	●
Porphyry	○							
Sandstone, hard	●	●					●	
Sandstone, medium	●	●					●	●
Sandstone, soft	●	●					○	●
Slag stone	●						●	○
Slate	●		○	○	○	○		
Tiles (ceramic)			●	●	●	●		
Tiles (fine stoneware)			●	●	●	●		
Tiles (stoneware)			●	●	●	●		

● especially suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 265.

# Diamond drilling with Bosch:

## the complete system from a single source

### Wet drilling (stationary)

#### Diamond drill



GDB 1600 WE Professional, 1600 W G 1/2" and 1 1/4" UNC toolholder (0 601 189 ...)

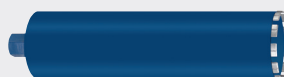


GDB 2500 WE Professional, 2500 W G 1/2" and 1 1/4" UNC toolholder (0 601 18P ...)

#### Diamond wet core cutter



G 1/2" 12-35 x 300 mm  
37-47 x 400 mm



1 1/4" UNC 52-300 x 450 mm

#### Guiding, water cooling and extraction



S 500 A drill stand  
(0 601 190 025)



Water collection ring for  
S 500 A up to 212 mm  
diameter  
(2 609 390 389)



Water pressure container  
or water connection  
(2 609 390 308)



GAS 50 Professional  
(0 601 989 ...)

#### Drill stand fitting



With fixings for concrete  
Complete set  
(2 607 000 744)



With fixings for masonry  
Complete set  
(2 607 000 745)



With quick fit column  
For fast fitting of the Drill Stand  
S 500 A by clamping between floor  
and ceiling  
(2 608 597 111)

## Dry drilling (stationary/hand-guided)

### Diamond drill



GDB 1600 DE Professional, 1600 W  
G 1/2" and 1 1/4" UNC toolholder  
(0 601 188 ...)

### Diamond dry core cutter



1 1/4" UNC 32-52 x 330 mm  
62-157 x 400 mm

### Guiding



Stationary  
S 500 A drill stand  
(0 601 190 025)



Hand-guided  
Drilling cross with  
pilot drilling aid

### Dust extraction



GAS 50 Professional  
(0 601 989 ...)

### Drill stand fitting



With fixings for concrete  
Complete set  
(2 607 000 744)



With fixings for masonry  
Complete set  
(2 607 000 745)



With quick fit column, for fast fitting  
of the Drill Stand S 500 A by clamping  
between floor and ceiling  
(2 608 597 111)





## Dry drilling (hand-guided)

### High-torque power tool and corresponding adapter for G 1/2" core cutters

SDS-plus rotary hammer with impact function which can be switched off



e.g. Bosch GBH 2-26 DRE Professional, 800W



SDS-plus → G 1/2"  
(2 608 598 123)

Direct fitting on drill shaft (without drill chuck)



5/8" - 16UNF → G 1/2"  
(2 608 598 125)



1/2" - 20 UNF → G 1/2"  
(2 608 598 126)

Drill with SDS-DI or Hilti BI holder



e.g. Bosch GDB 1600 DE before 2004



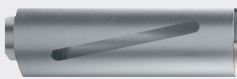
SDS-DI → G 1/2"  
(2 608 598 127)

Hilti DD100



Hilti DD100 G 1/2"  
(2 608 598 124)

### Hand-guided dry core cutter with G 1/2" fitting



Best for Universal: 22 - 32 x 350mm, 38 - 202 x 150mm  
Professional for Universal: 28 x 350mm, 38 - 127 x 150mm



Pilot drill bit with taper shank. Length of 200 mm for use without dust extraction  
(2 608 597 921)

### Extension for dry core cutters with G 1/2" fitting (optional)



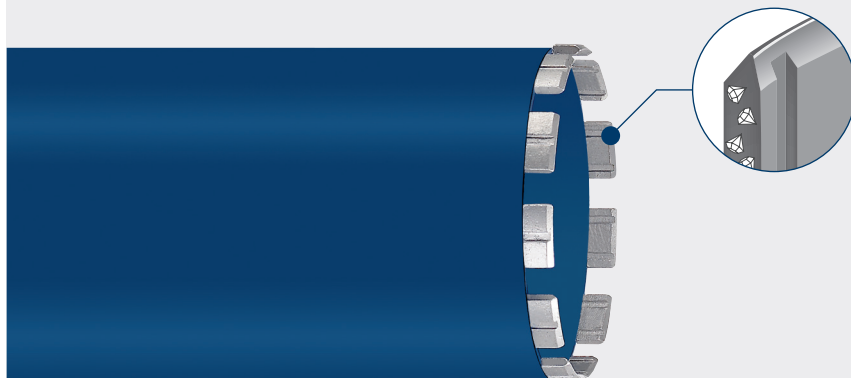
150 mm from core cutter diameter of 32 mm  
(2 608 598 128)



300 mm from core cutter diameter of 32 mm  
(2 608 598 129)

# Wet core cutters

Ideal for drilling in concrete and reinforced concrete



**Special segment shape**  
Speed Stripes roof segment for particularly high drilling speed, faster centring, faster drilling starts, long lifetime, better drilling dust removal, less vibration, less friction



G 1/2" fitting  
12 to 47 mm diameter



1 1/4" UNC fitting  
52 to 300 mm diameter

**10 mm** segment height  
at 12 to 47 mm diameter

**11.5 mm** segment height  
at 52 to 300 mm diameter

## Diamond wet core cutters G 1/2" and 1 1/4" UNC Best for Concrete

best **Concrete**

- ▶ Universal segment for concrete. Very high cutting performance and long life.
- ▶ **Note:** Can only be used in machines designed for wet drilling. Use Bosch Extractor GAS 25 or GAS 50 Professional for extraction.



Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>12</b>	300	Ring	10	<b>2 608 580 542</b>	COa	1	1	595438
<b>14</b>	300	Ring	10	<b>2 608 580 543</b>	COa	1	1	595445
<b>16</b>	300	Ring	10	<b>2 608 580 544</b>	COa	1	1	595452
<b>18</b>	300	Ring	10	<b>2 608 580 545</b>	COa	1	1	595469
<b>20</b>	300	Ring	10	<b>2 608 580 546</b>	COa	1	1	595476
<b>22</b>	300	Ring	10	<b>2 608 580 547</b>	COa	1	1	595483
<b>24</b>	300	Ring	10	<b>2 608 580 548</b>	COa	1	1	595490
<b>25</b>	300	Ring	10	<b>2 608 580 549</b>	COa	1	1	595506
<b>28</b>	300	Ring	10	<b>2 608 580 550</b>	COa	1	1	595513
<b>30</b>	300	Ring	10	<b>2 608 580 551</b>	COa	1	1	595520
<b>32</b>	300	Ring	10	<b>2 608 580 552</b>	COa	1	1	595537
<b>35</b>	300	Ring	10	<b>2 608 580 553</b>	COa	1	1	595544

## Diamond wet core cutters G 1/2" and 1 1/4" UNC Best for Concrete

best  **Concrete**  


Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
37	400	Ring	10	<b>2 608 580 554</b>	COa	1	1	595551
40	400	Ring	10	<b>2 608 580 555</b>	COa	1	1	595568
42	400	Ring	10	<b>2 608 580 556</b>	COa	1	1	595575
47	400	Ring	10	<b>2 608 580 557</b>	COa	1	1	595582
52	450	5	11.5	<b>2 608 580 558</b>	COa	1	1	595599
57	450	5	11.5	<b>2 608 580 559</b>	COa	1	1	595605
62	450	6	11.5	<b>2 608 580 560</b>	COa	1	1	595612
72	450	7	11.5	<b>2 608 580 561</b>	COa	1	1	595629
77	450	7	11.5	<b>2 608 580 562</b>	COa	1	1	595636
82	450	7	11.5	<b>2 608 580 563</b>	COa	1	1	595643
92	450	8	11.5	<b>2 608 580 564</b>	COa	1	1	595650
102	450	9	11.5	<b>2 608 580 565</b>	COa	1	1	595667
107	450	9	11.5	<b>2 608 580 566</b>	COa	1	1	595674
112	450	9	11.5	<b>2 608 580 567</b>	COa	1	1	595681
122	450	10	11.5	<b>2 608 580 568</b>	COa	1	1	595698
127	450	11	11.5	<b>2 608 580 569</b>	COa	1	1	595704
132	450	11	11.5	<b>2 608 580 570</b>	COa	1	1	595711
138	450	11	11.5	<b>2 608 580 571</b>	COa	1	1	595728
152	450	12	11.5	<b>2 608 580 572</b>	COa	1	1	595735
162	450	12	11.5	<b>2 608 580 573</b>	COa	1	1	595742
172	450	12	11.5	<b>2 608 580 574</b>	COa	1	1	595759
182	450	13	11.5	<b>2 608 580 575</b>	COa	1	1	595766
186	450	13	11.5	<b>2 608 580 576</b>	COa	1	1	595773
202	450	14	11.5	<b>2 608 580 577</b>	COa	1	1	595780
212	450	14	11.5	<b>2 608 580 578</b>	COa	1	1	595797
226	450	15	11.5	<b>2 608 580 579</b>	COa	1	1	595803
250	450	16	11.5	<b>2 608 580 580</b>	COa	1	1	595810
276	450	17	11.5	<b>2 608 580 581</b>	COa	1	1	595827
300	450	18	11.5	<b>2 608 580 582</b>	COa	1	1	595834



## Segments for diamond core cutters 1 1/4" UNC Best for Concrete

best  **Concrete**  


- ▶ Segments for retipping segmented Best for Concrete core cutters.
- ▶ **Suitable for** concrete and reinforced concrete with normal to hard aggregates, masonry.

Product properties		Ordering information					
For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
52	5	11.5	<b>2 600 116 053</b>	P0b	5	1	597371
57	5	11.5	<b>2 600 116 054</b>	P0b	5	1	597388
62	6	11.5	<b>2 600 116 055</b>	P0b	6	1	597395
72	7	11.5	<b>2 600 116 056</b>	P0b	7	1	597548
77							
82							
92	8	11.5	<b>2 600 116 057</b>	P0b	8	1	597555



### Segments for diamond core cutters 1 1/4" UNC Best for Concrete



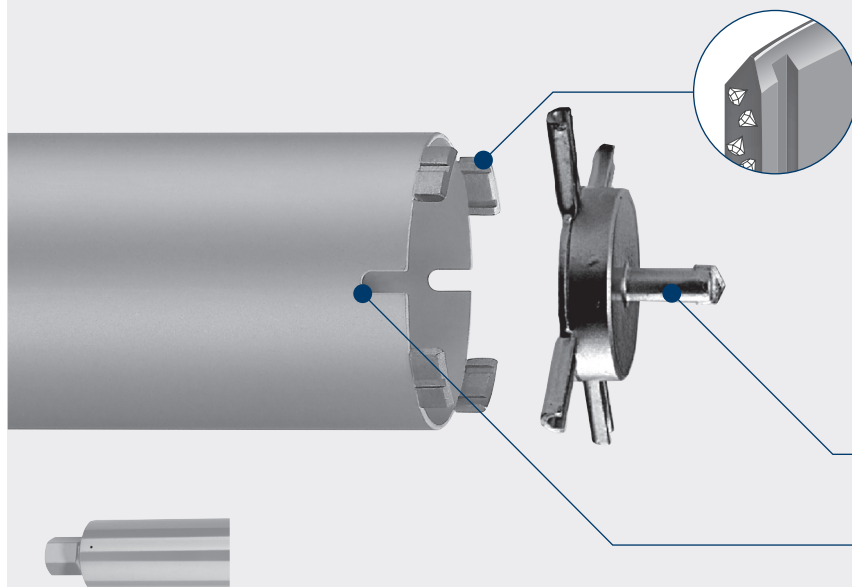
For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
<b>102</b> <b>107</b> <b>112</b>	9	11.5	<b>2 600 116 058</b>	P0b	9	1	597562
<b>122</b>	10	11.5	<b>2 600 116 059</b>	P0b	10	1	597579
<b>127</b>	11	11.5	<b>2 600 116 060</b>	P0b	11	1	597586
<b>132</b>	11	11.5	<b>2 600 116 061</b>	P0b	11	1	597593
<b>138</b>	11	11.5	<b>2 600 116 062</b>	P0b	11	1	597609
<b>152</b> <b>162</b>	12	11.5	<b>2 600 116 063</b>	P0b	12	1	597616
<b>172</b>	12	11.5	<b>2 600 116 064</b>	P0b	12	1	597623
<b>182</b> <b>186</b>	13	11.5	<b>2 600 116 065</b>	P0b	13	1	597630
<b>202</b> <b>212</b>	14	11.5	<b>2 600 116 066</b>	P0b	14	1	597647
<b>226</b>	15	11.5	<b>2 600 116 067</b>	P0b	15	1	597654
<b>250</b>	16	11.5	<b>2 600 116 068</b>	P0b	16	1	597661
<b>276</b>	17	11.5	<b>2 600 116 069</b>	P0b	17	1	597678
<b>300</b>	18	11.5	<b>2 600 116 070</b>	P0b	18	1	597685





# Dry core cutters

Ideal for drilling limestone, masonry and brick



### Special segment shape

Speed Stripes roof segment for particularly high drilling speed, faster centring, faster drilling starts, long lifetime, better drilling dust removal, less vibration, less friction

**Drilling cross (page 70)**  
for easy drilling starts

**Holder for drilling cross**

1 1/4" UNC fitting  
32 to 157 mm diameter

**10 mm** segment height  
at 32 to 42 mm diameter  
**11.5 mm** segment height  
at 52 to 157 mm diameter

## Diamond dry core cutters 1 1/4" UNC Best for Universal



- ▶ Universal segment for limestone, brick and sandstone.
- ▶ **Note:** Use Bosch Extractor GAS 25 or GAS 50 Professional for extraction.
- ▶ **Appropriate for** all brands of diamond drills with 1 1/4" UNC connection.





Product properties		Ordering information							
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Diamond dry core cutter 1 1/4" UNC									
32	330	Ring	10	<b>2 608 580 583</b>	C0a	1	1	595841	
42	330	Ring	10	<b>2 608 580 584</b>	C0a	1	1	595858	
52	330	3	11.5	<b>2 608 580 585</b>	C0a	1	1	595865	
62	400	4	11.5	<b>2 608 580 586</b>	C0a	1	1	595872	
68	400	4	11.5	<b>2 608 580 587</b>	C0a	1	1	595889	
87	400	4	11.5	<b>2 608 580 588</b>	C0a	1	1	595896	
102	400	4	11.5	<b>2 608 580 589</b>	C0a	1	1	595902	
112	400	6	11.5	<b>2 608 580 590</b>	C0a	1	1	595919	
122	400	6	11.5	<b>2 608 580 591</b>	C0a	1	1	595926	
132	400	6	11.5	<b>2 608 580 592</b>	C0a	1	1	595933	
142	400	8	11.5	<b>2 608 580 593</b>	C0a	1	1	595940	

### Diamond dry core cutters 1 1/4" UNC Best for Universal

best  **Universal**  


Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Diamond dry core cutter 1 1/4" UNC								
152	400	8	11.5	<b>2 608 580 594</b>	C0a	1	1	595957
157	400	8	11.5	<b>2 608 580 595</b>	C0a	1	1	595964



### Segments for diamond core cutters 1 1/4" UNC Best for Universal

best  **Universal** ▶ Segments for retipping segmented Best for Universal core cutters.  


Product properties			Ordering information				
For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Suitable for limestone, brick, masonry							
52	3	11.5	<b>2 600 116 071</b>	P0b	3	1	597692
62	4	11.5	<b>2 600 116 072</b>	P0b	4	1	597708
68	4	11.5	<b>2 600 116 073</b>	P0b	4	1	597715
87	4	11.5	<b>2 600 116 074</b>	P0b	4	1	597722
102	4	11.5	<b>2 600 116 075</b>	P0b	4	1	597739
112	6	11.5	<b>2 600 116 076</b>	P0b	6	1	597746
122	6	11.5	<b>2 600 116 077</b>	P0b	6	1	597753
132	6	11.5	<b>2 600 116 078</b>	P0b	6	1	597760
142	8	11.5	<b>2 600 116 082</b>	P0b	8	1	621519
152							
157							



### Diamond dry core cutter G 1/2" Best for Universal

best  **Universal** ▶ Universal segment for limestone, brick and sandstone.  
 ▶ Very high cutting performance and long life in masonry.

Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Diamond dry core cutter G 1/2"								
22	350	3	7	<b>2 608 587 313</b>	C0a	1	1	623766
28	350	3	7	<b>2 608 587 314</b>	C0a	1	1	623773
32	350	3	7	<b>2 608 587 315</b>	C0a	1	1	623780
38	150	3	7	<b>2 608 587 316</b>	C0a	1	1	623797
42	150	3	7	<b>2 608 587 317</b>	C0a	1	1	623803
48	150	3	7	<b>2 608 587 318</b>	C0a	1	1	623810
52	150	4	7	<b>2 608 587 319</b>	C0a	1	1	623827
60	150	4	7	<b>2 608 587 320</b>	C0a	1	1	623834



### Diamond dry core cutter G 1/2" Best for Universal

best  **Universal**  
  

Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31651 40...
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Product properties				Ordering information					
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Diamond dry core cutter G 1/2"

65	150	4	7	2 608 587 321	C0a	1	1	623841
68	150	4	7	2 608 587 322	C0a	1	1	623858
72	150	4	7	2 608 587 323	C0a	1	1	623865
78	150	5	7	2 608 587 324	C0a	1	1	623872
82	150	5	7	2 608 587 325	C0a	1	1	623889
92	150	5	7	2 608 587 326	C0a	1	1	623896
102	150	5	7	2 608 587 327	C0a	1	1	623902
107	150	6	7	2 608 587 328	C0a	1	1	623919
117	150	6	7	2 608 587 329	C0a	1	1	623926
127	150	6	7	2 608 587 330	C0a	1	1	623933
132	150	6	7	2 608 587 331	C0a	1	1	623940
142	150	7	7	2 608 587 332	C0a	1	1	623957
152	150	7	7	2 608 587 333	C0a	1	1	623964
162	150	7	7	2 608 587 334	C0a	1	1	623971
202	150	9	7	2 608 587 335	C0a	1	1	623988



### Diamond dry core cutter G 1/2" Standard for Universal

standard  **Universal**  
  

- ▶ Universal segment for limestone, brick and sandstone.
- ▶ High cutting performance and long life in masonry.

Diamond dry core cutter G 1/2"

28	350	3	7	2 608 587 336	C0a	1	1	623995
38	150	3	7	2 608 587 337	C0a	1	1	624008
48	150	3	7	2 608 587 338	C0a	1	1	624015
52	150	4	7	2 608 587 339	C0a	1	1	624022
65	150	4	7	2 608 587 340	C0a	1	1	624039
107	150	6	7	2 608 587 341	C0a	1	1	624046
117	150	6	7	2 608 587 342	C0a	1	1	624053
127	150	6	7	2 608 587 343	C0a	1	1	624060



### 11-piece diamond dry core cutter kit G 1/2" Standard for Universal

standard  **Universal**  


- ▶ Universal segment for limestone, brick and sandstone.
- ▶ High cutting performance and long life in masonry.

Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>				

11-piece diamond dry core cutter kit G 1/2" including:  
 5 x dry cores, 38mm, 52mm, 65mm, 117mm, 127mm  
 1 x ejector drift  
 1 x hex adapter - G 1/2"  
 1 x SDS-plus adapter - G 1/2"  
 1 x hex extension - G 1/2" (240 mm)  
 1 x SDS-plus extension - G 1/2" (240 mm)  
 1 x 200 mm pilot drill bit



38	150	4	7	<b>2 608 587 007</b>	U0	5	1	625081
52								
65								
117								
127								

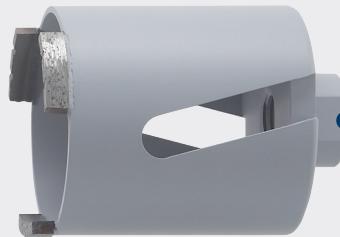


# Core edge sinkers

Ideal for drilling in limestone, masonry, brick

Optimised segments for particularly fast drill feed and a long lifetime in hard or medium-hard materials

**Ideal for medium-hard building materials**



**M16**  
fits all standard shanks

**7 mm** usable segment height





**Ideal for hard building materials**



**Power-Change adapter fitting**  
for fast and safe attachment and release of the pilot drill bit and core edge sinker, with just one click

**10 mm** usable segment height

## Accessories for diamond core edge sinkers with Power-Change adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
 <p>Power-Change adapter with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.</p>	<b>2 608 584 772</b>	PC1b	1	1	375870
 <p>Power-Change adapter Heavy Duty with 11 mm hex shank. With tungsten carbide pilot drill bit. For holesaw diameters 19-159 mm</p>	<b>2 608 580 114</b>	PC1b	1	1	471947
  <p>Power-Change adapter with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.</p>	<b>2 608 584 773</b>	PC1b	1	1	375887



**Accessories for diamond core edge sinkers with Power-Change adapter**

Product properties		Ordering information				
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Power-Change adapter Heavy Duty with 11 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.

	<b>2 608 580 095</b>	PC1b	1	1	469500
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Power-Change adapter with SDS-plus shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.

	<b>2 608 584 845</b>	PC1b	1	1	429252
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Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips



	<b>2 608 584 777</b>	PC1d	1	1	375924
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**Accessories for diamond core edge sinkers M16**

Product properties		Ordering information				
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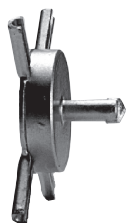
Adapter 5/8"-16UNF with M 16

-	-	5/8" - 16 UNF	-	<b>2 600 116 081</b>	P0b	1	621502
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# Accessories for Bosch diamond drilling systems

- ▶ System parts and accessories for optimum work on the construction site

## Drilling crosses for dry core cutters 1 1/4" UNC







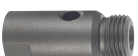

Product properties		Ordering information				
Diameter/width across flats mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
32	2 608 597 475	C0a	1	1	110013	
42	2 608 597 476	C0a	1	1	110020	
52	2 608 597 477	C0a	1	1	110037	
62	2 608 597 904	C0a	1	1	220057	
68	2 608 597 478	C0a	1	1	110044	
87	2 608 597 479	C0a	1	1	110051	
102	2 608 597 480	C0a	1	1	110068	
112	2 608 597 481	C0a	1	1	110075	
122	2 608 597 905	C0a	1	1	220064	
132	2 608 597 482	C0a	1	1	110082	

## Adapter for diamond core cutters







Product properties		Ordering information				
Adapter for machine side	Adapter for core side	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
1 1/4" UNC	G 1/2"	2 608 598 043	P1h	1	1	116169
G 1/2"	SDS-DI	2 608 550 141	P1h	1	1	108003
1 1/4" UNC	SDS-DI	2 608 550 140	P1h	1	1	107990
G 1/2"	1 1/4" UNC	2 608 598 042	P1h	1	1	116152
SDS-DI	1 1/4" UNC	2 608 550 142	P1h	1	1	108010
SDS-DI	G 1/2"	2 608 550 143	P1h	1	1	108027

### Adapter for diamond core cutters

	Adapter for machine side	Adapter for core side	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	<b>Product properties</b>		<b>Ordering information</b>				
<b>SDS-plus</b>	1/2" BSP		<b>2 608 598 123</b>	P1h	1	1	230445
	<b>Product properties</b>		<b>Ordering information</b>				
<b>Hexagonal</b>	1/2" BSP		<b>2 608 598 122</b>	P1h	1	1	230438
	<b>Product properties</b>		<b>Ordering information</b>				
<b>Hilti DD100</b>	G 1/2" BSP		<b>2 608 598 124</b>	P1h	1	1	230452
	<b>Product properties</b>		<b>Ordering information</b>				
<b>5/8" x 16 UNF</b>	1/2" BSP		<b>2 608 598 125</b>	P1h	1	1	230469
	<b>Product properties</b>		<b>Ordering information</b>				
<b>1/2" 20 UNF</b>	1/2" BSP		<b>2 608 598 126</b>	P1h	1	1	230476
	<b>Product properties</b>		<b>Ordering information</b>				
<b>SDS-DI</b>	1/2" BSP		<b>2 608 598 127</b>	P1h	1	1	230483

### Extensions for diamond core cutters

	Length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>		<b>Ordering information</b>				
Extension for core cutters with SDS-DI fitting as of diameter 62 mm						
	<b>300</b>	<b>2 608 598 112</b>	P0h	1	1	108034
Extension for core cutters with G 1/2" fitting as of diameter 32 mm						
	<b>300</b>	<b>2 608 598 044</b>	P0h	1	1	116176
Extension for core cutters with 1 1/4" UNC fitting as of diameter 45 mm						
	<b>300</b>	<b>2 608 598 045</b>	P0h	1	1	116183
Extension for core cutters with G 1/2" fitting as of diameter 32 mm						
	<b>150</b>	<b>2 608 598 128</b>	C0a	1	1	230490

## Water pressure container

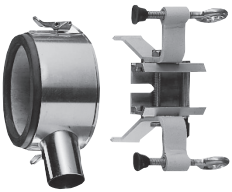
- ▶ **Suitable for** wet drilling work on construction sites without water connection.
- ▶ Steel container with special plastic coating.
- ▶ Filling capacity: 10 litres.



Product properties	Ordering information				
	<i>Part number</i>	<i>Packaging type</i>	<i>Pack quantity</i>	<i>Minimum order quantity</i>	<i>Barcode 3163140...</i>
Water pressure container	<b>2 609 390 308</b>	C0a	1	1	107907

## Water collection ring for Drill Stands S 500 and S 500 A Professional

- ▶ Collects the water from the drilled hole.
- ▶ Prevents soiling and water damage when used with the all-purpose extractor.



Water collection ring for Drill Stand S 500 Professional  
Max. core cutter diameter 92 mm

**Appropriate for** GDB 1600 WE Professional

	<b>2 609 390 310</b>	C0a	1	1	107921
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## Seal cover for water collection ring



Product properties	Ordering information					
	<i>Diameter mm</i>	<i>Part number</i>	<i>Packaging type</i>	<i>Pack quantity</i>	<i>Minimum order quantity</i>	<i>Barcode 3163140...</i>
Seal cover for water collection ring 2 609 390 310						
<b>123</b>	<b>2 609 390 311</b>	C0a	10	1	107938	

## Fixing sets



27-piece fixing set  
Special design for concrete and hard stone.

<b>15</b>	<b>2 607 000 744</b>	C0a	27	1	107945
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6-piece fixing set  
Special design for natural and artificial stone.

<b>20</b>	<b>2 607 000 745</b>	C0a	6	1	107952
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### Wall plug sets

Product properties	Ordering information
Diameter mm	Part number
	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...



50-piece wall plug set  
Special design for concrete and hard stone.

15	2 607 000 746	C0a	50	1	107969
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25-piece wall plug set  
Special design for natural and artificial stone.

20	2 607 000 747	C0a	25	1	107976
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### Quick fit column

Product properties	Ordering information
	Part number
	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...



Quick fit column for drill stands  
For easy fitting of the drill stand by clamping between floor and ceiling or between two walls.  
Fitting width: from 1.7 m to 3.0 m  
**Appropriate for** S 500; S 500 A Professional

	2 608 598 111	C0a	1	1	107983
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### Vacuum set, flushing head and dust extraction head



1-piece vacuum set  
Consisting of: suction spout with rubber seal, three-way ball valve for rapid venting of the vacuum disc, rubber seal for vacuum base  
**Appropriate for** S 500; S 500 A Professional

	2 609 390 314	C0a	1	1	127998
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Flushing head  
**Suitable for** wet drilling with Bosch Diamond Drilling System GDB 1600 WE Professional (SDS-DI version manufactured in or before 2004)  
Flushing head for GDB 1600 WE Professional with G 1/2" / 1 1/4" UNC fitting  
Spare part no. 3.607.031.573

	2 609 390 317	C0a	1	1	139687
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Dust extraction head  
**Suitable for** dry drilling with Bosch Diamond Drilling System GDB 1600 DE; GDB 1600 WE Professional (SDS-DI version manufactured in or before 2004)  
Dust extraction head for GDB 1600 DE; GDB 1600 WE Professional with R 1/2" / 1 1/4" UNC fitting  
Spare part no. 3.607.031.574

	2 609 390 318	C0a	1	1	139694
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## Vacuum set, flushing head and dust extraction head



Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Dust extraction outlet <b>Suitable for</b> diamond dry core cutters with G 1/2" BSP connection	2 609 390 380	C0a	1	1	230629

## Auxiliary handle and transport wheels



Auxiliary handle for Bosch diamond drills  
**Appropriate for** GDB 1600 DE; GDB 1600 WE Professional

	2 609 390 316	C0a	1	1	139670
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Transport wheels  
**Suitable for** easy transportation of the Bosch Drill Stands S 500 or S 500 A Professional

	2 609 390 309	C0a	1	1	107914
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## Accessories for diamond core cutters



Ejector drift

	2 608 597 923	C0a	1	1	230575
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## Pilot drill bit



Product properties	Total length mm	Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Pilot drill bit for short diamond dry core cutters	200	2 608 597 921	P1c	1	1	230551

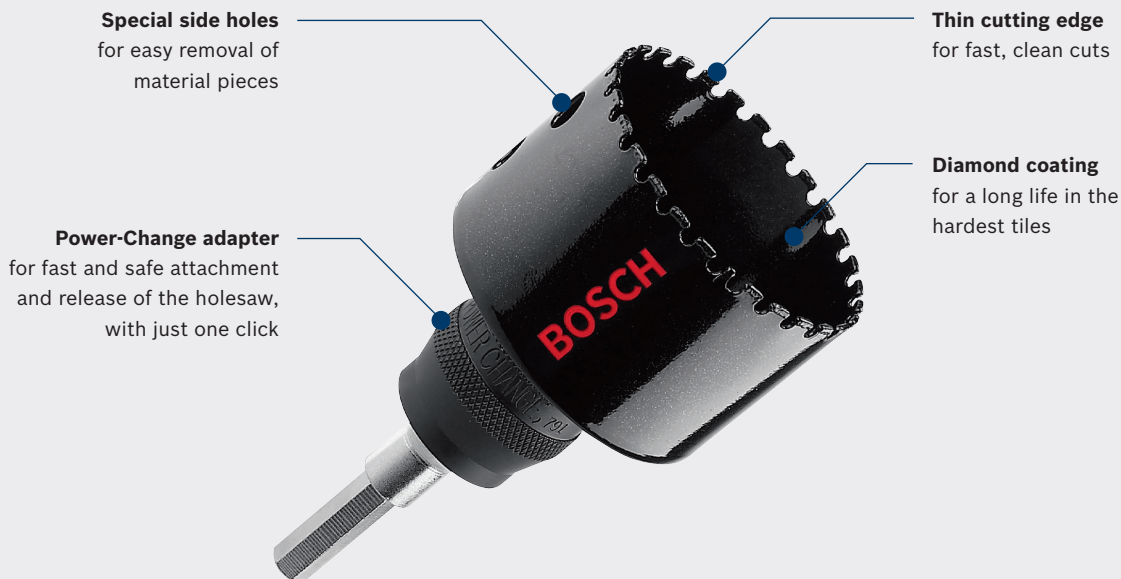
Pilot drill bit for short diamond dry core cutters  
For use with dust extraction outlet

	300	2 608 597 922	P1c	1	1	230568
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# Diamond wet drill bits and holesaws

## Diamond for Hard Ceramics

No tiles are too hard

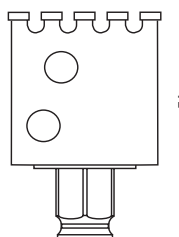


**Scope of range:**  
19 to 83 mm diameter

### Diamond holesaws Diamond for Hard Ceramics

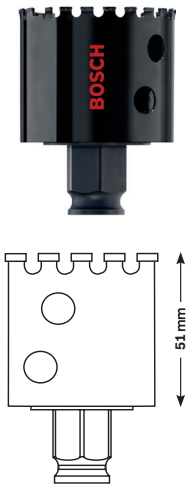


- ▶ The cutting quality depends on the correct speed and the coolant used (see operating instructions).
- ▶ **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>19</b>	3/4	<b>2 608 580 301</b>	PC1b	1	1	488990
<b>20</b>	25/32	<b>2 608 580 302</b>	PC1b	1	1	489003
<b>22</b>	7/8	<b>2 608 580 303</b>	PC1b	1	1	489010
<b>25</b>	1	<b>2 608 580 304</b>	PC1b	1	1	489027
<b>29</b>	1 1/8	<b>2 608 580 305</b>	PC1b	1	1	489034
<b>32</b>	1 1/4	<b>2 608 580 306</b>	PC1b	1	1	489041

## Diamond holesaws Diamond for Hard Ceramics



Product properties		Ordering information				
Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31651 40...
35	1 3/8	2 608 580 307	PC1b	1	1	489058
38	1 1/2	2 608 580 308	PC1b	1	1	489065
41	1 5/8	2 608 580 394	PC1b	1	1	515160
44	1 3/4	2 608 580 309	PC1b	1	1	489072
51	2	2 608 580 310	PC1b	1	1	489089
54	2 1/8	2 608 580 311	PC1b	1	1	489096
57	2 1/4	2 608 580 312	PC1b	1	1	489102
60	2 3/8	2 608 580 313	PC1b	1	1	489119
64	2 1/2	2 608 580 314	PC1b	1	1	489126
65	2 9/16	2 608 580 315	PC1b	1	1	489133
67	2 5/8	2 608 580 316	PC1b	1	1	489157
68	2 11/16	2 608 580 317	PC1b	1	1	489164
70	2 3/4	2 608 580 318	PC1b	1	1	489171
76	3	2 608 580 319	PC1b	1	1	489188
79	3 1/8	2 608 580 320	PC1b	1	1	489195
83	3 1/4	2 608 580 321	PC1b	1	1	489201

## Diamond wet drill bits Diamond for Hard Ceramics

- **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
- **Note:** Drill without impact. Always work with water cooling.  
Only work with cordless drills.



Product properties		Ordering information				
Diameter (D) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31651 40...	
5	2 608 550 605	P1a	1	1	495721	
6	2 608 550 606	P1a	1	1	495738	
7	2 608 550 607	P1a	1	1	495745	
8	2 608 550 608	P1a	1	1	495752	
10	2 608 550 609	P1a	1	1	495769	
12	2 608 550 610	P1a	1	1	495776	
14	2 608 550 611	P1a	1	1	495783	

**Accessories for diamond holesaw Diamond for Hard Ceramics**



Product properties	Ordering information				
Power-Change adapter with 8 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.	<b>2 608 584 844</b>	PC1b	1	1	429245



Power-Change adapter Heavy Duty with 11 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.	<b>2 608 580 095</b>	PC1b	1	1	469500
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Power-Change adapter with SDS-plus shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.	<b>2 608 584 845</b>	PC1b	1	1	429252
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**Robust Line diamond wet drill bit set Diamond for Hard Ceramics**

- diamond** **HardCeramics**
- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
  - ▶ **Note:** Drill without impact. Always work with water cooling.  
Only work with cordless drills.



Set size A:  
156.5 x 69.5 x 23 mm

Product properties	Ordering information				
4-piece Robust Line diamond wet drill bit set					
	<b>Diameter mm</b>	<b>Part number</b>	<b>Packaging type</b>	<b>Pack quantity</b>	<b>Minimum order quantity</b>
	6.0	<b>2 607 019 880</b>	P1k	4	1
	8.0				
	10.0				
	14.0				
	5.0	<b>2 607 019 881</b>	P1k	4	1
	6.0				
	7.0				
	8.0				



**Accessories for diamond wet drill bits and diamond holesaws**

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31651 40...
Centring aid for diamond drill bits	<b>2 608 598 142</b>	PC1a	1	1	495813



Centring aid for diamond wet drill bits and holesaws	<b>2 608 580 327</b>	C1a	1	1	489683
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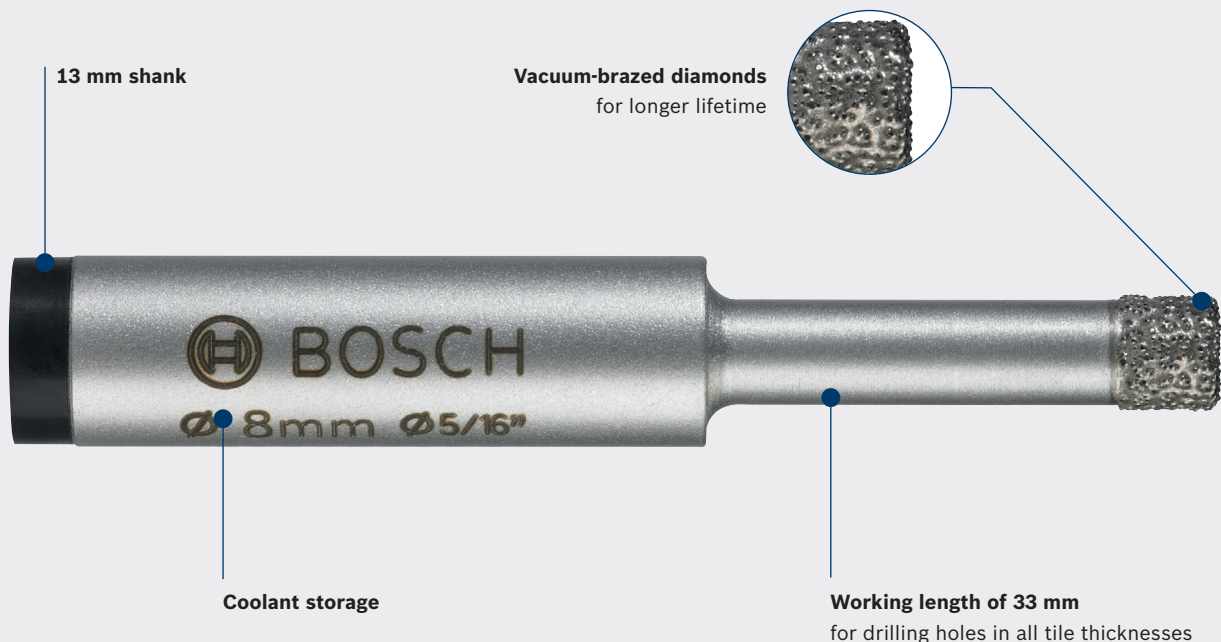


Pressurised water bottle For water cooling of the diamond wet drill bits and holesaws Max. filling capacity 0.9 l Including hose (1.8 m long)	<b>2 608 190 048</b>	C1a	1	1	495820
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# Diamond dry drill bits and cutters

## Easy Dry diamond drill bits for outstanding drilling results



### Diamond drill bits Easy Dry

best **Ceramic**

- ▶ Suitable for soft wall tiles through to very hard floor tiles such as fine stoneware.
- ▶ For use in cordless screwdrivers and drills with **13 mm chuck**.
- ▶ **Note:** Drill without impact. Optimum speed: 1500 rpm.



Product properties		Ordering information					
Diameter (D) mm	Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
6	15/64	33	2 608 587 139	P1p	1	1	577915
7	9/32	33	2 608 587 140	P1p	1	1	577922
8	5/16	33	2 608 587 141	P1p	1	1	577939
10	25/64	33	2 608 587 142	P1p	1	1	577946
12	15/32	33	2 608 587 143	P1p	1	1	577953
14	9/16	33	2 608 587 144	P1p	1	1	577960

## Robust Line diamond drill bit set Easy Dry

best **Ceramic**



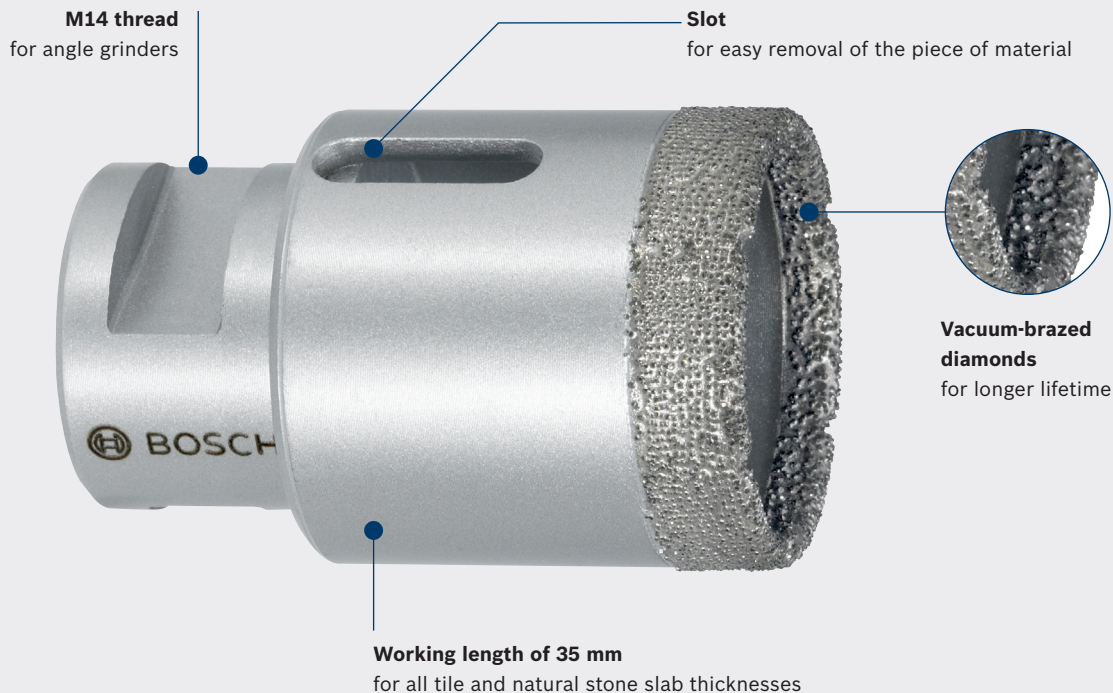
Product properties		Ordering information				
3-piece diamond cutter set						
Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31651 40...
6.0 8.0 10.0	33	2 608 587 145	P1k	3	1	577977

Set size A:  
156.5 x 69.5 x 23 mm



# Dry Speed diamond cutters

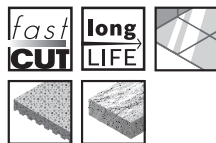
for considerably higher drilling speed and longer lifetime



## Diamond cutters Dry Speed

best **Ceramic**

- Suitable for soft wall tiles through to very hard floor tiles and natural stone.
- For use on angle grinders.



Diameter (D) mm	Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
14	9/16	30	2 608 587 113	P1h	1	1	577656
16	5/8	30	2 608 587 114	P1h	1	1	577663
20	25/32	35	2 608 587 115	P1h	1	1	577670
22	7/8	35	2 608 587 116	P1h	1	1	577687
25	1	35	2 608 587 117	P1h	1	1	577694
27	1 1/16	35	2 608 587 118	P1h	1	1	577700
30	1 3/16	35	2 608 587 119	P1h	1	1	577717
32	1 1/4	35	2 608 587 120	P1h	1	1	577724
35	1 3/8	35	2 608 587 121	P1h	1	1	577731
38	1 1/2	35	2 608 587 122	P1h	1	1	577748
40	1 9/16	35	2 608 587 123	P1h	1	1	577755
45	1 49/64	35	2 608 587 124	P1h	1	1	577762
51	2	35	2 608 587 125	P1h	1	1	577779
55	2 11/64	35	2 608 587 126	P1h	1	1	577786



### Diamond cutters Dry Speed

best 



Product properties			Ordering information				
Diameter (D) mm	Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
57	2 1/4	35	<b>2 608 587 127</b>	P1h	1	1	577793
60	2 3/8	35	<b>2 608 587 128</b>	P1h	1	1	577809
65	2 9/16	35	<b>2 608 587 129</b>	P1h	1	1	577816
67	2 5/8	35	<b>2 608 587 130</b>	P1h	1	1	577823
68	2 11/16	35	<b>2 608 587 131</b>	P1h	1	1	577830
70	2 3/4	35	<b>2 608 587 132</b>	P1h	1	1	577847
75	2 61/64	35	<b>2 608 587 133</b>	P1h	1	1	577854
80	3 5/32	35	<b>2 608 587 134</b>	P1h	1	1	577861
83	3 1/4	35	<b>2 608 587 135</b>	P1h	1	1	577878

### Diamond cutter set Dry Speed

best 



Product properties		Ordering information				
Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
3-piece diamond cutter set Including 19 mm spanner		<b>2 608 587 136</b>	U0	3	1	577885
14.0	30					
25.0 35.0	35					



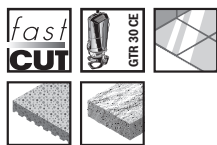
4-piece diamond cutter set Including 19 mm spanner		<b>2 608 587 137</b>	U0	4	1	577892
25.0	35					
35.0 45.0 51.0						

# Diamond dry drill bits and router bits for GTR 30 CE Professional

## Diamond dry drill bits Best for Ceramic

best **Ceramic**

- ▶ Appropriate for GTR 30 CE Professional.
- ▶ Suitable for soft wall tiles through to very hard floor tiles and natural stone.



Product properties					Ordering information				
Diameter (D) mm	Diameter (D) inch	Shank mm	Shank inch	Working length (L) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
6	15/64	6.3	1/4	35	<b>2 608 587 155</b>	P1a	1	1	587686
8	5/16	6.3	1/4	35	<b>2 608 587 156</b>	P1a	1	1	592734
12	15/32	6.3	1/4	35	<b>2 608 620 211</b>	P1a	1	1	582018
15	19/32	6.3	1/4	35	<b>2 608 620 212</b>	P1a	1	1	582025
21	7/8	6.3	1/4	35	<b>2 608 620 213</b>	P1a	1	1	582032
25	1	6.3	1/4	35	<b>2 608 620 214</b>	P1a	1	1	582049
30	1 3/16	6.3	1/4	35	<b>2 608 620 215</b>	P1a	1	1	582056
35	1 3/8	6.3	1/4	35	<b>2 608 620 216</b>	P1a	1	1	582063

## Diamond router bit Best for Ceramic

best **Ceramic**

- ▶ Appropriate for GTR 30 CE Professional.
- ▶ Suitable for soft wall tiles through to hard floor tiles.



Product properties				Ordering information					
Shank mm	Shank inch	Diameter (D) mm	Working length (L) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
6.35	1/4	7.4	35	<b>2 608 620 217</b>	P1a	1	1	582070	



### Carbide router bit



- ▶ **Appropriate for** GTR 30 CE Professional.
- ▶ **Suitable for** soft wall tiles.



Product properties				Ordering information				
Diameter (D) mm	Working length (L) mm	Shank mm	Shank inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
4	25	4	5/32	2 608 620 218	P1a	1	1	582087

### Accessories for diamond dry drill bits and router bits, carbide router bits



Product properties		Ordering information				
Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
4	5/32	2 608 620 219	PC1b	1	1	582094



Collet  
**Appropriate for** GTR 30 CE Professional

4	5/32	2 608 620 219	PC1b	1	1	582094
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Collet  
**Appropriate for** GTR 30 CE Professional

6.3	1/4	2 608 620 220	PC1b	1	1	582100
-----	-----	---------------	------	---	---	--------

Product properties			Ordering information				
Diameter mm	Length [m]	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
35 50	1.35	1 3/8 2	2 607 002 626	C1a	1	1	582001



Dust extraction hose  
**Appropriate for** GTR 30 CE Professional

35 50	1.35	1 3/8 2	2 607 002 626	C1a	1	1	582001
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Part number	Page	MOQ*
2 608 602 608	25	1
2 608 602 609	25	1
2 608 602 610	25	1
2 608 602 611	39	1
2 608 602 612	39	1
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2 608 602 618	26	1
2 608 602 619	26	1
2 608 602 620	39	1
2 608 602 621	39	1
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Part number	Page	MOQ*
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2 608 602 697	15	1
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2 609 390 314	73	1
2 609 390 316	74	1
2 609 390 317	73	1
2 609 390 318	73	1
2 609 390 380	74	1

# Date of production or packing

## Encrypted month codes

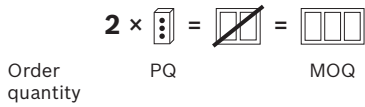
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<b>January</b>	581	681	781	881	981	001	101	201	301	417	517
<b>February</b>	582	682	782	882	982	002	102	202	302	418	518
<b>March</b>	583	683	783	883	983	003	103	203	303	419	519
<b>April</b>	584	684	784	884	984	004	104	204	304	420	520
<b>May</b>	585	685	785	885	985	005	105	205	305	453	553
<b>June</b>	586	686	786	886	986	006	106	206	306	454	554
<b>July</b>	587	687	787	887	987	007	107	207	307	455	555
<b>August</b>	588	688	788	888	988	008	108	208	308	456	556
<b>September</b>	589	689	789	889	989	009	109	209	309	457	557
<b>October</b>	590	690	790	890	990	010	110	210	310	458	558
<b>November</b>	591	691	791	891	991	011	111	211	311	459	559
<b>December</b>	592	692	792	892	992	012	112	212	312	460	560



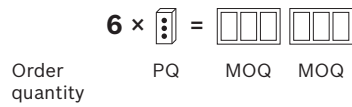
# The Bosch ordering and packaging control system

The ordering and packaging control system makes it easier to order the right amount and find the packaging type at a glance.

Order quantities are rounded up to the minimum order quantity.



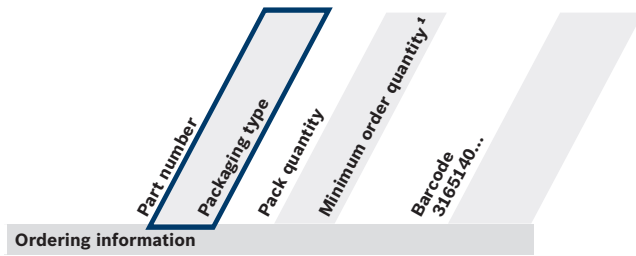
Order quantities must be a multiple of the minimum order quantity: 3, 6, 9...



**Example:**

**Step 1:** The packaging type for each part number can be found on the product pages:

**Step 2:** An illustration of the corresponding packaging type and specifications about the type of suspension and form of the packaging can be found on the back cover.



Ordering information				
2 608 585 780	P1p	1	1	511421
2 608 585 781	P1p	1	1	511438



**P1p** Watchbox with Euro hole

**P2p** Watchbox with other type of suspension

**Step 3:** What is the structure of a packaging type code?



1. There are six different material groups which are identified by the initial letter in the English packaging code:

- Packaging made of paper, cardboard or corrugated board (**C**ardboard)
- Plastic packaging (**P**lastic)
- Combined plastic/cardboard packaging (**P**lastic and **C**ardboard)
- Metal packaging (**M**etal)
- Unpacked product (**U**npacked)
- Wood packaging (**W**ood)

2. Each packaging has one of three different types of suspension:

- 0 without any type of suspension
- 1 with Euro hole
- 2 other type of suspension

3. In the six material groups, each form of packaging is identified by a lower case letter:

**C Packaging made of paper, cardboard or corrugated board**

- |                 |             |                      |
|-----------------|-------------|----------------------|
| a Box           | d Sleeve    | h Tube               |
| b Folded carton | e Hanger    | k Carton with sleeve |
| c Pocket        | f Paper bag |                      |

**P Plastic packaging**

- |                     |                  |            |
|---------------------|------------------|------------|
| a Box               | e Hanger         | n Sleeve   |
| b Bag               | f Shrink-wrapped | p Watchbox |
| c Pouch             | h Tube           |            |
| d Bag with tab card | k Cassette       |            |

**PC Combined plastic/cardboard packaging**

- |                   |                         |
|-------------------|-------------------------|
| a Blister         | c Shrink-wrapped carton |
| b Folding blister | d Tight Pack            |

**M Metal packaging**

- |            |           |
|------------|-----------|
| a Cassette | b Aerosol |
|------------|-----------|

**U Unpacked product**

No form specifications

**W Wood packaging**

- a Case



# Packaging that conveys clear information

Packaging made of paper, cardboard or corrugated board (**C**ardboard)



**C0a** Box without any type of suspension



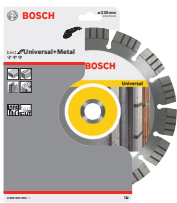
**C1a** Box with Euro hole



**C2a** Box with other type of suspension



**C1b** Folded carton with Euro hole



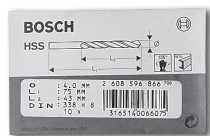
**C1c** Pocket with Euro hole



**C1d** Sleeve with Euro hole



**C1e** Hanger with Euro hole



**C0f** Paper bag without any type of suspension



**C0h** Tube without any type of suspension



**C2h** Tube with other type of suspension



**C1k** Carton with sleeve and Euro hole

## Plastic packaging (Plastic)



**P0a** Box without any type of suspension



**P1a** Box with Euro hole



**P0b** Bag without any type of suspension



**P1b** Bag with Euro hole



**P1c** Pouch with Euro hole

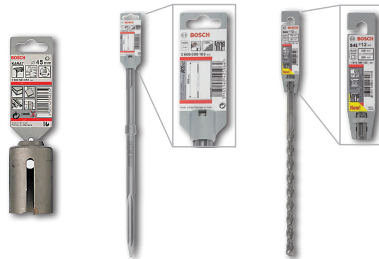


**P2c** Pouch with other type of suspension

**P2a** Box with other type of suspension



**P1d** Bag with tab card and Euro hole



**P1e** Hanger with Euro hole

**P2e** Hanger with other type of suspension



**P0f** Shrink-wrapped without any type of suspension



**P1f** Shrink-wrapped with Euro hole



**P0h** Tube without any type of suspension



**P1h** Tube with Euro hole



**P1k** Cassette with Euro hole



**P0n** Sleeve without any type of suspension



**P1p** Watchbox with Euro hole



**P2p** Watchbox with other type of suspension

Combined plastic / cardboard packaging (**P**lastic and **C**ardboard)



**PC1a** Blister with Euro hole



**PC1b** Folding blister with Euro hole



**PC1c** Shrink-wrapped carton with Euro hole



**PC1d** Tight Pack with Euro hole

Metal packaging (**M**etal)

Unpacked product (**U**npacked)

Wood packaging (**W**ood)



**M1a** Cassette with Euro hole



**M0b** Aerosol without any type of suspension



**U0** Without any type of suspension



**W0a** Case without any type of suspension

